

# Synthesis of hematite and iron oxyhydroxide nanocrystals by precipitation of $\text{Fe}^{3+}$ ions inside oleic acid micelles

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## Abstract

$\alpha\text{-Fe}_2\text{O}_3$  nanospheres with diameters of 20–40 nm and FeOOH nanorods with diameters of 150–200 nm and lengths of 0.5–1.0  $\mu\text{m}$  were synthesized via hydrolysis of  $\text{Fe}(\text{NO}_3)_3$  and  $\text{FeCl}_3$  solutions, respectively, in the presence of urea and oleic acid, under reflux at temperature  $\sim 90^\circ\text{C}$  for 8 h. The molar ratio of  $\text{Fe}^{3+}$  ions and urea were changed until pure phases have been obtained. The key parameter of the synthesis which provides pure hematite and  $\beta\text{-FeOOH}$  phases was the pH. The samples were characterized by X-ray powder diffraction, transmission electron microscopy and Mössbauer spectroscopy.

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## 1. Introduction

Nanocrystalline and amorphous iron-rich systems such as iron oxides ( $\text{Fe}_2\text{O}_3$ ,  $\gamma\text{-Fe}_2\text{O}_3$ , or  $\text{Fe}_3\text{O}_4$ ) and iron oxyhydroxides (FeOOH) have many industrial and biomedical applications. Iron oxide nanoparticles are suitable for manufacturing of new electronic and optical devices, magnetic recording media, high density information storage devices, ferrofluids, catalysts, gas sensors, etc. [1,2]. Hematite as the most stable iron oxide phase can be used as a photoanode for water splitting [3], while its nano form possesses good catalytic properties [4]. Nanocrystalline hematite is an antiferromagnetic compound with very low saturation magnetization ( $M_S \approx 1\text{--}2.5\text{ emu/g}$ ) and high Néel temperature ( $T_N \sim 950\text{ K}$ ). On the contrary,  $\text{Fe}_3\text{O}_4$  and  $\gamma\text{-Fe}_2\text{O}_3$  nanoparticles (NPs) exhibit high magnetic saturation and good biocompatibility which make these systems attractive for biomedical applications (magnetic hyperthermia, magnetic resonance imaging, drug delivery) [5,6], and also, for the production of magnetic recording media [2]. Iron oxyhydroxides (FeOOH) can be used

as adsorbents of toxic ions (Zn(II), Sb(III, V), As(III, V), U(IV), etc.) from water and soil, catalysts, electrode materials, or as precursors for different iron oxides [7–9].

Particle size, morphology, defect density, surface chemistry, inter- and intra-particle interactions have prevailing influence on electrical, magnetic and optical properties of nanomaterials. Therefore, it is important to establish carefully the synthesis conditions, which will yield the final product with desired properties.

By methods involving hydrolysis of ferrous ( $\text{Fe}^{2+}$ ), and ferric ( $\text{Fe}^{3+}$ ) ions in solutions, iron oxides, hydroxides, or iron oxyhydroxides can be obtained as final products, depending on the reaction conditions: temperature, pH value, presence of other ions in the solution (cations:  $\text{Zn}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Mn}^{2+}$ ,  $\text{Al}^{3+}$ , or anions:  $\text{Cl}^-$ ,  $\text{SO}_4^{2-}$ ,  $\text{CO}_3^{2-}$ ), etc. [1,10]. Metastable ferrihydrite (a poorly crystalline oxide) represented by an approximate formula  $\text{FeOOH} \cdot x\text{H}_2\text{O}$  usually appears as an intermediate phase in hydrolysis. Dehydration of ferrihydrite under mildly acidic ( $\text{pH} \sim 3$ ), or neutral conditions was found to favor the formation of hematite ( $\alpha\text{-Fe}_2\text{O}_3$ ) [10–12]. Upon heating, other iron oxides also yield the hematite phase as a final product [9,13].

Iron oxyhydroxides precipitate upon hydrolysis from different iron salt solutions. There are three different

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polymorphic forms of FeOOH: goethite ( $\alpha$ -FeOOH), akaganeite ( $\beta$ -FeOOH), and lepidocrocite ( $\gamma$ -FeOOH). Goethite is a common final product of the  $\text{Fe}(\text{NO}_3)_3$  and  $\text{Fe}_2(\text{SO}_4)_3$  salt hydrolysis, whereas akaganeite precipitates from  $\text{FeCl}_3$  solution under strongly acidic conditions [14]. Chloride ions play a dominant role in tunnel akaganeite structure stabilization as described by *J.E. Post* and *V.F. Buchwald* [15]. The loss of chloride ions causes structural transformation to hematite phase [9]. Porous akaganeite structure, able to host water molecules,  $\text{OH}^-$ , or some other anions, transforms into: (i) dense  $\alpha$ - $\text{Fe}_2\text{O}_3$  nanostructures unable to accommodate any ions [9], or (ii) very porous, hollow  $\alpha$ - $\text{Fe}_2\text{O}_3$  nanostructures, able to store hydrogen and Li ions, or adsorb gases and heavy metal ions [16].

