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# Influence of transverse reinforcement on bond strength of tensile splices

M. Reza Esfahani, B. Vijaya Rangan \*

Curtin University of Technology, School of Civil Engineering, GPO Box U 1987, Perth 6845, Australia Received 11 November 1998; accepted 5 January 2000

#### Abstract

The influence of transverse reinforcement on bond strength of tensile splices is investigated. An equation to calculate the bond strength of splices confined and not confined by transverse reinforcement is presented. The equation which covers all grades of concrete shows good correlation with test results. For instance for 138 normal strength concrete test results reported in the literature the mean value of test/calculated bond strength is 1.00 with a standard deviation of 0.10. These values indicate a significant improvement in the prediction of the bond strength when compared to the values obtained from other models. © 2000 Elsevier Science Ltd. All rights reserved.

Keywords: Bond strength; Concrete; High strength concrete; Reinforcing bars; Relative rib area; Splice; Transverse reinforcement

Notation					
$A_{t}$	area of bar making the transverse				
	reinforcement				
$A_{ m tr}$	area of transverse reinforcement normal to				
	the plane of splitting through the spliced				
	bars (Fig. 1)				
C	minimum of $[C_x, C_y, \text{ and } (C_s+d_b)/2]$				
$C_{ m med}$	median of $[C_x, C_y, \text{ and } (C_s+d_b)/2]$				
$C_x$	side cover				
$C_y \ C_s$	bottom cover				
$C_{\rm s}$	spacing between spliced bars				
$d_{\rm b}$	bar diameter				
$f_{\mathrm{c}}'$	compressive strength of concrete				
$f_{ m ct}$	= 0.55 $\sqrt{f_{\rm c}'}$ tensile strength of concrete				
$f_{ m yt}$	yield strength of transverse reinforcement				
L	splice length				
S	spacing of transverse reinforcement				
$u$ or $u_p$	predicted splice strength				
$u_{\rm c}$	local bond strength				
$u_{\rm t}$	measured splice strength				
$u_{\mathrm{tr}}$	splice strength contributed by transverse				
	reinforcement				

# 1. Introduction

Test results have shown that the presence of transverse reinforcement increases the bond strength of splices [1]. To account for the influence of transverse reinforcement on the splice strength, Orangun et al. [1] proposed the following equation:

$$\frac{u_{\rm tr}}{\sqrt{f_c^{\prime\prime}}} = \frac{A_{\rm tr} f_{\rm yt}}{500 \ s d_{\rm b}} \le 3 \quad \text{(English units)}. \tag{1}$$

Eq. (1) was added to the bond strength contributed by the concrete surrounding the bar and the total bond strength was given by

$$\frac{u}{\sqrt{f_{c}'}} = 1.2 + \frac{3C}{d_{b}} + \frac{50 d_{b}}{L} + \frac{A_{tr}f_{yt}}{500 sd_{b}} \quad \text{(English units)}.$$
(2)

In Eqs. (1) and (2),  $u_{tr}$  is the portion of strength contributed by transverse reinforcement,  $A_{tr}$  the area of transverse reinforcement normal to the plane of splitting through the spliced bars (Fig. 1).  $f_{yt}$  is the yield strength of transverse reinforcement, and s is the spacing between transverse reinforcement.

In Eqs. (1) and (2), it was assumed that the transverse reinforcement yielded before failure. Recent studies [2–4] have shown that the increase in splice strength does

<sup>\*</sup>Corresponding author. Fax.: +61-618-9266-2818.

E-mail address: rangan@vesta.curtin.edu.au (B. Vijaya Rangan).

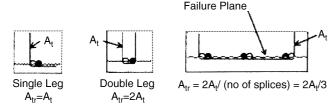


Fig. 1. Transverse reinforcement; definitions given by Orangun et al. [1].

not generally depend on the yield strength of transverse reinforcement. Tests carried out by Reynolds and Beeby [2] and Morita and Fujii [3] showed very low stress in the transverse reinforcing bar at failure. It appears, therefore, that  $f_y$ , need not be a parameter in the calculation of bond strength of splices. Darwin et al. [4] used  $NA_{\rm tr}/n$ , instead of  $A_{\rm tr}/f_{\rm yt}/500~sd_{\rm b}$ , as a parameter, where N is the number of transverse reinforcing bars crossing splice length,  $A_{\rm tr}$  the area of each stirrup or tie crossing the potential plane of splitting adjacent to the reinforcement being developed or spliced and n the number of bars being developed or spliced along the plane of splitting. It is seen that  $A_{\rm tr}$  as defined by Orangun et al. is the same as  $A_{\rm tr}/n$  as defined by Darwin et al.

In a previous study on bond [5–7], local bond and the bond strength of tensile splices were studied and an analytical equation to calculate the splice strength in beams was presented. The correlation between the calculated values and test results showed that the equation proposed in that study predicted the splice strength with a good accuracy. That study did not cover the results of tensile splices confined by transverse reinforcement. In this paper, the test data of tensile splices confined by transverse reinforcement are used to modify the equation proposed in order to cover both cases of confined and not confined splices.

