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Synthesis of CuGa₂O₄ nanoparticles by precursor and self-propagating combustion methods

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Abstract

Copper gallate spinels, $CuGa_2O_4$, have been synthesized by two wet chemical routes: precursor method and self-propagating combustion involving a glycine-nitrate system. All complex precursors have been characterized by chemical analysis, infrared spectroscopy (IR), ultraviolet visible spectroscopy (UV-vis), electron paramagnetic resonance spectroscopy (EPR), thermal analysis and scanning electron microscopy (SEM). The copper gallate spinel oxides have been further investigated by X-ray diffraction (XRD), SEM, IR, UV-vis, magnetic measurements and EPR. The crystallite size of the copper gallate was found about 280 Å. © 2012 Elsevier Ltd and Techna Group S.r.l. All rights reserved.

Keywords: A. Powders: chemical preparation; B. Spectroscopy; D. Spinels; X-ray diffraction

1. Introduction

Cu-based spinel oxides CuB_2O_4 ($B^{3+}=Fe^{3+}$, Cr^{3+} , Ga^{3+} , Al^{3+}) have attracted interest from the viewpoint of their technical applications. They are recognized as active catalysts for steam reforming of dimethyl-ether (DME)—a promising hydrogen source [1], as well as photocatalysts for solar hydrogen production [2]. The sensing behavior of MGa_2O_4 ($M^{2+}=Zn^{2+}$, $Cd_{1-x}^{2+}Zn_x^{2+}$, Cu^{2+}) towards inflammable and toxic gases [3–5] is also well-known. However, literature reports concerning synthesis, physicochemical properties and structural characteristics of transition metal gallates (MGa_2O_4 where $M^{2+}=Mg^{2+}$, Zn^{2+} , Cu^{2+} , etc.) are rather scarce.

Generally, control over particle size, surface area and crystallinity is indispensable to develop catalytic and photocatalytic properties [6]. The most common synthetic routes for obtaining such oxides are (i) solid-state reactions

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[2,7–9], (ii) chemical methods including microwave-hydrothermal [6,10,11] and sol–gel synthesis [1,12], and (iii) complexation method [5,13].

The present paper reports on the obtaining of $CuGa_2O_4$ by two wet chemical routes: (i) precursor method which means complexation followed by thermal decomposition of the resulting polynuclear complexes and (ii) self-propagating combustion using a glycine-nitrate system.

The goal of this study was to synthesize polynuclear coordination compounds, precursors of copper gallate, containing as ligands the anions of tartaric acid, gluconic acid or glycine and to characterize these complex compounds by chemical analysis, IR, UV–vis, EPR and SEM; to separate the complex compounds from the precursor solution used in self-propagating combustion (glycine nitrate process-GNP) and to characterize them by chemical analysis, IR and UV–vis spectroscopy; to study the thermal decomposition of all compounds in order to obtain copper gallates and to characterize these samples by XRD, SEM, IR, UV–vis and EPR spectroscopy.

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2. Experimental

2.1. Reagents

All chemicals: $Ga(NO_3)_3 \cdot 9H_2O$, $Cu(NO_3)_2 \cdot 3H_2O$, tartaric acid $(C_4O_6H_6)$, δ -gluconolactone $(C_6H_{10}O_6)$ and glycine (NH_2CH_2COOH) were of reagent quality (Merck).

2.2. CuGa₂O₄ preparation

2.2.1. Complexation method

For the synthesis of complex precursors, the following systems were studied:

 $2Ga(NO_3)_3 \cdot 9H_2O:1Cu(NO_3)_2 \cdot 3H_2O:8NH_2CH_2COOH$

Gallium and copper nitrates were dissolved in the minimum amount of water and mixed with an aqueous solution of tartarate acid in a 2:1:4 (cations/tartaric acid) ratio, 2:1:8 (cations/ δ -gluconolactone) ratio (δ -gluconolactone converted into gluconic acid by hydrolysis at 80 °C) and 2:1:8 (cations/glycine). Ethanol was added to the final solution until a blue precipitate was formed. The pH was raised to 6 by adding NH₄OH:ethanol (1:1). After 24 h at 4 °C, the precipitate was filtered and dried over P₄O₁₀.

The results of the chemical analysis for the precursors are reported in Table 1.

In order to prepare well-crystallized copper gallate oxides, these complex precursors were calcined at 1000 °C for 1 h.

2.2.2. Self-propagating combustion Another investigated system was

2Ga(NO₃)₃·9H₂O:1Cu(NO₃)₂·3H₂O:4.5NH₂CH₂COOH This system was used to obtain the precursor concentrate solution for self-combustion reaction.

The equivalence ratio, $(\varphi e = \text{oxidizer/fuel})$ of the redox mixture for the combustion is calculated by using the total oxidizing and reducing valencies of the oxidizer and of the fuel which serve as numerical coefficients, so that φe becomes unity and the heat released is at its maximum

[14–16]. According to the principles used in propellant chemistry, the oxidizing and reducing valencies of various elements are considered as follows: C=4, H=1, O=-2, N=0, $M^{2+}=2$, $M^{3+}=3$, etc.

Thus, the oxidizing valency of $Cu(NO_3)_2$ becomes (-10); for $Ga(NO_3)_3$, it is (-15), which should be balanced by the total valencies in the fuel; glycine (H_2NCH_2COOH) , which add up to (+9). Therefore, the molar proportion of the oxidizing metal nitrates and reducing fuel (glycine) is $Ga(NO_3)_3$: $Cu(NO_3)_2$:glycine = 2:1:4.5.

