

# Effect of polyvinylpyrrolidone on morphology and structure of $\text{In}_2\text{O}_3$ nanorods by hydrothermal synthesis

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## Abstract

Indium oxide ( $\text{In}_2\text{O}_3$ ) nanorods were hydrothermally synthesized from aqueous  $\text{InCl}_3$  solution in urea with addition of polyvinylpyrrolidone (PVP) as a steric stabilizer. Indium hydroxide,  $\text{In}(\text{OH})_3$ , was precipitated at  $60^\circ\text{C}$  and was changed into a transient  $\text{InOOH}$  phase upon calcination at  $\sim 250^\circ\text{C}$  in air. X-ray diffractometry revealed that the existence of PVP delays the phase transformation of  $\text{InOOH}$ . Cubic-structured  $\text{In}_2\text{O}_3$  phase was then formed when temperature was raised to  $350^\circ\text{C}$ , regardless of the PVP concentration. The  $\text{In}(\text{OH})_3$  phase without the PVP showed a rod-based, flower-like morphology of polycrystalline character. Minor addition of the PVP, i.e., 0.1–2 wt.%, resulted in a pronounced evolution in morphology from the three-dimensional, flower-like form to discrete, one-dimensional nanorods aligned in planar form. Both the flower-like and discrete nanorod morphologies were preserved after heat treatments at 250 and  $350^\circ\text{C}$ . This reveals that the morphological change is attributable to preferential adsorption of the PVP molecules on the  $\text{In}(\text{OH})_3$  crystallite surface, so that the aggregate attachment responsible for the multipod growth is inhibited.

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**Keywords:** Indium oxide ( $\text{In}_2\text{O}_3$ ); Nanorod; Structure

## 1. Introduction

Semiconductive indium oxide ( $\text{In}_2\text{O}_3$ ) with a wide bandgap (direct bandgap around 3.6 eV at room temperature) has attracted much attention in recent years, owing mainly to its application in solar cell [1], field-emission display [2], lithium-ion battery [3], nanoscale biosensor [4], gas sensor [5], optoelectronics [6], and photocatalysis [7].  $\text{In}_2\text{O}_3$  nanorods and nanowires with tailored morphology, architecture and surface functionality, in particular, present unique anisotropic properties that respond readily to minute changes in specific external stimuli, giving rise to a selective recognition capability and an improved device stability [4,8–10]. In view of the literature,  $\text{In}_2\text{O}_3$  crystals of various morphologies have been prepared by different physical and chemical routes. For example, Pan et al. first synthesized one-dimensional  $\text{In}_2\text{O}_3$  nanobelts through thermal evaporation [11]. Highly oriented  $\text{In}_2\text{O}_3$  nanowires and branched nanostructures were grown by vapor–liquid–solid

(VLS) mechanism [12] and by chemical vapor deposition (CVD) [13,14]. The CVD-grown  $\text{In}_2\text{O}_3$  nanostructures with morphologies such as octahedral nanoparticle, nanochain, nanobelt, nanosheet, and nanowire were obtained by properly tuning the synthesis variables [13]. In addition, arrays of vertically aligned  $\text{In}_2\text{O}_3$  nanorods and nanowires have been fabricated by physical means via template-assisted growth, within which the growth direction of  $\text{In}_2\text{O}_3$  crystals is virtually confined to pre-defined pore channels with specific orientations [6,15,16].

Apart from the physical methods,  $\text{In}_2\text{O}_3$  nanorods have been prepared via chemical means, such as sol–gel [17], chemical precipitation [18,19], forced hydrolysis [20], solvothermal synthesis [21,22], sonochemical [23], and hydrothermal synthesis [24–26]. Preparation of one-dimensional  $\text{In}_2\text{O}_3$  crystals with desired nanostructure and morphology is advantageous from both time- and cost-perspectives when chemical routes are employed. Use of sacrificial templates and organic surfactants to facilitate the anisotropic growth of  $\text{In}_2\text{O}_3$  nanorods in solutions, in particular, has received much attention recently [10,17,22,25,27–29]. For example, Cheng et al. [17] used polyethylene octylphenylether as a directing surfactant for

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synthesizing  $\text{In}_2\text{O}_3$  nanorods via a sol–gel route. The presence of polymeric surfactant changed the shape of  $\text{In}_2\text{O}_3$  nanocrystals from sphere to rod, ascribing presumably to the micelle conformation of the surfactant molecules. Du et al. [22] examined morphological change of  $\text{In}(\text{OH})_3$  when surfactants of ethylenediamine, acetic acid, and oleic acid were used in their solvothermal synthesis, respectively. Well-crystalline  $\text{In}(\text{OH})_3$  nanospheres, nanoflowers, microcubes, and nanorods were produced when different surfactants and surfactant concentrations were used. Their findings revealed that the nucleation and growth of  $\text{In}(\text{OH})_3$  crystallites were predominately influenced by the adsorption of surfactant molecules over preferential binding sites on the crystallite surface so that the oriented aggregate attachment at the active corners of the primary crystallites is operative to facilitate the formation of  $\text{In}(\text{OH})_3$  crystals to various morphologies.  $\text{In}_2\text{O}_3$  crystals of similar geometry were retained after calcination of the  $\text{In}(\text{OH})_3$  products at elevated temperatures. In addition,  $\text{In}(\text{OH})_3$  and  $\text{In}_2\text{O}_3$  nanocrystals with morphologies of nanorod bundles and spherical agglomerates were also formed when cetyltrimethylammonium bromide (CTAB) was used as a surfactant in microemulsion-mediated hydrothermal synthesis [25]. The presence of CTAB gave rise to formation of  $\text{In}_2\text{O}_3$  single crystals with a well-defined cubic morphology [10]; to which, a typical Ostwald ripening was suspected responsible for the growth of  $\text{In}_2\text{O}_3$  nanocubes.

