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# Raman scattering and electrical conductivity of nitrogen implanted MoO<sub>3</sub> whiskers

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#### Abstract

Whiskers of  $MoO_3$  have been grown by a thermal transport process. A set of samples was then implanted with nitrogen ions at a dose of  $5 \times 10^{16}$  ion/cm<sup>2</sup>. The implanted whiskers changed from transparent to semi-transparent. Raman spectroscopy of the whiskers was observed and compared with those of unimplanted whiskers. The results revealed that the Raman intensity of the implanted whiskers was decreased about 10 times with respect to that of unimplanted whiskers. Only the case of the wave propagation parallel to the *a*-axis, a lower suppression ratio of the  $B_{3g}$  modes was observed. No extra mode due to the nitrogen implantation was observed. This indicates that implantation could only induce defects and oxygen vacancies but not the structural transformation. From electrical conductivity and Hall measurement, it was found that the whiskers exhibited an n-type semiconductor and its conductivity drastically increased due to the defects and oxygen vacancies.

Keywords: Ion implantation; Raman spectroscopy; Thermal transport; MoO<sub>3</sub> whisker

# 1. Introduction

Molybdenum trioxide (MoO<sub>3</sub>) is a layered material which can be used in various types of applications. These include catalysts, photoluminescence, photochromisms, electrochromisms, sensors, and batteries [1]. Due to its optical and electronic properties, MoO<sub>3</sub> has become a promising material for applications in electrochromic systems ranging from microbatteries and gas sensing to devices for information displays [2].

Ion implantation is known as an effective technique to change some physical properties of a material such as electrical property [3].  $MoO_3$  is a wide band and indirect gap, which is an insulator at room temperature. The implantation of hydrogen ion into  $MoO_3$  pellet to form  $MoO_3$  bronze has been conducted previously [4]. The details of Raman spectra of  $MoO_3$  single crystal and powder have also been realized and reported [5]. The influence of different amounts of oxygen vacancies on the Raman spectra of  $MoO_{3-x}$  samples with  $MoO_3$  structure have been studied by Dieterle et al. [6]. They found that  $I_{283}/I_{290}$  has a linear relationship with O:Mo ratio. However, the intensity of

In this research, the nitrogen implantation of MoO<sub>3</sub> has been performed for the first time and their properties have been studied. The Raman spectroscopy of all possible polarization and orientation of the MoO<sub>3</sub> whiskers have also been carried out and described in this paper.

each Raman peak of the anisotropic crystal structure of  $MoO_3$  is strongly dependent on the orientation of crystal and polariza-

## 2. Experimental procedure

In this research, the  $MoO_3$  whiskers were grown by using the vapor transport method. Details regarding to crystal growth technique and identification of the whiskers can be found in [8]. The  $MoO_3$  whisker specimen was prepared by attaching a set of whiskers on to an aluminium plate using silver paste. The dimensions of whiskers were approximately 10 mm in length, 1–2 mm in width and 3–5  $\mu$ m in thickness, respectively. Nitrogen was induced into the specimen by using the ion implantation technique. The 150-kV ion implantor at Department of Physics, Chiang Mai University [9] was used to perform this process. The nitrogen ions were extracted from the ion source and moved forward directly to the target without using the mass analyzer, so that both  $N^+$  and  $N_2^+$  were in the

tion of the laser source. So far, only the parallel and perpendicular to the c-axis have been reported [7]. In this research, the nitrogen implantation of MoO<sub>3</sub> has been

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beam. The nitrogen ions were then implanted into the whiskers with the energy of 60 keV, under the vacuum of  $2 \times 10^{-5}$  mbar and a rough dose of approximately  $5 \times 10^{16}$  ion/cm<sup>2</sup>. After the implantation process, it could be observed that the implanted whiskers changed from transparent to semi-transparent. The Raman spectroscopy using the 514.5 nm Ar<sup>+</sup> laser with a backscattering optical configuration was then used in order to investigate and compare the characteristics of the implanted and unimplanted whiskers. The orientation of the implanted whiskers and the laser polarization were taken into account for analysis. The electrical conductivity of the whiskers was measured by using the HP E3633A DC power supply and the HP 34970A multimeter at the temperature ranging from 25 to 200 °C. The Hall measurement was also used to explore the electrical concentration of the implanted whiskers in this research.

