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Influences of La³⁺ and Er³⁺ on structure and properties of Bi₂O₃-B₂O₃ glass

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Abstract

Bi₂O₃·2B₂O₃ glasses doped with La₂O₃ and Er₂O₃ were prepared by the melting-quenching method with AR-grade oxides. IR analysis was used to investigate the glass network structure. The characteristic temperatures including the glass transition temperature (T_{σ}) , crystallization temperature (T_n) , and melting temperature (T_m) were estimated by DSC. The coefficient of thermal expansion (α) , mass density (D), and Vickers hardness (H_v) were also measured. The results show that the basic network structure of Bi₂O₃·2B₂O₃ glasses doped with rare-earth oxides consists of chains composed of [BO₃], [BO₄], and [BiO₆] units. La₂O₃ and Er₂O₃ act as network modifiers. As the doping concentrations of the rare-earth oxides were increased, T_g increased and α decreased, indicating that a more rigid glass was obtained. Er_2O_3 reduces the melting temperature and prevents glass crystallization. La₂O₃ contributes to the improvement of the microhardness of Bi₂O₃ 2B₂O₃ glass. © 2007 Elsevier Ltd and Techna Group S.r.l. All rights reserved.

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1. Introduction

Increasing attention has been focused on crystallized glasses containing nonlinear optical crystals because of the high potential of these glasses for use in applications such as laser hosts, tunable waveguides, tunable fiber gratings, and so on [1–3]. Recently, BiBO₃, a new metastable crystalline phase, was found to have a larger nonlinear optical coefficient than the nonlinear optical coefficients of other existing nonlinear optical materials; therefore, it is considered to be a new candidate for use as a nonlinear optical material [4,5]. However, the metastability of the BiBO₃ crystal and its low synthetic ratio prevent the applications of Bi₂O₃–B₂O₃ glass from being used widely. Rareearth ions containing special 4f electrons that are capable of excitation can greatly improve the nonlinear optical properties of glasses; consequently, the use of these ions can contribute to the development of the applications of optical materials [6–8]. Studies on rare-earth ions doped in Bi₂O₃–B₂O₃ glass showed that the structure of the BiBO₃ crystal could be stabilized by

2. Experiments

Bi₂O₃·2B₂O₃ glasses doped with La₂O₃ and Er₂O₃ (L series and E series, respectively) were prepared by the conventional melting-quenching method with AR-grade Bi₂O₃, B₂O₃, La₂O₃, and Er₂O₃ used as raw materials. After homogenization, the samples were melted in the temperature range of 700-1000 °C, quenched in a graphite mould, and crystallized at

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substituting Gd³⁺ for Bi³⁺, resulting in excellent nonlinear optical properties [9-11]. Glasses doped with Nd3+, Er3+, Sm3+, and La³⁺ have also been reported and are regarded as excellent laser materials [12,13]. Although these glasses are considered to be promising materials for use in all-optical devices, it is required for them to possess high thermal stability, excellent surface polishing properties, high refractive index, etc. Therefore, it is necessary to clarify the relationship among the structural, thermodynamic, and physical properties of Bi₂O₃–B₂O₃ glass doped with rare-earth ions for gaining a better understanding of and forecasting the functional properties of bismuth borate glass. In this study, Bi₂O₃·2B₂O₃ glass was used as the basic glass composition. The influences of La³⁺ and Er³⁺ on the structure and properties of Bi₂O₃–B₂O₃ glass were investigated.

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Table 1 Concentration of rare-earth oxide in the samples (mol%)

	L series						
	L1	L2	L3	L4	L5	L6	
La ₂ O ₃	1	2	3	4	5	10	
	E series						
	E1	E2	E3	E4	E5	E6	
Er ₂ O ₃	1	2	3	4	5	10	

crystallization peak temperatures for 1 h. The concentrations of rare-earth oxides in the samples are shown in Table 1.

