

# Nano-sized $\text{Al}_2\text{O}_3$ doping effects on the critical current density of $\text{MgB}_2$ superconductors

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## Abstract

$\text{MgB}_2$  polycrystalline bulk samples with addition of 5 and 10 wt.% nano-sized  $\text{Al}_2\text{O}_3$  powders were prepared by solid state reaction using pre-reacted  $\text{MgB}_2$ . All the samples were sintered at 850 °C for 40 min in Ar. All the samples were characterized by X-ray diffraction, scanning electron microscopy and magnetic measurements. Results show that the critical current density and irreversibility fields decrease significantly with increasing  $\text{Al}_2\text{O}_3$  level.  $J_c$  values decreased significantly by more than one order of magnitude. The  $T_c$  drops slightly from 37.9 to 36.6 K, but acquires a very wide transition width of more than 20 K. Furthermore, the amount of  $\text{MgO}$  was found to increase with increasing  $\text{Al}_2\text{O}_3$  level, probably indicating that Mg was replaced by Al, with the excess Mg forming extra  $\text{MgO}$ . The field dependence of  $J_c$  for all the samples is also presented.

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**Keywords:** C. Superconductivity; Magnesium diboride; Chemical doping

## 1. Introduction

The critical current density ( $J_c$ ) in  $\text{MgB}_2$  has been a central topic for extensive research efforts since the discovery of superconductivity in this compound [1]. Many groups have attempted to improve the critical current density in this superconductor as it has lower  $H_{c2}$  and  $H_{irr}$  than the commercial low temperature superconductors  $\text{Nb}_3\text{Sn}$  and  $\text{NbTi}$ . High critical current density values above  $10^5 \text{ A/cm}^2$  have been achieved in  $\text{MgB}_2$  both in pellets and tapes [2,3]. Experiment results revealed that  $J_c$  drops rapidly with increasing magnetic field due to poor flux pinning, although grain boundaries are transparent to the current flow in  $\text{MgB}_2$  [4]. Therefore, extensive research has been done on introducing pinning centers into this superconductor. It has been found that inclusions of oxygen or precipitates of nano- $\text{MgO}$  can act as effective pinning centers in  $\text{MgB}_2$  thin films [5]. Nano-sized chemical inclusions such as Si,  $\text{SiO}_2$  and  $\text{Y}_2\text{O}_3$  were also reported to enhance flux pinning [6–8]. Dou et al. [2] have achieved a  $J_c$  enhancement in high fields by more

than one order of magnitude, with only slight reductions in  $T_c$  by chemical doping of  $\text{MgB}_2$  with nano-particle SiC. It also has been found that although C tends to severely react with  $\text{MgB}_2$ , by controlling the preparation procedure, nano particle C doping can also enhance the  $J_c$  at high field [9]. Slusky et al. [10] have shown that Al can aggressively react with  $\text{MgB}_2$  and substitute into the Mg position, leading to a loss of superconductivity. However, it was found that  $\text{Al}_2\text{O}_3$  is more stable than  $\text{SiO}_2$  in terms of reaction with  $\text{MgB}_2$  [11]. Therefore,  $\text{Al}_2\text{O}_3$  could be a possible candidate chemical dopant, if doping can produce nano-sized precipitates to act as pinning centers. The magnetic field performance of  $\text{MgB}_2$  could then be improved by doping with  $\text{Al}_2\text{O}_3$ . The objective of this paper is to study the effects of  $\text{Al}_2\text{O}_3$  doping on the superconductivity and flux pinning of  $\text{MgB}_2$  superconductor.

## 2. Experimental

To avoid a high level of Al substitution in the Mg position, pre-reacted and commercially available  $\text{MgB}_2$  powder has been used in this work. Samples were prepared using commercially available high purity (99%)  $\text{MgB}_2$  (Alfa

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Acer) and nano-sized  $\text{Al}_2\text{O}_3$  with an average particle size of 30 nm. The starting powders were weighed out according to the nominal composition of  $\text{MgB}_2 + x \text{ wt.}\% \text{ Al}_2\text{O}_3$  ( $x = 0, 5, 10$ ). Powders were well mixed through grinding by mortar and pestle. Pellets 10 mm in diameter and 3 mm in thickness were made, then sealed in an Fe tube and subjected to heat treatment at a temperature of 850 °C for 40 min in flowing high purity Ar. The phase formation and microstructures of the samples were determined and investigated by SEM and XRD. The magnetization of samples was measured over a temperature range of 5–30 K using a Physical Properties Measurement System (PPMS). Samples were cut into the form of bars from the as-sintered pellets. All the samples have almost the same size (0.5 mm  $\times$  1.7 mm  $\times$  2.9 mm). The  $T_c$  was determined by measuring the real part of the ac susceptibility at a frequency of 117 Hz and an external magnetic field of 0.1 Oe.  $T_c$  was defined as the onset of diamagnetism.

