



Estimation of local stresses and elastic properties of a mortar sample by FFT computation of fields on a 3D image

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ABSTRACT

This study concerns the prediction of the elastic properties of a 3D mortar image, obtained by microtomography, using a combined image segmentation and numerical homogenization approach. The microstructure is obtained by segmentation of the 3D image into aggregates, voids and cement paste. Full-fields computations of the elastic response of mortar are undertaken using the Fast Fourier Transform method. Emphasis is made on highly-contrasted properties between aggregates and matrix, to anticipate needs for creep or damage computation. The representative volume element, i.e. the volume size necessary to compute the effective properties with a prescribed accuracy, is given. Overall, the volumes used in this work were sufficient to estimate the effective response of mortar with a precision of 5%, 6% and 10% for contrast ratios of 100, 1000 and 10,000, resp. Finally, a statistical and local characterization of the component of the stress field parallel to the applied loading is carried out.

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1. Introduction

The mechanical properties of cementitious and mortar-based composites strongly depend on the multi-scale distribution of fine aggregates and voids inside cement paste as well as on the shape and size of aggregates. Additionally, such materials usually exhibit a great diversity in the microstructure, as a consequence of their manufacturing process. Accordingly, a large number of experiments on real samples should be carried out to estimate precisely the properties of such composites. As a consequence, efforts have been made to simulate both the complex microstructures of such materials and their mechanical response, by numerical means. One of the main difficulties of the latter relates to large-size computations in homogenization. Memory and time-efficient numerical tools are required to predict the effective mechanical properties of microstructure samples. Microstructures are obtained either from a real material by segmentation of an image or from a random morphological simulation. Nagai et al. [16] used a 3D concrete microstructure reconstructed from 2D successive sections to investigate both linear elastic behavior and cracks along the interface between aggregates and matrix. Microtomography has been used by Hain et al. [9] to study linear elastic and viscoplastic behaviors of hardened cement paste by the finite element method (FEM). Various random models of cementitious materials have been developed as well. For mortar and cement materials, the model of Bentz [2], which takes into account

hydration process, has been used by Hain et al. [9], Haecker et al. [7] and Bernard et al. [3] to investigate linear elasticity of cement paste [7,9] and of mortar [3]. Šmilauer et al. [21] also used Bentz model combined with Fast-Fourier Transform method to study viscoelastic behavior of cement paste. They considered random microstructures of various sizes, the largest containing $200 \times 200 \times 200$ voxels, and low Young modulus contrast between matrix and aggregates. Bary et al. [1] modeled cement paste as inclusions and pores embedded in the C–S–H matrix. Two models were considered for the particles: spheres or a mix of inclusions with spherical and prismatic shapes. The linear elastic response is evaluated thanks to FEM computations, for various types of boundary conditions. The effective properties are compared with the Mori-Tanaka and self-consistent analytical theories. Wriggers et al. [24] proposed a random model of concrete made of spherical aggregates in a mortar matrix. The model assumes isotropy of the material and a minimal distance between particles, which depends on their volume fraction. The linear elastic response, as well as damage degradation, is investigated numerically usually with FEM. Two models of microstructures were also proposed by Häfner et al. [8] and Caballero et al. [5] and used to investigate the mechanical properties of concrete. In Häfner's model, the aggregates' shape is a modified ellipsoid with a sine function added, with linear elasticity investigated with a multigrid method. Caballero et al. [5] modeled concrete as large aggregates embedded in a matrix representing mortar and fine aggregates. Larger particles were generated as polyhedra obtained by Voronoï tessellation. An interface transition zone was taken into account with zero thickness element to investigate cracking. This model was used to compute numerically the response of mortar to a uniaxial tension test.

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In the present work, a 3D image from microtomography is used to obtain the microstructure by segmentation. The strain and stress fields are computed using the Fast Fourier transform algorithm for various levels of contrast of properties between the aggregates and matrix Young moduli. The effective properties and representative volume element are derived from the FFT full-field computations. Finally, a statistical study of the stress field is carried out, using the stress field histograms. A local characterization of high-stress zones in mortar is proposed, using morphological tools. It should be noted that the local characterization of fields, made possible by numerical computations, is a novel approach. It has been recently investigated by Rollett et al. [17] for polycrystals with viscoplastic behavior, using the FFT method, especially the distance between stress “hot-spots” and grains boundary.

2. 3D segmentation of the microstructure from microtomography

2.1. Mortar material

A mortar sample made of CEM I 52.5 R CE NF Portland cement from Couvrot plant (cement of specific surface area of 3800 cm²/g) and of non-reactive aggregates (limestone from Boulonnais quarries) is considered in this study. Mortar was prepared at a water-to-cement ratio of 0.6 and at the following composition: 537.8 kg/m³, 1614 kg/m³ and 323 kg/m³, for cement, fine aggregates and water resp. A mold of size 40 × 40 × 160 mm was used. Three days after, the sample was wrapped into an aluminum foil and kept in a closed box during four days. It was finally steam-cured at 38 °C. The studied sample is five years old.

2.2. Microstructure

The mechanical behavior of a piece of mortar of size about 2.5³ cm³ is investigated. A 3D grayscale image of the latter, represented in Fig. 1, is obtained by microtomography, in laboratory MATEIS (INSA Lyon, France). This bitmap image contains 1000 × 1200 × 1000 voxels, and its resolution is such that the length of each voxel is 25 μm. At this scale, the material consists of three phases: air-voids, fine aggregates and the surrounding cement paste. Air-voids, which are almost black, are characterized by a low gray level and a near ellipsoidal shape. Fine aggregates have various shapes and sizes as well as various gray levels: most of the aggregates, corresponding to limestone, are light (i.e. their gray level is higher than that of the cement paste), whereas others, made of sand-limes, are darker, with a gray-level slightly lower than that of the cement paste.

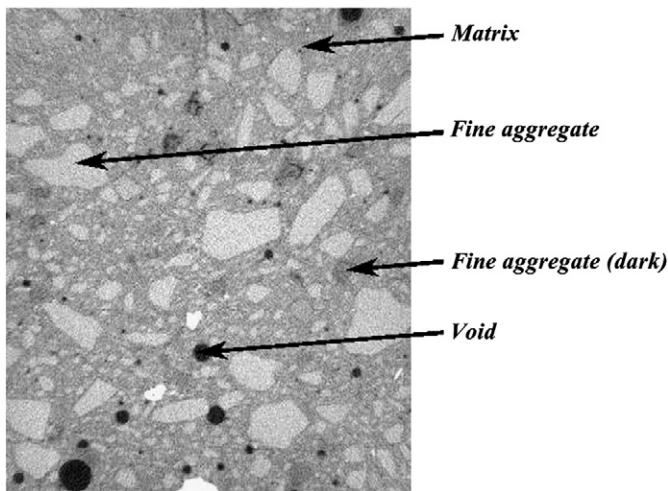


Fig. 1. 2D section of a 3D mortar image obtained by microtomography: matrix/cement, light and dark fine aggregates, and voids (strongly dark). The 3D image is of size 2.5 × 3 × 2.5 cm³ and of resolution 25 μm/voxel.

A three-phase microstructure of the material, where fine aggregates, cement paste (matrix) and voids have been segmented, is derived from the original grayscale image using filters and segmentation techniques.

Several steps are necessary to deduce an accurate microstructure from the grayscale image in order to be able to perform precise mechanical computations. Specifically, image acquisition limitation as well as material special features has to be taken into account. Indeed, the image, locally noised, is first filtered and thresholded (Section 2.3). While performing these first two steps, a long-range bias on the luminosity appears and needs to be removed (Section 2.4). Due to the resolution of the image, grains are artificially connected. To correctly disconnect them (Section 2.5), a multi-scale processing based on watershed algorithm is used. Finally, darker particles are not detected during the thresholding step and need to be segmented separately (Section 2.6).

2.3. Noise filtering and segmentation by thresholding

In this section, a filter and segmentation by automatic thresholding are applied to the image. The limitations of such simple method are discussed and alleviated in Sections 2.4, 2.5 and 2.6.

Prior to segmentation, a standard Gaussian filter is used to remove local noise in the microtomography image, by means of a convolution by the 3D Gaussian kernel f_s :

$$f_s(\mathbf{x}) = (2\pi s)^{-1/2} e^{-\frac{\|\mathbf{x}\|^2}{2s^2}}, \quad (1)$$

where s is the kernel standard deviation and $\|\mathbf{x}\|^2 = x_i^2$. In practice, high values of f are cut whenever $\max_i x_i > R = 6s$, R being the size of the Gaussian filter. Two threshold values (t_1, t_2) are then automatically derived from the field distribution to segment the image into three phases. More precisely, the following entropy maximization (see [20]) is applied to the field histogram. The image is partitioned into three classes defined as $C_i = \{\mathbf{x}; t_{i-1} \leq g(\mathbf{x}) < t_i\}$, where $g(\mathbf{x})$ is the gray-level value at point \mathbf{x} , $i = 1, 2$ or 3 , $t_0 = \min g(\mathbf{x}) = 0$ and $t_3 = \max g(\mathbf{x}) + 1 = 256$. The probability density function of C_i , of volume V_i , is formally $p_i(g(\mathbf{x}); t) = (1/V_i) \int_{C_i} d^3x \delta(t - g(\mathbf{x}))$ whereas its entropy is $H_i = H_i(t_1, t_2) = -\sum_{t_{i-1} \leq t < t_i} p_i(g(\mathbf{x}); t) \log p_i(g(\mathbf{x}); t)$. The total entropy $H(t_1, t_2) = \sum_{i=1,2,3} H_i(t_1, t_2)$ is maximized exactly by evaluating its values at each pair (t_1, t_2). The values of t_1 and t_2 at a global maximum are used to segment the image in three classes C_1, C_2 and C_3 .

The aggregates' specific surface area measurement S_V , i.e. the aggregate-matrix and aggregates-pores surface area divided by the image volume, is used as a means of optimizing the Gaussian filter size. As shown in Fig. 2, the specific surface area of a noisy image (left on the Fig.) is artificially increased. More precisely, when the filter size increases, the specific surface area S_V decreases and stabilizes at $R \approx 5$, as shown in Fig. 3. Such value is used to perform the Gaussian filter and entropy maximization procedure, before further treatments are applied to the image.

2.4. Removing luminosity long-range bias

The previous segmentation procedure is unable to correct the non-uniform luminosity in the image at large-scales. Because of the cubic shape and the non negligible thickness of the sample, the luminosity of the image is indeed not uniform, due to the acquisition technique: along slices perpendicular to the rotation axis of the sample, the local average gray value of the image is larger on the center than it is on the edges. Along planes parallel to the rotation axis, the luminosity is much more uniform. As a result, only voids, whose contrast is very high, are correctly segmented, whereas aggregates are usually not (not shown).

