

**CERAMICS** INTERNATIONAL

www.elsevier.com/locate/ceramint

Ceramics International 37 (2011) 779-782

# Effects of Zn or Ti substitution for Ni on the electrochemical properties of LiNiO<sub>2</sub>

Hun Uk Kim<sup>a</sup>, Jihong Song<sup>b</sup>, Daniel R. Mumm<sup>c</sup>, Myoung Youp Song<sup>d,\*</sup>

<sup>a</sup> Department of Chemical Engineering, Hangyang University, 17 Haengdang-dong, Seongdong-gu, Seoul 133-791, Republic of Korea
<sup>b</sup> College of Arts and Sciences, Cornell University, 147 Goldwin Smith, Ithaca, NY 14853, USA
<sup>c</sup> Department of Chemical Engineering and Materials Science, University of California, Irvine, CA 92697-2575, USA
<sup>d</sup> Division of Advanced Materials Engineering, Department of Hydrogen and Fuel Cells, Research Center of Advanced Materials Development,
Engineering Research Institute, Chonbuk National University,
664-14 Iga Deogjindong Deogjingu, Jeonju, 561-756, Republic of Korea

Received 30 August 2010; received in revised form 15 September 2010; accepted 7 October 2010 Available online 17 November 2010

#### Abstract

LiNiO<sub>2</sub> and LiNi<sub>1-y</sub>M<sub>y</sub>O<sub>2</sub> (M = Zn and Ti, y = 0.005, 0.01, 0.025, 0.05, and 0.1) were synthesized with a solid-state reaction method by calcination at 750 °C for 30 h under oxygen stream after preheating at 450 °C for 5 h in air. LiNi<sub>0.995</sub>Zn<sub>0.005</sub>O<sub>2</sub> among the Zn-substituted samples and LiNi<sub>0.995</sub>Ti<sub>0.005</sub>O<sub>2</sub> among the Ti-substituted samples showed the best electrochemical properties. For similar values of y, LiNi<sub>1-y</sub>Ti<sub>y</sub>O<sub>2</sub> had in general better electrochemical properties than LiNi<sub>1-y</sub>Zn<sub>y</sub>O<sub>2</sub>. Electrochemical properties seem to be closely related to R-factor but less related to  $I_{0 \ 0 \ 3}/I_{1 \ 0 \ 4}$  value. In the FT-IR absorption spectra of LiNiO<sub>2</sub> and LiNi<sub>1-y</sub>M<sub>y</sub>O<sub>2</sub> (M = Zn and Ti, y = 0.005, 0.01, 0.025, 0.05 and 0.1), Li<sub>2</sub>CO<sub>3</sub> was detected even if it is not observed from XRD pattern, with the samples LiNi<sub>1-y</sub>Zn<sub>y</sub>O<sub>2</sub> (y = 0.05 and 0.1) showing Li<sub>2</sub>ZnO<sub>2</sub> additionally. The smaller cation mixing of the Ti-substituted samples is considered to lead to their better electrochemical properties than the Zn-substituted samples.

© 2010 Elsevier Ltd and Techna Group S.r.l. All rights reserved.

Keywords: LiNiO<sub>2</sub>; Zn or Ti substitution; R-factor; I<sub>0 0 3</sub>/I<sub>1 0 4</sub> value; Cation mixing electrochemical properties

## 1. Introduction

Lithium transition metal oxides such as LiCoO<sub>2</sub> [1,2], LiNiO<sub>2</sub> [3,4], and LiMn<sub>2</sub>O<sub>4</sub> [5,6] have been investigated as cathode electrode materials for rechargeable lithium batteries. LiCoO<sub>2</sub> is studied most intensively for the application to commercial rechargeable batteries because of large diffusivity and high operating voltage. However, it has drawbacks that cobalt is expensive and toxic. LiMn<sub>2</sub>O<sub>4</sub> has several advantages that Mn is cheaper than other elements and its synthesis is easy, but its cycling performance is not good. LiNiO<sub>2</sub> is considered a promising cathode material due to large discharge capacity and low cost. However, due to the size similarity of Li and Ni (Li<sup>+</sup> = 0.72 Å and Ni<sup>2+</sup> = 0.69 Å), LiNiO<sub>2</sub> is practically obtained in the non-stoichiometric composition Li<sub>1-v</sub>Ni<sub>1+v</sub>O<sub>2</sub>

good cycling performance.