#### 3. Results and discussion

## 3.1. Raman spectroscopy analysis

MoO<sub>3</sub> has an orthorhombic crystal structure consisting of double layers of distorted MoO<sub>6</sub> octahedral held together by covalent forces in the a and c-axis directions and by the weaker Van der Waals forces in the b-axis direction. The Mo–O distance of the distorted octahedrons and three inequivalent oxygen atoms—namely O1, O2, and O3, respectively are shown in Fig. 1. The length of the shortest bond is 1.67 Å. This corresponds to the Mo–O1 bond. In the a-axis direction, there are two Mo–O3 bonds with the distances of 2.23 Å and 1.73 Å, respectively. There are three bondings between O2 and Mo. Two equal bondings are along the c-axis with the distance of 1.95 Å. The third bonding is in the b axis direction with the distance of 2.33 Å. The space group is  $D_{2h}^{16}$ . There are 16 atoms in a unit cell. Four atoms are molybdenum and the remainders are oxygen. This results in 48 eigenmodes at the center of Brillouin zone (q = 0) which can be described by the displacements of the atoms. This could be either parallel or perpendicular to the chain axis c. The irreducible representation is given as:

$$\Gamma = 8A_g + 8B_{1g} + 4B_{2g} + 4B_{3g} + 4A_u + 3B_{1u} + 7B_{2u} + 7B_{3u}$$

where  $A_g$ ,  $B_{1g}$ ,  $B_{2g}$ , and  $B_{3g}$  are Raman-active modes,  $A_u$  is an inactive mode, and the remainders are infrared-active modes.

Table 1
Raman selection rules for backscattering corresponding to all possible cases

Cases	Scattering configuration	Allowed modes	Tensor components
k  a, E  b	$x(yy)\bar{x}$ $x(yz)\bar{x}$	$\begin{array}{c} A_g \\ B_{3g} \end{array}$	$lpha_{yy}^{\prime} \ lpha_{yz}^{\prime}$
k  a, E  c	$x(zz)\bar{x} \\ x(zy)\bar{x}$	$\begin{array}{c} A_g \\ B_{3g} \end{array}$	$lpha_{zz}^{\prime} \ lpha_{yz}^{\prime}$
k  b, E  a	$y(xx)\bar{y}$ $y(xz)\bar{y}$	$\begin{array}{c} A_{\rm g} \\ B_{\rm 2g} \end{array}$	$lpha_{_{XX}}^{\prime} \ lpha_{_{XZ}}^{\prime}$
k  b, E  c	$y(zz)\bar{y}$ $y(zx)\bar{y}$	$\begin{array}{c} A_g \\ B_{2g} \end{array}$	$lpha_{zz}^{\prime} \ lpha_{xz}^{\prime}$
k  c, E  a	$z(xx)\bar{z}$ $z(xy)\bar{z}$	$\begin{array}{c} A_{\rm g} \\ B_{\rm 1g} \end{array}$	$lpha_{xx}' \ lpha_{xy}'$
k  c, E  b	$z(yy)\bar{z}$ $z(yx)\bar{z}$	$\begin{matrix} A_g \\ B_{1g} \end{matrix}$	$lpha_{yy}^{\prime} \ lpha_{xy}^{\prime}$

The Raman tensors corresponding to A<sub>g</sub>, B<sub>1g</sub>, B<sub>2g</sub>, and B<sub>3g</sub> are:

$$\begin{pmatrix} \alpha'_{xx} & 0 & 0 \\ 0 & \alpha'_{yy} & 0 \\ 0 & 0 & \alpha'_{zz} \end{pmatrix}, \begin{pmatrix} 0 & \alpha'_{xy} & 0 \\ \alpha'_{xy} & 0 & 0 \\ 0 & 0 & 0 \end{pmatrix}, \begin{pmatrix} 0 & 0 & \alpha'_{xz} \\ 0 & 0 & 0 \\ \alpha'_{xz} & 0 & 0 \end{pmatrix}$$
and 
$$\begin{pmatrix} 0 & 0 & 0 \\ 0 & 0 & \alpha'_{yz} \\ 0 & \alpha'_{yz} & 0 \end{pmatrix},$$

respectively.