Huang and Gao [28] recently synthesized  $\text{In}(\text{OH})_3$  precipitates with a range of shapes in ethanol/water solvents, and found that the anisotropic growth of  $\text{In}(\text{OH})_3$  precipitates was facilitated by polyvinylpyrrolidone (PVP) molecules which preferentially adsorbed on the  $\text{In}(\text{OH})_3$  crystallites. Zhang et al. [29] then prepared  $\text{In}_2\text{O}_3$  nanofibers by electrospinning indium precursors consisting of PVP as a structure-directing agent in water/ethanol solvents. Even though PVP has been widely used as a capping agent and a surfactant as well in controlling the growth and structure of various one-dimensional ceramics and metals via the solution-based synthesis routes [28–37], relevant reports are yet rare for the formation of  $\text{In}_2\text{O}_3$  nanorods specifically. In this paper,  $\text{In}_2\text{O}_3$  nanorods were synthesized from  $\text{In}(\text{OH})_3$  prepared hydrothermally in the presence of PVP polymers with concentrations up to 2 wt.%. The formation, morphology, and structure of the  $\text{In}_2\text{O}_3$  nanorods were examined by thermogravimetric and differential thermal analyses (TG/DTA), Fourier transform infrared spectrometry (FTIR), X-ray diffractometry (XRD), and electron microscopy, with an aim that the influence of PVP polymers on the hydrothermally prepared  $\text{In}_2\text{O}_3$  nanorods is elucidated.

## 2. Experimental procedure

### 2.1. Synthesis

Anhydrous indium chloride ( $\text{InCl}_3$ , 99.99%, Alfa, USA) and analytical-grade urea (BP, Riedel-de Haen, Germany) were used as-received without further purification, and were dissolved in pure water (18.3 M $\Omega$ ). The indium and urea

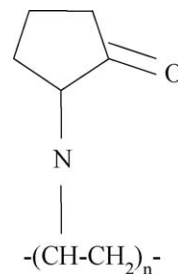


Fig. 1. The molecular structure of PVP polymer.

concentrations were kept at  $5 \times 10^{-5}$  and 0.1 M, respectively. Reagent-grade PVP (molecular weight 360,000, Sigma, USA) with a molecular structure shown in Fig. 1 was then added to the solutions. The PVP concentration ranged from 0 to 2 wt.%. The solutions were kept at 60 °C for 8 h with a continuous agitation before being subjected to ice water to terminate the reaction. Whitish precipitates were collected from the solutions by centrifugation at 10,000 rpm and the settled particles were rinsed and washed in pure water ultrasonically for three times. The precipitates were then oven-dried at 50 °C before being calcined to 250–350 °C in a tube furnace (Thermolyne, Barnstead International, USA) at a heating rate of 10 °C min<sup>-1</sup> in flowing air atmosphere.

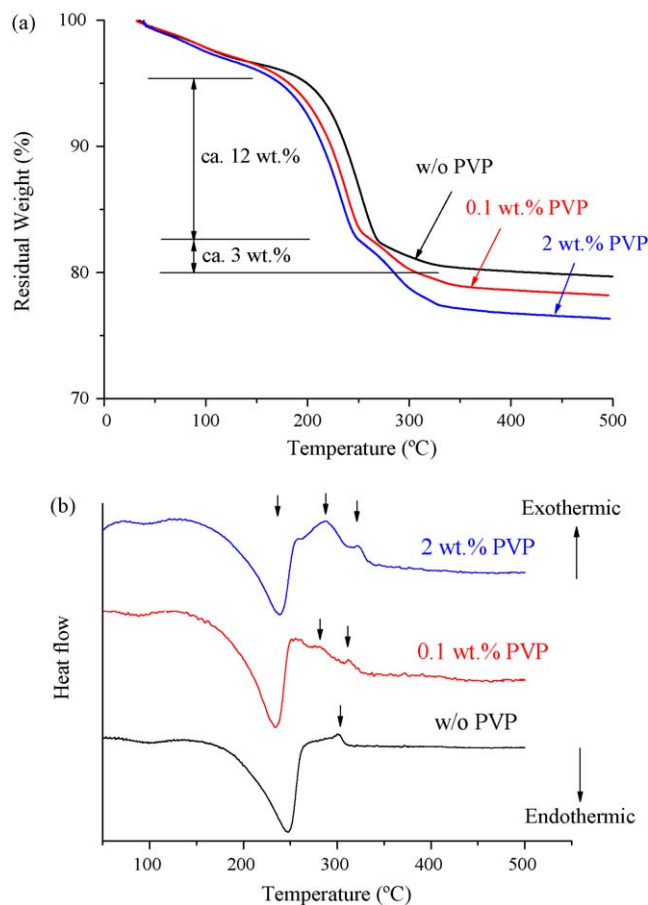


Fig. 2. TGA (a) and DTA (b) curves of the precipitated particles synthesized at different PVP concentrations.

