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# Photoluminescence properties of $(Sr_{1-x}Ca_x)_{1-y}ZrO_3:yEu^{3+}$ phosphors for near-ultraviolet excited LEDs

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#### **Abstract**

Red-emitting  $(Sr_{1-x}Ca_x)_{1-y}ZrO_3$ : $yEu^{3+}$   $(0 \le x \le 1.0$  and  $0.01 \le y \le 0.1$ ) phosphors are synthesized by a modified solid-state reaction. The crystal structure and photolumisescence properties of the  $(Sr_{1-x}Ca_x)_{1-y}ZrO_3$ : $yEu^{3+}$  are studied, depending on  $Ca^{2+}$  and  $Eu^{3+}$  contents. The emission peak (614 nm) from the  $^5D_0 \rightarrow ^7F_2$  transition is much stronger than that (592 nm) from the  $^5D_0 \rightarrow ^7F_1$  transition, indicating efficient red emission. The substitution of  $Ca^{2+}$  for  $Sr^{2+}$  in  $Sr_{0.95}ZrO_3$ : $0.05Eu^{3+}$  greatly enhances the excitation and emission intensities. The most efficient red emission is obtained for the  $Ca_{0.95}ZrO_3$ :0.05Eu phosphor. The  $Ca_{0.95}ZrO_3$ : $0.05Eu^{3+}$  phosphor is a strong candidate as a red component for phosphor-converted white LEDs.

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## 1. Introduction

Recently, light emitting diodes (LEDs) have been emerged as an important class of source for white light [1]. The commercial red phosphor for near-ultraviolet (NUV) InGaNbased LEDs is trivalent-europium-doped yttrium oxysulfide (Y<sub>2</sub>O<sub>2</sub>S:Eu<sup>3+</sup>) [1,2]. Yttrium oxysulfide is a wide band gap semiconductor with a bandgap of 4.6-4.8 eV [3]. Many phosphors doped with Eu<sup>3+</sup> ions can be excited by NUV light at around 400 nm due to the intra-configurational 4f<sup>6</sup>-4f<sup>6</sup> transition of Eu<sup>3+</sup>, and then emit red light, which originates from the  ${}^{5}D_{0}-{}^{7}F_{i}$  (j=1, 2, 3, and 4) transitions of Eu<sup>3+</sup> [4,5]. The Y<sub>2</sub>O<sub>2</sub>S:Eu<sup>3+</sup> phosphor has higher luminous efficiency, better color saturation, and sharper emission lines in comparison with other red phosphors [4]. The high brightness, excellent color definition, and linear response in the wide range of current density of Y<sub>2</sub>O<sub>2</sub>S:Eu<sup>3+</sup> are also useful for the manufacture of UV excited devices and the future generation of display equipment [6].

However, the efficiency of the Y<sub>2</sub>O<sub>2</sub>S:Eu<sup>3+</sup> red phosphor is about eight times less than that of ZnS:(Cu<sup>+</sup>, Al<sup>3+</sup>) green phosphor and BaMgAl<sub>10</sub>O<sub>17</sub>:Eu<sup>2+</sup> blue phosphor. In addition, its lifetime is inadequate under extended UV irradiation [1]. It suffers from a lack of chemical stability and lifetime [4]. It is therefore necessary to develop new alternative red phosphors that can be effectively excited by the NUV, efficiently emit red light, and have high chemical stability. In recent years, a great deal of attention has been paid to oxide-based luminescent materials due to their high chemical stability and wide range of applications in the lighting industry. The choice of host material and method of preparation for high-performance phosphors are important.

Recently, Eu<sup>3+</sup> doped alkaline earth zirconates, SrZrO<sub>3</sub>:Eu<sup>3+</sup> and CaZrO<sub>3</sub>:Eu<sup>3+</sup>, were reported to have good emission properties [7,8]. Zhang et al. [7] reported that the SrZrO<sub>3</sub>:Eu<sup>3+</sup> phosphor emitted red light under UV light. The luminescence spectra showed small shifts in the position of the emission maxima when excited at different wavelengths due to the different environments for Eu<sup>3+</sup> in the matrix. In addition, Shimizu et al. [8] reported that Eu<sup>3+</sup> and Mg<sup>2+</sup> co-doped CaZrO<sub>3</sub> phosphors showed red light emission, regardless of Eu<sup>3+</sup> content. The Eu<sup>3+</sup> and Mg<sup>2+</sup> co-doping in zirconate

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substantially enhanced the emission intensity probably due to the increase of the local lattice distortion around the Eu³+ ions by Mg²+ substitution for Ca²+ ions. A combinatorial approach has been used as an effective high-throughput searching tool for multi-component phosphors [9]. It has also been known that luminescent properties can be significantly enhanced when a suitable amount of Eu³+ activators is doped to host materials. Therefore, for the first time, we explore (Sr<sub>1-x</sub>Ca<sub>x</sub>)<sub>1-y</sub>ZrO<sub>3</sub>:yEu³+ (0≤x≤1.0 and 0.01≤y≤0.1) red phosphors for white LEDs. The aim of the present work is to investigate the photoluminescence (PL) properties of Eu³+ ions doped (Sr<sub>1-x</sub>Ca<sub>x</sub>)<sub>1-y</sub>ZrO<sub>3</sub>:yEu³+ phosphors, considering Ca²+ and Eu³+ contents.