The nitrates and glycine were mixed in an agate mortar till a concentrate homogeneous solution was formed. The solvent is the water hydration of nitrates, only. This solution is placed on P_4O_{10} . By dehydration, after 48 h, a blue compound (IV) was obtained (Table 1).

The possible chemical reaction assuming complete combustion can be written as follows:

$$18Ga(NO_3)_3 + 9Cu(NO_3)_2 + 40NH_2CH_2COOH$$

= 9CuGa₂O₄ + 80CO₂ + 100H₂O + 56N₂

The as-burnt powder was calcined at 1000 °C for 1 h.

2.3. Characterization techniques

The metal content of the complex compounds was determined by atomic absorption spectroscopy with an SAA1 instrument and by gravimetric techniques; the C, N and H values were obtained using a Carbo Erba Model 1108 CHNSO elemental analyzer.

The IR spectra of the polynuclear coordination compounds and spinel gallates were recorded on KBr pellets with a JASCO FTIR 4100 spectrophotometer in the 4000–400 cm⁻¹ range.

Absorption measurements were made with the JASCO V-670 spectrophotometer.

Electron paramagnetic resonance (EPR) measurements were performed on powder samples at 5 and 298 K, with a Bruker EMX spectrometer working at X-band (9.4 GHz) microwave frequency and 100 kHz field modulation. Experiments at 5 K were carried under liquid helium using an Oxford Instruments cryostat. EPR parameters were determined by simulating the spectra using a Bruker Simfonia software package.

Table 1 Chemical analysis of precursors.

Ga (wt%)		Cu (wt%)		C (wt%)		N (wt%)		H (wt%)	
Calcd.	Found	Calcd.	Found	Calcd.	Found	Calcd.	Found	Calcd.	Found
13.60	13.88	6.20	6.29	18.73	18.80	5.46	5.29	4.48	4.41
12.24	12.09	5.58	5.64	25.28	25.34	2.46	2.22	5.27	5.42
18.45	18.28	8.40	8.32	12.69	12.31	9.26	9.37	4.63	4.53
12.19	12.30	5.55	5.65	9.44	9.50	15.30	15.40	3.02	3.10
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 $\mathbf{I} = (NH_4)_4[CuGa_2(C_4O_6H_4)_4(OH)_4] \cdot 5H_2O; \ \mathbf{II} = (NH_4)_2[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O; \ \mathbf{III} = [CuGa_2(NH_2CH_2COO)_4(OH)_3](NO_3) \cdot 8H_2O; \ \mathbf{IV} = [CuGa_2(NH_2CH_2COO)_4(OH)_3](NO_3)_8 \cdot 6H_2O; \ \mathbf{IV} = (NH_4)_4[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O; \ \mathbf{III} = (NH_4)_4[CuGa_2(NH_2CH_2COO)_4(OH)_3](NO_3)_8 \cdot 8H_2O; \ \mathbf{IV} = (NH_4)_4[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O; \ \mathbf{III} = (NH_4)_4[CuGa_2(NH_2CH_2COO)_4(OH)_3](NO_3)_8 \cdot 8H_2O; \ \mathbf{IV} = (NH_4)_4[CuGa_2(NH_2CH_2COO)_4(OH)_4](NO_3(NH_2CH_2COO)_4(OH)_4(OH)_4(OH)_4(OH)_4(OH)_4(OH)_4(OH)_4(OH)_4(OH)_4(OH)_4(OH)_4(OH)_4(OH)_4$

Thermal measurements (TG, DTG and DTA) were performed using a Mettler Toledo TGA-SDTA 851 equipment in an air static atmosphere. The measurements were carried out in the range of 25–1000 °C with 10 °C min⁻¹ heating rate.

X-ray diffraction data were collected using parallel beam geometry on Rigaku's Ultima IV X-ray powder diffractometer, with CuK α radiation (λ =1.54 Å), CBO optics, operating at 40 kV and 30 mA, 0.02° step size and 5° /min. scan speed. Phase identification and Rietveld analysis were performed using Rigaku's PDXL software, with Whole Pattern Fitting (WPF) module, connected to ICDD PDF-2 database.

The surface morphology was investigated without further sample preparation prior to observation, on asprepared powders calcined at 1000 °C for 1 h, by Scanning Electron Microscopy (SEM) using a Zeiss EVO LS10 environmental microscope working at 20 kV, the power calcined at 700 °C and the complex precursors were observed in a FEI Quanta 3D FEG microscope, operating at 20 kV, equipped with an energy dispersive X-ray (EDX) spectrometer.

The magnetic measurements on the copper gallate samples are performed with a Faraday balance (HgCo(SCN)₄, $\chi_a = 16.44 \times 10^{-6}$ cgs units and metallic Ni as calibrants).

3. Results and discussion

3.1. Characterization of CuGa₂O₄ precursors

The concept of *chimie douce* (wet chemistry) was introduced by Livage [17–19]. This concept had open the way for the construction of multitude inorganic and hybrid organic—inorganic nanomaterials [20].

The precursor method (known also as the complexation method) and self-propagating combustion are two chemical synthetic routes belonging to chimie douce in which polynuclear coordination compounds with two or more metal ions are formed as complex precursors.