## 2.2. Characterization

Thermogravimetric and differential thermal analyses (TG/DTA, Diamond 6300, Perkin Elmer, USA) were used to examine the precipitated indium-hydroxide particles at elevated temperatures. The powdered samples were placed in alumina crucibles, and heated to 400 °C in flowing air atmosphere at a heating rate of 10 °C min<sup>-1</sup>. Structure of the precipitates was characterized by X-ray diffractometry (XRD, MAC MXP III, Japan) using Cu K $\alpha$  radiation with a wavelength of 1.5406 Å. Some of the precipitated powders were mixed with KBr powders in a constant weight ratio of 1:10, and their characteristic absorptions were determined by FTIR in transmittance mode (Spectrum RX-I, Perkin Elmer, USA) over a wavenumber range of 400–4000 cm<sup>-1</sup>. Morphology and microstructure of the calcined particles were examined by both field-emission scanning electron microscopy (FESEM, JSM-6700F, JEOL, Japan) and transmission electron microscopy (TEM, JEM-2010, JEOL, Japan).

## 3. Results and discussion

Fig. 2 shows thermal degradation of the hydrothermally prepared indium-hydroxide precipitates with various PVP

concentrations. Weight loss occurs gradually at temperature above room temperature and reaches ~5% around 200 °C in Fig. 2(a). This weight reduction is due to the loss of absorbed water (mainly from hydration of the indium chloride used as the starting material) [17] and thermal decomposition of the surfactant polymer. A significant weight loss (~12%) follows at ~200–250 °C with an apparent endothermic peak (Fig. 2(b)). This is attributable to the phase transformation from In(OH)<sub>3</sub> to InOOH; to which, a comparable weight loss of 10.9% is calculated from the following reaction:



A weak exothermic peak is found at ~300 °C for the indium-hydroxide synthesized without PVP (Fig. 2(b)). This is presumably ascribed to the formation of In<sub>2</sub>O<sub>3</sub> from InOOH [37], i.e.,



A theoretical estimate of 6.1% weight loss would accompany this reaction, which is slightly larger than our experimental finding (~3%) in Fig. 2(a). Cheng et al. [17] have reported that formation of In<sub>2</sub>O<sub>3</sub> nanorods directly from In<sub>2</sub>O(OH)<sub>4</sub> gelatin via a sol–gel route would occur at 263 °C when InCl<sub>3</sub> was used as a precursor. One might hence suspect that some In(OH)<sub>3</sub>