In this paper we investigated the product of precipitation of  $\text{Fe}^{3+}$  ions inside oleic acid micelles in the presence of urea when nitrate and chloride salts were used. The synthesis was performed by varying concentration of urea. Urea was used as a source of  $\text{OH}^-$  ions, enabling changes in the pH value in reaction, which has been shown as the key parameter in determining the purity of the final product. In certain papers, urea is considered as the chelating agent able to control size and morphology of the final product [17]. In addition, the synthesis of the materials inside oleic acid micelles was done because we expected that such obtained the hematite and akaganeite nanoparticles could have diverse morphologies, in agreement with investigations given in [18]. The morphology of the obtained nanoparticles was observed by TEM; their phase analysis and crystal structure were investigated by XRD, while magnetic behavior at room temperature was examined by Mössbauer spectroscopy.

## 2. Material and methods

### 2.1. Preparation

Nanocrystalline hematite and iron oxyhydroxide particles were synthesized by precipitation of  $\text{Fe}^{3+}$  ions inside oleic acid micelles, in the presence of urea ( $(\text{NH}_2)_2\text{CO}$ ). The source of  $\text{Fe}^{3+}$  ions were  $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$  and  $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$  salts. All chemicals used in this synthesis were of analytical grade. Micelles were formed by ultrasonication of 0.5 ml of oleic acid and 100 ml of distilled water. Then, iron salt and urea were added into the solution. Their concentrations, as well as the samples label are given in Table 1. After stirring, the solution was transferred to a flask and maintained at 90–95 °C under reflux for 8 h. After cooling to room temperature, the pH of the suspension was monitored using pH meter. Then, a mixture of alcohol and acetone was added into the solution and centrifugated at a speed of 4000 rpm in order to separate the precipitates. In the next step, the obtained nanocrystals were washed with a mixture of hexane and ethyl alcohol several times (ratio: 78 mass% of hexane and 22 mass% of ethyl alcohol, in agreement with Hansen theory of solubility, briefly explained in Appendix A1) to

Table 1

Experimental conditions in the synthesis of nanoparticles upon hydrolysis of  $\text{Fe}^{3+}$  ions in the presence of urea and oleic acid.

Sample	$\text{Fe}(\text{NO}_3)_3$ (mol/dm <sup>3</sup> )	$\text{FeCl}_3$ (mol/dm <sup>3</sup> )	$(\text{NH}_2)_2\text{CO}$ (mol/dm <sup>3</sup> )	pH (final)	Phase identification
H <sub>1</sub>	0.25		0.1	1.1	$\alpha$ - $\text{Fe}_2\text{O}_3$ + FeOOH
H <sub>2</sub>	0.25		5.0	8.2	$\alpha$ - $\text{Fe}_2\text{O}_3$
A <sub>1</sub>		0.25	0.1	1.3	$\alpha$ - + $\beta$ - + $\gamma$ -FeOOH
A <sub>2</sub>		0.25	2.5	2.3	$\beta$ -FeOOH

eliminate the presence of oleic acid, and then dried at 60 °C.

### 2.2. Characterization

X-ray powder diffraction (XRD) patterns were recorded using a Philips 1710 diffractometer, with  $\text{CuK}\alpha$  radiation ( $\lambda_{1,2} = 1.5406 \text{ \AA}$ ), in the  $2\theta$  range of 8–76°, steps of 0.02°, and counting time of 15 s per step. The experimental XRD patterns were analyzed by FULLPROF program in a full profile-matching mode [19]. An average crystallite size of such obtained nanopowders was estimated from a line broadening using Scherrer's equation.

The morphology of the particles were observed by a transmission electron microscope (TEM, JEOL 2010 F) coupled with an EDXS microanalysis system (LINK ISIS EDS 300), operated at 200 kV. The samples were crashed, lightly milled in a mortar, suspended in acetone and deposited on a copper-grid-supported perforated transparent carbon foil.

Room temperature Mössbauer spectra of both samples were collected using an MS4 spectrometer with transmission geometry, operating in constant acceleration mode. Velocity calibration was done relative to natural iron foil. A  $^{57}\text{Co}$  source in Rh matrix was used. The experimental data were fitted to Lorentzian lineshape using a least-square based method.