LiNiO<sub>2</sub> were investigated.

LiNiO<sub>2</sub> and LiNi<sub>1-y</sub>M<sub>y</sub>O<sub>2</sub> (M = Zn and Ti, y = 0.005, 0.01, 0.025, 0.05, and 0.1) were synthesized by a solid-state reaction method. LiOH·H<sub>2</sub>O (Kojundo Chemical Lab. Co., Ltd, purity 99%), Ni(OH)<sub>2</sub> (Kojundo Chemical Lab. Co., Ltd, purity

[7,8] and the Ni<sup>2+</sup> ions in the lithium planes obstruct movement of Li<sup>+</sup> ions during charge and discharge [9,10]. To overcome

this disadvantage, Ni in LiNiO<sub>2</sub> was substituted partially by Co,

Al, Fe, Ti, etc. Gao et al. [11] synthesized LiNi<sub>1- $\nu$ </sub>Ti<sub> $\nu/2$ </sub>Mg<sub> $\nu/2$ </sub>O<sub>2</sub>

with improved stability. Kim and Amine [12] prepared

 $LiNi_{1-v}M_vO_2$  (M = Cu, Al, and Ti) by solid state method

and showed that LiNi<sub>1-v</sub>Ti<sub>v</sub>O<sub>2</sub> had large discharge capacity and

synthesized by a solid-state reaction method and the effects of

Zn or Ti substitution for Ni on the electrochemical properties of

In this study,  $\text{LiNi}_{1-\nu}M_{\nu}O_2$  (M = Ni, Zn, and Ti) were

<sup>2.</sup> Experimental

<sup>\*</sup> Corresponding author. Tel.: +82 63 270 2379; fax: +82 63 270 2386. E-mail address: songmy@jbnu.ac.kr (M.Y. Song).

99.9%), ZnO (Aldrich Co., purity 99%), and TiO<sub>2</sub> (anatase) (Aldrich Co., purity 99%) were used as starting materials. The starting materials with a composition of LiNiO<sub>2</sub> were mixed mechanically by a SPEX mill for 1 h. The mixed material was preheated at 450 °C for 5 h in air, pressed into a pellet and then calcined at various temperatures and times under oxygen stream. The sample calcined at 750 °C for 30 h under oxygen stream showed the best electrochemical properties [13]. LiNi<sub>1-y</sub>M<sub>y</sub>O<sub>2</sub> (M = Zn and Ti, y = 0.005, 0.01, 0.025, 0.05, and 0.1) were also synthesized under the same conditions. The samples were characterized by X-ray diffraction analysis (Rigaku III/A diffractometer) using Cu K $\alpha$  radiation. The scanning rate was 6 min<sup>-1</sup> and the scanning range of diffraction angle (2 $\theta$ ) was  $10^{\circ} \le 2\theta \le 80^{\circ}$ .

The electrochemical cells consisted of  $\text{LiNiO}_2$  or  $\text{LiNi}_{1-y} \text{M}_y \text{O}_2$  as a positive electrode, Li foil as a negative electrode, and electrolyte [Purelyte (Samsung General Chemicals Co., Ltd)] prepared by solving 1 M LiPF<sub>6</sub> in an 1:1 (volume ratio) mixture of ethylene carbonate (EC) and diethyl carbonate (DEC). The positive electrode consisted of 85 wt% synthesized materials, 10 wt% acetylene black, and 5 wt% polyvinylidene fluoride (PVDF) binder solved in N-methyl-2-pyrrolidinone (NMP). A Whatman glass-filer was used as a separator. The cells were assembled in an argon-filled dry box and the coin-type (2016) cell was employed. All the electrochemical tests were galvanostatically cycled in the voltage range 2.7–4.2 V at 0.1 C-rate.

# 3. Results and discussion

Fig. 1 shows variations of discharge capacity at 0.1 C-rate with the number of cycles for  $\text{LiNi}_{1-y}\text{Zn}_y\text{O}_2$  (y = 0.005, 0.01, 0.025, 0.05, and 0.1) calcined at 750 °C for 30 h.

