

Ceramics International 33 (2007) 915-918



www.elsevier.com/locate/ceramint

# Low temperature synthesis of nano-sized (Sn<sub>0.25</sub>,Ti<sub>0.75</sub>)O<sub>2</sub> photocatalysts by a molten salt method

Hua Tian <sup>a</sup>, Junfeng Ma <sup>a,b,\*</sup>, Lijin Xie <sup>a</sup>, Zhongqiang Zhao <sup>a</sup>, Jun Zhou <sup>a</sup>, Yonggang Wang <sup>b</sup>, Jiantao Tao <sup>b</sup>, Xiaoyi Zhu <sup>b</sup>

Received 6 December 2005; received in revised form 18 December 2005; accepted 14 February 2006 Available online 18 April 2006

### **Abstract**

Nano-sized  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalysts were successfully synthesized by a molten salt (MS) method at 260 °C for 2 h, where a homogeneous precipitate containing titanium and tin cations as a precursor. The synthesized powders were investigated by X-ray diffraction (XRD), transmission electron microscopy (TEM) and UV-vis, respectively. The results show that the products are composed of homogeneously spherical particles with an average size of ca.10 nm, and have better UV absorption and visible light response when the reaction temperature is increased to 400 °C.

© 2006 Elsevier Ltd and Techna Group S.r.l. All rights reserved.

Keywords: D. TiO2; Sn; Molten salt method; Nano-sized photocatalyst

## 1. Introduction

 $SnO_2$ - $TiO_2$  coupled oxides have received considerable attention as gas sensor [1–3] and varistor ceramic [4], which is mainly due to the mass transport properties of the  $Sn_xTi_{1-x}O_2$  system [5,6]. In addition,  $SnO_2$ - $TiO_2$  coupled photocatalyst is well known to be one of the most effective photocatalysts, and its photocatalytic behavior has been studied extensively in recent years [7–11]. Compared with  $SnO_2$  or  $TiO_2$ , the binary  $TiO_2$ - $SnO_2$  as a photocatalyst improves the photocatalytic activity due to an increase of charge separation of photogenerated electrons and holes [9–12]. Moreover, the previous study has showed that a smaller crystalline size and a better symmetrical shape of particles also mean a better photocatalytic activity [13].

SnO<sub>2</sub>–TiO<sub>2</sub> coupled oxides have been synthesized by various methods: the solid-state reaction [2], CVD method [9], and homogeneous precipitation [11]. But there are still many limitations such as high reaction temperature [2,9] and large particle size and irregular particle shape [2,12]. Recently,

the molten salt (MS) method has been widely used for the preparation of unitary oxide and multicomponent oxides [14–18], and it can offer a good reaction condition with a high ion concentration and the quick pervasion [19]. There have been few reports on the preparation of SnO<sub>2</sub>–TiO<sub>2</sub> coupled oxides by the MS method except Naidu and Virkar [20], who have studied TiO<sub>2</sub>–SnO<sub>2</sub> phase diagram using the MS method at 400 °C for a very long reaction time (180 d).

In this work, we choose  $(Sn_{0.25}, Ti_{0.75})O_2$  as an investigation target of the  $SnO_2$ – $TiO_2$  system. A nano-sized  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalyst could be readily synthesized by the MS method at 260 °C for 2 h, which is lower than the lowest synthetic temperature reported in the previous literature [20] to our knowledge. Furthermore, a  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalyst powder with better absorption to the UV light and visible light could be obtained by our MS method when the reaction temperature is increased to 400 °C.