## 3. Results and discussion

### 3.1. Morphology and crystal structure analysis

The TEM images (a,b), and the electron diffraction patterns (c), of nanoparticles obtained by precipitation of  $\text{Fe}^{3+}$  ions upon hydrolysis of  $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$  and  $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$  salts, at  $(\text{NH}_2)_2\text{CO}/\text{Fe}^{3+}$  molar ratio of 0.4, are shown in Figs. 1 and 2, respectively. It can be seen that the sample H<sub>1</sub>, Fig. 1a, consists of open agglomerates of globular nanoparticles. Apart from globular nanoparticles, platelet or needle-like crystallites are also present. The globular nanoparticles are from 20 to 40 nm in size and composed of smaller crystallites, as evident from HRTEM image shown in Fig. 1b. The mean particle size,  $d_{\text{TEM}}$ , was found to be 24.1 nm (with the standard deviation 1.4 nm) (Fig. 1c). Electron diffraction pattern, Fig. 1c, taken at the

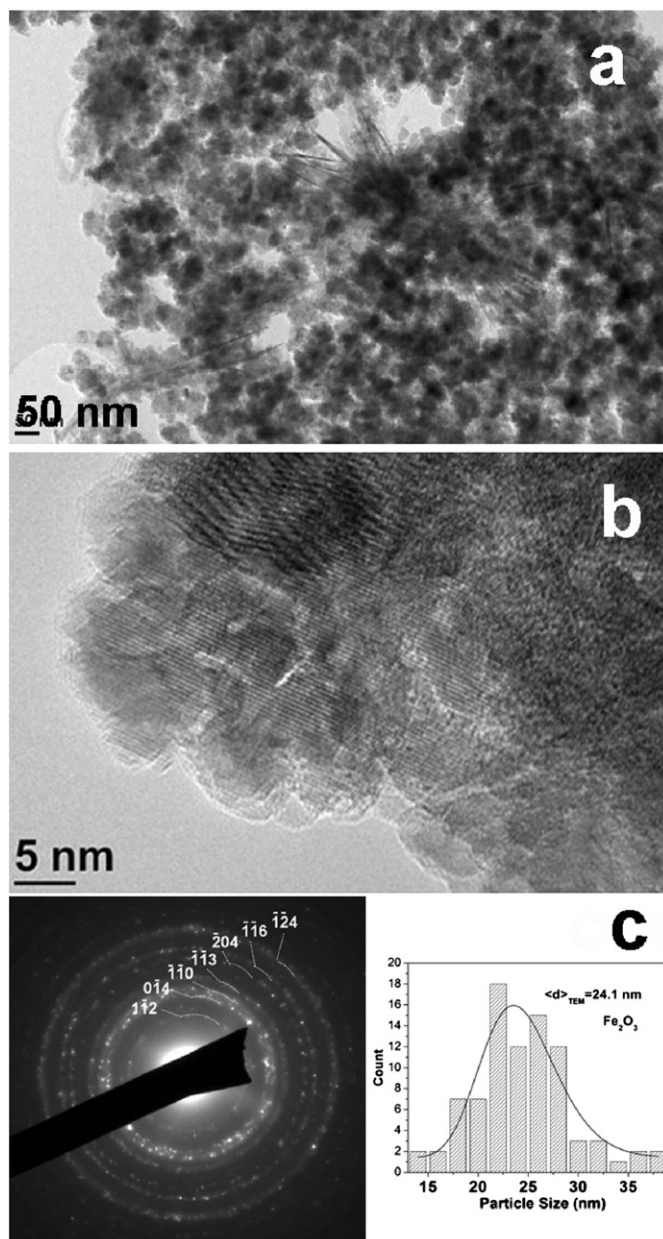


Fig. 1. (a,b) TEM images of sample  $H_1$  ( $\alpha\text{-Fe}_2\text{O}_3$ ), and (c) the electron diffraction pattern and the particle size distribution.

agglomerate of nanoparticles corresponds to hematite. The crystallites, which appear as needles (Fig. 1a) are visible at position where they are oriented with their large surfaces parallel to the electron beam. When they lie flat on the specimen support their contrast is quite weak, because they are very thin. They have a layered type structure, probably one of the FeOOH modifications.

