## Electronic and structural properties of ferroelectric SrBi<sub>2</sub>Ta<sub>2</sub>O<sub>9</sub> thin films and its Schottky junction by photoelectron spectroscopies

M. Okuyama\*, M. Takahashi, M. Noda

Department of Systems Innovation, Graduate School of Engineering Science, Osaka University, 1-3 Machikaneyama-cho, Toyonaka, Osaka 560-8531, Japan

\* Corresponding author. Tel.: +81-6-6850-6330;

fax: +81-6-6850-6341.

E-mail address: okuyama@ee.es.osaka-u.ac.jp

(M. Okuyama).

Electronic and structural properties such as Fermi level, density-of-states and chemical bonds of ferroelectric SrBi<sub>2</sub>Ta<sub>2</sub>O<sub>9</sub> (SBT) thin films have been characterized by UV-photoyield spectroscopy (PYS) and X-ray photoelectron spectroscopy (XPS), and band diagrams of its Schottky junction have been studied.

Electronic structure of ferroelectric thin film is very important to obtain good ferroelectricity and high insulation which are closely related to polarization switching phenomena in 1T1C FeRAM capacitor and also memory retention characteristics in ferroelectric gate FET memory. SBT thin film is used widely for the memory application, and so its electronic structure has been investigated. XPS spectra of Au and SBT film show that band bending of 0.5 eV happens at their junction. UV-PYS spectrum of the SBT film shows that its work function is 5.90 eV after the deposition and decreases to 5.56 eV by O2 annealing. This change increases the hole barrier height from 1.80 to 2.14 eV, so induces reduction of the current through metal-SBT junction, and coincides well that leakage current of SBT film capacitor was reduced after the O2 annealing. Moreover, this reduction improves the memory retention time of capacitance of the MFIS structure, which is hopeful to realize ferroelectric gate FET memory. Ar+ bombardment effect on electronic structure of the SBT film has been studied by XPS to clarify mechanism of the improvement of the barrier height and the current conduction. The Bi4f XPS signal mainly shows oxide state on the surface, but after Ar<sup>+</sup> bombardment reduces contribution of the oxide and enhances contribution of the metallic. On the other hand, ratio of the oxide contribution to the metallic changes little in the signal of Ta4d and Sr3d. The density of states corresponding to  $(Bi_2O_2)^{2+}$ layer decreases with Ar<sup>+</sup> bombardment time. These results suggest that Bi<sub>2</sub>O<sub>2</sub> layer is easily damaged and deoxidized by the Ar<sup>+</sup> bombardment. Therefore, the O<sub>2</sub> annealing is considered to improve insufficient oxidation of (Bi<sub>2</sub>O<sub>2</sub>)<sup>2+</sup> layer which might exist in the as-deposited SBT film.

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## Low temperature processing of PZT-based thin films

M. Kosec\*, B. Malič, M. Mandeljc Jožef Stefan Institute, Jamova 39, Ljubljana 1000, Slovenia

The usually reported crystallization temperatures of the perovskite phase for lead zirconate titanate (PZT) thin films prepared by chemical solution deposition (CSD) method are around 600 °C. It is a continuous challenge to lower the crystallization temperature in order to decrease the possibility of either interface reaction of PbO with the substrate or PbO evaporation and to be able to use substrates and/or electrodes that are stable below 500 °C.

It is generally accepted that the activation energy for nucleation of the perovskite phase is considerably higher than that for growth. Further, the crystallization temperature of PZT solid solution decreases with decreasing Zr/Ti ratio.

By careful control of solution chemistry and annealing conditions, Ti-rich PZT and PLZT films were successfully processed at temperatures as low as 400 °C. The crystallization of these films is characterized by rapid nucleation and rapid growth. The microstructure and corresponding ferroelectric properties are controlled by thermal treatment. Films with thickness below 100 nm can be processed as well. The maximum value of  $Pr = 33 \, \mu C/cm^2$  and  $Ec = 99 \, kV/cm$  of PZT30/70 films were obtained.

The Zr-rich PZT and PLZT compositions require a lead titanate (PT) seeding layer for further crystallization at a temperature of 400 °C. The growth of the perovskite phase is diffusion controlled and, as a consequence, slow. The step of conversion of amorphous to crystalline phase depends on the amount of PbO excess in starting composition. The results are discussed in terms of sublimation of PbO as well as incorporation of lead on to B sites of perovskite lattice.

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## Composition-structure-properties studies on bismuth layered ferroelectric thin films

Yan-Feng Chen

National Laboratory of Solid-State Microstructures and Department of Materials Science and Engineering, Nanjing University, Nanjing 210093, PR China

By both alternating the structure of layered ferroelectrics  $A_{m-3}Bi_4Ti_mO_{3m+3}$  (m=3,4,5,6, and  $SBTi_m$ ) and partially substituting A site of perovskite cell by lanthanide elements, the composition–structure–property relationship of these ferroelectrics were studied. The thin films were prepared by pulse laser deposition (PLD). With the capacitor structures of  $Pt/SBTi_m/Pt/TiO_2/SiO_2/Si$ , these films show excellent fatigue properties (>10<sup>11</sup>). The feasibility of the family in optimizing ferroelectric properties was established. Epitaxial heterostructures of  $SBTi_m/SrTiO_3$  were