To correct the luminosity bias, the original image is considered again, as well as the segmentation of pores obtained in the previous section. A

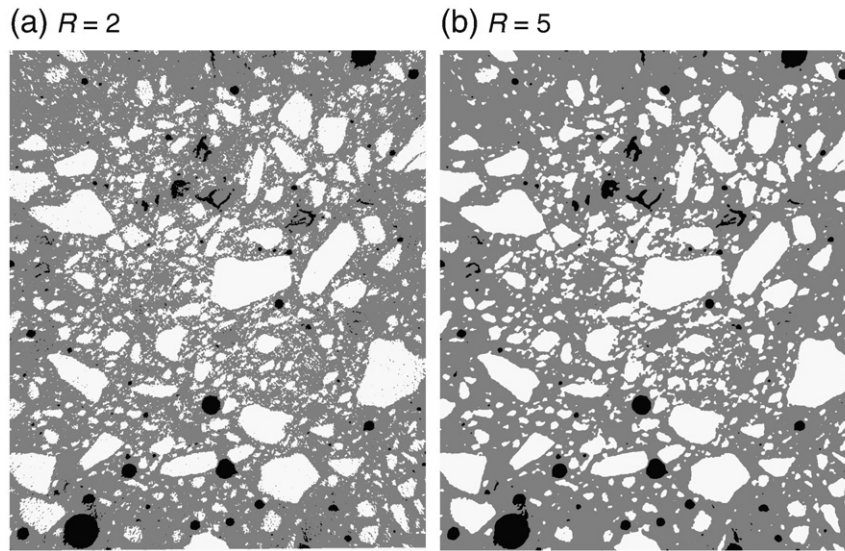


Fig. 2. Examples of filtered and thresholded images at two filter sizes $R=2$ and 5 voxels: fine aggregates (white), voids (black) and matrix (gray). When the image noise is incompletely removed ($R=2$, left), the aggregate specific surface area is overestimated.

local mean value, computed on a large area around each voxel, is subtracted from the grayscale image. More precisely, the value $g(\mathbf{x})$ at each voxel is replaced with $g(\mathbf{x}) - \langle g' \rangle_{2D}(\mathbf{x}, d)$ where $\langle \cdot \rangle_{2D}(\mathbf{x}, d)$ is a field average over a square of side length $2d+1$, centered in \mathbf{x} and perpendicular to the rotation axis, and $g'(\mathbf{x}) \equiv g(\mathbf{x})$ in the aggregates and matrix whereas $g'(\mathbf{x}) \equiv \langle g \rangle$ is constant in pores. The modified function g' has been introduced to minimize the effects of pores. Indeed, the porous phase is highly contrasted with the matrix and aggregates. In practice, out of several large values of $d = 150, 200, 250$, and 300 pixels, it appears that the luminosity bias is best corrected when $d = 250$.

The exact same procedure as given in Section 2.3 is then applied to the image, after the luminosity bias has been removed. Overall, the resulting segmentation of fine aggregates is satisfactory. However three flaws need to be addressed: fine aggregates are connected to one another, which is not physically relevant (Section 2.5), dark fine aggregates are not segmented (Section 2.6), and the segmented aggregates contain artifacts such as holes of the size of a pixel, due to the remaining noise. This flaw is easily corrected by a standard hole filling algorithm. Indeed, holes are in this case voxels inside aggregates detected as matrix. In a binary image, the hole filling algorithm replaces all the background voxels not connected to the edge (hence inside the foreground) by foreground voxels. The foreground (resp. background) corresponds to fine aggregates (resp. matrix) in our case.

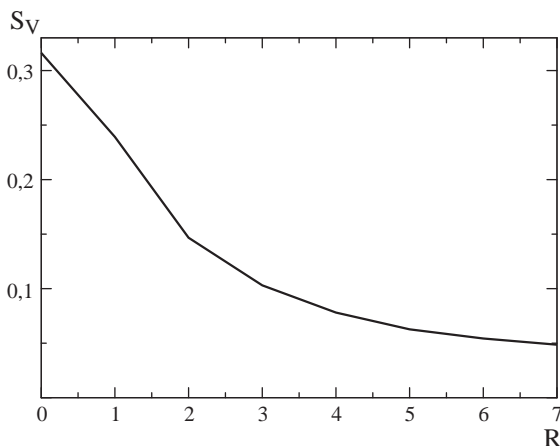


Fig. 3. Fine aggregate specific surface area S_v vs. filter size R . This curve is used to determine the optimal filter size, obtained when the specific surface area is close to stabilization.

2.5. Fine aggregates' disconnection using watershed algorithm

At this step, fine aggregates are much more connected in the segmented image than they are in reality. Indeed, the image resolution is not high enough to render thin matrix regions where aggregates are very close to one another, leaving many aggregates seemingly connected with their neighbors after the thresholding. Consequently, most of the particles appear artificially connected through a large percolating cluster. Such an effect is observed in Fig. 4 showing an image labeling where each label (i.e. grayscale value) corresponds to a cluster of connected particles. Ultimately, the effective properties of the resulting microstructure, if it was used as it is, would be much stiffer than that of the real material, assuming aggregates are stiffer than the matrix. For instance, in the case of quasi-rigid fine aggregate properties, the displacement of neighboring aggregates is usually not equal, as long as they remain separated. Since such information is not present in the original image, it must be included in the segmentation procedure. To this aim, a watershed algorithm is used to identify particles and disconnect them, as explained below.

The watershed algorithm [4] is a flooding process: water, starting from specified markers, “floods” the image, from the smallest to highest gray values. When two catchment basins meet, a dam is

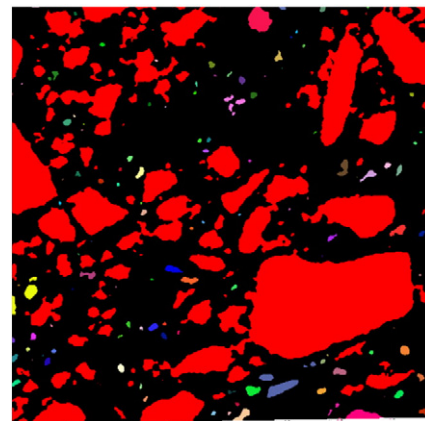


Fig. 4. Image labeling of the segmented microstructure before disconnection of aggregates. Each color represents a connected component of the aggregate phase. Most aggregates are connected through a large percolating cluster (shown in red). In reality, aggregates are disconnected.

created, called “watershed plane”. Specifically, the watershed algorithm applies well to the inverse of the distance function, computed from the binary image containing only interpenetrating inclusions (here, fine aggregates). The resulting watershed planes determine the aggregate frontiers with each other.

The separation of grains in a binary image consists thus in selecting markers, under the condition that there is a unique marker in each grain, and in using the watershed algorithm on the inverted distance function. To choose a marker in each grain, the local maxima of the distance function are commonly used. However if grains are not convex, the distance function has several maxima in a unique grain, which leads to an over-segmentation. To correct this, maxima are filtered. More precisely, maxima are cut by a size h_m , so only some of them, deeper than this prescribed threshold h_m , are kept as markers. If the value of h_m is too high, some grains are not marked and the grain disconnection is not completely performed; on the other hand, if this value is too low, some grains have several markers and there is an over-segmentation of the image.

It has been observed that $h_m \leq 2$ (markers in Fig. 5(a) for the case $h_m = 2$) is necessary to achieve disconnection. However, this value implies an over-segmentation of the larger aggregates (Fig. 5(b)). Indeed, since the choice of the parameter h_m is linked to the distance

function of aggregates, hence to their size, the multi-scale nature of mortar should be taken into account. Accordingly, the method used to disconnect aggregates consists then in using, instead of previous markers, multi-scale markers (Fig. 5(c)) such as $h_m = 2$ for smaller aggregates (of size less than 4), and $h_m = 20$ for other aggregates. These last markers allow disconnecting aggregates from one another without segmenting larger aggregates, as shown in Fig. 5(d).

2.6. Dark fine aggregates segmentation

Although the thresholding method described above applies well to limestones, which appear as bright particles on the image, it cannot segment sand-limes, i.e. dark particles. Although the latter are only a tiny portion of all aggregates, they are lowly contrasted with the matrix, and a specific method is necessary to segment them. This method is described below, referring to Fig. 6, where a 2D section of the microstructure is given at each step of the procedure.

To that end, a hole filling algorithm is used, as explained in Section 2.4 but extended to grayscale images. In the grayscale version, the algorithm “fills” basins not connected to the edge, hence making dark zones mostly uniform. Such technique is applied to the grayscale image after filtering, where the dark zones are made up of voids and