Ohzuku et al. [14] reported that the electrochemically reactive LiNiO<sub>2</sub> showed larger integrated intensity ratio of 0 0 3 peak to 1 0 4 peak ( $I_{0\ 0\ 3}/I_{1\ 0\ 4}$ ) and a clear split of the 1 0 8 and 1 1 0 peaks in their XRD patterns. The degree of cation mixing

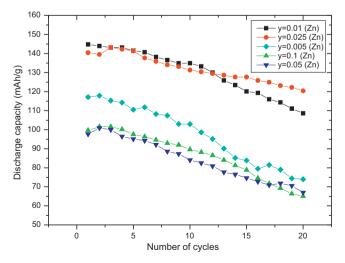


Fig. 1. Variations of discharge capacity at 0.1 C-rate with the number of cycles for LiNi $_{1-y}$ Zn $_y$ O $_2$  ( y=0.005,0.01,0.025,0.05 and 0.1) calcined at 750 °C for 30 h.

(displacement of nickel and lithium ions) is low if the value of  $I_{0\ 0\ 3}/I_{1\ 0\ 4}$  is large and the 1 0 8 and 1 1 0 peaks are split clearly. The value of  $(I_{0\ 0\ 6}+I_{1\ 0\ 2})/I_{1\ 0\ 1}$ , called the *R*-factor, is known to be smaller as the unit cell volume of  $\text{Li}_y\text{Ni}_{2-y}\text{O}_2$  gets smaller. The *R*-factor increases as *y* in  $\text{Li}_y\text{Ni}_{2-y}\text{O}_2$  decreases for *y* near 1. This indicates that the *R*-factor increases as the degree of cation mixing becomes larger [15].

Table 1 shows data calculated from XRD patterns of  $\text{LiNi}_{1-y}\text{Zn}_y\text{O}_2$  ( $y=0.005,\ 0.01,\ 0.025,\ 0.05,\ \text{and}\ 0.1$ ) 750 °C for 30 h under oxygen stream. When Zn is substituted,  $\text{LiNi}_{0.99}\text{Zn}_{0.01}\text{O}_2$  with the highest  $I_{0\ 0\ 3}/I_{1\ 0\ 4}$  value has the largest first discharge capacity (144.8 mAh/g) while  $\text{LiNi}_{0.975}\text{Zn}_{0.025}\text{O}_2$  with the smallest R-factor has smaller first discharge capacity 140.5 mAh/g than  $\text{LiNi}_{0.99}\text{Zn}_{0.01}\text{O}_2$ , but  $\text{LiNi}_{0.975}\text{Zn}_{0.025}\text{O}_2$  shows better cyclability than  $\text{LiNi}_{0.99}\text{Zn}_{0.01}\text{O}_2$ .

Fig. 2 shows variations of discharge capacity at 0.1 C-rate with the number of cycles for  $\text{LiNi}_{1-y}\text{Ti}_y\text{O}_2$  (y = 0.005, 0.01, 0.025, 0.05, and 0.1) calcined at 750 °C for 30 h. As the fraction of Ti increases, the first discharge capacity decreases while cyclability improves. For similar values of y,  $\text{LiNi}_{1-y}\text{Ti}_y\text{O}_2$  had in general better electrochemical properties than  $\text{LiNi}_{1-y}\text{Zn}_y\text{O}_2$ .

Table 2 shows data calculated from XRD patterns of  $\text{LiNi}_{1-y}\text{Ti}_y\text{O}_2$  (y = 0.005, 0.01, 0.025, 0.05, and 0.1) 750 °C for 30 h under oxygen stream.  $\text{LiNi}_{0.995}\text{Ti}_{0.005}\text{O}_2$  with the smallest R-factor has not only the largest first discharge capacity (169.8 mAh/g) but also relatively good cycling performance.

Fig. 3 shows the FT-IR absorption spectrum of LiNiO<sub>2</sub>. IR modes correspond to vibrations involving primarily atomic motion of cations against their oxygen neighbors [16]. The strong peaks at 555 and 509 cm<sup>-1</sup> are considered to correspond to MO<sub>6</sub> group [16] and the peak at 412 cm<sup>-1</sup> is considered to correspond to O–M–O chemical bond. The bond between Li and oxygen, O–Li–O bond, is not observed. This bond was reported to appear below the wavenumber 400 cm<sup>-1</sup> [16]. The peaks at 1515, 1450, and 871 cm<sup>-1</sup> are reported to correspond to Li<sub>2</sub>CO<sub>3</sub> peak [17]. This shows that Li<sub>2</sub>CO<sub>3</sub> is contained in the LiNiO<sub>2</sub> sample even if it is not observed from XRD pattern.