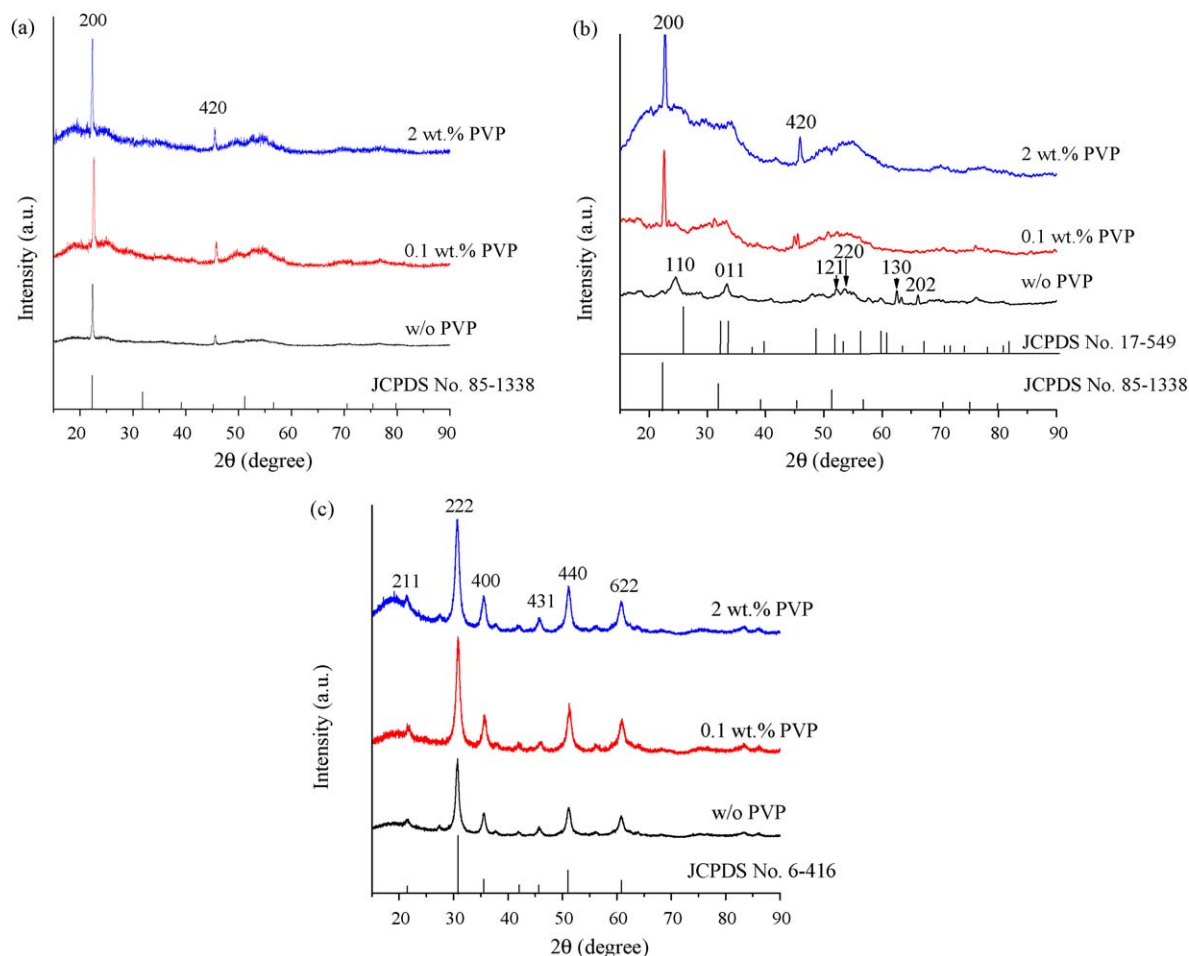


Fig. 3. XRD patterns of hydrothermally synthesized indium-hydroxide precipitates with various PVP concentrations (a) prior the calcinations process, and pyrolyzed at (b) 250 °C, and (c) 350 °C.

might have formed  $\text{In}_2\text{O}_3$  phase at the lower temperature region ( $\sim 200$ – $250^\circ\text{C}$ ) since



This reaction involves a theoretical weight loss of 16.3%. Therefore, a more pronounced weight loss at the temperature range  $\sim 200$ – $250^\circ\text{C}$  would result, whilst a reduced weight reduction follows upon further increase of temperature above  $\sim 300^\circ\text{C}$ . In addition, a more pronounced weight loss (about 4–6%) is found for the indium hydroxides with PVP in Fig. 2(a). The additional weight reductions are due to the degradation of PVP polymers at temperature near  $300^\circ\text{C}$  [29]; along which, an apparent exothermic peak also results (Fig. 2(b)).

Fig. 3 shows XRD patterns of the hydrothermally prepared indium-hydroxide precipitates calcined at various temperatures. The precipitates all show a cubic  $\text{In}(\text{OH})_3$  phase (JCPDS No. 85-1338) after hydrothermal reaction at  $60^\circ\text{C}$  in Fig. 3(a), regardless of the PVP concentration. The poor crystallinity of the  $\text{In}(\text{OH})_3$  phase is indicative of partial formation of crystalline  $\text{In}(\text{OH})_3$  phase at the relatively low reaction temperature employed. In addition, the disappearance of (2 2 0), (2 2 2), and (4 0 0) reveals the preferential growth of  $\text{In}(\text{OH})_3$  crystallites along predominately  $\langle 1\ 0\ 0 \rangle$  crystallographic directions [26,28]. In Fig. 3(b), the presence of PVP molecules appears to delay the formation of  $\text{InOOH}$  phase (JCPDS No. 17-549) when the  $\text{In}(\text{OH})_3$  precipitates were heated to  $250^\circ\text{C}$ . The exact mechanism is not clear at present, but we suspect that the preferentially adsorbed PVP molecules on specific planes of the  $\text{In}(\text{OH})_3$  crystallites might have

contributed to the phase transformation from  $\text{In}(\text{OH})_3$ -to- $\text{InOOH}$  to an undetermined extent. When temperature is further raised to  $350^\circ\text{C}$ , at which all the PVP was totally removed thermally, all the indium hydroxides become cubic-structured  $\text{In}_2\text{O}_3$  phase (JCPDS No. 6-414) in Fig. 3(c), regardless of the PVP concentrations.

In Fig. 4(a), absorption peaks ascribing to In-OH bonds of the  $\text{In}(\text{OH})_3$  phase appear at wavenumbers of 531, 645, and  $1195\text{ cm}^{-1}$  [35], while N-H and  $-\text{CH}_2$  bonds of the PVP polymers are at  $3380$  and  $2938\text{ cm}^{-1}$ . These reveal that the PVP molecules adsorbed preferentially on the surface of  $\text{In}(\text{OH})_3$  crystallites. In Fig. 4(b), the  $-\text{CH}_2$  bond of PVP decomposes while the N-H bond remains when temperature was raised to  $250^\circ\text{C}$ . The In-O bond emerges at wavenumber of  $1638.7\text{ cm}^{-1}$ , suggesting that the phase transformation of  $\text{In}(\text{OH})_3$ -to- $\text{InOOH}$  occurs. Disappearance of N-H bond of the PVP polymer at  $350^\circ\text{C}$  in Fig. 4(c) yet indicates a complete removal of the polymer.