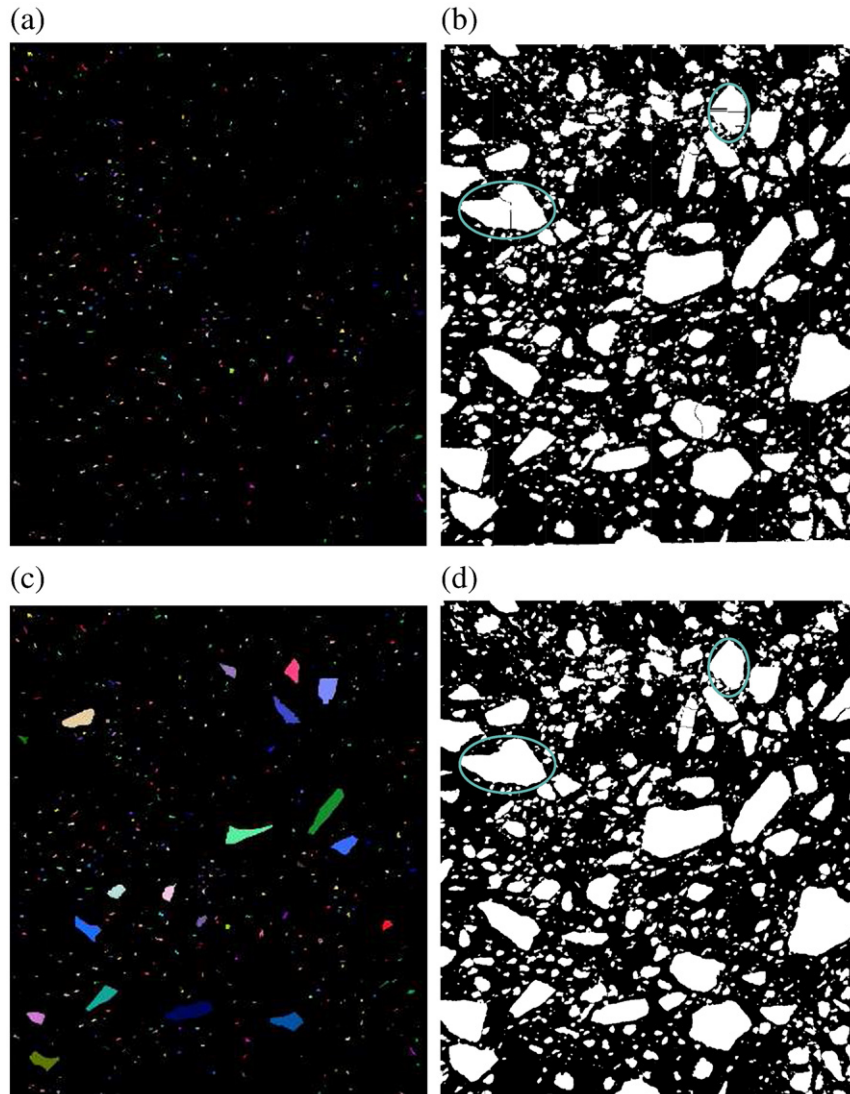


Fig. 5. Classical (one-scale) (a)–(b) and multi-scale (c)–(d) aggregate disconnection using watershed: markers (a) and (c), and the resulting segmentation (b) and (d). With the classical one-scale segmentation, aggregates are over-segmented (b). This drawback is overcome (in b) using markers of different scales (c). Some examples of corrected over-segmentations are circled.

sand-limes (Fig. 6(b)). Two methods are investigated: selection of “flat zones” with a volume higher than a prescribed threshold (Fig. 6(d)) and segmentation by thresholding (Fig. 6(e)). Each of these methods implies a parameter which is chosen to segment all darker fine aggregates. They are manually chosen as follows: flat zones with a volume higher than 20,000 voxels are kept, whereas in the second method zones are thresholded between 2 and 133 (out of a maximum of 255). As it turns out, voids and dark aggregates are included in the flat zones as detected by both methods (Fig. 6(c)). However, the latter also include extra zones that should be removed: regions of the matrix surrounding voids as well as extra zones, located at different places in each method, that are neither voids nor dark aggregates. Accordingly, the dark aggregates are recovered by eliminating voids and taking the intersection of both results. To exclude voids, a mask is created by sufficiently dilating pores. The dilation size is chosen as a compromise: small enough to detect dark aggregates and sufficiently large to cover regions surrounding voids. A size of 3 voxels for the dilation is taken. Finally, after the intersection of the two results has been taken, small regions that are not dark aggregates subsist (Fig. 6(f)). A filter by “erosion-reconstruction” of size 2 voxels is applied to delete them. Equivalently, connected components of size less or equal to 2 are removed (Fig. 6(g)).

In the final segmented image, a 3-phase microstructure (Fig. 7) is obtained, where aggregates, matrix and voids represent 33.4%, 64.0% and 2.35%, resp., of the total volume. In turn, dark aggregates, i.e. sand-limes account for 0.785% of the microstructure volume. The volume fractions of aggregates and voids are lower than that of the real mortar material because they only take into account the largest ones, due to the resolution of the image. A comparison of the size distributions of aggregates used for the formulation of the mortar and measured by image analysis on the microtomography shows some discrepancy (Fig. 8): larger aggregates (with diameter larger than 3.15 mm) were not present in the specimen, despite the fact that they should have a 4.2% volume fraction. This fact, reflecting the multi-scale nature of the mortar, is due to the relative size of these particles and of the sample image, and is considered further in the section about the RVE (Section 4).

3. Local and effective elastic response of mortar

The local linear elastic response in the matrix and fine aggregates is defined by means of the local linear elastic tensor \mathbb{L} , which relates the second-order strain and stress tensor fields ε and σ by:

$$\sigma_{ij} = L_{ij,kl} \varepsilon_{kl}, \quad (2)$$

where the stress (resp. strain) field satisfies the equilibrium (resp. admissibility) condition, i.e.:

$$\partial_i \sigma_{ij} = 0, \quad \varepsilon_{kl} = (1/2)(\partial_k u_l + \partial_l u_k). \quad (3)$$

In the above, the local displacement field is noted u_k , and small deformation is assumed.

In the classical framework of the homogenization of composite media, assuming perfect interfaces between fine aggregates and cement paste, the effective elastic response is defined through the averages:

$$\tilde{\sigma}_{ij} = \tilde{L}_{ij,kl} \tilde{\varepsilon}_{kl}, \quad \tilde{\sigma} = \langle \sigma \rangle, \quad \tilde{\varepsilon} = \langle \varepsilon \rangle, \quad (4)$$

where $\tilde{\mathbb{L}}$ is the macroscopic elastic tensor, relating the material overall stress $\tilde{\sigma}$ and strain $\tilde{\varepsilon}$, and $\langle \cdot \rangle$ denotes an average over the whole volume. Assuming isotropy of the local elastic tensor \mathbb{L} , and of the microstructure geometry, the effective elastic tensor $\tilde{\mathbb{L}}$ is isotropic. Both are then decomposed as:

$$L_{ij,kl}(\mathbf{x}) = \mu(\mathbf{x}) (\delta_{ik} \delta_{jl} + \delta_{il} \delta_{jk}) + [\kappa(\mathbf{x}) - (2/3)\mu(\mathbf{x})] \delta_{ij} \delta_{kl}, \\ \tilde{L}_{ij,kl} = \tilde{\mu} (\delta_{ik} \delta_{jl} + \delta_{il} \delta_{jk}) + [\tilde{\kappa} - (2/3)\tilde{\mu}] \delta_{ij} \delta_{kl},$$

where δ is the Kronecker symbol, κ (resp. μ) is the phase-dependent local bulk (resp. shear) modulus, and $\tilde{\kappa}$, (resp. $\tilde{\mu}$) their macroscopic counterparts. In voids, $\mu(\mathbf{x}) \equiv \kappa(\mathbf{x}) \equiv 0$, i.e. stress is zero and strain is undetermined, whereas $\mu(\mathbf{x}) \equiv \mu^{(a)}$, $\kappa(\mathbf{x}) \equiv \kappa^{(a)}$ in aggregates and $\mu(\mathbf{x}) \equiv \mu^{(m)}$, $\kappa(\mathbf{x}) \equiv \kappa^{(m)}$ in the matrix or cement paste. In fine aggregates and in the matrix, the local elastic moduli are equivalently determined by the Poisson ratio and the Young modulus, resp.:

$$\nu(\mathbf{x}) = \frac{1}{2} \frac{3\kappa(\mathbf{x}) - 2\mu(\mathbf{x})}{3\kappa(\mathbf{x}) + \mu(\mathbf{x})}, \quad E(\mathbf{x}) = \frac{9\kappa(\mathbf{x})\mu(\mathbf{x})}{3\kappa(\mathbf{x}) + \mu(\mathbf{x})}. \quad (5)$$

Consistently with values used by Wriggers et al. [24] and with values measured by Granger [6], the Poisson ratio is taken as a phase-independent constant equal to 0.2. As a result, the problem only depends on the Young modulus aggregate-matrix contrast, defined as $\chi \equiv E^{(a)}/E^{(m)}$. Choice has been made to explore values of contrast χ equal to 10^{-8} , 3, 100, 1000 and 10^4 . The low-contrast value of 3 corresponds to the true Young's modulus ratio ([6,24]). Values smaller (resp. greater) than 3 let us anticipate needs for damage (resp. creep) computations. Indeed, by combining the correspondence principle between linear visco-elasticity in the real domain and linear elasticity in the Laplace–Carson domain with a numerical inversion procedure, the effective creep function is evaluated by considering M elastic homogenization problems at each time t (with typically $M=20$). In the case of the homogenization of concrete, considering a viscoelastic matrix and elastic aggregates, Sanahuja et al. [18] estimated M fictive Young moduli for the matrix phases at various time t (see Table 1).

3.1. Boundary and loading conditions

The overall and local field responses are studied by applying two types of loading conditions. The material is subjected to hydrostatic strain loading as well as shear strain loading defined resp. as:

$$\langle \varepsilon_{ij} \rangle = \varepsilon_0 \delta_{ij}, \quad \langle \varepsilon_{ij} \rangle = \begin{cases} \varepsilon_0 & \text{if } ij = xy \text{ or } ij = yx, \\ 0 & \text{otherwise,} \end{cases} \quad (6)$$

where ε_0 is a scalar. In turn, the boundary conditions considered in this work consist of one of the average field conditions above and of periodic boundary conditions, i.e. the traction vector $\sigma \cdot \mathbf{n}$ at the boundary of normal \mathbf{n} is anti-periodic, and the strain field ε is periodic. Although the microstructure is not in itself periodic, such conditions are known to minimize edge effects (see [12]). It is noted that the local field response, in particular the strain and stress field histograms investigated in this work, depends on the loading.

3.2. Fast Fourier transform method

Full-field computations are undertaken using the “augmented Lagrangian” algorithm [14], one of the Fast Fourier Transform methods originally introduced in [15] that is especially efficient for handling infinitely-contrasted media. One of the main advantages of such method is its capability to handle large-size systems [22,23]. Such algorithms make use of the Lippmann–Schwinger equations (Eqs. (7a) and (7b)), i.e. the local material properties are computed in the real space whereas strain admissibility and stress equilibrium conditions (Eq. (3)) are enforced in the Fourier domain:

$$\varepsilon_{ij}(\mathbf{x}) = \langle \varepsilon_{ij} \rangle + \int d^3 \mathbf{x}' G_{ij,kl}^{(0)}(\mathbf{x} - \mathbf{x}') \tau_{kl}(\mathbf{x}'), \quad (7a)$$

$$\tau_{ij}(\mathbf{x}) \equiv \sigma_{ij}(\mathbf{x}) - L_{ij,kl}^{(0)} : \varepsilon_{kl}(\mathbf{x}), \quad (7b)$$

where $\mathbb{L}^{(0)}$ is a given “reference” elastic tensor and $\mathbb{G}^{(0)}$ is its associated Green's function. Eqs. (7a) and (7b) are computed in the Fourier domain and real space resp., with Fast Fourier transforms used to iterate between the two. The authors refer to [14] for the details of

the augmented Lagrangian scheme, not recalled here. It should be noted that an alternative “stress formulation” of the “augmented Lagrangian” method, that uses the stress, instead of the strain Green’s function, exists. Convergence of the latter proves to be more efficient when the local elastic moduli of inclusions are very high compared to that of the matrix. However, in the presence of voids, no such improvement has been observed, thus the standard strain formulation was used in the present case.