The infrared (IR) spectra of the glasses were recorded at room temperature immediately after glass preparation by using the KBr disc technique. A Bruker IFS66V spectrometer was used to obtain the spectra in the wave number range of between 400 and 2000 cm⁻¹ at a resolution of 2 cm⁻¹. DSC measurements were performed by a Netzsch STA449C calorimeter at a heating rate of 10 °C min⁻¹. For conducting thermal expansion measurements, specimens were prepared by polishing glass rods to dimensions of 5 mm \times 5 mm \times 20 mm and then tested in a Netzsch DIL402 dilatometer at a heating rate of 5 °C min⁻¹. The volume density was measured by the Archimedes method as the average value of three specimens for each glass. The Vickers hardnesses $(H_{v}$'s) of the glasses were tested using a Wilson Wolpert 401MVDTM tester at a load of 300 g. Indentation was performed automatically at a predetermined dwell time of 5 s. The $H_{\rm v}$'s were calculated automatically according to the formula

$$H_{\rm v} = \frac{0.1854P}{d^2}$$

where d is the average of two indentation diagonals in mm and P is the loading force in N. Five indents were used to obtain the mean value of H_{v} .

3. Results and discussion

3.1. Roles of rare-earth oxides in doped Bi_2O_3 – B_2O_3 glass

The IR absorption spectra of the samples are shown in Fig. 1. Table 2 summarizes the major absorption bands and their vibration types. It is generally accepted that the two broad absorption bands observed at $900-950\,\mathrm{cm}^{-1}$ and 1200-

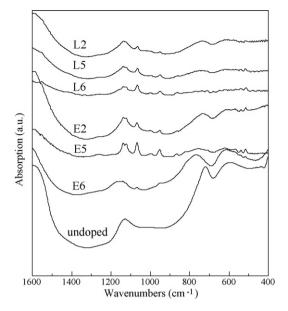


Fig. 1. Infrared absorption spectra of rare-earth oxides doped ${\rm Bi_2O_3-B_2O_3}$ glasses.

 $1300~\rm cm^{-1}$ are attributed to the stretching vibration of B–O–B in [BO₃] triangles [14,15] and the [BO₄] tetrahedron [16], respectively, and that the band observed at 680–720 cm $^{-1}$ originates due to the bending vibration of B–O–B in [BO₃] triangles [14,15]. The band observed at 420–520 cm $^{-1}$ is attributed to the vibration of Bi–O–Bi in the [BiO₆] octahedron [17–19]. Since the vibration band at 840 cm $^{-1}$ [20] in [BiO₃] polyhedra is not clearly observed in the IR spectra, it is reasonable to consider that [BiO₆] is the main structural unit of the Bi₂O₃·2B₂O₃ glasses.

As the doped concentration of rare-earth oxides is increased, the bands attributed to stretching vibration in the [BO₃] triangles seem to widen. This indicates the conversion of [BO₄] units to [BO₃] units. Since the addition of rare-earth oxides causes little change in the network structure of $Bi_2O_3 \cdot 2B_2O_3$ glass, it could be suggested that rare-earth oxides only act as network modifiers in the glass.

3.2. Dependence of glass stability on the concentration of rare-earth oxides

Characteristic temperatures including the glass transition temperature $(T_{\rm g})$, crystallization temperature $(T_{\rm p})$, and melting

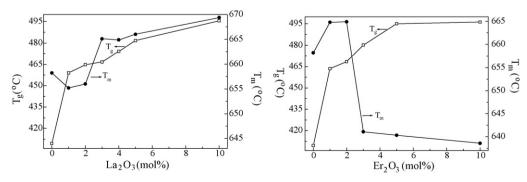


Fig. 2. The glass transition temperature (T_g) and the melting temperature (T_m) as a function of rare-earth oxide contents.

Table 2 Vibration types of the main absorption bands in the samples

Absorption bands (cm ⁻¹)	Vibration types
420–520	Vibration of Bi–O–Bi in [BiO ₆] octahedron [17–19]
680–720	Bending vibration of B–O–B in [BO ₃] triangles [14,15]
900–950, 1080	Stretching vibration in [BO ₄] tetrahedron [16]
1200–1300	Stretching vibration of B–O–B in [BO ₃] triangles [14,15]