### 3. Results and discussion

Fig. 1 shows the XRD patterns for the three different samples prepared for this work. All the samples are revealed to be single phase and can be very well indexed with the space group  $P6/mmm$ . It can be seen that there are no diffraction peaks related to  $\text{Al}_2\text{O}_3$  in the doped samples, indicating that this powder is reacted with the  $\text{MgB}_2$  during the heat treatment. The pure sample consists of a main phase,  $\text{MgB}_2$ , with minor phases of  $\text{MgO}$  (<5%) and  $\text{MgB}_4$ . The amount of  $\text{MgO}$  impurity increases as the doping level increases. This is possibly due to the decomposition of  $\text{Al}_2\text{O}_3$ , making oxygen available for Mg oxidation.

Fig. 2 shows the  $T_c$  for the doped and undoped samples determined by ac susceptibility measurements. The  $T_c$  onset for the undoped sample is about 37.9 K which is slightly lower than for samples prepared by the reaction in situ technique [2]. This sample also shows a relatively sharp transition with a transition width of about 2.1 K, larger than the

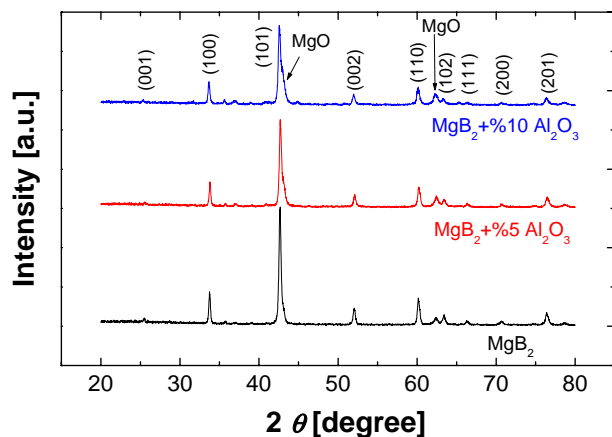


Fig. 1. XRD patterns of  $\text{MgB}_2 + x \text{ wt.}\% \text{ Al}_2\text{O}_3$  composition for  $x = 0, 5, 10$ .

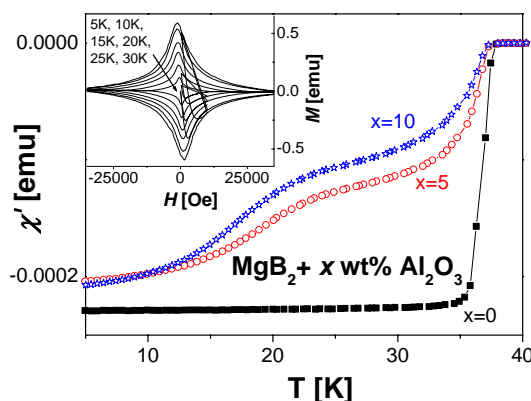


Fig. 2. The ac susceptibility of  $\text{MgB}_2$  samples doped with 0, 5 and 10 wt.% nano-sized  $\text{Al}_2\text{O}_3$ . The inset shows the magnetic hysteresis loops for the pure sample at 5–30 K.

transition width of samples made using the reaction in situ [2]. For the doped samples, the  $T_c$  decreases with increasing doping level.  $T_c$  values of about 36.9 and 36.6 K were found for the 5 and 10 wt.% doped samples, respectively. Despite the small reduction in the  $T_c$  values of the samples, the doped samples show a wide transition width above 20 K. This is in agreement with the increasing amount of  $\text{MgO}$  impurities in the samples, with the connection possibly due to the oxidation of the surface of grains, resulting in weak links. The grains are disconnected at high temperature, then gradually become connected at lower temperature which results in a large transition width. This phenomenon can be seen also in the weak link superconductors such as YBCO.

An inductive  $J_c$  was derived from the height of the magnetization loop ( $M - H$ ) using the Bean Model ( $J_c = 20 \Delta M / [a(1 - a/3b)]$ ) with  $a < b$  and magnetic field parallel to the longest sample direction). The measured magnetic hysteresis loops at 5, 10, 15, 20, 25, and 30 K for the pure  $\text{MgB}_2$  sample are presented in the inset of Fig. 2.