TEM images of the sample  $A_1$ , Fig. 2, also reveal agglomerates, but of two types of nanoparticles: large, acicular nanoparticles, usually grouped in clusters looking like flowers, and small, more isotropic nanoparticles, Fig. 2a. The acicular nanoparticles are from approximately 500 nm to more than 1  $\mu\text{m}$  long, and approximately 150–200 nm wide. They are poorly crystalline, Fig. 2c, and composed of much smaller,

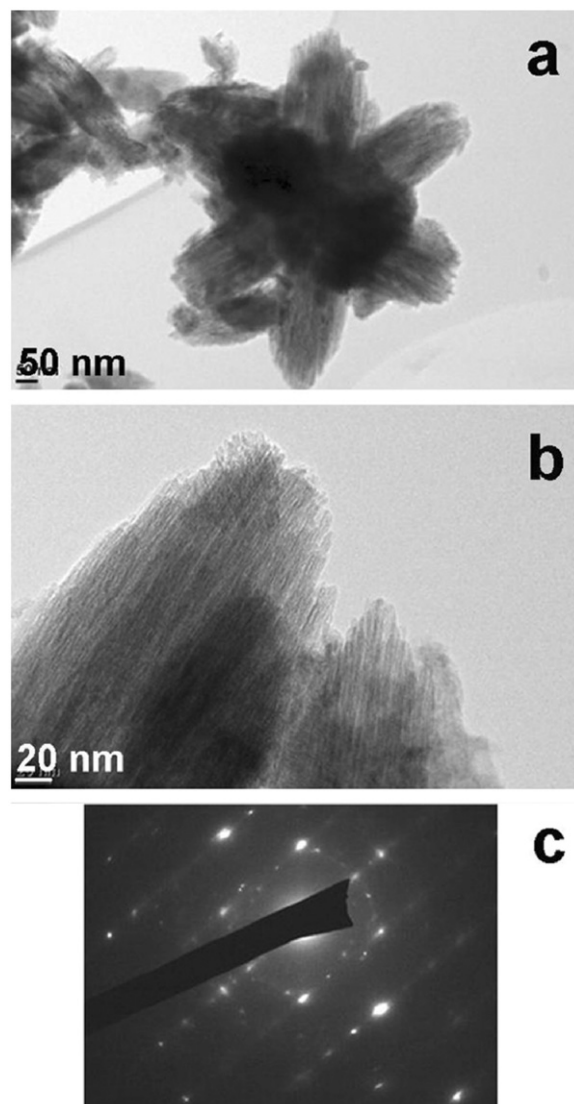


Fig. 2. (a,b) TEM images of sample  $A_1$  (FeOOH), and (c) the electron diffraction pattern.

elongated nanoparticles, as can be seen in Fig. 2b. The layered type structure, observed in Fig. 2b probably corresponds to one of the FeOOH polymorphic forms.

XRD patterns of as prepared samples,  $H_1$  and  $A_1$ , are shown in Fig. 3. The XRD pattern of sample  $H_1$  corresponds to hematite (Fig. 3a), which is in accordance with the electron diffraction analysis. Almost all reflections were indexed in the space group (S.G.)  $R\bar{3}c$  (Fig. 3a), in which the  $\alpha\text{-Fe}_2\text{O}_3$  phase crystallized. Additional reflection at  $2\theta \sim 27^\circ$  can be a result of the presence of a small amount of iron oxyhydroxides (probably  $\alpha\text{-FeOOH}$ ). Broadened diffraction peaks indicate reduced crystallite size, as already observed by TEM. The average crystallite size value,  $d_{\text{XRD}}$ , was estimated using Scherrer's equation,  $d_{\text{XRD}} = 0.9\lambda / \beta \cos \theta$ , where  $\lambda$  is the wavelength of X-rays,  $\theta$  is the Bragg angle, and  $\beta$  is the full width at half maximum. Line broadening due to strain was neglected. From the line broadening of (104) and (116) reflections, the crystallite size was estimated to be about



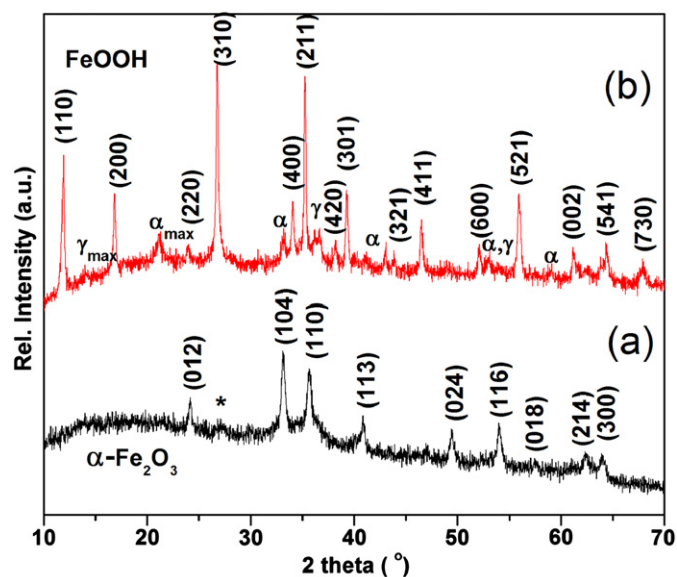


Fig. 3. XRD patterns of (a) sample H<sub>1</sub>, and (b) sample A<sub>1</sub>.