temperature ($T_{\rm m}$) are usually employed to estimate the stability of glass against crystallization. Fig. 2 shows the $T_{\rm g}$ and $T_{\rm m}$ values of the glasses, which are estimated using Proteus software installed in the DSC instrument. An increasing trend in $T_{\rm g}$ was observed in both the L series and E series; however, when the Er₂O₃ concentration is greater than 5 mol%, $T_{\rm g}$ remains almost the same. The higher $T_{\rm g}$'s of glasses doped with rare-earth oxides indicate that the structures of La₂O₃–Bi₂O₃–B₂O₃ glass and Er₂O₃–Bi₂O₃–B₂O₃ glass are more rigid in comparison with the structure of Bi₂O₃·2B₂O₃ glass. It was observed that $T_{\rm m}$ slightly decreased at a La₂O₃ concentration of less than 2 mol%, but it increased at a higher La₂O₃ concentration. However, the relation between $T_{\rm m}$ and the Er₂O₃ concentration is opposite to that shown in Fig. 3(b).

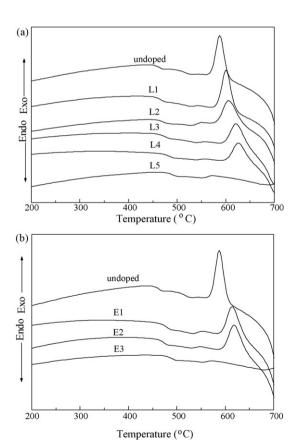


Fig. 3. DSC curves of different rare-earth oxide doped glasses (a) La_2O_3 doped; (b) Er_2O_3 doped.

Thus, Er_2O_3 is favorable for decreasing the melting temperature of $Bi_2O_3 \cdot 2B_2O_3$ glass.

The DSC curves of the investigated glasses are shown in Fig. 3. Both the L series and the E series show higher crystallization temperatures than the crystallization temperature of undoped Bi₂O₃·2B₂O₃ glass. As the rare-earth oxide concentration is increased, the crystallization temperature increases and the strength of crystallization peak decreases. This suggests that rare-earth oxides help to stabilize Bi₂O₃·2B₂O₃ glass against crystallization. The large values of the ionic radii of the rare-earth ions in comparison with those of Bi³⁺ and B³⁺ may be the main reason for the increased resistance of Bi₂O₃·2B₂O₃ glass to ion mobility and thermal diffusion, and consequently, for the prevention of nucleation and crystallization. The upper rare-earth oxides concentration (for which no exothermal peak was observed in doped Bi₂O₃·2B₂O₃ glass during the heating process) of La₂O₃ (5 mol%) is much larger than that of Er₂O₃ (2 mol%). Therefore, Er₂O₃ is more effective than La₂O₃ for preventing the crystallization of Bi₂O₃·2B₂O₃ glass.

Fig. 4 shows the XRD patterns of crystallized glasses that are heat treated at crystallization temperatures for 1 h. No crystals were observed in the L6 and E6 samples reheated at 600 $^{\circ}$ C for 4 h. The main crystal phase of the other samples is ${\rm Bi}_6{\rm B}_{10}{\rm O}_{24}$. As the rare-earth oxide concentration is increased, the concentration of crystals decreases. Thus, the XRD results are consistent with the results of DSC analysis.

3.3. Effects of La_2O_3 and Er_2O_3 on physical properties

The thermal expansion coefficient (α) is one of the important factors that influence the refractive index of glass. The values of α at different concentrations of rare-earth oxides are illustrated in Table 3. As the rare-earth oxide concentration is increased, the α values of the doped glasses slightly decrease in comparison with the α value of undoped ${\rm Bi}_2{\rm O}_3 \cdot 2{\rm B}_2{\rm O}_3$ glass $(9.05 \times 10^{-6})^{\circ}{\rm C}$). The thermal expansion of a noncrystalline solid is controlled by the asymmetry in the amplitude of thermal vibrations in the material. The increase in the number of nonbridging bonds would weaken the glass structure and increase α . On the other hand, the decrease in the coordination

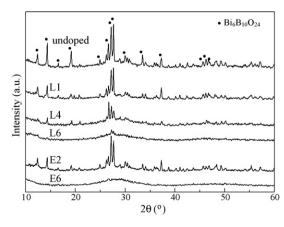


Fig. 4. XRD patterns of crystallized glasses heat-treated at around crystallization temperatures for 1 h.