These Raman tensors lead to the selection rules for the six cases of our experiment as given in Table 1.

Fig. 2 shows the Raman spectra of the unimplanted MoO<sub>3</sub> whiskers in the frequency range of 60–1100 cm<sup>-1</sup>. The intensity of the Raman peaks varies based on the crystal orientation and polarization of the laser source. All the Raman peaks observed are in good agreement with that which has been described in the literature [5]. However, some of the Raman peaks observed in this research will be discussed by apply the selection rules derived from Raman tensors and together with the single crystal MoO<sub>3</sub> reported by Py and Maschke [5].

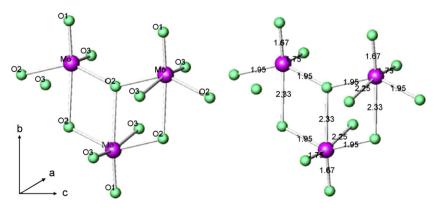


Fig. 1. The crystal structure with labeled atoms and the length of each bond in the crystal structure.

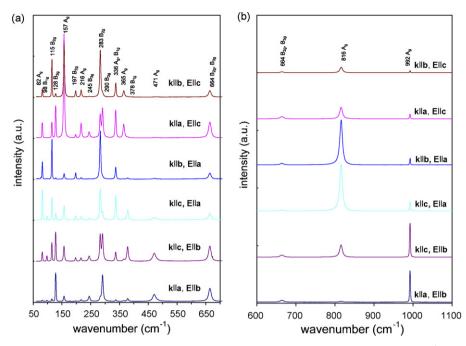


Fig. 2. Raman spectra of unimplanted whiskers taken from six cases of crystal orientation and polarization: (a) 50–700 cm<sup>-1</sup> and (b) 650–1100 cm<sup>-1</sup> with the intensity eight times stronger than that in (a).

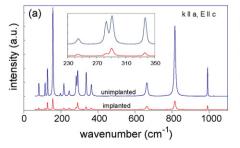
Three main regions appear for the MoO<sub>3</sub> vibration at 1000– 600, 400-200, and below 200 cm<sup>-1</sup> which correspond respectively to the stretching, deformation, and lattice modes. The Raman peaks at 992 and 816 cm<sup>-1</sup> are the A<sub>g</sub> mode. This corresponds to the  $v_{as}$  Mo = O1 stretching in which the bonding aligns along the b-axis direction and the  $v_s$  Mo-O3-Mo stretching in which the bonding aligns along the a axis direction, respectively. This results in a drastically change of intensity when polarization occurs in these directions. The peak at 471 cm<sup>-1</sup> is the  $A_g$  mode which corresponds to the  $\nu_{as}$  M–O2 stretching and bending. This peak appeared only in the case of using polarization aligned along the b-axis direction (E||b) and should assign to be the stretching of the 2.33 Å Mo-O2 bonding. The peak at  $378 \text{ cm}^{-1}$  is the  $B_{1g}$  mode, corresponding to the  $\delta$  O2–M–O2 scissor. As seen in Fig. 2a for the cases of k||c & E||a and k||c & E||b, its Raman intensity is maximum in the case of the wave propagates parallel with the c-axis (k||c).