19 nm what is in accordance with the mean particle size value obtained from TEM.

The XRD analysis of the sample A<sub>1</sub> revealed a multi-phase final product, i.e. a mix of different FeOOH phases. The dominant phase was found to be akaganeite ( $\beta$ -FeOOH), while small amounts of goethite ( $\alpha$ -FeOOH) and lepidocrocite ( $\gamma$ -FeOOH) are also present (Fig. 3b; the reflections with maximum intensity belonging to  $\alpha$ -FeOOH and  $\gamma$ -FeOOH phases are denoted in the figure). Since the monoclinic distortion in  $\beta$ -FeOOH is usually very small, the crystal structure of akaganeite, instead in a monoclinic (S.G.  $I2/m$ ), was considered in a tetragonal space group (S.G.  $I4/m$ ) [15,20]. The unit cell parameters of all three phases: tetragonal  $\beta$ -FeOOH (S.G.  $I4/m$ ), and orthorhombic  $\alpha$ -FeOOH (S.G.  $Pbnm$ ) and  $\gamma$ -FeOOH (S.G.  $Cmcm$ ), were refined using the Rietveld method. The experimental and fitted XRD patterns for both samples are shown in Fig. 4, while the refined lattice parameters of all phases are summarized in Table 2. Good agreement between refined and literature data [15,16] were found.

As the XRD analysis shown, the products of hydrolysis of  $\text{Fe}^{3+}$  ions when the molar ratio of  $(\text{NH}_2)_2\text{CO}/\text{Fe}^{3+}$  was kept at 0.4, were not pure, regardless nitrate or chloride iron salt was used. Therefore, in the next step, we tried to adjust the synthesis conditions by increasing the amount of urea in a following way: the molar ratio of  $(\text{NH}_2)_2\text{CO}/\text{Fe}(\text{NO}_3)_3$  was set up to be 20, while the molar ratio of  $(\text{NH}_2)_2\text{CO}/\text{FeCl}_3$  was 10 (see Table 1). The final pH values of the suspensions are also given in Table 1. The reaction temperature was kept unchanged ( $\sim 90^\circ\text{C}$ ). Eventual increasing in temperature could accelerate decomposing of urea, as well as the hydrolysis of  $\text{Fe}^{3+}$  ions in the presence of nitrate or chloride anions. The experimental and fitted XRD patterns of samples H<sub>2</sub> and A<sub>2</sub> are shown in Fig. 5. It can be seen that the new synthesis conditions enable getting pure  $\alpha$ - $\text{Fe}_2\text{O}_3$  and  $\beta$ -FeOOH phases. Pure hematite phase is obtained from hydrolysis of