Table 3 Thermal expansion coefficients of the samples ($\times 10^{-6}$ /°C) (100–300 °C)

L series					
L3	L5	L6			
8.93	8.85	8.72			
E series					
E2	E4	E6			
9.03	8.74	8.68			

number of the network former may reduce α . The competition between the two opposing effects determines the change in α . The change from $[BO_4]$ to $[BO_3]$ is probably the dominant factor for reducing α . Lofaja et al. also reported a decrease in α for oxynitride glass doped with rare-earth oxides (including La₂O₃, Nd₂O₃, and Gd₂O₃) [21].

The density of a multicomponent material is commonly related to the density of each component in the material. Since both La_2O_3 (6.51 g/cm³) and Er_2O_3 (8.64 g/cm³) are heavier than Bi₂O₃·2B₂O₃ glass (5.9 g/cm³, as shown in Fig. 5), it may be suggested that the density of Bi₂O₃·2B₂O₃ glass doped with rare-earth oxides should be larger than that of undoped glass. However, an opposite result was observed, as shown in Fig. 5. The different decrease amplitude of density between L series and E series may be understood by considering the difference between the values of the cationic field strengths of La³⁺ and Er³⁺. The cationic field strength is a measure of a cation's effective force for attracting anions and is given by Z/r, where Z and r denote the valency and the ionic radius of the cation, respectively. Therefore, because Er³⁺ has a smaller ionic radius than La³⁺, it has a larger cationic field strength, and accordingly, has a stronger ability to undergo coordination with other groups; this is possibly due to the formation of nonbridging bonds in the network structure. The increase in the number of nonbridging bonds would weaken the glass structure. Thus, when equal concentrations of Er³⁺ and La³⁺ are introduced in the glass, the density of Er₂O₃-doped glass would be smaller than that of La₂O₃-doped glass.

Microhardness is usually employed to estimate the surface vulnerability of glass and the difficulty in surface polishing.

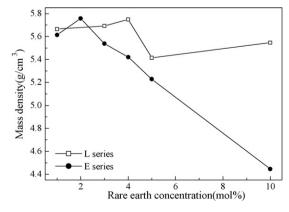


Fig. 5. Mass density as a function of rare-earth concentration.

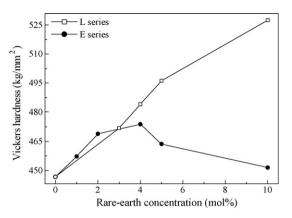


Fig. 6. Vickers hardness as a function of rare-earth oxide.

Fig. 6 shows the influence of the concentration of rare-earth oxides on $H_{\rm v}$ in ${\rm Bi_2O_3\cdot 2B_2O_3}$ glass. The highest value of $H_{\rm v}$ is obtained at a concentration of 4 mol% for ${\rm Er_2O_3}$ -doped glass. In contrast, $H_{\rm v}$ increases linearly with the ${\rm La_2O_3}$ concentration. When the rare-earth ion lies in the interspaces of the glass network, it decreases the porosity of the glass host, and thereby increases the network connectivity; thus, the $H_{\rm v}$ value of the glass is increased. However, if the rare-earth ion disrupts the network units, it consequently decreases $H_{\rm v}$. Since the number of nonbridging bonds in ${\rm Er_2O_3}$ -doped glass is probably more than that in ${\rm La_2O_3}$ -doped glass, the extent of crosslinkage in the glass structure of the latter would be greater and the $H_{\rm v}$ value would be higher. The highest value of $H_{\rm v}$ observed in ${\rm Er_2O_3}$ -doped glass suggests that the hardness of ${\rm Bi_2O_3\cdot 2B_2O_3}$ glass is not improved by overdoping it with ${\rm Er_2O_3}$.

4. Conclusions

The addition of La₂O₃ and Er₂O₃ produces little change in the network structure of Bi₂O₃·2B₂O₃ glass. As the doping concentration is increased, the crystallization temperature of the glass increases. When the concentrations of La₂O₃ and Er₂O₃ are greater than 4 and 2 mol%, respectively, the glasses become more thermally stable against crystallization. The decrease in the melting temperature due to the addition of Er₂O₃ will enable the increased use of the applications of Bi₂O₃·2B₂O₃ glass at low temperatures. A suitable amount of La₂O₃ could tighten the glass network structure and improve the microhardness of Bi₂O₃·2B₂O₃ glass.

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