The peak at  $365 \, \mathrm{cm}^{-1}$  is the  $A_{\mathrm{g}}$  mode and therefore corresponds to the  $\delta \mathrm{O2\text{-}M\text{-}O2}$  scissor. Its Raman intensity is maximum in the case of E||c, due to the variation of the angle

between the two 1.95 Å Mo–O2 bondings lying in the bc plane and also corresponds to the selection rule. The peaks at 283 and 290 cm<sup>-1</sup> are the  $B_{2g}$  and  $B_{3g}$  modes. This corresponds to the  $\delta O1 = M = O1$  wagging. The  $B_{2g}$  mode intensity should be higher in the case of k||b than that of other cases whereas the  $B_{3g}$  mode intensity should be higher in the case of k||a.

The peak at 157 cm<sup>-1</sup> is the  $A_g$  mode. This corresponds to the  $\delta(O_2Mo_2)_n$  polyhedron along with the chain axis. Its intensity increased strongly when polarizing along the c-axis direction. The peaks at 82, 98, 115, and 128 cm<sup>-1</sup> are the  $A_g$ ,  $B_{1g}$ ,  $B_{2g}$ , and  $B_{3g}$  modes, respectively, corresponding to the translational rigid  $MoO_4$  chain mode. The intensity of the  $A_g$  peak was at the maximum when polarizing along the a-axis. According to the selection rules, the  $B_{1g}$ ,  $B_{2g}$ , and  $B_{3g}$  intensities were at the maximum in the case of k||c, k||b, and k||a, respectively.

Fig. 3a shows examples of the Raman spectra of the implanted MoO<sub>3</sub> whiskers in comparison to that of the unimplanted MoO<sub>3</sub> whiskers. No extra peaks appeared on the entire Raman spectrum of the N<sup>+</sup> implanted whiskers. The



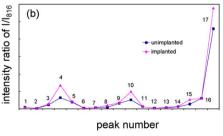


Fig. 3. Raman spectra of implanted and unimplanted whiskers in the case of k||a & E||c: (a)  $60-1100 \, \mathrm{cm}^{-1}$  and the inset is an expansion of  $230-350 \, \mathrm{cm}^{-1}$ . (b) The intensity ratio  $I/I_{816}$  of the implanted and unimplanted whiskers, where the peaks 1-17 are Raman peaks at 82, 98, 115, ..., and  $992 \, \mathrm{cm}^{-1}$ , respectively where each peak is the summation of the ratio from all six cases.

intensity of these peaks decreased approximately one order of magnitude with respect to that of the unimplanted whiskers. However, in the case of k||a & E||c, the inset in Fig. 3a, the  $I_{290}/$  $I_{283}$  ratio of the implanted whiskers was approximately 2.5 times higher than that of the unimplanted whiskers. This was determined by using Gaussian curve fitting. The graph in Fig. 3b shows the relative suppressions of the implanted-Raman peaks of the symmetry modes with respect to the Ag symmetry mode at 816 cm<sup>-1</sup>. From this graph, it can be seen that most of the  $A_g$ ,  $B_{1g}$ , and  $B_{2g}$  modes were suppressed with the same ratio whereas all of the  $B_{3g}$  modes (see the peaks 4, 8, 10, and 15 in Fig. 3b) were suppressed with a ratio lower than that of the other modes. Therefore, the B<sub>3g</sub> modes had a higher ratio of I/I<sub>816</sub> with respect to the unimplanted ratio, which was derived from the case of k||a. No other propagation directions have such an observable difference.

The results of Raman intensity decreasing resemble to that of the H<sup>+</sup> ion implantation on a pellet of MoO<sub>3</sub> with a dose lower than  $4 \times 10^{16}$  ions/cm<sup>2</sup> [4]. This could be explained based on the electronic screening of phonons in the metallic state that the electron transfers from hydrogen to Mo. Therefore, a similar situation could be applied to our results. Dieterle et al. [6] have studied the Raman spectrum of various stoichiometry of MoO<sub>3-x</sub> They have found that the ratio of  $I_{283}/I_{290}$  decreased linearly as a function of the stoichiometry x, i.e. oxygen vacancy concentration. On the other hand, the distortion due to oxygen vacancy existing in the crystal structure caused the Raman intensity of the B<sub>3g</sub> mode at  $290 \text{ cm}^{-1}$  to increase with respect to the  $B_{2g}$  mode at  $283 \text{ cm}^{-1}$ . The comparison between the ratio of  $I/I_{816}$  from a single crystal and from polycrystal or film by summing all cases of orientation can be seen in Fig. 3b. This graph suggests that after the implantation, the ratio of I<sub>283</sub>/I<sub>290</sub> decreased which was in agreement with what has been observed by Dieterle et al. However, it was worth to summarize that not only the  $B_{3g}$  mode at 290 cm<sup>-1</sup> but all of the B<sub>3g</sub> modes increased with respect to other modes due to the distortion of the crystal structure from the ion implantation except for the case of k||a.