Fig. 4 shows the FT-IR absorption spectra of LiNi<sub>1-y</sub>Zn<sub>y</sub>O<sub>2</sub> (y = 0.005, 0.01, 0.025, 0.05, and 0.1). The peaks of Li<sub>2</sub>CO<sub>3</sub> are observed. The samples LiNi<sub>1-y</sub>Zn<sub>y</sub>O<sub>2</sub> (y = 0.05 and 0.1) show a weak peak at 447 cm<sup>-1</sup>. This peak is considered to be related to the Li<sub>2</sub>ZnO<sub>2</sub> phase contained in these samples.

Fig. 5 shows the FT-IR absorption spectra of  $LiNi_{1-y}Ti_yO_2$  (y = 0.005, 0.01, 0.025, 0.05, and 0.1). The peaks of  $Li_2CO_3$  are

Table 1 Data calculated from XRD patterns of  $\text{LiNi}_{1-y}\text{Zn}_y\text{O}_2$  (y = 0.005, 0.01, 0.025, 0.05, and 0.1) 750 °C for 30 h under oxygen stream.

Samples	Unit cell volume (Å <sup>3</sup> )	I <sub>0 0 3</sub> /I <sub>1 0 4</sub>	R-factor
y = 0.1	102.715	0.91	0.76
y = 0.05	102.244	1.05	0.72
y = 0.025	102.173	1.07	0.49
y = 0.01	102.203	1.08	0.54
y = 0.005	102.244	1.05	0.57

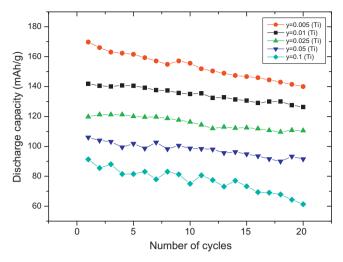


Fig. 2. Variations of discharge capacity at 0.1 C-rate with the number of cycles for LiNi<sub>1-y</sub>Ti<sub>y</sub>O<sub>2</sub> (y = 0.005, 0.01, 0.025, 0.05 and 0.1) calcined at 750 °C for 30 h.

observed. As the substituted Ti content increases, the peak at 570 cm<sup>-1</sup> becomes weaker and the peak at 440 cm<sup>-1</sup> becomes stronger. With the increase in the substituted Ti content, the peaks at 505 and 440 cm<sup>-1</sup> move to the larger wavenumber side. The peak at 505 cm<sup>-1</sup> becomes split as the substituted Ti content increases. This is considered because the stable ionic state is +4 and the substituted Ti does not exist as O–M–O single bonds but the substituted Ti exists as O–M=O or O=M–O double bonds.

When Zn and Ti are substituted for Ni in LiNiO2, it is observed that the first discharge capacity and cyclability are closely related to the R-factor value as those of LiNiO2 not substituted are. Dahn et al. [15] reported that lower unit cell volume does indicate lower R-factor value and higher value of y for Li<sub>v</sub>Ni<sub>2-v</sub>O<sub>2</sub>. The first discharge capacity and cyclability were less related to  $I_{0\ 0\ 3}/I_{1\ 0\ 4}$  value than to unit cell volume and R-factor of the samples. Subramanian and Fey [18] reported that  $LiNi_{0.7}Co_{0.2}Ti_{0.05}M_{0.05}O_2$  with M = Zn showed small  $I_{0\ 0\ 3}/I_{1\ 0\ 4}$  value and small first discharge capacity. However, capacity increased with charge-discharge cycling without formation of impurity. In our work, as the fraction of substituted Zn increases, the quantity of impurities (ZnO and Li<sub>2</sub>ZnO<sub>2</sub>) increases, and discharge capacity decreases with charge-discharge cycling. For  $LiNi_{1-\nu}Ti_{\nu}O_2$ , as the value of y increases, the first discharge capacity decreases while cycling performance is improved.

Table 2 Data calculated from XRD patterns of  $\text{LiNi}_{1-y}\text{Ti}_y\text{O}_2$  (y = 0.005, 0.01, 0.025, 0.05, and 0.1) 750 °C for 30 h under oxygen stream.