Generally, the complexing agents used in the first method are chelating agents which contain carboxyl and/or amine groups. In our research tartaric acid, gluconic acid and glycine have been chosen. It is known that glycine acts as a complexing agent for a number of metal ions, containing both a carboxylic acid group and an amino group and, also, it is a very good fuel for the combustion reaction being oxidized by nitrate ions (GNP-glycine process).

The complex precursors (I–IV) were characterized by IR, UV–vis, EPR and thermal analysis.

3.1.1. Infrared spectra

 $(NH_4)_4[CuGa_2(C_4O_6H_4)_4(OH)_4] \cdot 5H_2O$ I. The IR spectrum of tartaric acid shows a band at 1740 cm⁻¹ assigned to the $\nu(CO)$ vibration. After the formation of the coordination compound, this band disappears and it is

replaced by two intensive bands: $v_{asym}(OCO)$ (1638 cm⁻¹) and $v_{sym}(OCO)$ (1396 cm⁻¹) (Fig. 1a).

On the basis of spectroscopic criteria [21], the magnitude of the separation $\Delta v = v_{asym} - v_{sym}$ may be an indicative of the coordination mode of carboxylate anions. From the IR spectrum of the tartarate compound, Δv is 242 cm⁻¹, being comparable with the value of 240 cm⁻¹ in sodium tartarate; this indicates bridging bonding coordination for the COO⁻ groups. In the tartaric acid spectrum, the peak at ~ 1090 cm⁻¹ is assigned to C–O stretching vibration of the OH secondary groups. In the spectrum of (NH₄)₄[CuGa₂ (C₄O₆H₄)₄(OH)₄] · 5H₂O, this band splits and shifts toward lower frequencies (1070–1000 cm⁻¹). Such splitting can be explained by dissimilar bonding of the OH secondary groups to two different metal ions.

The tartarate compound also exhibits a broad and intensive band in the 3000–3500 cm⁻¹ range. This band can be assigned to the vibrations of water molecules/the formation of hydrogen bonds between water and/or hydroxyl groups.

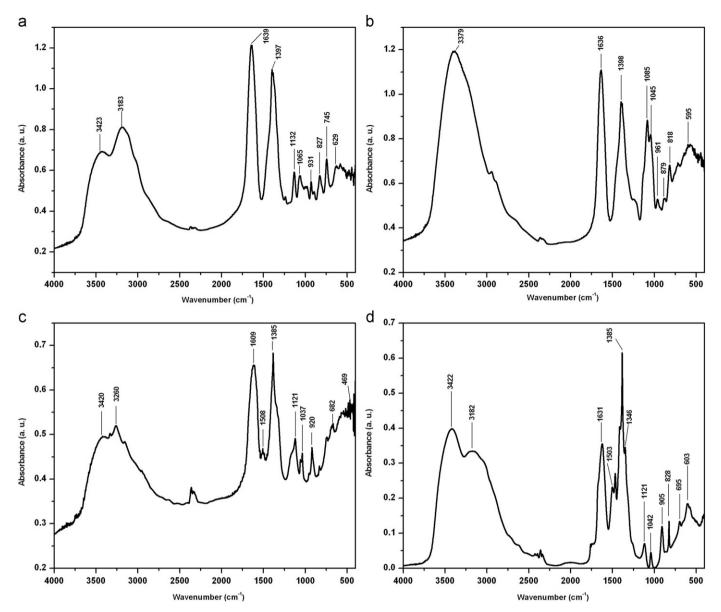
 $(NH_4)_2[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O$ II. The IR spectrum of the gluconate compound evidences two strong bands located at 1636 cm^{-1} ($v_{asym}OCO$) and at 1398 cm^{-1} ($v_{sym}OCO$) assigned to coordinated COO^- groups (Fig. 1b). Comparison of this spectrum with that of the free acid shows a shift of the doublet bands from $1100-1090 \text{ cm}^{-1}$ towards smaller values (~ 1090 , $\sim 1050 \text{ cm}^{-1}$), consistent with coordination through one or several OH groups. The gluconate compound exhibits a broad, very intensive band in the $3000-3500 \text{ cm}^{-1}$ (with maximum $\sim 3379 \text{ cm}^{-1}$) range which can be assigned to the vibration of water molecules/the formation of hydrogen bonds between water and/or hydroxyl groups.

[CuGa₂(NH₂CH₂COO)₄(OH)₃]NO₃ · 8H₂O III. The IR spectrum of this compound (Fig. 1c) suggests that glycine acts as a monodentate ligand (v_{asym} OCO at ~1607 cm⁻¹ and v_{sym} OCO at ~1385 cm⁻¹). A band characteristic of the OH⁻ ion vibration is also present as a dissimilar peak (~3264 cm⁻¹) on the broad intensive band due to the vibration of water molecule.

[CuGa₂(NH₂CH₂COOH)_{4,5}](NO₃)₈·6H₂O **IV**. By comparison with the IR spectrum of compound **III**, the bands assigned to the coordinated carboxylic groups appear at $\sim 1631 \text{ cm}^{-1}$ (ν_{asym} OCO) and $\sim 1346 \text{ cm}^{-1}$ (ν_{sym} OCO) (Fig. 1d) which means that in this compound, glycine acts as a chelate ligand. Both IR spectra exhibit a very intensive, sharp band at $\sim 1385 \text{ cm}^{-1}$ which can be assigned to the NO₃⁻ ion [21].