#### 3.2. Electrical properties

In this research, the electrical conductivity ( $\sigma$ ) as a function of temperature for the implanted MoO<sub>3</sub> whisker specimens was determined, as shown in Fig. 4. This could be represented by the well known exponential relation:

$$\sigma = A \exp\left(\frac{-E_{\rm a}}{kT}\right),\,$$

where A is Arrhenius constants,  $E_a$  is the activation energy for the conduction processes, k is the Boltzmann constant and T is the specimen temperature in Kelvin.

From the curve fitting of the data collected from the experiments, the expression above could be written as:

$$\sigma = 3.58 \times 10^{-1} \exp\biggl(\frac{-0.041 \, \mathrm{eV}}{kT}\biggr) \Omega^{-1} \, \mathrm{cm}^{-1}.$$

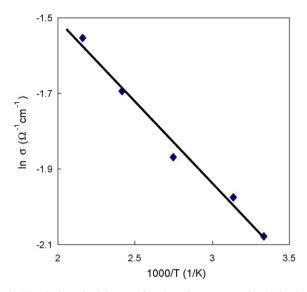


Fig. 4. Electrical conductivity as a function of temperature for the implanted  $\text{MoO}_3$  whiskers.

The activation energy of implanted whiskers was about 0.041 eV. The conductivity was enhanced to about  $0.074 \Omega^{-1} \text{ cm}^{-1}$  at a room temperature. This is approximately seven orders of magnitude greater than that of the results from Pandit et al. [10]. From the Hall measurement, the implanted whiskers exhibited as an n-type semiconductor and their electron concentration was about  $7 \times 10^{16} \, \text{cm}^{-3}$ . Pandit et al. reported that MoO<sub>3</sub> exhibits the electrical conductivity differently in two regions of temperature. The higher temperature region was above 380 °C for a single crystal. The activation energy of this region was about 1.75 eV which can be referred to as the intrinsic conduction. For the lower temperature region, the activation energy was about 0.05 eV which was in good agreement with our results. This low activation energy can be categorized as the extrinsic conduction due to impurity, point defects or interstitials, which could not be removed easily [11] and often presented in the forbidden gap of the crystal. From the Raman analysis carried out, it could be confirmed that this is due to the nitrogen ions, which was regarded as impurity, inserted into the layer of the MoO<sub>3</sub> structure and did not bond with Mo. In other words, the implantation of nitrogen ions may increase the electrical conductivity by forming a shallow donor which can be referred to as the n-type conductivity.

# 4. Conclusions

The Raman spectroscopy of  $N^+$  implanted  $MoO_3$  whiskers was characterized and compared with the unimplanted  $MoO_3$  whiskers in various orientations and polarization directions. The electrical conductivity of the implanted whiskers was also measured. The experimental results have shown that the Raman intensities of the implanted  $MoO_3$  whiskers decrease, with respect to that of the unimplanted whiskers, in which the Raman intensity of the  $B_{3g}$  modes were suppressed to a ratio lower than other modes by the distortion due to ion implantation. The distinction of suppression ratio was only in the case of the wave propagation parallel to the a-axis. It

could also be observed that the  $A_{\rm g}$  modes were strongly polarized. Moreover, the electrical conductivity of the  ${\rm MoO_3}$  whiskers was enhanced obviously by the nitrogen ion implantation and the whiskers exhibited as n-type semiconductor with the activation energy of about 0.041 eV.

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