# 2. Tensile splice strength

# 2.1. Tensile splices not confined by transverse reinforcement

Earlier [5–7], in an analytical study on bond, an equation (Eq. 3) to calculate the bond strength of tensile splices was proposed. The equation was compared with 66 test results of the splices not confined by transverse reinforcement, the mean value of test/calculated bond strengths being 1.00 with a standard deviation of 0.08. Accordingly, the bond strength  $u_c$  in SI units is given by

$$u = u_{\rm c} \frac{1 + 1/M}{0.85 + 0.024\sqrt{M}} \left( 0.88 + 0.12 \frac{C_{\rm med}}{C} \right), \tag{3}$$

where

$$u_{\rm c} = 4.9 \frac{C/d_{\rm b} + 0.5}{C/d_{\rm b} + 3.6} f_{\rm ct} \tag{4}$$

for normal strength concrete, and

$$u_{\rm c} = 8.6 \frac{C/d_{\rm b} + 0.5}{C/d_{\rm b} + 5.5} f_{\rm ct} \tag{5}$$

for high strength concrete. Also

$$M = \cosh\left(0.0022 L\sqrt{3\frac{f_{\rm c}^{\prime}}{d_{\rm b}}}\right). \tag{6}$$

 $u_{\rm c}$  is the local bond strength, L the splice length,  $d_{\rm b}$  the bar diameter, and  $f_{\rm ct} = 0.55 (f_{\rm c}')^{0.5}$  the tensile strength of concrete,  $C_{\rm med}$  the median of  $C_x$ ,  $C_y$ , and  $(C_{\rm s}+d_{\rm b})/2$ , and C the minimum of  $C_x$ ,  $C_y$ , and  $(C_{\rm s}+d_{\rm b})/2$ . For other symbols, see Notation.

# 2.2. Tension splices confined by transverse reinforcement

The test data of the splices confined by transverse reinforcement were collected from the literature [4,8–10] subject to the following limitations:

- $C/d_b \geqslant 1$ ;
- tests with two or more splices and all reinforcing bars spliced at the same section;
- splices located close to the bottom of the beam;
- tensile stress in the reinforcing bar at failure was less than the yield stress;
- failure was due to bond.

The effect of transverse reinforcement on splice strength could not be evaluated from the test data alone due to variations in test variables between different groups of test specimens. Instead, the bond strength of tensile splices confined by transverse reinforcement was calculated by Eq. (3). As was to be expected, for splices confined by transverse reinforcement, the value of test/ calculated bond strength  $u_t/u_p$  was generally larger than that for similar splices not confined by transverse reinforcement. To account for the effect of transverse reinforcement on bond strength an appropriate variable is needed. As discussed earlier, the tensile stress in the transverse reinforcement is significantly less than the yield stress  $f_{yt}$ , and the splice strength does not generally depend on  $f_{yt}$ . By removing  $f_{yt}$  from the variable  $A_{tr}f_{yt}/$  $sd_b$  used by Orangun et al. [1] we have  $A_{tr}/sd_b$ . The variable proposed by Darwin et al. [4] does not include parameter  $d_b$ . Therefore, we may also remove  $d_b$  from  $A_{\rm tr}/sd_{\rm b}$  and use  $A_{\rm tr}/s$  as a variable. According to the definition of  $A_{tr}$  (Fig. 1), the value of  $A_{tr}$  decreases from  $A_t$  to  $2A_t/3$  when the bottom cover  $C_y$  is greater than  $C_x$ and  $C_s/2$ . In practical cases, the value of  $C_v$  is only slightly different to  $C_x$  or  $C_s/2$ , and the bond strength is not sensitive to small variations in  $C_v$  or  $C_x$ . Therefore, for all practical purposes,  $A_{\rm tr}$  may be replaced by  $A_{\rm t}$  in the variables of  $A_{\rm tr}/sd_{\rm b}$  and  $A_{\rm tr}/s$ . To evaluate the effect of transverse reinforcement, the values of  $u_{\rm t}/u_{\rm p}$  were plotted against four different variables  $A_{\rm t}/s$ ,  $A_{\rm t}/sd_{\rm b}$ ,  $A_{\rm tr}/s$  and  $A_{\rm tr}/sd_{\rm b}$ , where  $A_{\rm t}$  is the area of transverse reinforcing bar in mm², s is the spacing of transverse reinforcement in mm, and  $A_{\rm tr}$  (mm²) is the effective area of transverse reinforcement normal to the plane of splitting through the spliced bars as illustrated in Fig. 1 and  $d_{\rm b}$  is the bar diameter in mm. These four plots of data are shown in Figs. 2–5. It can be seen that the simple parameter  $A_{\rm t}/s$  (Fig. 2) gives the best fit to the data and yields the following expression:

$$\frac{u_{\rm t}}{u_{\rm p}} = 1 + 0.28 \frac{A_{\rm t}}{s}.\tag{7}$$

In Eq. 7,  $A_t/s$  is in mm. Inserting u, from Eq. 3, into Eq. 7 as  $u_p$ , we obtain the bond strength of tensile splices with transverse reinforcement as

$$u = u_{\rm c} \frac{1 + 1/M}{0.85 + 0.024\sqrt{M}} \left( 0.88 + 0.12 \frac{C_{\rm med}}{C} \right) \times \left( 1 + 0.28 \frac{A_{\rm t}}{s} \right), \tag{8}$$

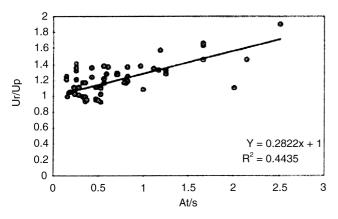


Fig. 2.  $u_t/u_p$  – versus –  $A_t/s$  relationship for Eq. (3).