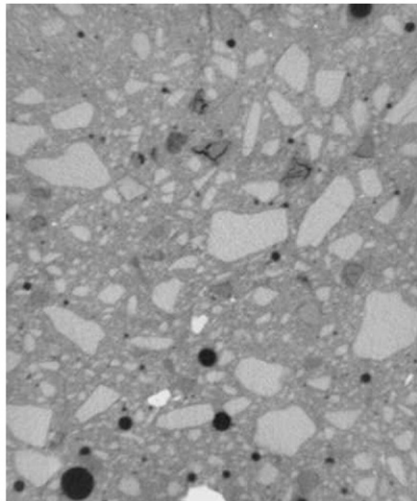
In this work, full-field computations are directly applied to cubic grids of lengths either 500 or 735 voxels (i.e. 1.25 cm and 1.84 cm resp.). The latter discretization was used at low and high contrasts $\chi = E^{(a)}/E^{(m)} = 3$ and $\chi = 10^4$, resp. The advantage of the method using the FFT is that we do not need to mesh the complex microstructure, and that we obtain the field at the same scale as the microstructure.

3.3. Effective behavior

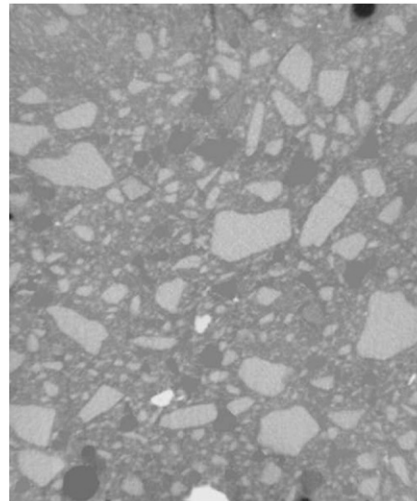
The effective bulk (resp. shear) modulus $\tilde{\kappa}$ (resp. $\tilde{\mu}$) is computed numerically for various values of the aggregate-matrix contrast χ ,

with hydrostatic (resp. shear) strain loading. More precisely, the local bulk and shear moduli are fixed in the matrix, whereas the elastic response of fine aggregates varies with the contrast. The FFT results are compared with Hashin–Shtrikman’s upper bound (HS^+) [10] and a self-consistent (SC) estimate. The latter is given by the reference elastic tensor that is self-consistent with Hashin–Shtrikman’s variational principle. Results are given in Table 2. Contrary to Hashin and Shtrikman’s upper bound, the effective bulk and shear moduli as computed by FFT tend to finite values at large contrasts. In effect, in Hashin’s coated spheres model for a two-phase material, the embedding phase percolates and the embedded phase does not. Accordingly, Hashin and Shtrikman’s upper (resp. lower) bounds are relevant when the stiffest (resp. weakest) phase percolates. FFT results are accordingly far apart from HS bounds, as the aggregates do not percolate. Hashin and Shtrikman’s lower bounds however are zero here due to the presence of the porous phase, albeit of small volume fraction. In contrast, the self-consistent method provides estimates much closer to the FFT results at low contrast. It however significantly differs when fine aggregates are quasi-rigid (i.e. $\chi \geq 100$).

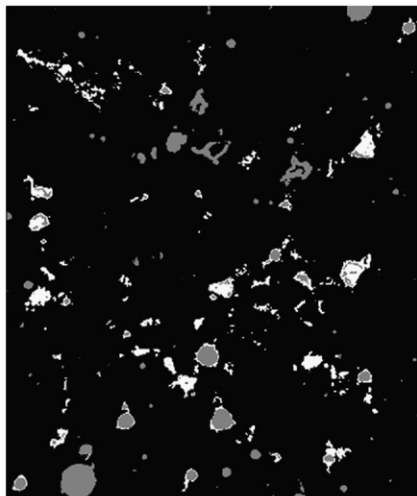
(a) Image after luminosity correction and noise removing.



(b) Holes filling algorithm, from (a).



(c) From (b), selection of flat zones (white) by volume thresholding. For comparison, pores are shown in gray.



(d) Removing of pores and zones around pores, using dilation, from (c).

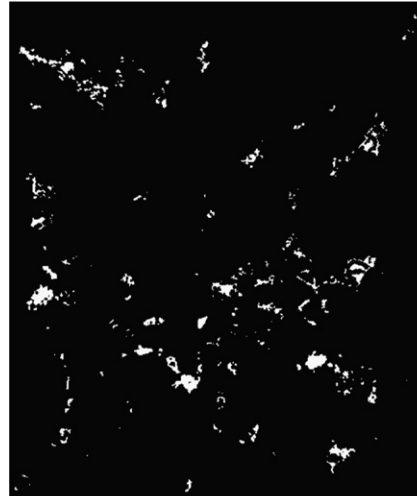
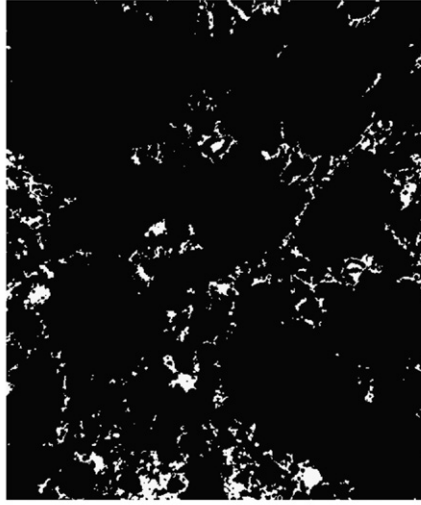


Fig. 6. Steps used to perform dark aggregate segmentation. The result of the hole filling algorithm in (b) is used in steps (c) and (e).

(e) Same as (d), but using thresholding of (b) instead of the treatment in (c).



(f) Intersection of (d) and (e)



(g) Build opening, to remove small particles

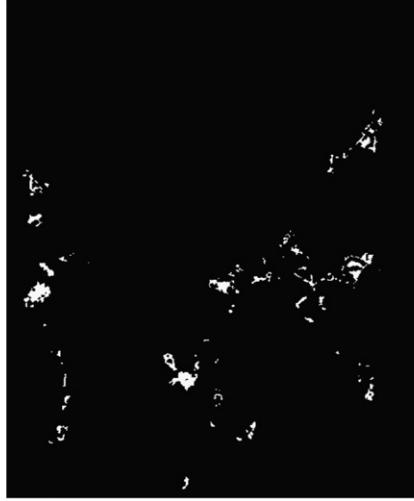


Fig. 6 (continued).

An effective Young modulus of value 26.4 GPa has been experimentally measured on a sample mortar comparable to the one which is considered in this study. The homogenization by numerical FFT computation in the case $E^{(m)} = 20 \text{ MPa}$, $E^{(a)} = 60 \text{ MPa}$, $\nu^{(m)} = \nu^{(a)} = 0.2$ gives an effective Young modulus value of $\bar{E} = 27.7 \text{ GPa}$, which is consistent with the experimental value.

4. Statistical characterization of the macroscopic response: representative volume element (RVE)

4.1. Evaluation of the representative volume element

The representative volume element (Kanit et al., 2003, [12]) or RVE is evaluated using full-fields computations undertaken with the FFT method. It is defined here as the size of the volume giving the effective property with a given precision ϵ . Its evaluation is based on the following property: considering a random variable Z defined on a total volume of size V_0 :

$$\frac{D_Z^2(V)}{D_Z^2} \sim A_3 \left(\frac{1}{V} - \frac{1}{V_0} \right), \quad (8)$$

when sub-volumes V of V_0 are such as $V \gg A_3$, with A_3 the integral range. D_Z^2 is the point variance over the total volume V_0 and $D_Z^2(V)$ is the variance of the spatial means of Z over disjointed sub-volumes V . In practice, the volume A_3 is evaluated by a fit of Eq. (8). The RVE size is then deduced by:

$$V_{RVE} = \frac{4D_Z^2 A_3}{\epsilon^2 \langle Z \rangle^2}, \quad (9)$$

with $\langle Z \rangle$ the mean of Z over V_0 . Conversely, Eq. (9) is also used to evaluate the precision ϵ of an effective property determined from a volume V_0 . When shear loading is applied, $Z(\mathbf{x}) = \sigma_{xy}(\mathbf{x})$ (xy being the macroscopic shear direction) is chosen, whereas for hydrostatic strain loading, $Z(\mathbf{x}) = \sigma_m(\mathbf{x})$ is chosen, where $\sigma_m = (1/3)\sigma_{ii}$ is the mean stress field. The “morphological RVE” is evaluated separately for each phase, and equal to the RVE of its characteristic function. More precisely, $\langle Z \rangle = p_i$ and $D_Z^2 = p_i(1 - p_i)$ are the volume fraction and point variance, resp., of phase i , whereas the term $D_Z^2(V)$ is computed numerically.

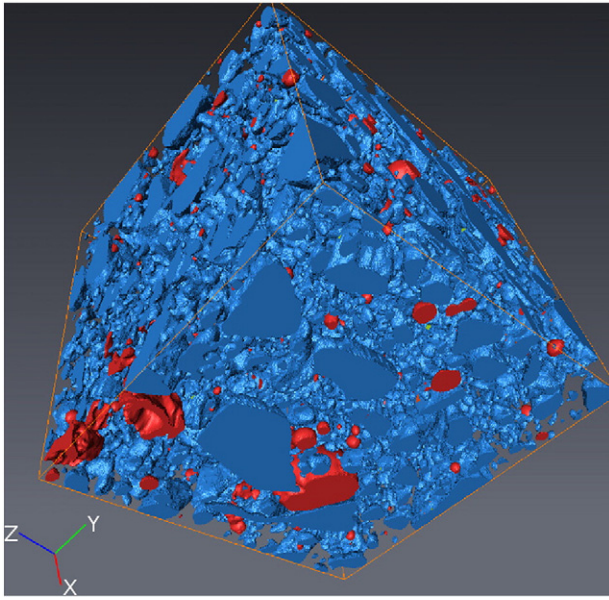


Fig. 7. 3D microstructure: fine aggregates (blue) and voids (red). The matrix is transparent. The displayed volume is of size $1.25 \times 1.25 \times 1.25 \text{ cm}^3$, the image has been subsampled to a resolution of $31 \mu\text{m}/\text{voxel}$ to do the mesh.