The  $\text{In}(\text{OH})_3$  crystals synthesized at  $60^\circ\text{C}$  show flower-like or planar rod forms, depending on the PVP concentrations. As shown in Fig. 5(a),  $\text{In}(\text{OH})_3$  nanorods form flower-like, multipod morphology with a size ranging from 600 to 1000 nm without the PVP polymer. The  $\text{In}(\text{OH})_3$  nanorods appear to detach one another so that the  $\text{In}(\text{OH})_3$  multipods disappear when PVP concentration was increased to 0.1 wt.% (Fig. 5(b)). The radial dimension and the axial length of the nanorods are about 30 and 200 nm, respectively; to which, both of them are pronouncedly smaller than that of Fig. 5(a) without the PVP addition. As the PVP concentration is further increased

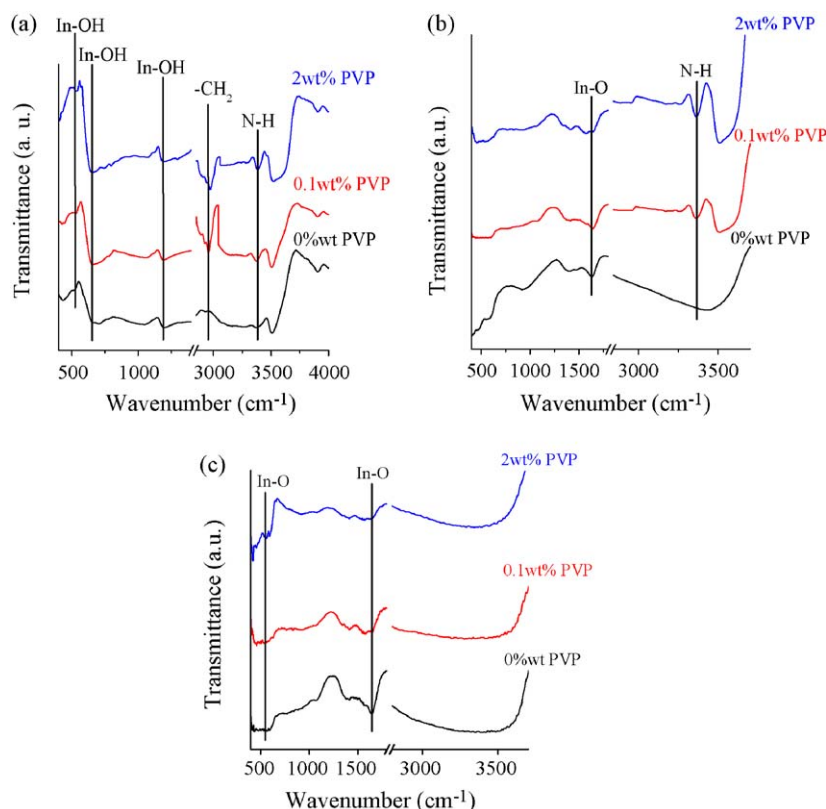


Fig. 4. FTIR spectra of  $\text{In}(\text{OH})_3$  prepared (a) prior calcination, and calcined at (b)  $250^\circ\text{C}$ , and (c)  $350^\circ\text{C}$  with different PVP concentrations.



to 2 wt.%, the physical dimension of  $\text{In}(\text{OH})_3$  nanorods does not change much; nonetheless, the morphological configuration of the nanorods becomes planar apparently. Fig. 6 shows  $\text{In}_2\text{O}_3$  nanorods after heat treatment at 350 °C. Morphologies of the  $\text{In}_2\text{O}_3$  nanorods are preserved without appreciable change when

calcinations temperature was increased above the reaction temperature (60 °C). This indicates that the morphological change is mainly due to the adsorption of PVP molecules on the nucleation and growth of  $\text{In}(\text{OH})_3$  crystallites in the liquid solvent. Fig. 7 shows TEM structure of the  $\text{In}_2\text{O}_3$  nanorods.