3.1.2. UV-vis and EPR spectra

The UV-vis spectra of the complex precursors exhibit an asymmetric broad band assigned to d-d transitions, centered in the range 600-850 nm which corresponds to ${}^2T_{2g} \leftarrow {}^2E_{\rm g}$, as expected for an octahedral distorted geometry of Cu(II) ions [22-25]. Charge transfer bands appear at \sim 300 nm (Fig. 2).



 $\begin{aligned} &\text{Fig. 1. IR spectra of (a) } (NH_4)_4[\text{CuGa}_2(\text{C}_4\text{O}_6\text{H}_4)_4(\text{OH})_4] \cdot 5\text{H}_2\text{O}; \text{ (b) } (NH_4)_2[\text{CuGa}_2(\text{C}_6\text{O}_7\text{H}_{11})_4(\text{OH})_6] \cdot \text{H}_2\text{O}; \text{ (c) } [\text{CuGa}_2(\text{NH}_2\text{CH}_2\text{COO})_4(\text{OH})_3]\text{NO}_3 \cdot 8\text{H}_2\text{O} \text{ and (d) } [\text{CuGa}_2(\text{NH}_2\text{CH}_2\text{COOH})_{4,5}](\text{NO}_3)_8 \cdot 6\text{H}_2\text{O}. \end{aligned}$

The room temperature X-band EPR spectrum of $(NH_4)_2[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O$ is typical to the axial symmetry (Fig. 3). It indicates the presence of a single type of Cu-centers with $g_{II}=2.31$, $g_{\perp}=2.11$, $A_{II}=150~\rm G$ and $A_{\perp}=50~\rm G$. Such large values of g_{II} and A_{II} suggest that the coordination geometry of Cu(II) is an elongated distorted octahedron with the unpaired electron occupying the $3d_{x^2-y^2}$ orbital (Table 2) [25,26]. The EPR spectrum at 5 K resembles that recorded at 298 K, suggesting that the geometry around Cu(II) is preserved at low temperatures. Simulation of this spectrum gave $g_{II}=2.31$, $g_{\perp}=2.10$, $A_{II}=155~\rm G$ and $A_{\perp}=50~\rm G$ (Fig. 3). It has been reported that high g_{II} values are common for six coordinate Cu(II) complexes with oxygen-containing ligands [27,28].

The q values are related by the expression:

$$G = \frac{g_{\rm II} - 2}{g_{\perp} - 2}$$

which is a measure of exchange interaction between the Cu centers in the compound [27,29]. If G > 4 the interaction is negligible; if G < 4 considerable exchange interaction exists in this compound. For the compound $(NH_4)_2[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O$, $G \sim 2.82$ indicates an exchange interaction.

3.1.3. Thermal decomposition

In order to establish the optimal conditions for the conversion of the polynuclear compounds into copper

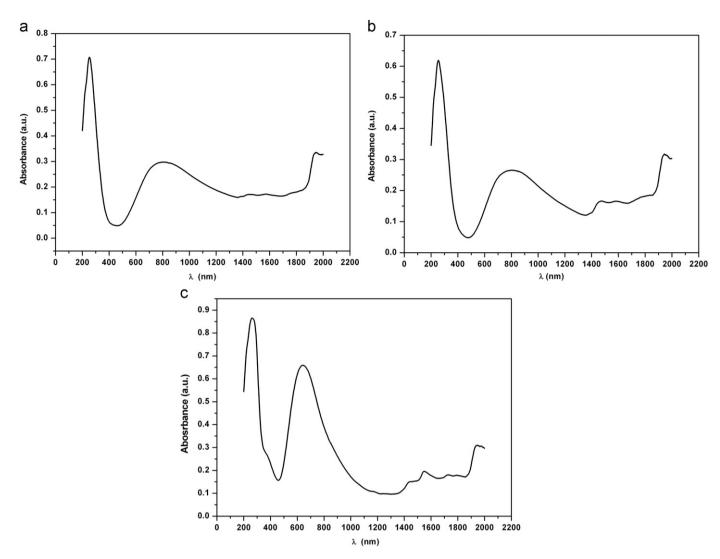


Fig. 2. UV-vis spectra of (a) $(NH_4)_4[CuGa_2(C_4O_6H_4)_4(OH)_4] \cdot 5H_2O$; (b) $(NH_4)_2[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O$ and (c) $[CuGa_2(NH_2CH_2COO)_4(OH)_3]NO_3 \cdot 8H_2O$.

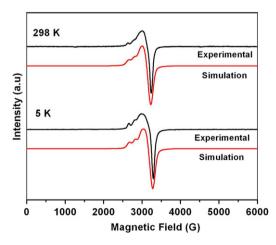


Fig. 3. X-band EPR spectra of $(NH_4)_2[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O$.

gallate, their thermal decompositions were investigated. The thermal behaviors of the multimetallic compounds are presented in Fig. 4.

The weight loss below 170 °C associated with endothermic DTA peak arises from the loss of adsorbed water for all of these compounds. The exothermic sharp peak in DTA curves which ranges between 285 °C (compound I) and 187 °C (compound IV) accompanied by a very large weight loss (~ 50 wt%) in TG curves is caused by the decomposition of the complex precursors and evolution of large amounts of gases, such as CO, CO₂, NO₂ and H₂O.

It is very interesting to compare the thermal decomposition of complex compounds containing glycine as ligands (III and IV) (Fig. 4c and d).