4.2. Mechanical and morphological RVE

The representative volume element (RVE) is evaluated for both the bulk and shear moduli $\tilde{\kappa}$ and $\tilde{\mu}$, at various aggregate–matrix contrasts χ . A fixed precision $\epsilon = 5\%$ is prescribed (Table 3). It appears that a precision of $\epsilon = 5\%$ is achieved at low contrasts $\chi = 3$ or $\chi \leq 100$ and at $\chi = 10^{-8}$ for volume of size larger than $V_0 = 500^3$ voxels. In the rigid case, i.e. at higher contrasts $\chi = 1000, 10^4$, the precision of the results is evaluated, for $V_0 = 500^3$ and 735^3 resp. in Table 4. Finally, the morphological RVE is evaluated for $\epsilon = 5\%$ in Table 5. The resulting large RVE size obtained for voids is a consequence of its low volume fraction. Overall, it appears that $V_{\text{RVE}}^{\text{elastic fields}} \approx V_{\text{RVE}}^{\text{aggregates}}$: aggregates control elastic field variability, and then the RVE size.

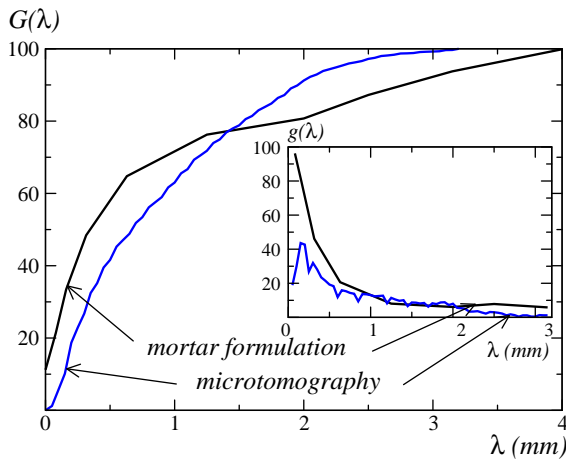


Fig. 8. Cumulative fine aggregate size distribution G as a function of the diameter λ . The formulation of the mortar as well as the distribution deduced from the segmentation of the microtomography image are given. The fine aggregate size distribution g , which takes into account the volume fractions in the sample, is also given.

Table 1

Minimum and maximum contrasts encountered in the underlying M elastic homogenization computations required to estimate the effective creep function at time t .

Time after loading (t)	$E^{(a)}/E_{\text{effective}}^{(m)}$ min	$E^{(a)}/E_{\text{effective}}^{(m)}$ max
1 min	3.73	3.73
1 day	3.75	4.11
1 year	7.29	13.0
10 years	11.2	40.8
100 years	25.5	317

Table 2

Effective bulk and shear moduli ($\tilde{\kappa}$ and $\tilde{\mu}$ resp.) at various aggregates/matrix contrasts χ (first row); numerical FFT computations (second and fifth row), upper Hashin–Shtrikman’s bounds (HS^+ , rows 3 and 6), and the self-Consistent estimate (SC, row 4 and 7). Column 2 corresponds to the lowest contrast (i.e. aggregates behave as pores) whereas column 6 on the right corresponds to quasi-rigid aggregates.

$\chi = E^{(a)}/E^{(m)}$	10^{-8}	3	100	1000	10^4
$\tilde{\kappa} / \kappa^{(m)}$	0.331	1.384	2.72	3.49	4.66
$\kappa_{HS^+} / \kappa^{(m)}$	0.463	1.490	21.897	211.3	2096.93
$\kappa_{SC} / \kappa^{(m)}$	0	1.373	2.680	2.851	2.871
$\tilde{\mu} / \mu^{(m)}$	0.34	1.385	2.858	3.785	6.245
$\mu_{HS^+} / \mu^{(m)}$	0.461	1.490	21.890	211.2	2096.93
$\mu_{SC} / \mu^{(m)}$	0.286	1.373	2.681	2.851	2.870

Table 3

Size of the RVE at the prescribed precision $\epsilon = 5\%$ for the effective bulk and shear moduli, $\tilde{\kappa}$ and $\tilde{\mu}$ resp., for various contrasts χ .

$\chi = E^{(a)}/E^{(m)}$	$V_{\text{RVE}}^{\tilde{\kappa}}$	$V_{\text{RVE}}^{\tilde{\mu}}$
10^{-8}	1.1^3 cm^3 (433 ³ voxels)	1.3^3 cm^3 (515 ³ voxels)
3	0.62^3 cm^3 (249 ³ voxels)	0.62^3 cm^3 (248 ³ voxels)
100	1.0^3 cm^3 (414 ³ voxels)	1.1^3 cm^3 (428 ³ voxels)
1000	1.4^3 cm^3 (574 ³ voxels)	1.3^3 cm^3 (528 ³ voxels)
10^4	3.2^3 cm^3 (1270 ³ voxels)	2.6^3 cm^3 (1037 ³ voxels)

Table 4

Relative precision ϵ obtained on the bulk and shear moduli $\tilde{\kappa}$ and $\tilde{\mu}$ resp., for a volume $V_0 = 500^3$ and 735^3 voxels, at contrast $\chi = 1000$ and 10^4 resp.

$\chi = E^{(a)}/E^{(m)}, V_0$	$\epsilon_{\tilde{\kappa}}$	$\epsilon_{\tilde{\mu}}$
$\chi = 1000, V_0 = 500^3$	6.2%	5.4%
$\chi = 10^4, V_0 = 735^3$	11.4%	8.4%

4.3. Corrected RVE

As noticed earlier in this paper, the largest aggregates (with diameter larger than 3.15 mm and 4.2% volume fraction) are missing in the image. The size of the RVE corresponding to these aggregates (for the volume fraction, and correspondingly for the mechanical fields as seen above) can be estimated with the integral range technique for a random location of aggregates. For a 5% relative precision, a volume of size 6.7^3 cm^3 should be used, which is a little bit more than two times larger than the RVE for homogenization of elastic properties (2.6^3 cm^3), and consistent with the size of specimens used to measure the effective properties. For further studies, a multi-scale random model of mortar could help us to simulate RVE’s of this size. With the present size used for calculations, the corrected relative precision of the volume fraction of granulates can be estimated to 20%,

Table 5

Morphological RVE for each phase, for $\epsilon = 5\%$.

$V_{\text{RVE}}^{\text{voids}}$	$V_{\text{RVE}}^{\text{matrix}}$	$V_{\text{RVE}}^{\text{aggregates}}$
4.2^3 cm^3 (1676 ³ voxels)	1.0^3 cm^3 (407 ³ voxels)	1.5^3 cm^3 (619 ³ voxels)

in order to account for the missing largest granulates of the size distribution.

5. Field maps and field histograms

2D sections of field maps of the mean stress field σ_m (opposite of pressure) and of the shear stress field σ_{xy} are shown in Figs. 9 and 10 resp., for hydrostatic and shear stress loading. Note that both field

components are parallel to the applied loading in the sense that their average is non-zero. When contrast is high, i.e. grains are quasi-rigid, a concentration of strain is found in-between aggregates when hydrostatic loading is applied. Localization patterns are even stronger when the material is subjected to shear.

Histograms of σ_m and σ_{xy} , at applied hydrostatic and shear strain loading resp., are given in Fig. 11, at various contrasts. At the lowest contrast $\chi=3$, the field histogram $P_{\sigma_m}(t)$ of the mean stress field is a

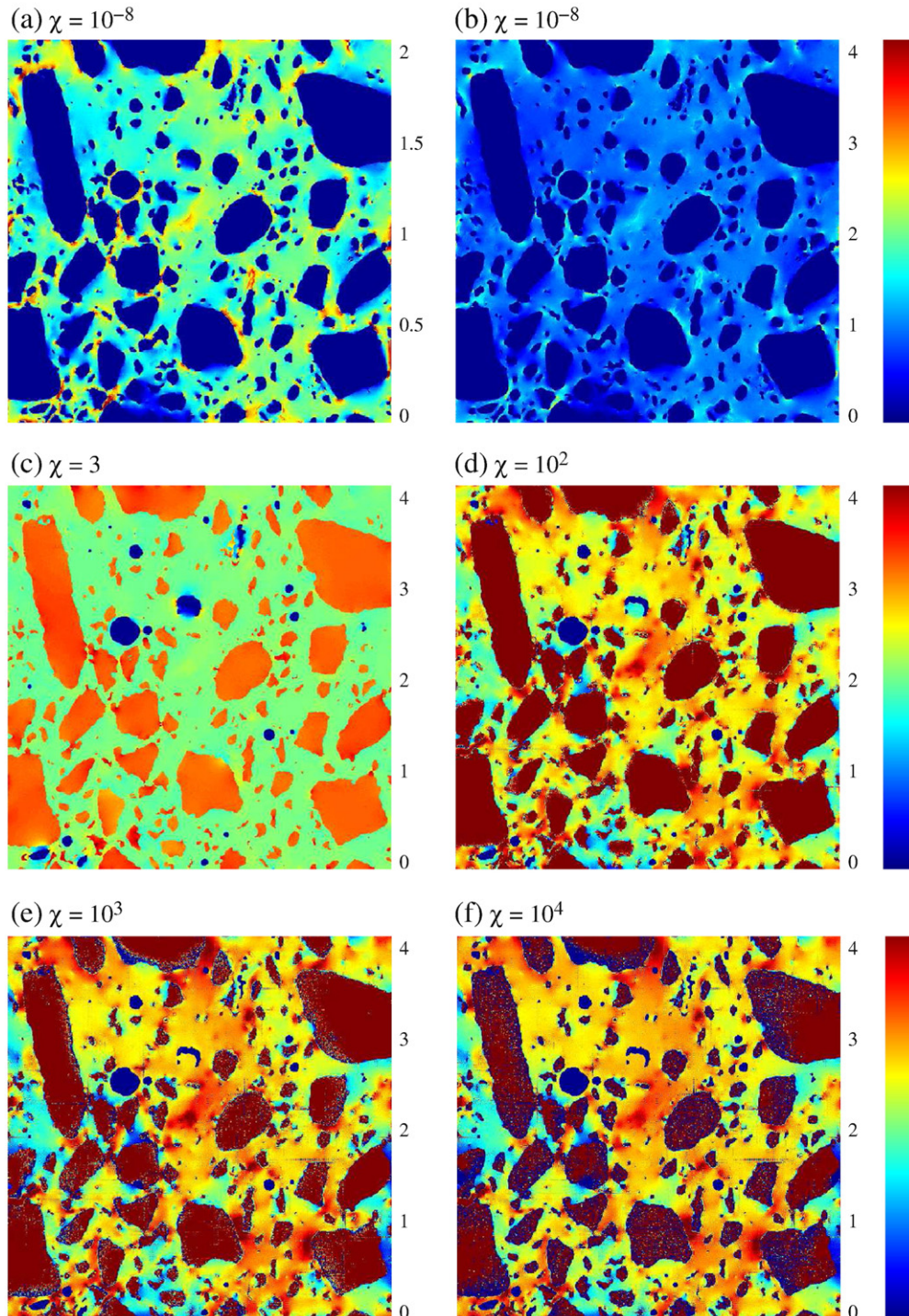


Fig. 9. 2D sections of the normalized mean stress component $\sigma_m/[E^{(m)}\langle\epsilon_m\rangle]$ at varying contrasts $\chi = E^{(a)}/E^{(m)}$. The field maps are thresholded according to the color-scale as shown on the right. Hydrostatic strain loading is applied with $\langle\epsilon_m\rangle = \epsilon_0$. The 3D image is of size $1.25 \times 1.25 \times 1.25 \text{ cm}^3$ and of resolution $25 \mu\text{m}/\text{voxel}$.