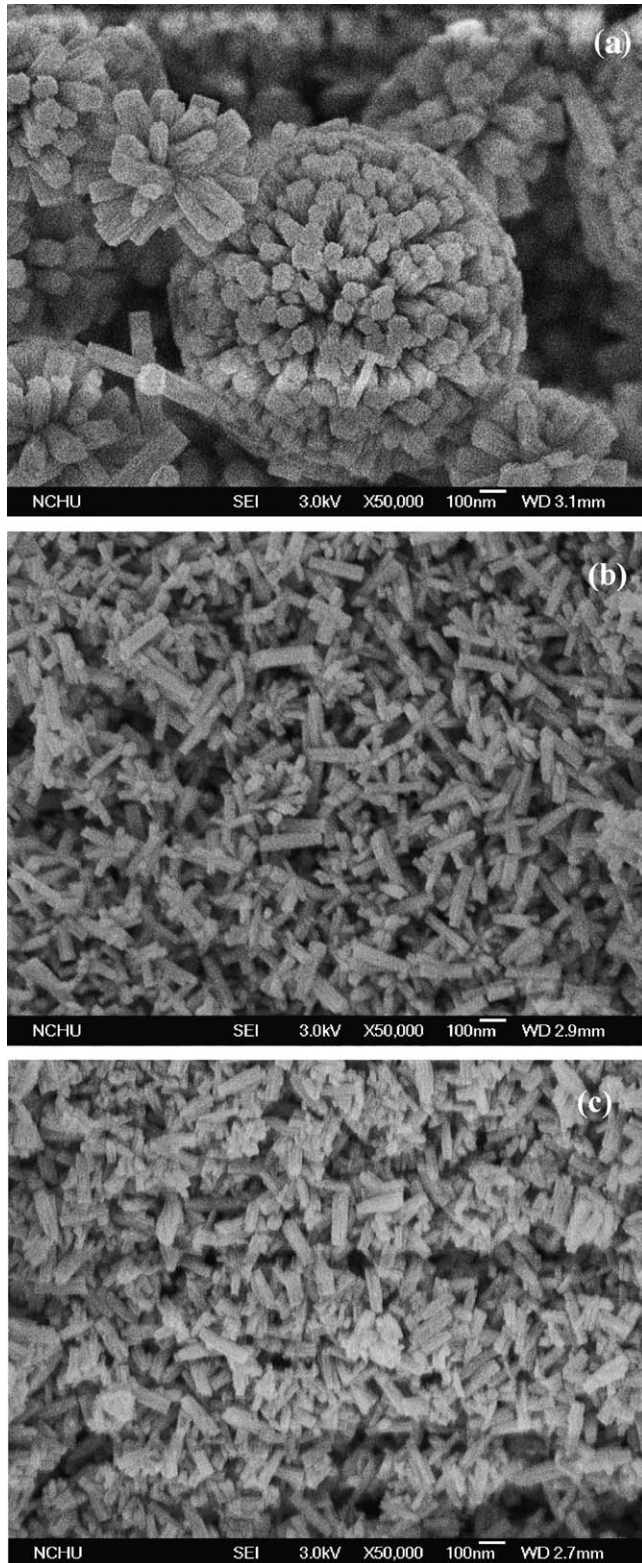


Fig. 5. Morphology of  $\text{In}(\text{OH})_3$  nanorods with (a) 0 wt.%, (b) 0.1 wt.%, and (c) 2 wt.% PVP prior calcination. Reaction temperature was held at 60 °C.