## 2. Experimental

The reagents  $(SnCl_4\cdot 5H_2O, Ti(OC_4H_9)_4, LiNO_3, ammonia)$  were all analytical grade.  $SnCl_4\cdot 5H_2O$  and  $Ti(OC_4H_9)_4$  were used as the raw materials, and HCl solution (37 wt.%, analytical grade) as a reaction medium and ammonia solution (25 wt.%)

<sup>&</sup>lt;sup>a</sup> College of Chemistry and Chemical Engineering, Ocean University of China, 5 Yu Shan Road, Qingdao 266003, PR China <sup>b</sup> Institute of Materials Sciences and Engineering, Ocean University of China, 5 Yu Shan Road, Qingdao 266003, PR China

<sup>\*</sup> Corresponding author. Tel.: +86 532 2031623; fax: +86 532 2031623. *E-mail address*: majf@mail.ouc.edu.cn (J. Ma).

as a co-precipitator.  $SnCl_4\cdot 5H_2O$  and  $Ti(OC_4H_9)_4$  in a molar ratio of 1:3 were dissolved in the HCl solution (pH 1). Then, the ammonia solution was slowly added to the above mixed solution containing titanium and tin cations to adjust the pH value until 8, and a white precipitate was formed. The precipitate was filtered and washed with the ammonia solution for several times. Then, the precipitate was dried at 70 °C in air overnight as a precursor for  $(Sn_{0.25}, Ti_{0.75})O_2$  powders.

The  $(Sn_{0.25}, Ti_{0.75})O_2$  precursor was mixed by ball milling in absolute ethanol with LiNO<sub>3</sub> salt whose melting point is 254 °C [19]. The weight ratio of LiNO<sub>3</sub> salt to the  $(Sn_{0.25}, Ti_{0.75})O_2$  precursor was selected as 4:1. After the mixture was dried at 70 °C in air, it was placed in an alumina crucible, and heat treated at 260, 300 and 400 °C for 2 h, respectively. Finally, the resulting products were washed with distilled water for several times to remove the alkali metal salt, washed with absolute ethanol, and dried at 70 °C for 3 h.

The phase compositions in the coupled oxides prepared was analyzed using an X-ray diffractometer (XRD, Bruker D8, Germany). A transmission electron microscope (TEM, JEM-1200 EX) was used to observe the morphology and particle size of the prepared photocatalysts, and their UV–vis absorption spectra recorded on a U-3010 spectrophotometer.

#### 3. Results and discussion

Fig. 1 shows the XRD patterns of the  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalysts obtained by the MS method at different temperatures. All the peaks could be indexed as

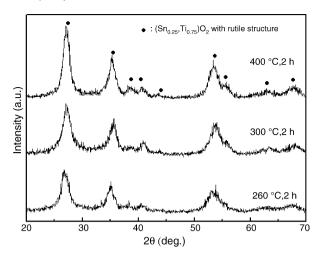


Fig. 1. XRD patterns of  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalysts obtained by the MS method at different reaction temperatures.

 $(Sn_{0.25}, Ti_{0.75})O_2$  phase with rutile structure, which is consistent with the literature [5]. The diffraction peaks are getting sharper and stronger with the increase of reaction temperature. It reveals that crystallites with the rutile structure have already begun to form at 260 °C for 2 h, and have better crystallinity with increasing reaction temperature.

Fig. 2 shows the TEM micrographs of  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalysts obtained by the MS method at 260, 300 and 400 °C for 2 h, respectively. It displays that the as-prepared powders are composed of nano-sized particles, which are nearly spherical in shape with the average size about 10 nm, and are of

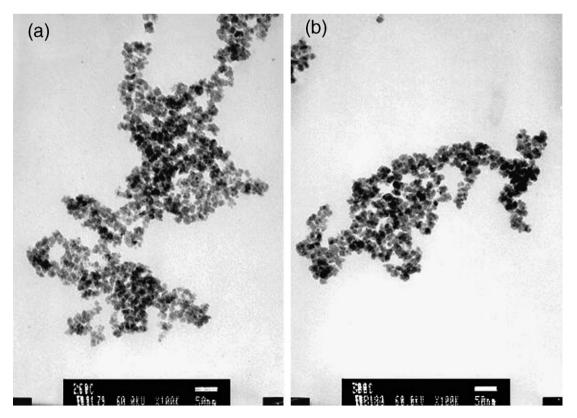


Fig. 2. The TEM photographs of  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalysts obtained by the MS method at different reaction temperatures for 2 h: (a) 260 °C; (b) 300 °C; and (c) 400 °C.