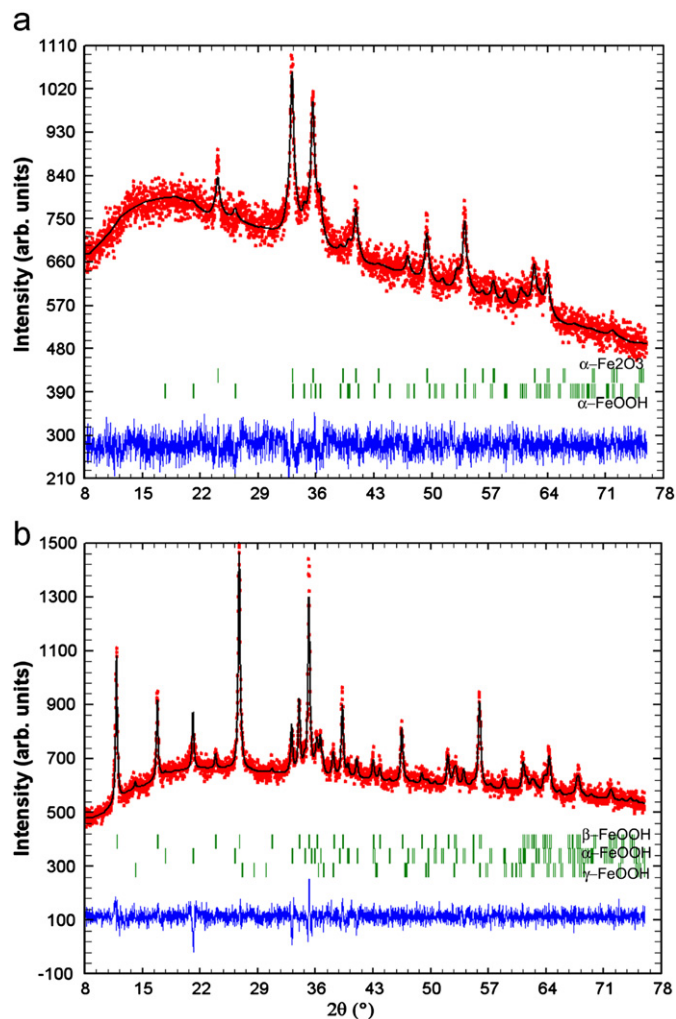


Fig. 4. Experimental (dots) and refined (line) XRD patterns of (a) sample H<sub>1</sub> and (b) sample A<sub>1</sub>.

$\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$  salt at pH=8.2 (mildly alkali environment), while pure akaganeite phase is formed upon hydrolysis of  $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$  salt at pH=2.3 (acidic environment). The refined lattice parameters of these samples are given in Table 2. From the line broadening of the strongest peaks, (104) and (110), the average size of  $\alpha$ - $\text{Fe}_2\text{O}_3$  crystallites (sample H<sub>2</sub>) was estimated to be about 29.5 nm, which is higher than value obtained for sample H<sub>1</sub> ( $d_{\text{XRD}} \sim 19$  nm). We believe that, apart from the role to be source of  $\text{OH}^-$  ions (thus determining the pH), urea can influence the degree of crystallinity of nanoparticles and probably their size, by varying their concentration in the reaction. Such hypothesis is corroborated by recently published results [17,18].

### 3.2. Mössbauer spectra analysis

Room temperature Mössbauer spectra of samples H<sub>1</sub> and A<sub>1</sub> are shown in Fig. 6. Both samples exhibited superparamagnetic behavior at room temperature. The spectra were fitted with two doublets (components D1 and D2), while a broad singlet was introduced to delineate the baseline.

Table 2  
Refined lattice parameters of the phases found in samples H<sub>1</sub>, H<sub>2</sub>, A<sub>1</sub> and A<sub>2</sub>.

Sample	Phase	S.G.	Lattice parameters
H <sub>1</sub>	$\alpha$ -Fe <sub>2</sub> O <sub>3</sub>	$R\bar{3}c$	$a=b=5.042(2)$ Å; $c=13.790(2)$ Å; $\alpha=\gamma=90^\circ$ ; $\beta=120^\circ$
	$\alpha$ -FeOOH	$Pbnm$	$a=4.628(1)$ Å; $b=9.997(11)$ Å; $c=3.036(3)$ Å; $\alpha=\beta=\gamma=90^\circ$
H <sub>2</sub>	$\alpha$ -Fe <sub>2</sub> O <sub>3</sub>	$R\bar{3}c$	$a=b=5.035(2)$ Å; $c=13.761(7)$ Å; $\alpha=\gamma=90^\circ$ ; $\beta=120^\circ$
A <sub>1</sub>	$\beta$ -FeOOH	$I4/m$	$a=b=10.565(1)$ Å; $c=3.029(1)$ Å; $\alpha=\beta=\gamma=90^\circ$
	$\alpha$ -FeOOH	$Pbnm$	$a=4.626(1)$ Å; $b=9.996(1)$ Å; $c=3.022(1)$ Å; $\alpha=\beta=\gamma=90^\circ$
	$\gamma$ -FeOOH	$Cmcm$	$a=3.068(1)$ Å; $b=12.527(1)$ Å; $c=3.865(1)$ Å; $\alpha=\beta=\gamma=90^\circ$
A <sub>2</sub>	$\beta$ -FeOOH	$I4/m$	$a=b=10.571(2)$ Å; $c=3.033(1)$ Å; $\alpha=\beta=\gamma=90^\circ$