A gradual decomposition through three steps is recorded for $[CuGa_2(NH_2CH_2COO)_4(OH)_3]NO_3 \cdot 8H_2O$ III with the exothermic peak at ~ 226 °C, unlike the decomposition of the compound $[CuGa_2(NH_2CH_2COOH)_{4.5}](NO_3)_8 \cdot 6H_2O$ IV which occurs in two steps. The exothermic peak in DTA curve, at ~ 187 °C (a temperature smaller than that recorded for compound III) is very sharp and sustains a self-combustion process for the last compound.

Table 2 EPR data for complex and copper-gallium oxides (powder X-band EPR).

Experimental spectra	Theoretical spectra	$g_{xx}/g_{yy}/g_{zz}$	$A_{xx}/A_{yy}/A_{zz}$ (G)	$W_x/W_y/W_z$ (G)	L/G
Compound II CuGa ₂ O ₄ obtained by thermal decomposition of I	5 K-Sim RT-Sim 5 K-Sim RT-Sim	2.1/2.1/2.31 2.11/2.11/2.31 2.118/2.118/2.338 2.13/2.13/2.34	50/50/155 45/45/150 70/70/148 50/50/140	120/120/100 120/120/110 140/140/120 140/140/120	0.1 0.5 0.1 0.5
CuGa ₂ O ₄ obtained by thermal decomposition of II	5 K-Sim RT-Sim	2.20/1.99/2.27 2.145/2.145/2.3	20/20/235 0/0/(0-20)	100/100/95 70/70/70	0.5 0.1

 $I = (NH_4)_4[CuGa_2(C_4O_6H_4)_4(OH)_4] \cdot 5H_2O; II = (NH_4)_2[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O, RT = room temperature (298 K), A = hyperfine interaction, W = linewidth, L = Lorentzian shape, G = Gaussian shape (ex: 0.1 for Gaussian lines; 1 for Lorentz lines).$

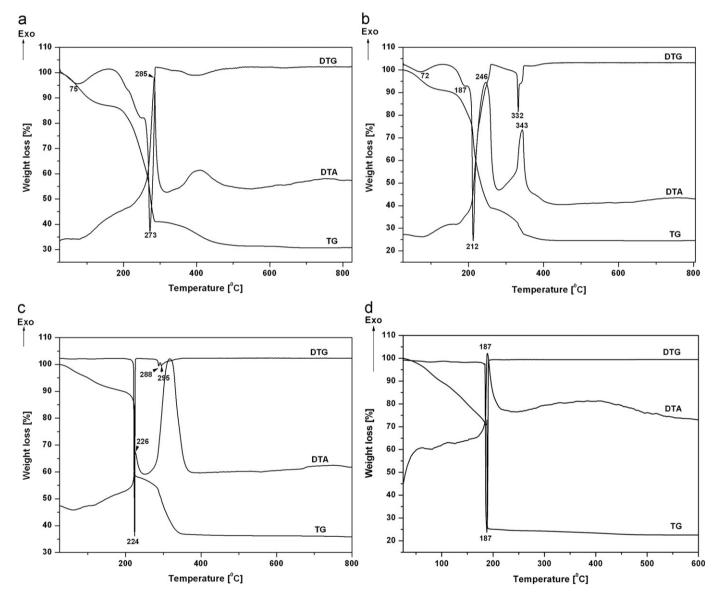


Fig. 4. TG, DTG and DTA curves of (a) $(NH_4)_4[CuGa_2(C_4O_6H_4)_4(OH)_4] \cdot 5H_2O$; (b) $(NH_4)_2[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O$; (c) $[CuGa_2(NH_2CH_2COO)_4(OH)_3]NO_3 \cdot 8H_2O$ and (d) $[CuGa_2(NH_2CH_2COOH)_4.5](NO_3)_8 \cdot 6H_2O$.

The thermal decomposition of the polynuclear coordination compounds (I–III) showed in the temperature range of 400–600 °C that the process ends up with the formation of the oxidic phase.

SEM micrographs of the CuGa₂O₄ complex precursor compounds are shown in Fig. 5. Precursors I and II show a powder like morphology with particle size around 100–200 nm, while precursor III shows much coarser

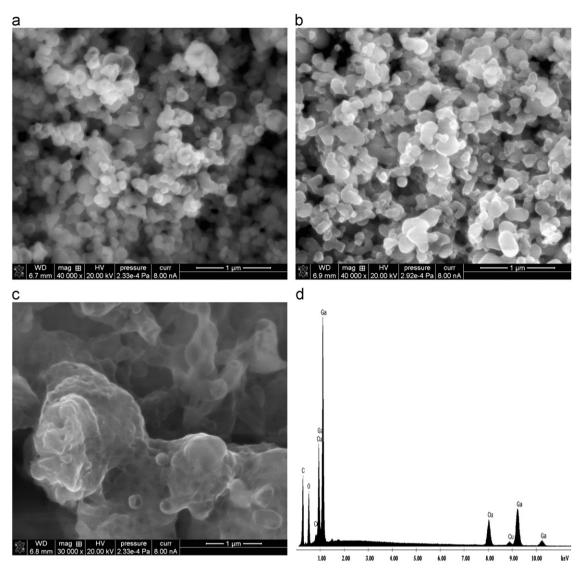


Fig. 5. SEM micrographs of complex precursors: (a) I; (b) II; (c) III and EDX spectrum of II (d).

agglomerates, and few non-aggregated fine particles. The EDX spectra detected the presence of C, N, O, Cu and Ga in all these precursors. The analysis from different areas in each sample demonstrated the homogeneous composition in each precursor and confirmed a ratio Cu:Ga of approximately 1:2. Fig. 5 shows a representative EDX spectrum of precursors II.