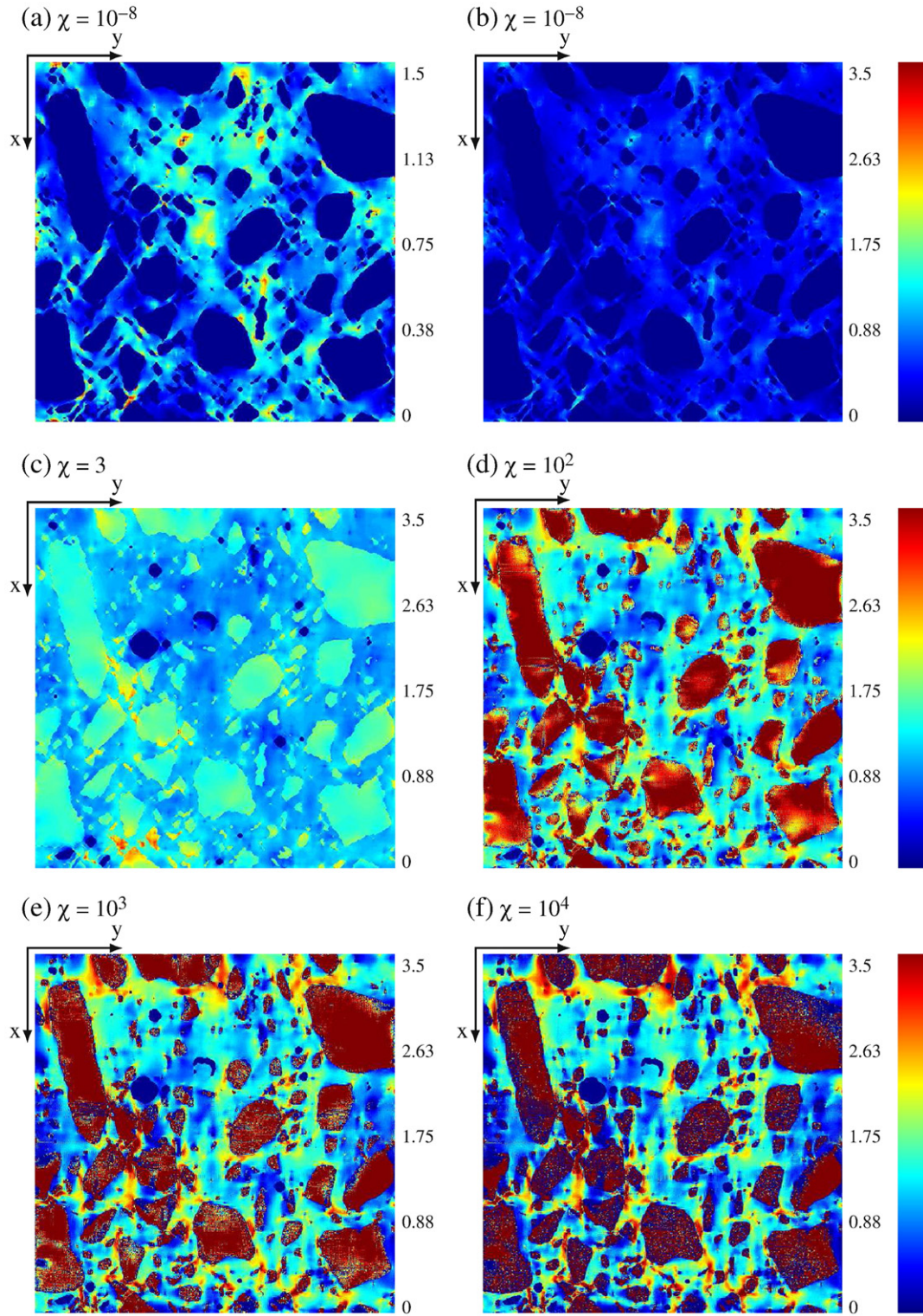


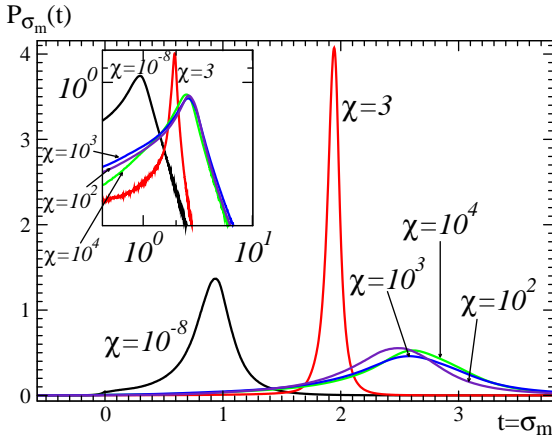
Fig. 10. 2D sections of the normalized shear stress component $\alpha_{xy}/[E^{(m)}\langle\epsilon_{xy}\rangle]$ at varying contrasts $\chi = E^{(a)}/E^{(m)}$. The field maps are thresholded according to the color-scale as shown on the right. Shear strain loading is applied with $\langle\epsilon_{xy}\rangle = \epsilon_0$. The 3D image is of size $1.25 \times 1.25 \times 1.25$ cm³ and of resolution 25 $\mu\text{m}/\text{voxel}$.

sharp, nearly-symmetrical distribution close to a Gaussian, except at very high values of $t = \sigma_m(\mathbf{x})$. As such, the variance of the field increases with the contrast, and a lack of symmetry of the distribution appears.

For each histogram, the distribution tail is fitted with a power law $P_{\sigma_m}(t) \sim t^\alpha$ for $t \gg 1$ where $\alpha < 0$. The values of α are given in Table 6 for

various contrasts χ and loadings. For the shear strain loading case, for $\chi \geq 3$, α increases when the contrast χ increases, i.e. zones of high mean stress in the matrix are more likely to occur when the contrast is high or equivalently when aggregates are quasi-rigid. Overall, it is proved that $\alpha \approx -7.5$ at infinite contrasts $\chi = 0$ or $\chi = +\infty$, except when $\chi = +\infty$ and shear loading is applied, where $\alpha \approx -5.2$.

(a) Hydrostatic strain loading



(b) Shear strain loading

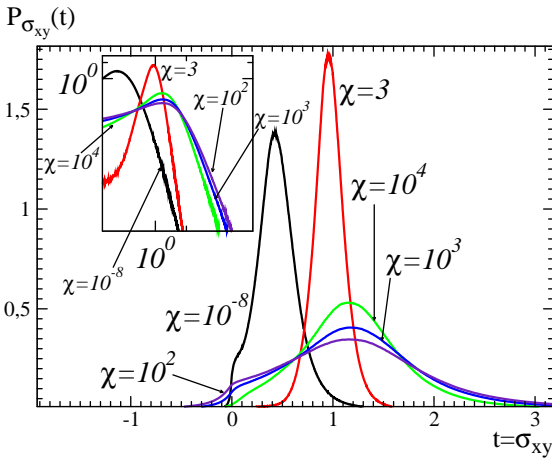


Fig. 11. Field histograms $P_{\sigma_m}(t)$ and $P_{\sigma_{xy}}(t)$, i.e. probability density values, of the mean stress field σ_m and the shear stress component field σ_{xy} , at varying contrasts $\chi = E^{(a)}/E^{(m)} = 10^{-8}$, 3, 100, 1000, and 10^4 . Distribution tails are also given, using a log–log scale.

6. Local stress field response

6.1. Morphological tools for measuring spatial set correlations

In this section, the localization of regions of the matrix subjected to high elastic stress, with respect to fine aggregates or voids, is studied in detail. To this aim, the correlation between one of the material phases (i.e. aggregates or voids) and a component of the stress field is quantitatively characterized by means of morphological tools presented below [11]. Such tools are based on the use of the dilation operation [19] of a set A by a structuring element (of increasing size r) $B(r)$ defined as $A \oplus B(r) = \{\cup B_{\mathbf{x}}(r), \mathbf{x} \in A\}$, with $B_{\mathbf{x}}(r)$ the translation of $B(r)$ by \mathbf{x} . The structuring element $B(r)$ used for dilations is a rhombicuboctahedron of size r , to numerically approximate a ball.

First, the mean $m_f(r)$ of the stress field in the matrix is measured as a function of the distance r to a given set A_j by averaging the field on the region $X_r = (A_j \oplus B(r)) \cap (A_j \oplus B(r-1))^c \cap A_m$ (Fig. 12), where \cdot^c denotes

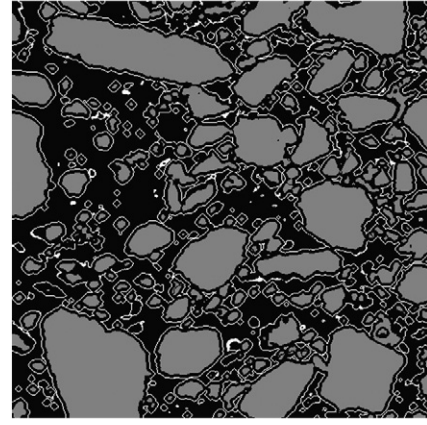


Fig. 12. 2D section of sets used to evaluate the mean $m_a(r)$ of a field in the matrix at a distance $r=5$ of fine aggregates. Fine aggregates are given in gray and the set $X_r = (A_j \oplus B(r)) \cap (A_j \oplus B(r-1))^c \cap A_m$ is given in white.