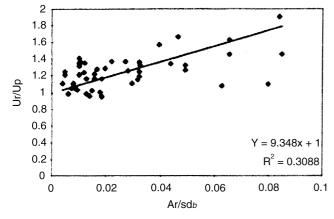


Fig. 3.  $u_t/u_p$  – versus –  $A_t/sd_b$  relationship for Eq. (3).

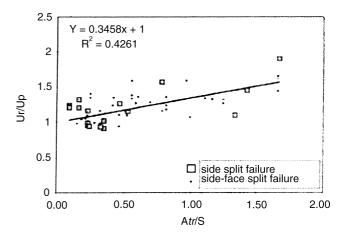


Fig. 4.  $u_t/u_p$  – versus –  $A_{tr}/s$  relationship for Eq. (3).

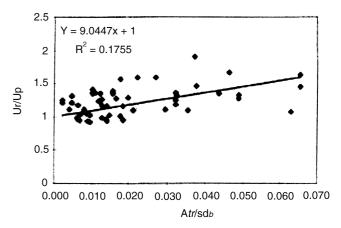


Fig. 5.  $u_t/u_p$  – versus –  $A_{tr}/sd_b$  relationship for Eq. (3).

where  $u_c$  and M are given by Eqs. 4 (or (5)) and 6, respectively.

# 3. Correlation with test results

#### 3.1. Normal strength concrete

In all, 138 test results of tensile splices, 57 confined and 81 not confined by transverse reinforcement were considered. The bond strengths of these splices were calculated by Eq. (8). The results are summarised in Table 1. The mean value of test/calculated value is 1.00 with a standard deviation of 0.10. These values indicate that Eq. (8) can accurately predict the bond strength of tensile splices for both the cases.

# 3.2. High strength concrete (HSC)

The correlation of results of eight tests in the case of HSC given by Hwang et al. [13] is also presented in

All tests (NSC)

(HSC) tests

	Test series	No of tests	Mean $(u_t/u_p)$ , Eq. (8)	SD $(u_t/u_p)$ , Eq. (8)
Not confined splices	All [4,5]	81	1.00	0.08
Confined splices	[8]	5	1.03	0.11
	[9]	3	1.05	0.09
	[10]	4	1.08	0.07
	[11]	10	0.89	0.07
	[4]	24	0.99	0.09
	[12]	11	1.12	0.17
	All confined splices	57	1.01	0.13

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Table 1 Comparison of test and calculated bond strength for splices confined and not confined by transverse reinforcement

Table 1. For these tests, the mean value of test/calculated bond strengths is 1.01 with a standard deviation of 0.11. Once again, these values are extremely satisfactory.

[13]

All test results

# 3.3. Bars with high relative rib area

Recently, Darwin et al. [4] reported tests on 49 tensile splices of bars with high relative rib area R. Thirty six of these specimens contained transverse reinforcement and 13 specimens did not. For splices not confined by transverse reinforcement, the value of test/calculated bond strength, using Eq. (8), does not seem to be influenced by the value of R. For these splices, the mean value of test/calculated strengths is 1.00 with a standard deviation of 0.06. The test results of splices confined by transverse reinforcement are influenced by the relative rib area R of the reinforcing bars. Fig. 6 shows the relationship between the mean of  $u_t/u_p$  value versus R. It is seen that the test/calculated ratio slightly increases with the relative rib area R.

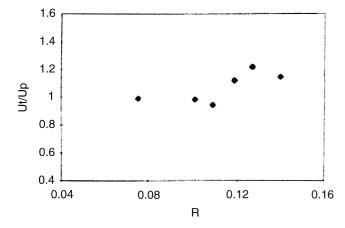


Fig. 6. Test/calculated bond strength – versus – relative Rib area relationship.

#### 4. Conclusions

1.00

1.01

Based on the analysis of the test data and the equation presented, the following conclusions are drawn:

0.10

0.11

- 1. Analysis of data obtained from numerous tensile splice tests shows that the parameter  $A_t$ /s appropriately accounts for the effect of transverse reinforcement on the splice strength.
- 2. The predictions by Eq. (8) correlate extremely well with the bond strength of numerous tensile splices reported in the literature for both cases of splices confined and not confined by transverse reinforcement (Table 1).
- 3. The splice strength of reinforcing bars with higher relative rib areas R are slightly higher than the splice strengths calculated by Eq. (8) (Fig. 6).

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