3.2. Characterization of CuGa₂O₄

All the copper gallate samples were characterized by means of XRD, SEM, UV-vis, magnetic measurements and EPR.

The X-ray diffraction patterns of CuGa₂O₄ powders obtained *via* precursor method and self-propagating combustion, calcined at 1000 °C/1 h, are presented in Fig. 6(a–d). The spinel gallate structure of CuGa₂O₄ (Fd3m), which was described in ICDD file number 00-044-0183 was detected in all four samples. Most of the peaks in the

pattern from the oxide sample obtained by thermal decomposition of compound **III** (Fig. 6d) were assigned to CuGa₂O₄ with a spinel structure, but four extra peaks characteristic of CuO and Ga₂O₃ were also identified.

The calcination of compound **II** was conducted at two temperatures (700 °C and 1000 °C for 1 h) to observe the effect of the calcination temperature on the crystallization of CuGa₂O₄ powders (Fig. 6b). The XRD patterns for the sample calcined at 700 °C/1 h show identical diffraction patterns to those of the sample calcined at 1000 °C/1 h, but the diffraction peaks of CuGa₂O₄ phase become much sharper with the increase of calcination temperature, indicating the increasing of the crystallization process. Therefore, one can conclude that the optimized calcination temperature is 1000 °C.

Table 3 summarizes the lattice constant and the crystallite size for the copper gallate samples calcined at 1000 °C/1 h. The calculated lattice parameters matched closely to the standard lattice parameter value (8.30 Å). These values

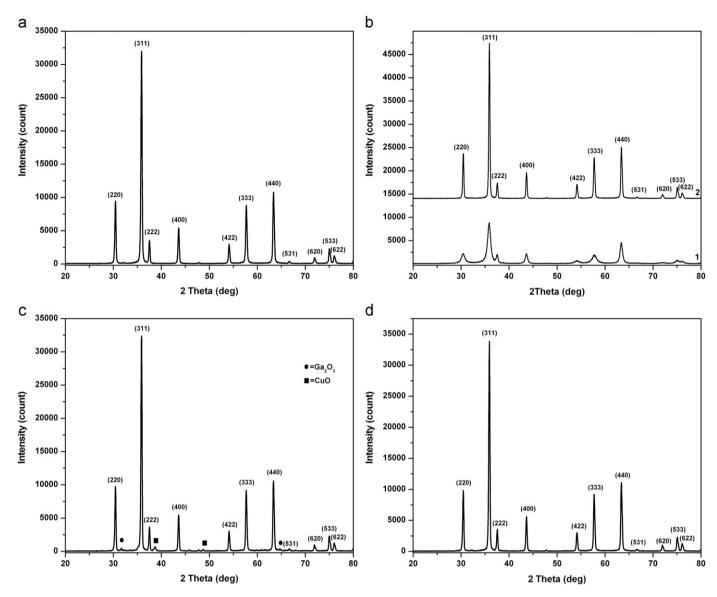


Fig. 6. XRD patterns of CuGa₂O₄ powders obtained from different complex precursors: (a) I calcined at 1000 °C/1 h; (b) II calcined at (1) 700 °C/1 h and (2) 1000 °C/1 h; (c) III calcined at 1000 °C/1 h and (d) IV calcined at 1000 °C/1 h.

are in good agreement with those reported in the literature [2,5]. The average crystallite size was found to be \sim 280 Å.

SEM micrographs of the CuGa₂O₄ powders obtained after thermal treatment at 1000 °C/1 h are shown in Fig. 7(a–f). Particles sized ~200 nm can be clearly observed in the powders obtained from the complex precursors I (Fig. 7a and e) and IV (Fig. 7d). According to the XRD results these particles are agglomerates of primary nanocrystallites. The SEM results indicate that thermal treatment necessary for the formation of well-crystallized CuGa₂O₄ powders results in partial sintering between adjacent grains. The formation of hard agglomerates of bigger size is clearly observed in the powder obtained from the complex precursor III (Fig. 7c and f). The higher magnification micrographs illustrated the different degrees of sintering of calcined powders from

precursors **I** (Fig. 7e) and **III** (Fig. 7f). The morphology of CuGa₂O₄ powders (Fig. 7) is directly correlated with that of their precursors (Fig. 6). A coarser particle size in precursor **III** (Fig. 6c) leads to a CuGa₂O₄ coarse particle (Fig. 7c) while the fine homogeneous particle size from precursors **I** (Fig. 6a) and **II** (Fig. 6b) is retained in the CuGa₂O₄ powders (Fig. 7a and b).

The evolution of the precursor **II** at different calcined temperatures is shown in the SEM micrographs in Fig. 8. The sample calcined at 700 °C for 1 h (Fig. 8c and d) shows smaller particle size, due to the reduction of partial sintering at lower calcination temperature.

The EDX elemental analysis of the powder obtained from the precursor II (Fig. 8e) shows the absence of carbon, only Cu, Ga, and O were detected, with Cu:Ga:O ratios of 1:2:4. These data are in agreement with XRD

Table 3 Lattice parameter and crystallite size.