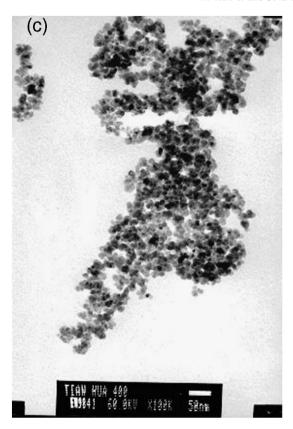


Fig. 2. (Continued).

narrow particle size distribution and a little soft aggregation with the increase of the reaction temperature.

The UV–vis absorption spectra of  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalysts synthesized by the MS method at different temperatures, are given in Fig. 3. It shows that with increasing reaction temperature, the UV absorption of the  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalyst becomes stronger and the UV absorption edge wavelength has a red shift. These results reveal that the UV absorption of the  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalyst is obviously influenced by the reaction temperature. As shown in Fig. 2, a

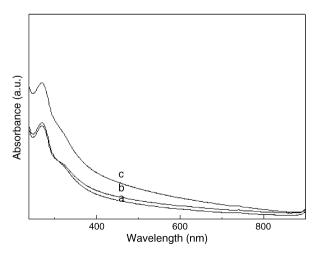


Fig. 3. The UV-VIS spectra of  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalysts obtained by the MS method at different reaction temperatures for 2 h: (a) 260 °C; (b) 300 °C; and (c) 400 °C.

better crystalline morphology could be found in the case of higher reaction temperature (400  $^{\circ}$ C), corresponding to a better crystallinity even though the average particle size of the powders has no significant change. This observation is in a good agreement with the results from XRD.

It is well known that a smaller crystalline size, better shape of particle and stronger UV absorption are avail to improve the photocatalytic activity [19]. Our experimental results demonstrated that (Sn<sub>0.25</sub>,Ti<sub>0.75</sub>)O<sub>2</sub> photocatalysts synthesized by the MS method at the low temperature could allow a better photocatalytic activity.

#### 4. Conclusions

A low temperature MS method is developed to synthesize nano-sized  $(Sn_{0.25}, Ti_{0.75})O_2$  photocatalyst, and the sample at 260 °C for 2 h exhibited a good UV absorption and visible light response. Further elevation the reaction temperature to 400 °C would promote the ctystallization of the  $(Sn_{0.25}, Ti_{0.75})O_2$  phase to improve its photocatalytic activity.