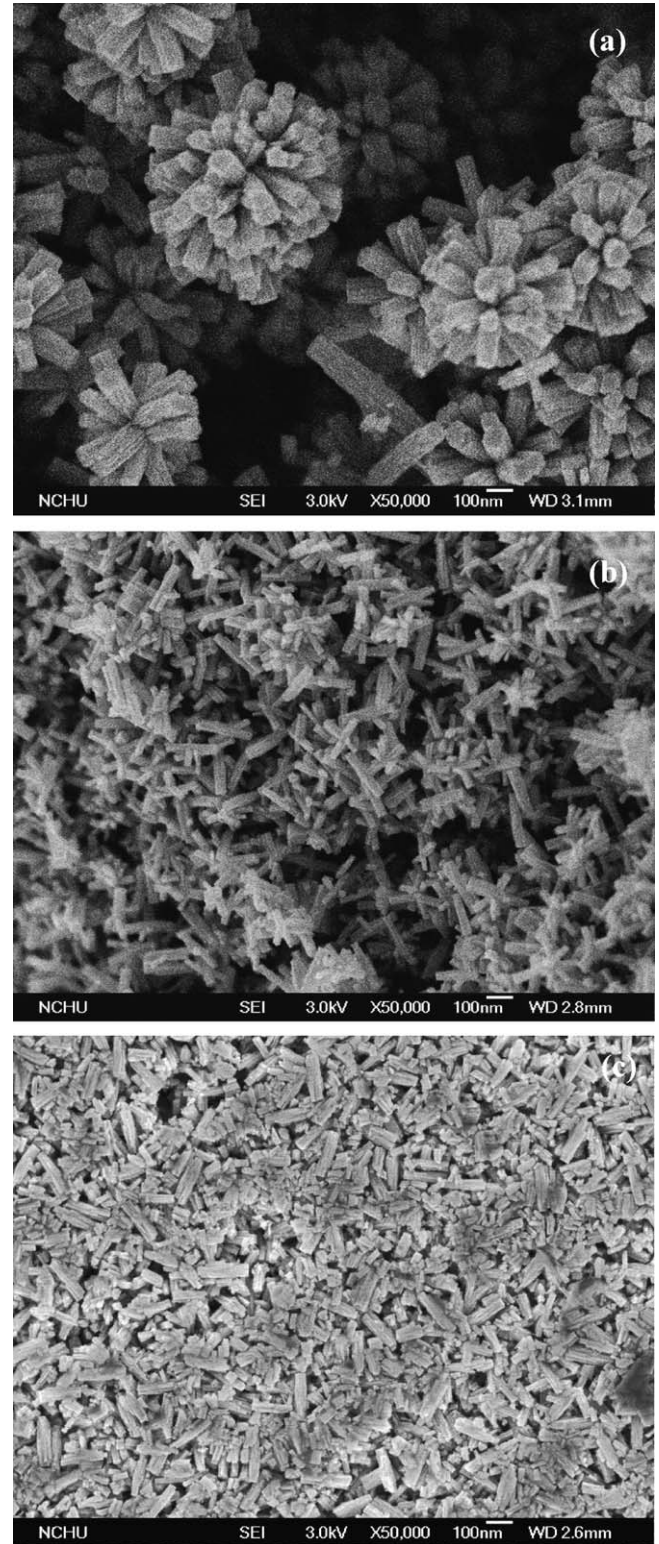


Fig. 6. Morphology of  $\text{In}_2\text{O}_3$  nanorods with (a) 0 wt.%, (b) 0.1 wt.%, and (c) 2 wt.% PVP after 350 °C calcination in air atmosphere.

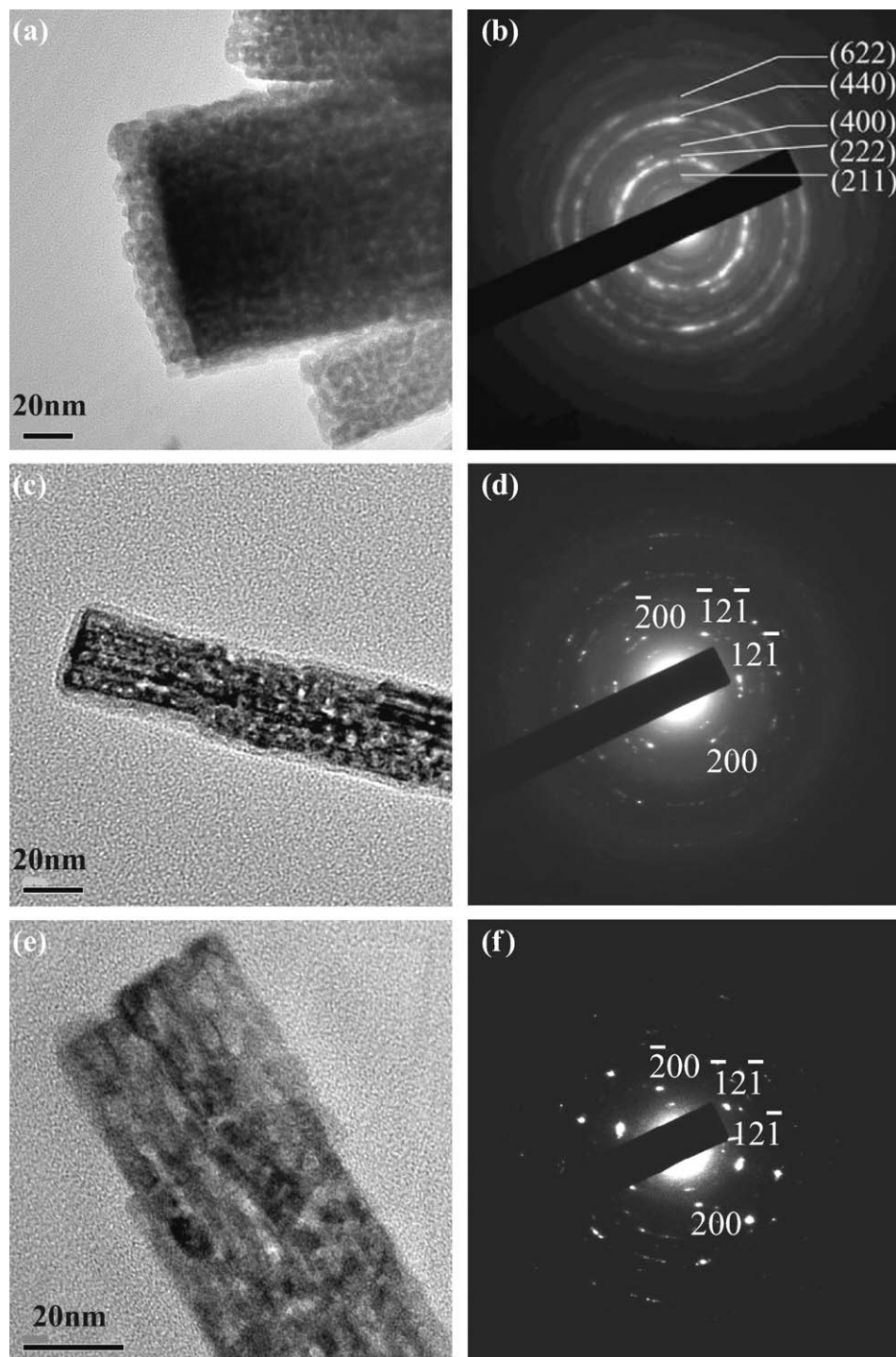


Fig. 7. TEM images of (a)  $\text{In}_2\text{O}_3$  nanorods without PVP addition, and (b) bcc-structured polycrystalline SAED pattern of (a). (c) TEM images of  $\text{In}_2\text{O}_3$  nanorods with 0.1 wt.% PVP, and (d) a typical SAED pattern of (c). (e) TEM images of  $\text{In}_2\text{O}_3$  nanorods with 2 wt.% PVP, and (f) a typical SAED pattern of (e).