Complex precursors	Spinel phase	Lattice parameter a (Å)	Crystallite size (Å)
(NH ₄) ₄ [CuGa ₂ (C ₄ O ₆ H ₄) ₄ (OH) ₄] · 5H ₂ O	CuGa ₂ O ₄	8.2969(5)	277.7
$(NH_4)_2[CuGa_2(C_6O_7H_{11})_4(OH)_6] \cdot H_2O$	CuGa ₂ O ₄	8.2945(4)	286.2
$[CuGa_2(NH_2CH_2COO)_4(OH)_3](NO_3) \cdot 8H_2O$	CuGa ₂ O ₄	8.2985(4)	291.2
[CuGa ₂ (NH ₂ CH ₂ COOH) _{4.5}](NO ₃) ₈ ·6H ₂ O	CuGa ₂ O ₄	8.2959(4)	283.1

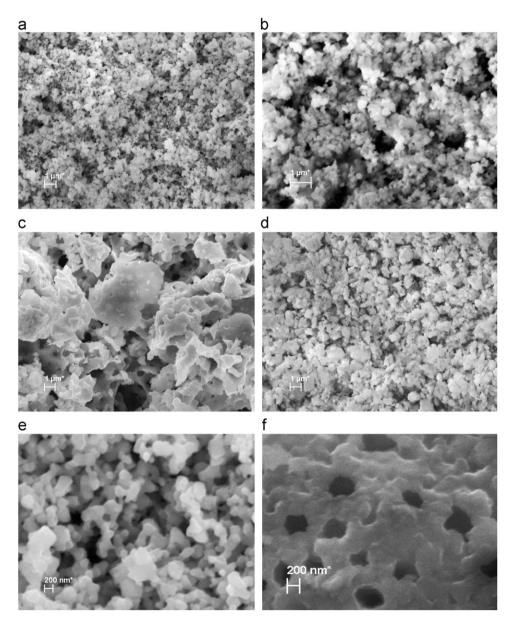


Fig. 7. SEM micrographs of $CuGa_2O_4$ samples obtained from different complex precursors: (a, e) I; (b) II; (c, f) III and (d) IV, calcined at 1000 °C for 1 h.

results and demonstrate that the Cu:Ga ratio detected in the precursor is kept unchanged in all calcined precursors, and confirm that the decomposition of the complex precursor into oxide is complete at 700 $^{\circ}$ C.

To confirm the formation of the spinel phase, the IR spectra of oxide powder samples were recorded between 4000 and 400 cm⁻¹ (Fig. 9). The bands correspond to the formation of CuGa₂O₄ spinel [30–32].

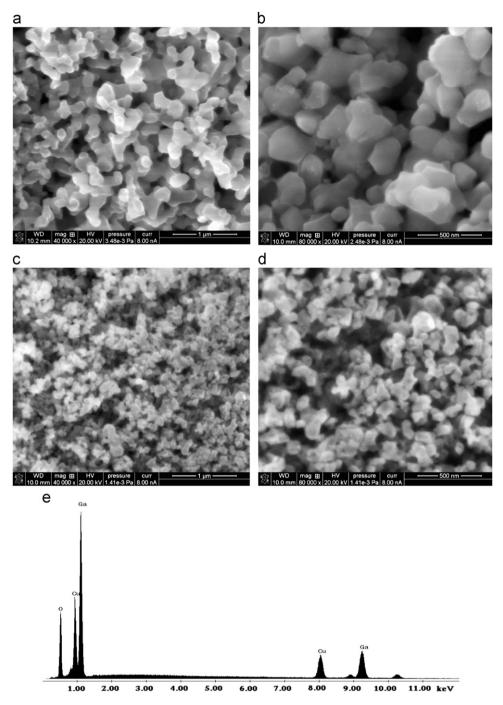


Fig. 8. SEM micrographs of CuGa₂O₄ obtained from complex precursor **II**: (a, b) calcined at 1000 °C for 1 h; (c, d) calcined at 700 °C for 1 h and (e) EDX spectrum of the powder calcined at 700 °C for 1 h.

The UV-vis spectra of $CuGa_2O_4$ oxides are very similar (Fig. 10). The most intensive bands which appear in the range 200–450 nm are undoubtedly charge transfer (O \rightarrow Cu) in origin. The other two bands centered at \sim 800 nm and 1600 nm are assigned to d-d transitions suggesting a distorted octahedral geometry around Cu^{2+} ions. The room temperature magnetic moments obtained for $CuGa_2O_4$ oxides $\mu_{eff}\sim$ 1.63–1.65 BM smaller than μ_{theor} Cu(II) octahedral \sim 1.73–2.2 BM suggest the possibility of antiferromagnetic coupling between metal centers [25].

The X-band EPR spectra of ${\rm CuGa_2O_4}$ obtained by thermal decomposition of I were recorded at 5 and 298 K (Fig. 11a). They indicate the presence of a single type of Cu-centers with $g_{\rm II}$ =2.34, g_{\perp} =2.13, $A_{\rm II}$ =158 G and A_{\perp} =50 G at 298 K and $g_{\rm II}$ =2.34, g_{\perp} =2.12, $A_{\rm II}$ =148 G and A_{\perp} =70 G at 5 K. These species are ${\rm Cu^{2}}^+$ ions in a distorted octahedral coordination—an elongated octahedral one, most probably. The observed EPR spectra revealed g-values which are close to the ones reported in the literature [6,33] (Fig. 11a, Table 3). The exchange