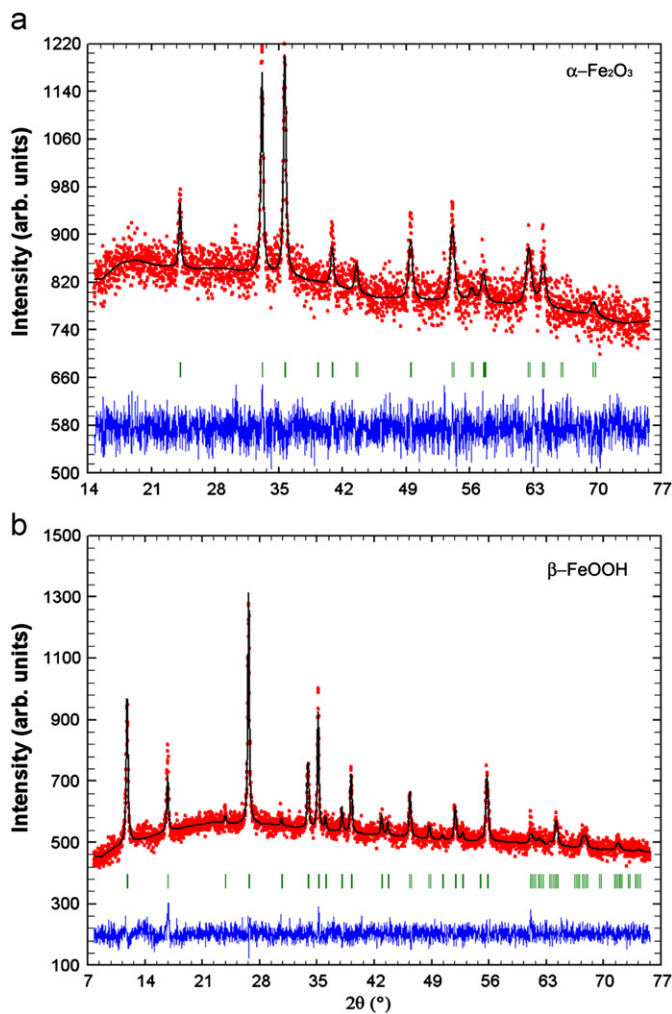


Fig. 5. Experimental (dots) and refined (line) XRD patterns of (a) sample H<sub>2</sub> and (b) sample A<sub>2</sub>.

The refined parameters of doublets D1 and D2 are given in Table 3. Superparamagnetic relaxations have already been observed in  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NPs  $\sim 20$ -nm in size at room temperature [21]. It is well known that long-range dipole–dipole interactions are negligible in the assembly of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> NPs due to their weak magnetic properties. Absence of magnetic hyperfine interactions [22] indicates that the possible exchange coupling between neighboring antiferromagnetic hematite NPs

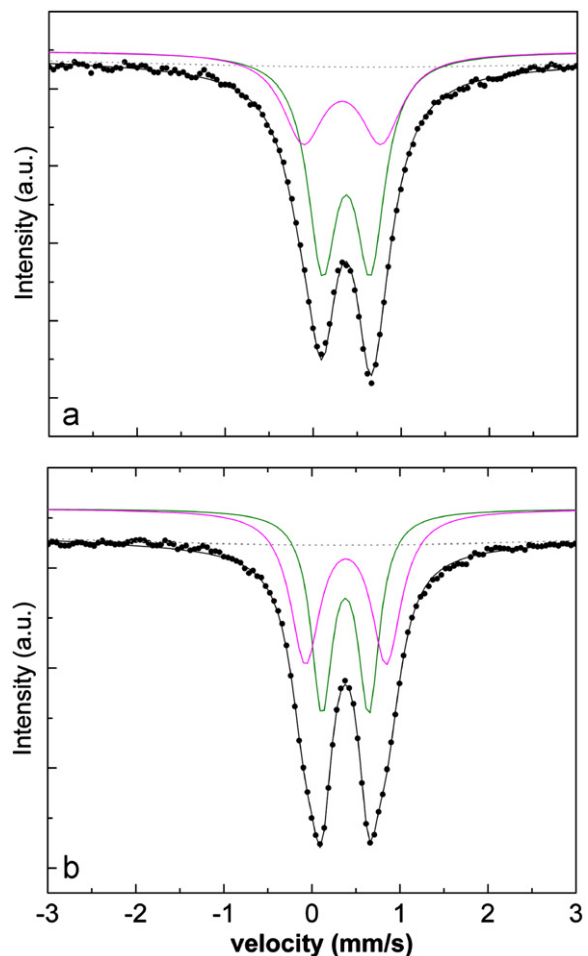


Fig. 6. Mössbauer spectra of: (a) sample H<sub>1</sub> ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>) and (b) sample A<sub>1</sub> (FeOOH), collected at room temperature.

is suppressed due to particles coating [23]. Hematite nanoparticles are not in close contact with their neighbors probably because of the presence of oleic acid at particle surfaces. Oleic acid is an effective capping agent which stabilizes most ferrofluids. It has been found that the quadrupole splitting in the superparamagnetic state of hematite NPs takes value from interval  $QS=0.51 \pm 0.03$  mm s<sup>-1</sup>, and is practically independent of particles size [24]. Hence, the first component in Mössbauer spectra of sample H<sub>1</sub> can be unambiguously

Table 3

Mössbauer parameters: IS—*isomer shift*; QS—*quadrupolar splitting*, and  $\Gamma$ —*linewidth*, obtained by fitting the Mössbauer spectra of samples H<sub>1</sub> and A<sub>1</sub>, collected at room temperature.