$J_c$  values versus field at 5, 10, 20 and 30 K are plotted in Figs. 3 and 4. Zero field  $J_c$  values as high as  $4 \times 10^5$  and

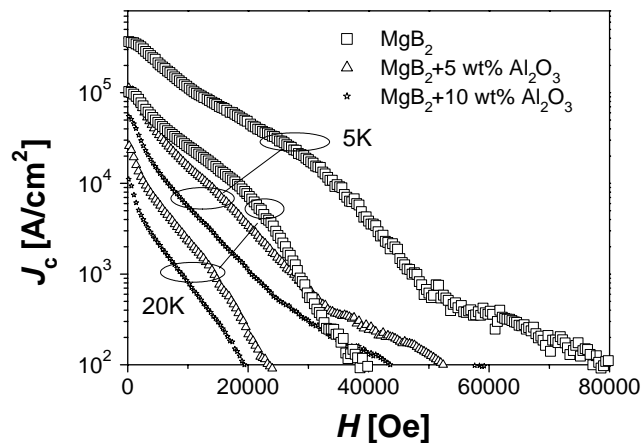


Fig. 3. The  $J_c$  field dependence of  $\text{MgB}_2$  samples doped with 0, 5 and 10 wt.%  $\text{Al}_2\text{O}_3$  at 5 and 20 K.

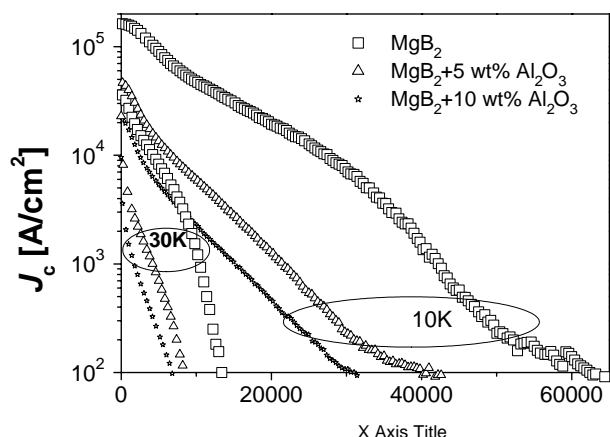


Fig. 4. The  $J_c$  field dependence of  $\text{MgB}_2$  samples doped with 0, 5 and 10 wt.%  $\text{Al}_2\text{O}_3$  at 10 and 30 K.

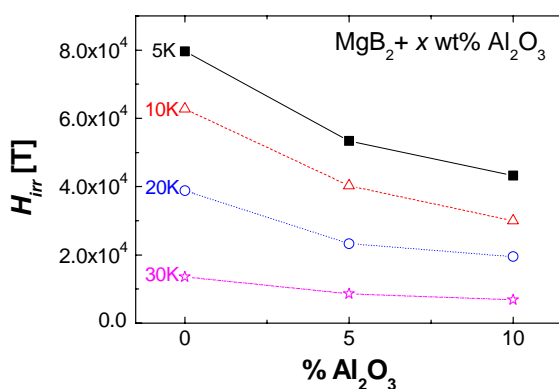


Fig. 5. The irreversibility field for  $\text{MgB}_2$  samples doped with 0, 5 and 10 wt.% of nano-sized  $\text{Al}_2\text{O}_3$  at 5, 10, 20, and 30 K.

$2 \times 10^5 \text{ A/cm}^2$  were found for the pure samples at 5 and 10 K, respectively. However, the  $J_c$  values decrease rapidly as the magnetic field increases. This again confirms that samples made using the reaction in situ have better performance than samples prepared using pre-reacted powder [2]. For doped samples, the zero field  $J_c$  was significantly decreased, together with the performance of the  $J_c$  field dependence. This deterioration is greater for sample with higher doping level.

Fig. 5 shows the irreversibility field for pure and doped samples. Here, we defined  $H_{\text{irr}}$  as the field where  $J_c$  drops to  $100 \text{ A/cm}^2$ . As can be seen, the  $H_{\text{irr}}$  is significantly decreased by increasing the doping level.

#### 4. Conclusion

$\text{MgB}_2$  polycrystalline bulk samples with addition of 5 and 10 wt.% nano-sized  $\text{Al}_2\text{O}_3$  powders were prepared by solid

state reaction using pre-reacted  $\text{MgB}_2$ . Results show that the critical current density and irreversibility fields decrease significantly with increasing  $\text{Al}_2\text{O}_3$  levels.  $T_c$  drops slightly from 37.9 to 36.6 K, but with a very wide transition width of above 20 K. The amount of  $\text{MgO}$  was found to increase with increasing  $\text{Al}_2\text{O}_3$  levels, probably indicating that  $\text{Mg}$  was replaced by  $\text{Al}$  with excess forming extra  $\text{MgO}$  and possibly producing weak links.

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