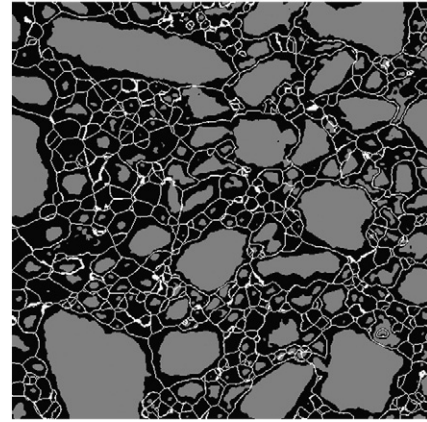


Fig. 13. 2D section of the skeleton by influence zone (SKIZ) of the fine aggregate phase. Fine aggregates are given in gray and the SKIZ is given in white.

the complementary set of \cdot . In the following, the set A_m is the matrix phase, and the set A_j is either the fine aggregate phase or the skeleton by influence zone (SKIZ) [13] of the aggregates, noted $m_a(r)$ and $m_s(r)$. The latter is determined in 3D by taking the watershed of the distance function to the aggregates (Fig. 13). Contrary to the former, regions far from the aggregates correspond to small values of r .

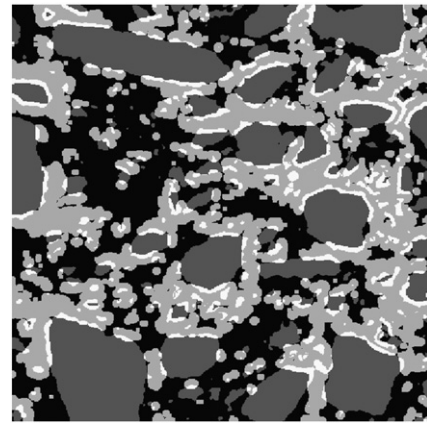


Fig. 14. 2D section of the sets used to evaluate the function $\rho_a(r)$ at $r=5$. Aggregate phase (set A_j) is given in dark gray, $A_k \oplus B(r)$ (A_k corresponds to regions of high values of the considered stress field component) is given in light gray and their intersection $A_j \cap (A_k \oplus B(r))$ is given in white.

Table 6

Distribution tail of the parallel stress field fitted with a power law $P_{\sigma_m}(t) \approx t^{-\alpha}$ for $t \gg 1$.

Contrast $\chi = E^{(a)}/E^{(m)}$	10^{-8}	3	100	1000	10,000
α (hydrostatic strain loading)	–8	–17	–7.6	–7	–7.5
α (shear strain loading)	–7.6	–13.6	–6	–5.4	–5.2

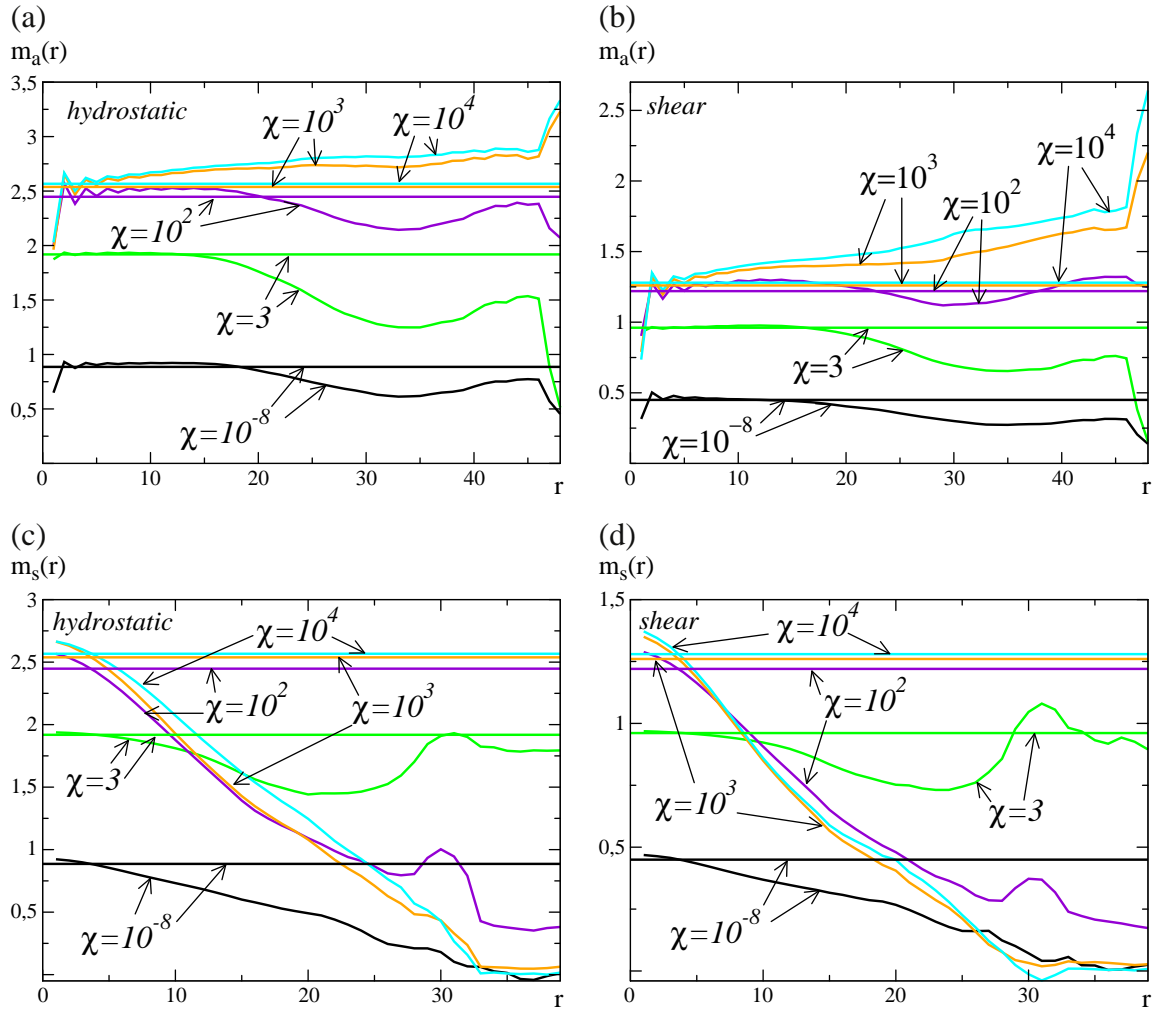


Fig. 15. Mean $m_{a,s}(r)$ of the parallel stress components σ_m or σ_{xy} as a function of the distance r at various aggregates/matrix contrasts χ . The distance r is calculated from the aggregates (a, b) or from the aggregates SKIZ (c, d) (see Section 6.1). Hydrostatic or shear strain loading is applied (a, c and b, d, resp.). At each contrast, a straight horizontal line indicates the mean stress component in the matrix.

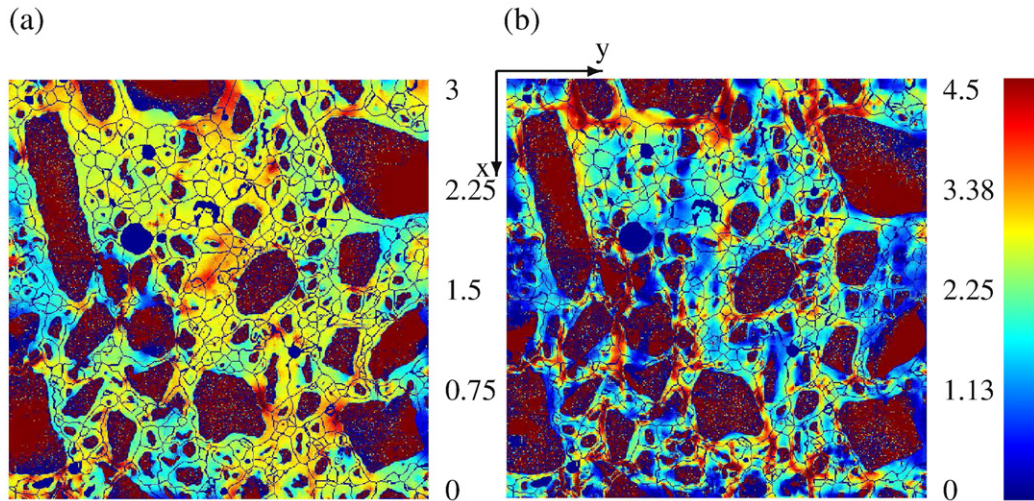


Fig. 16. 2D cut at $z = \text{cst}$ of the parallel stress components σ_m and σ_{xy} (maps a and b, resp.) with applied hydrostatic or shear strain loading, resp., with aggregates/matrix contrast $\chi = 10^4$. The stress field values correspond to the color scale at right (values outside of the range given at the right of each map are thresholded). The aggregates SKIZ is superimposed on the maps and shown in blue. The 3D image is of size $1.25 \times 1.25 \times 1.25 \text{ cm}^3$ and of resolution $25 \mu\text{m/voxel}$.

A second morphological tool, based on the increasing neighborhoods method, is used to measure the spatial “arrangement” between two sets. This method evaluates, for increasing values of r , the function ρ_j which is defined as

$$\rho_j(r) = \frac{\Phi_j(r)}{P\{x \in (A_k \oplus B(r))\} - p_k} \frac{1 - p_k}{p_j}, \quad (10)$$

where p_j (resp. p_k) is the volume fraction of the phase A_j (resp. A_k) and $\Phi_j(r) = P\{x \in (A_k \oplus B(r)) \cap A_j\}$ (Fig. 14). This definition is equivalent to $\rho_j(r) = \frac{F_j(r)}{F(r)}$, with $F(r) = P\{d(x, A_k) < r | x \in A_k^c\} = \frac{P\{x \in (A_k \oplus B(r))\} - p_k}{1 - p_k}$

the distribution of distances of a random point x in A_k^c to the boundary of A_k , and $F_j(r) = P\{d(x, A_k) < r | x \in A_j\} = \frac{\Phi_j(r)}{p_j}$ the distribution of distances of a random point x in A_j to the boundary of A_k . Values of $\rho_j(r)$ are then interpreted at the scale r as a preferential association (resp. a repulsion effect) between sets A_k and A_j when $\rho_j(r) > 1$ (resp. $\rho_j(r) < 1$). Hereafter, the increasing neighborhoods method is applied to one of the material phases and to a set obtained by thresholding one of the stress field components in the matrix (resp. A_j and A_k in the equations above).

The component of the stress field parallel to the applied loading is considered hereafter, i.e. the mean (resp. shear) stress component σ_m (resp. σ_{xy}), when hydrostatic (resp. shear) strain loading is applied.