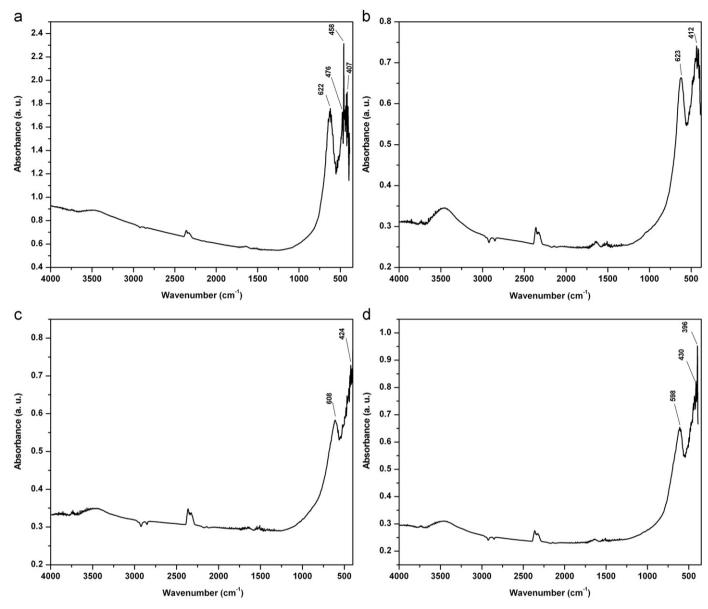


Fig. 9. IR spectra of CuGa₂O₄ obtained from different complex precursors: (a) I; (b) II; (c) III and (d) IV, calcined at 1000 °C for 1 h.

interaction factor $G\sim 2.83$ indicates the existence of exchange interaction between Cu centers in the oxide matrix.

The room temperature X-band EPR spectrum of $CuGa_2O_4$ obtained by thermal decomposition of **II** (Fig. 11b) is also characterized by an axial g tensor $(g_{II}=2.30, g_{\perp}=2.145)$. Hyperfine features due to copper (I=3/2) could not be resolved at this temperature, suggesting that stronger interaction between metal centers might possibly occur. Indeed, calculation of the exchange interaction factor gave G=2.07, which is much smaller than that of $CuGa_2O_4$ obtained by thermal decomposition of **I**. At 5 K, a rhombic EPR spectrum was obtained, whose simulation lead to $g_{xx}=2.20$, $g_{yy}=1.99$ and $g_{zz}=2.27$, with $A_{xx}=A_{yy}=20$ G and $A_{zz}=230$ G (Fig. 11 b). This signal suggests a low-symmetry coordination environment around copper(II). This may be explained by the existence

of defects in the matrix lattice, and/or superposition of spectra due to two different types of Cu²⁺ ions, such as hexa- and penta-coordinate species.

4. Conclusions

Copper-gallate nanoparticles were synthesized *via* two soft chemical methods: precursor method and self-propagating combustion.

The X-ray diffraction patterns of the copper gallate obtained by decomposition of the precursors I, II, and IV showed single phase spinelic structure. The crystallite size was about 280 Å. SEM images of CuGa₂O₄ obtained from complex precursors I–III evidenced that the initial morphologies of the respective precursors were held on the oxide particles.

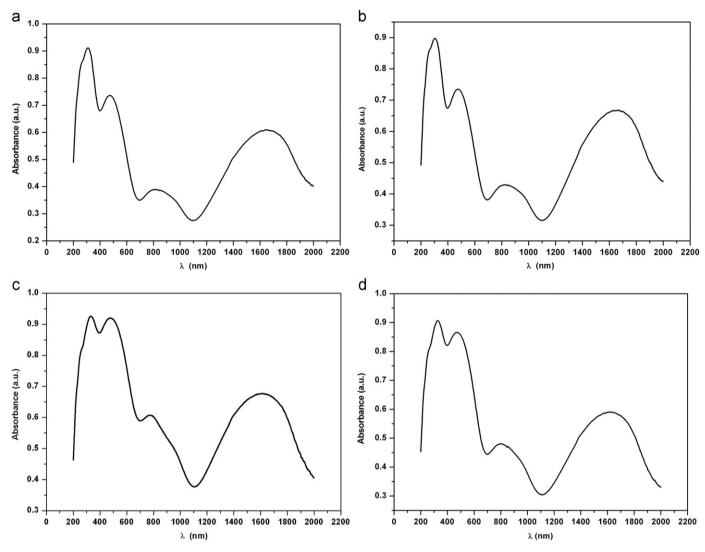


Fig. 10. UV-vis spectra of CuGa₂O₄ obtained from different complex precursors: (a) I; (b) II; (c) III and (d) IV, calcined at 1000 °C for 1 h.

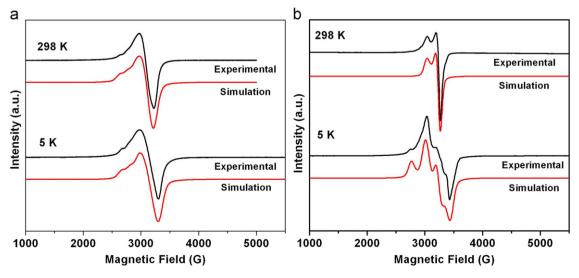


Fig. 11. X-band EPR spectra of CuGa₂O₄ obtained from complex precursors: (a) I and (b) II, calcined at 1000 °C for 1 h.

These results recommend the use of these two wet chemical routes for obtaining mixed oxide nanoparticles. The complex precursors containing all metal ions in the same molecule lead by thermal decomposition/self-combustion at more homogeneous mixed oxides.

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