## References

- [1] K. Zakrzewska, M. Radecka, M. Rekas, Effect of Nb, Cr, Sn additions on gas sensing properties of  ${\rm TiO_2}$  thin films, Thin Solid Films 310 (1997) 161–166.
- [2] M. Radecka, K. Zakrzewska, M. Rekas, SnO<sub>2</sub>-TiO<sub>2</sub> solid solutions for gas sensors, Sens. Actuators B: Chem. 47 (1998) 194–204.
- [3] M. Radecka, J. Przewoznik, K. Zakrzewska, Microstructure and gassensing properties of (Sn,Ti)O<sub>2</sub> thin films deposited by RGTO technique, Thin Solid Films 391 (2001) 247–254.
- [4] P.R. Bueno, M.R. Cassia-Santos, L.G.P. Simoes, J.W. Gomes, E. Longo, J.A. Varela, Low-voltage varistor based on (Sn,Ti)O<sub>2</sub> ceramics, J. Am. Ceram. Soc. 85 (1) (2002) 282–284.
- [5] M. Radecka, P. Pasierb, K. Zakrzewska, M. Rękas, Transport properties of (Sn,Ti)O<sub>2</sub> polycrystalline ceramics and thin films, Solid State Ionics 119 (1999) 43–48.
- [6] P.R. Bueno, E.R. Leite, L.O.S. Bulhoes, E. Longo, C.O. Paiva-Santos, Sintering and mass transport features of (Sn,Ti)O<sub>2</sub> polycrystalline ceramics, J. Eur. Ceram. Soc. 23 (2003) 887–896.
- [7] Fabricio R. Sensato, Rogerio Custodio, Elson Longo, Armando Beltran, Juan Andres, Electronic and structural properties of Sn<sub>x</sub>Ti<sub>1-x</sub>O<sub>2</sub> solid solutions: a periodic DFT study, Catal. Today 85 (2003) 145–152.
- [8] Jing Shang, Wenqing Yao, Yongfa Zhu, Nianzu Wu, Structure and photocatalytic performances of glass/SnO<sub>2</sub>/TiO<sub>2</sub> interface composite film, Appl. Catal. A: Gen. 257 (2004) 25–32.
- [9] Sarah Pilkenton, Daniel Raftery, Solid-state NMR studies of the adsorption and photooxidation of ethanol on mixed TiO<sub>2</sub>-SnO<sub>2</sub> photocatalysts, Solid State Nucl. Magn. Reson. 24 (2003) 236–253.
- [10] N. Kanai, T. Nuida, K. Ueta, K. Hashimoto, T. Watanabe, H. Ohsaki, Photocatalytic efficiency of TiO<sub>2</sub>/SnO<sub>2</sub> thin. 1 m stacks prepared by DC magnetron sputtering, Vacuum 74 (2004) 723–727.
- [11] Liyi Shia, Chunzhong Li, Hongcheng Gu, Dingye Fang, Morphology and properties of ultrafine SnO<sub>2</sub>—TiO<sub>2</sub> coupled semiconductor particles, Mater. Chem. Phys. 62 (2000) 62–67.
- [12] Jun Lin, Jimmy C. Yu, D. Lo, S.K. Lam, Photocatalytic activity of rutile Ti<sub>1-x</sub>Sn<sub>x</sub>O<sub>2</sub> solid solutions, J. Catal. 183 (1999) 368–372.
- [13] Lian Gao, Nano-sized TiO<sub>2</sub> Photocatalyst Materials and its Applications, Chemical Industry Press, 2002., p. 141.
- [14] C. Duran, G.L. Messing, S.T. McKinstry, Molten salt synthesis of anisometric particles in the SrO–Nb<sub>2</sub>O<sub>5</sub>–BaO system, Mater. Res. Bull. 39 (2004) 1679–1689.
- [15] V. Harle, M. Vrinat, J.P. Scharff, B. Durand, J.P. Deloume, Catalysis assisted characterizations of nanosized TiO<sub>2</sub>–Al<sub>2</sub>O<sub>3</sub> mixtures obtained in

- molten alkali metal nitrates effect of the metal precursor, Appl. Catal. A: Gen.  $196\ (2000)\ 261-269$ .
- [16] C.K. Xu, X.L. Zhao, S. Liu, G.H. Wang, Large-scale synthesis of rutile  $SnO_2$  nanorods, Solid. State. Commun. 125 (2003) 301–304.
- [17] A.V. Gorokhovsky, J.I. Escalante-Garc, T. Sanchez-Monjaras, C.A. Gutierrez-Chavarria, Synthesis of potassium polytitanate precursors by treatment of TiO<sub>2</sub> with molten mixtures of KNO<sub>3</sub> and KOH, J. Eur. Ceram. Soc. 24 (2004) 3541–3546.
- [18] T. Docters, J.M. Chovelon, J.M. Herrmann, J.P. Deloume, Syntheses of  ${\rm TiO_2}$  photocatalysts by the molten salts method, Appl. Catal. B: Environ. 50 (2004) 219–226.
- [19] Ruren Xu, Synthesis and Preparation in Inorganic Chemistry, Higher Education Press, 2001, p. 199.
- [20] H.P. Naidu, A.V. Virkar, Low-temperature TiO<sub>2</sub>–SnO<sub>2</sub> phase diagram using the molten-salt method, J. Am. Ceram. Soc. 81 (8) (1998) 2176– 2180