6.2. Results

Graphs of the functions $m_d(r)$ and $m_s(r)$ are shown in Fig. 15 for various contrasts and with either hydrostatic or shear strain loading. At high contrasts, it appears that the parallel stress field highest values are located at large distance r of the aggregates. Indeed, at $\chi = 10^4$ and $\chi = 10^3$, independently of the loading direction, $m_d(r)$ increases with r (Fig. 15(a) and (b)), except at a few points), whereas the inverse trend is observed for $m_s(r)$ (Fig. 15(c) and (d)), i.e. when the distance is measured from the aggregates SKIZ. Equivalently, the region of the matrix near the aggregates SKIZ is subjected to strain and stress fields that are higher than the average applied field. In particular, such regions are candidate for developing damage zones. Such observation is made as well in Fig. 16, where a map of the stress field is shown, with the aggregates SKIZ superimposed in blue.

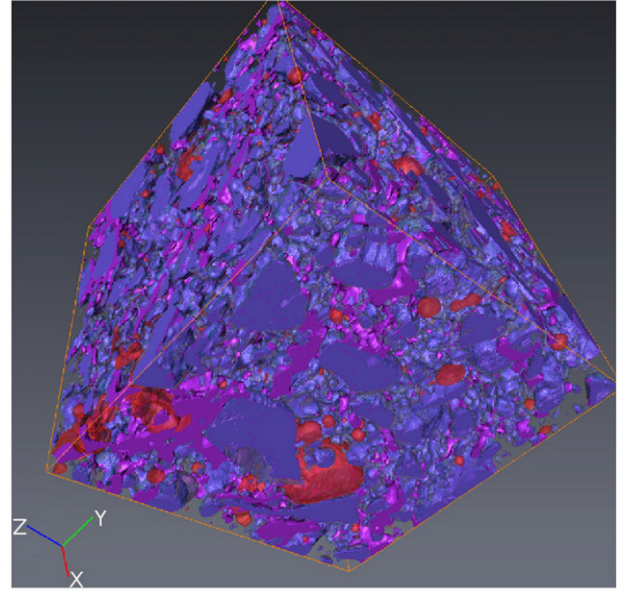
The function $\rho_j(r)$ is evaluated by taking the aggregate phase or the voids as the set A_j , and noted $\rho_a(r)$ and $\rho_v(r)$, resp. In each case, A_k is the region of the matrix where the parallel stress component is higher than a chosen threshold. This threshold is adjusted so that the volume of A_k is 5% of the domain. Accordingly, low values of r correspond to regions subjected to high stress. A 3D map of such thresholded stress field is shown in purple and green in Fig. 17.

The resulting functions $\rho_a(r)$ and $\rho_v(r)$ are plotted as functions of the distance r at various contrasts χ , with hydrostatic and shear strain loading conditions in Fig. 18. Consistently with the results obtained using the mean stress functions $m_{a,s}(r)$, regions of high stress are not located close to grains. The grain concentration is indeed significantly lower than 1 when r is small, i.e. in regions subjected to high stress, independently of the loading direction (Fig. 18(a) and (b)). Additionally, at high contrasts, high stress regions are not located around voids. Indeed, as shown in Fig. 18(c) and (d), the function $\rho_v(r)$ is always smaller than 1, except at low-contrast and when the grains behave as voids ($\chi = 3$ and $\chi = 10^{-8}$, resp.). At low aggregates/matrix contrast, indeed, the effect of aggregates is negligible and the elastic response is analogous to that of a matrix with isolated voids, around which stress is concentrated.

7. Conclusion

In this study, the linear elastic properties of a sample of mortar composite have been investigated, using a combined FFT/morpho-

(a) Hydrostatic strain loading



(b) Shear strain loading

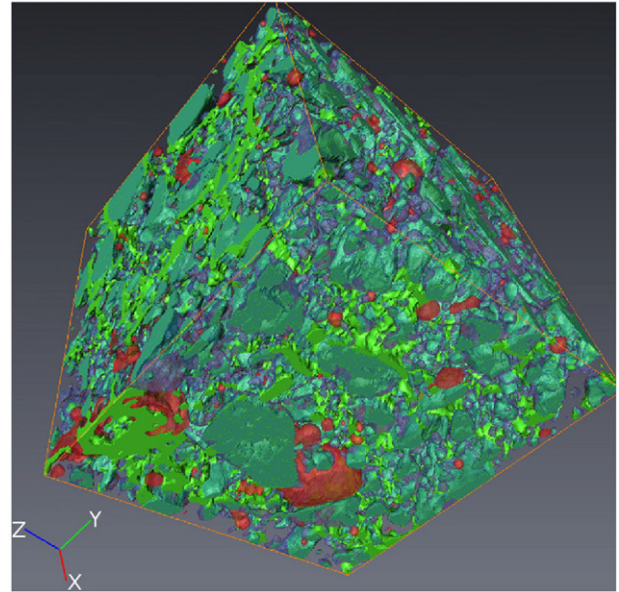


Fig. 17. 3D view of the microstructure (fine aggregates in blue, voids in red and transparent matrix), and of thresholded stress field components σ_m or σ_{xy} for hydrostatic strain loading or shear strain loading resp., in purple and green resp. The displayed volume is of size $1.25 \times 1.25 \times 1.25 \text{ cm}^3$, the image has been subsampled to a resolution of $31 \text{ } \mu\text{m}/\text{voxel}$ to do the mesh.

logical approach. A microtomography image is segmented using morphological tools. Numerical homogenization is handled by a FFT-based tool that is directly applied to the microstructure image. Compared to the classical self-consistent model, full-field numerical homogenization is necessary to render accurately the effective elastic response of mortar at high contrast of properties between the matrix and fine aggregates. The representative volume element (RVE) was evaluated at various contrasts. It is found to be in the order of magnitude of the aggregate phase RVE, confirming that aggregate phase controls field variability.

Moreover, a morphological analysis of the elastic response in the matrix indicates that, for level of contrast ratio such as $\chi \geq 10^3$, regions subjected to high stress are located preferentially far from fine aggregates. As a first approximation, a candidate for such regions is the SKIZ of the

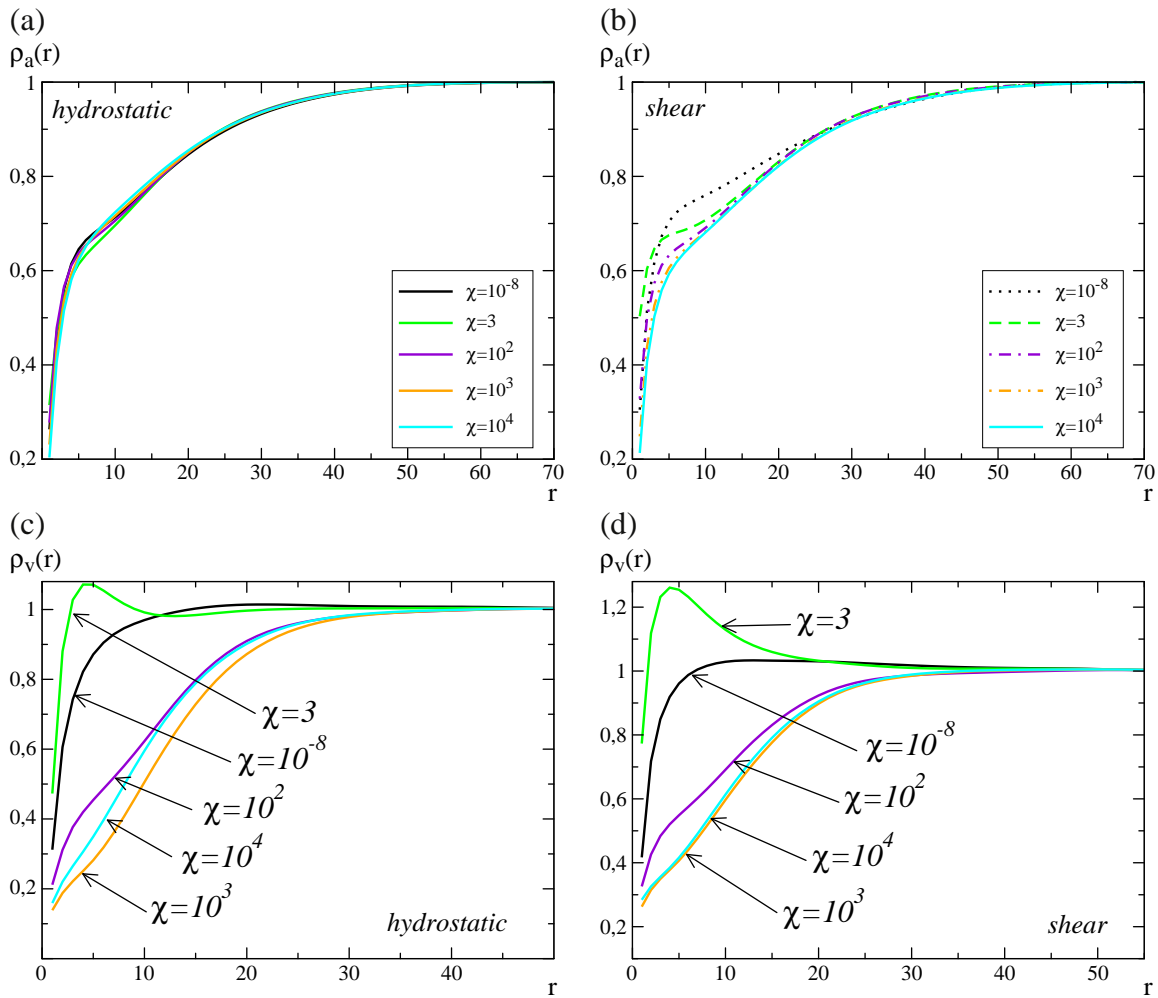


Fig. 18. Function $\rho_{a,v}(r)$ used to measure the correlation between one of the material phases (a, b: fine aggregates, c, d: voids) and regions of high-stress. Hydrostatic or shear strain loading is applied (a, c and b, d, resp.). High-stress regions are determined by thresholding the parallel stress component σ_m or σ_{xy} .

fine aggregate phase, whether hydrostatic or shear strain loading is applied. The use of the SKIZ to study the stress localization could be improved by taking into account either the privileged loading directions, or the aggregate size. This would lead to a more accurate determination of the high-stress regions. That analysis highlights the way the concentration of stress is localized in some particular zones of the cement paste. It is a step to the understanding of creep localization.

The methods presented in this paper are general and could be extended to study the elastic response of random simulations of concrete microstructures, allowing a refined characterization of the impact of morphological parameters on effective properties, and on the stress localization in the material.

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