Sample	Component	IS (mm/s)	QS (mm/s)	$\Gamma$ (mm/s)
H <sub>1</sub>	D1	0.38	0.54 ± 0.01	0.20 ± 0.01
	D2	0.33	0.88 ± 0.01	0.28 ± 0.01
A <sub>1</sub>	D1	0.38	0.53 ± 0.01	0.15 ± 0.01
	D2	0.38	0.92 ± 0.02	0.21 ± 0.01

assigned to the hematite phase. Since the product of synthesis via precipitation of Fe<sup>3+</sup> ions in aqueous solution of Fe(NO<sub>3</sub>)<sub>3</sub> precursor, in addition to  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> phase, contains some amount of FeOOH phase (as confirmed by XRD and TEM), the second component in Mössbauer spectra of sample H<sub>1</sub> could be attributed to these phases. It was found that the quadrupole splitting of the second phase is larger than the quadrupole splitting of superparamagnetic hematite.

The Mössbauer spectrum of sample A<sub>1</sub> was fitted with two symmetric doublets. The refined parameters, given in Table 3, are in agreement with the literature data for  $\beta$ -FeOOH [25]. The fractions of these two doublets (D1 and D2) have the same isomer shift value and a ratio close to 1:1, and, therefore, both components are assigned to Fe<sup>3+</sup> ions centered in two distinct octahedra characteristic of  $\beta$ -FeOOH phase.

#### 4. Conclusions

In this paper we investigated iron-rich nanoparticles obtained via hydrolysis of Fe(NO<sub>3</sub>)<sub>3</sub> and FeCl<sub>3</sub> solutions, in the presence of urea, inside oleic acid micelles and under reflux at ~90 °C. The  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and FeOOH nanoparticles were obtained during the precipitation, when nitrate and chloride salts were used, respectively. Pure hematite phase has been obtained at mildly alkali environment (pH=8.3), while the formation of pure akaganeite phase is favorable in acidic conditions (pH=2.3), in the high presence of chloride ions. It is postulated that the concentration of urea could influence the degree of crystallinity of nanoparticles. Different morphologies of NPs were observed, depending on the source of Fe<sup>3+</sup> ions used. Hematite NPs are globular in shape and much smaller in size (20–40 nm) than FeOOH nanoparticles which are acicular, 150–200 nm in diameter and 0.5–1  $\mu$ m long. Such morphologies are common for these materials. The possible influence on the morphology of nanoparticles due to the presence of oleic acid in solutions was not observed. Although, agglomerates of nanoparticles were observed in both samples, Mössbauer spectroscopy shows the absence of interparticle interactions at room temperature, probably due to adsorption of oleic acid at NP surfaces.

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#### Appendix A1. Oleic acid as a capping agent

For biological applications of magnetic NPs it is necessary they exhibit excellent stability in aqueous media, what requires their hydrophilic nature. Oleic acid (OA), when is bonded onto NPs surface, makes them hydrophobic. Many synthesis methods for production of mono-dispersed NPs with potential biomedical applications commonly use OA molecules. Therefore, the important step in getting biocompatible nanoparticles is making their surface hydrophilic. It can be done via ligand exchange (when OA molecules are replaces with some water miscible ones), or ligand adding process (when amphiphilic molecules, able to attached OA molecules, build addition surface layer). Recently has been shown that poly(ethylene glycol)-coated iron hydroxide nanoparticles (PEG/FeOOH) have potential application as magnetic resonance contrast agents [26]. It is known that oleic acid molecules are usually tightly bonded onto nanocrystals. For effective removal of OA, it is necessary to use solvent with appropriate coefficient of solubility. Following Hansen rule of selection [27] it is possible to select the most effective solvent or mixture of solvents, taking account that their resultant coefficient of solubility should be equal or almost equal to coefficient of solubility of corresponding polymer. For oleic acid the coefficient of solubility is 17.36 [28]. If hexane and ethyl alcohol are used as solvents, as in our case, the adequate mixture for washing OA should contain 0.78 mass% of hexane and 0.22 mass% of ethyl alcohol. For such mixture, the mutual coefficient of solubility 17.38 is almost equal to the coefficient of solubility of oleic acid [28].

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