Samples	Unit cell volume (Å <sup>3</sup> )	I <sub>0 0 3</sub> /I <sub>1 0 4</sub>	R-factor
y = 0.1	102.747	0.70	0.76
y = 0.05	102.453	0.95	0.64
y = 0.025	102.075	1.15	0.55
y = 0.01	102.232	1.14	0.53
y = 0.005	102.251	1.06	0.5

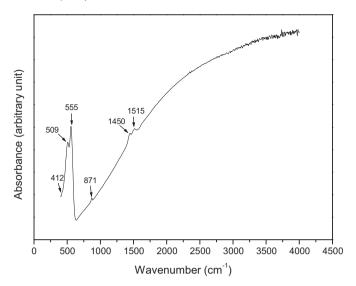


Fig. 3. FT-IR absorption spectrum of LiNiO2.

Kim and Amine [12] suggested that the Ti<sup>4+</sup> may compensate for the charge deficit caused by Ni<sup>2+</sup> ions in the transition metal layer and prohibit the migration of Ni<sup>2+</sup> into the lithium layer, facilitating smooth lithium transport. Kang et al. [19] reported that, although Ti is substituted for Ni in LiNiO<sub>2</sub>, Ni<sup>2+</sup> still exists and Ni<sup>2+</sup> is partially stabilized in lithium sites. Comparison of Figs. 1 and 2 shows that LiNi<sub>1-y</sub>Ti<sub>y</sub>O<sub>2</sub> have better electrochemical properties than LiNi<sub>1-y</sub>Zn<sub>y</sub>O<sub>2</sub>. Fig. 6

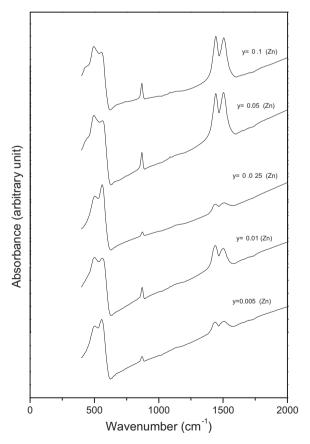


Fig. 4. FT-IR absorption spectra of LiNi<sub>1-v</sub>Zn<sub>v</sub>O<sub>2</sub>.

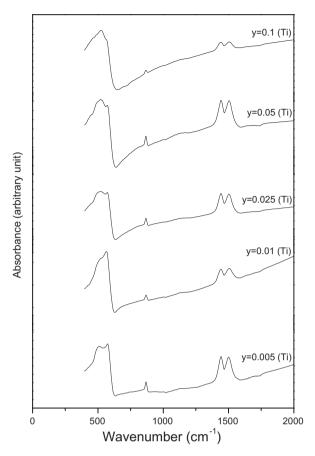


Fig. 5. FT-IR absorption spectra of LiNi<sub>1-y</sub>Ti<sub>y</sub>O<sub>2</sub>.

shows schematic illustration of atom distribution for  $\text{LiNi}_{1-y}\text{Zn}_y\text{O}_2$  and  $\text{LiNi}_{1-y}\text{Ti}_y\text{O}_2$ . It is considered that Zn ions occupy the lithium sites since Zn ion has the same oxidation number as  $\text{Ni}^{2+}$  and an ionic radius of 0.74 Å similar to that of  $\text{Ni}^{2+}$  (0.69 Å) [20], resulting in larger cation mixing. The movement of lithium may be obstructed when  $\text{Zn}^{2+}$  occupies the lithium sites in the same way as  $\text{Ni}^{2+}$  in the lithium sites does. The number of  $\text{Ni}^{2+}$  in the Li layer is considered to be smaller, as suggested by Kim and Amine [12], and accordingly the number of  $\text{Ni}^{2+}$  in the transition metal layer is larger, compared with those in the Zn-substituted samples. The smaller

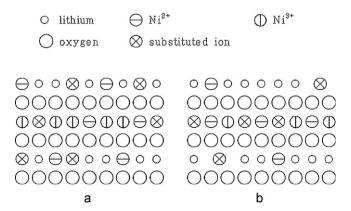


Fig. 6. Schematic illustration of atom distribution for (a)  $\text{LiNi}_{1-y}Zn_yO_2$  and (b)  $\text{LiNi}_{1-y}Ti_yO_2$ .

cation mixing of the Ti-substituted samples is considered to lead to their better electrochemical properties than the Zn-substituted samples.