Without PVP, the flower-like  $\text{In}_2\text{O}_3$  nanorods appear to be composed of clustered assemblies of aggregated crystallites (Fig. 7(a)). The concentric Debye rings (Fig. 7(b)) reveal a polycrystalline bcc structure. Yet, the rings are not of uniform intensity around their circumferences, indicative of a high degree of preferred orientations. With PVP additions, the continuous Debye rings become less apparent (Fig. 7(d) and

(f)), mainly because of fewer number of crystallite aggregates under electron-beam radiations of identical size.

The growth mechanism for the  $\text{In}(\text{OH})_3$  nanorods is delineated in Fig. 8. Without PVP, the  $\text{In}(\text{OH})_3$  nuclei formed in aqueous solution tend to aggregate themselves so that the aggregated attachment is responsible for the multipod growth as temperature is increased. The growth of each nanorod nuclei



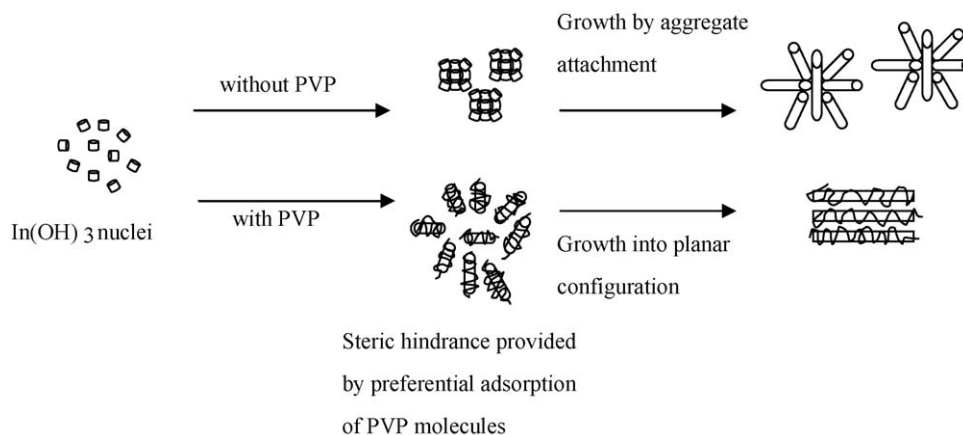


Fig. 8. Schematic of growth mechanism of  $\text{In}(\text{OH})_3$  nanorods.

is highly anisotropic (predominately along  $\langle 100 \rangle$  directions with a minor along  $\langle 210 \rangle$  directions); nonetheless, the growth direction of the aggregated cluster as a whole is completely random, leading to the formation of flower-like multipod morphology of polycrystalline character. With PVP, the polymeric molecules would adsorb preferentially on the nuclei surface to inhibit aggregation by steric hindrance mechanism. When the PVP concentration is increased from 0.1 to 2 wt.%, a more complete coverage of the PVP molecules are available to “protect” the neighboring indium hydroxides crystallites from aggregation in liquid, hence leading to a morphology with the co-planar configuration. The growth of  $\text{In}(\text{OH})_3$  crystallites in the supersaturated liquid medium is believed to have undergone a typical Ostwald ripening process [10,28]; to which, the larger particles grow at the expense of the smaller ones because of the difference in solubility. In addition, it may be interesting to note that the preferential growth directions of the  $\text{In}(\text{OH})_3$  crystallites are all identical for samples with and without PVP (Fig. 3(a)); therefore, the adsorption of PVP molecules on  $\text{In}(\text{OH})_3$  crystallites appears unlikely to provide a significant capping effect that would inhibit nucleation and grain growth of the nanorods along specific crystallographic planes while facilitate accelerated growth along other orientations. A recent discovery by Yan et al. [10] found that well-defined  $\text{In}(\text{OH})_3$  nanocubes were resulted in a urea-based hydrothermal process with addition of CTAB polymers as a capping agent. When PVP was used instead of CTAB, the cubic shape disappeared. This is in good agreement with our experimental findings.

#### 4. Conclusion

PVP molecules adsorb preferentially on  $\text{In}(\text{OH})_3$  crystallites so that the neighboring crystallites are protected from aggregation by predominately steric hindrance mechanism. This steric effect is suspected the main reason for the eventual formation of  $\text{In}_2\text{O}_3$  nanorods of different morphologies in the present study. Without the PVP polymer, aggregation of the  $\text{In}(\text{OH})_3$  crystallites form flower-like clusters in solvent liquids, leading to flower-like multipods at elevated temperatures. With the PVP polymer, the aggregation of  $\text{In}(\text{OH})_3$  crystallites is

prohibited so that the growth of discrete  $\text{In}(\text{OH})_3$  rods is facilitated. As the PVP concentration increases from 0.1 to 2 wt.%, the surfactant coverage on the  $\text{In}(\text{OH})_3$  crystallites is believed to be more complete, leading to an eventual formation of planar configuration of  $\text{In}_2\text{O}_3$  nanorods with a uniform rod diameter and axial length.

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