## 4. Conclusions

LiNiO<sub>2</sub> and LiNi<sub>1-v</sub> $M_v$ O<sub>2</sub> (M = Zn and Ti, y = 0.005, 0.01, 0.025, 0.05, and 0.1) were synthesized with solid-state reaction method by calcination at 750 °C for 30 h under oxygen stream after preheating at 450 °C for 5 h in air. LiNi<sub>0.995</sub>Zn<sub>0.005</sub>O<sub>2</sub> among the Zn-substituted samples and LiNi<sub>0.995</sub>Ti<sub>0.005</sub>O<sub>2</sub> among the Ti-substituted samples showed the best electrochemical properties. LiNi<sub>0.995</sub>Ti<sub>0.005</sub>O<sub>2</sub> with the smallest Rfactor has not only the largest first discharge capacity (169.8 mAh/g) but also relatively good cycling performance. For similar values of y, LiNi<sub>1-y</sub>Ti<sub>y</sub>O<sub>2</sub> had in general better electrochemical properties than LiNi<sub>1-v</sub>Zn<sub>v</sub>O<sub>2</sub>. Electrochemical properties seemed to be closely related to R-factor but less related to  $I_{0\ 0\ 3}/I_{1\ 0\ 4}$  value. In the FT-IR absorption spectra of  $LiNiO_2$  and  $LiNi_{1-y}M_yO_2$  (M = Zn and Ti, y = 0.005, 0.01, 0.025, 0.05, and 0.1), Li<sub>2</sub>CO<sub>3</sub> was detected even if it is not observed from XRD pattern, with the samples LiNi<sub>1-v</sub>Zn<sub>v</sub>O<sub>2</sub> (y = 0.05 and 0.1) showing Li<sub>2</sub>ZnO<sub>2</sub> additionally. The smaller cation mixing of the Ti-substituted samples is considered to lead to their better electrochemical properties than the Znsubstituted samples.

### References

- [1] K. Ozawa, Solid State Ionics 69 (1994) 212.
- [2] Z.S. Peng, C.R. Wan, C.Y. Jiang, J. Power Sources 72 (1998) 215.
- [3] J.R. Dahn, U. von Sacken, M.W. Juzkow, H. Al-Janaby, J. Electrochem. Soc. 138 (1991) 2207.
- [4] M.Y. Song, R. Lee, Solid State Ionics 111 (2002) 97.
- [5] J.M. Tarascon, E. Wang, F.K. Shokoohi, W.R. Mckinnon, S. Colson, J. Electrochem. Soc. 138 (1991) 2859.
- [6] M.Y. Song, D.S. Ahn, Solid State Ionics 112 (1998) 245.
- [7] P. Barboux, J.M. Tarascon, F.K. Shokoohi, J. Solid State Chem. 94 (1991) 185.
- [8] J. Morales, C. Perez-Vicente, J.L. Tirado, Mater. Res. Bull. 25 (1990) 623.
- [9] A. Rougier, I. Saadoune, P. Gravereau, P. Willmann, C. Delmas, Solid State Ionics 90 (1996) 83.
- [10] J. Neudecker, R.A. Zuhr, B.S. Kwak, J.B. Bates, J. Electrochem. Soc. 145 (1998) 4161.
- [11] Y. Gao, M.V. Yakovleva, W.B. Ebner, Electrochem. Solid State Lett. 1 (3) (1998) 117.
- [12] J Kim, K. Amine, J. Power Sources 104 (2002) 33.
- [13] H.U. Kim, S.D. Youn, J.C. Lee, H.R. Park, M.Y. Song, J. Kor. Ceram. Soc. 42 (5) (2005) 319.
- [14] T. Ohzuku, A. Ueda, M. Nagayama, J. Electrochem. Soc. 140 (1993) 1862.
- [15] J.R. Dahn, U. von Sacken, C.A. Michal, Solid State Ionics 44 (1990) 87.
- [16] S.S. Julien, S. Michael, Ziolkiewicz, Int. J. Inorg. Mater. 1 (1999) 29.
- [17] B. Ein-Eli, D. Markovsky, Y. Aurbach, H. Carmell, H. Yamin, S. Luski, Electrochim. Acta 39 (1994) 2559.
- [18] V. Subramanian, G.T.K. Fey, Solid State Ionics 148 (2002) 351.
- [19] S.H. Chang, S.G. Kang, S.W. Song, J.B. Yoon, J.H. Choy, Solid State Ionics 86–88 (1996) 171.
- [20] R.D. Shannon, Acta Crystallogr. A32 (1976) 751.