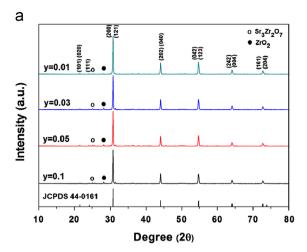
## 2. Experimental

The  $(Sr_{1-x}Ca_x)_{1-y}ZrO_3:yEu^{3+}$   $(0 \le x \le 1.0 \text{ and } 0.01 \le y \le 0.1)$  phosphors were synthesized by a modified solid-state reaction. SrCO<sub>3</sub>, CaCO<sub>3</sub>, ZrO<sub>2</sub>, and  $(NH_4)_2HPO_4$  powders were used as host materials, and Eu<sub>2</sub>O<sub>3</sub> powder was used as an activator. These powders were weighed in proper molar ratio and homogeneously mixed. Subsequently, the mixed powders were ground in mortar. In order to obtain high-purity compounds, two firing steps were used. First, the mixed powders were heated at 500 °C for 4 h in a covered alumina crucible, cooled down to room temperature, and then thoroughly ground in mortar. The firing of the ground powders was conducted at 1300 °C for 9 h in air, thereby yielding white  $(Sr_{1-x}Ca_x)_{1-y}ZrO_3:yEu^{3+}$  phosphor powders.

To characterize the crystal structure of the prepared phosphors, an X-ray diffractometer (XRD; Rigaku RINT2000) with Cu K $\alpha$  radiation ( $\lambda$ =0.15418 nm) was used. The morphological characteristics of the phosphors were investigated with a field emission scanning electron microscope (FE-SEM; Hitachi S4700). The ultraviolet PL spectra of the phosphors at room temperature were obtained using a spectrofluorometer (QM-4/2005SE, PTI, USA) with a 75W Xenon lamp. All the PL excitation and emission spectra were obtained with the same amount of phosphors and recorded in the same condition.

## 3. Results and discussion

Fig. 1(a) and (b) shows the XRD patterns of  $Sr_{1-y}ZrO_3:yEu^{3+}$  (0.01 $\leq$ y $\leq$ 0.1) and  $Ca_{1-y}ZrO_3:yEu^{3+}$  (0.01 $\leq$ y $\leq$ 0.1) phosphor powders, respectively. The two phosphors crystallize in orthorhombic crystal structure (Pnma). The XRD patterns of the  $Sr_{1-y}ZrO_3:yEu^{3+}$  and  $Ca_{1-y}ZrO_3:yEu^{3+}$  agree with the JCPDS cards 44-0161 and 35-0790, respectively. The lattice parameters of  $SrZrO_3$  are a=5.817 Å, b=8.204 Å, and c=5.797 Å, and those of  $CaZrO_3$  are a=5.755 Å, b=8.010 Å and c=5.592 Å. The doped  $Eu^{3+}$  has virtually no effect on the crystal structure. For  $Sr_{1-y}ZrO_3:yEu^{3+}$  (0.01 $\leq$ y $\leq$ 0.1) powders, in addition to the  $Sr_{1-y}Eu_yZrO_3$ , a small amount of  $Sr_3Zr_2O_7$  with orthorhombic structure (JCPDS cards 30-1319) and  $ZrO_2$  with monoclinic structure (JCPDS cards 37-1484) is detected. Also,  $Ca_{1-y}ZrO_3:yEu^{3+}$  (0.01 $\leq$ y $\leq$ 0.1) powders contain a small amount of  $CaZr_4O_9$  with orthorhombic structure (JCPDS cards 28-0887), along with the  $Ca_{1-y}Eu_yZrO_3$ . These impurity phases may be formed by incomplete reaction between the



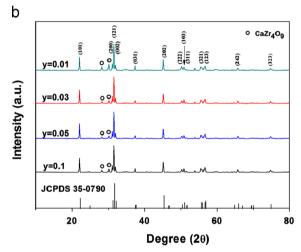


Fig. 1. XRD patterns of the annealed (a)  $Sr_{1-y}ZrO_3$ : $yEu^{3+}$  (0.01 $\leq$  $y\leq$ 0.1) and (b)  $Ca_{1-y}ZrO_3$ : $yEu^{3+}$  (0.01 $\leq$  $y\leq$ 0.1) phosphor powders.

materials used. The crystallite size (*D*) of the  $Sr_{1-y}ZrO_3:yEu^{3+}$  and  $Ca_{1-y}ZrO_3:yEu^{3+}$  phosphors can be calculated from the broadening of a few strong peaks, using Scherrer's formula [10]:  $D=(0.9\lambda)/(\beta\cos\theta)$ , where  $\lambda$  is the wavelength of radiation ( $\lambda=1.5406~\text{Å}$ ),  $\theta$  is the angle of the diffraction peak, and  $\beta$  is the full width at half maximum (FWHM) of the diffraction peak (in radian). The average crystallite sizes of the  $Sr_{1-y}ZrO_3:yEu^{3+}$  phosphors with  $y=0.01,\ 0.03,\ 0.5,\$ and 1.0 are calculated to be 43, 43, 50, and 48 nm, respectively, and those of the  $Ca_{1-y}ZrO_3:yEu^{3+}$  ( $0.01 \le y \le 0.1$ ) phosphors are 54 nm, irrespective of  $Eu^{3+}$  content. This means that the annealed phosphors have a nanocrystalline nature.

Fig. 2 represents the XRD patterns of  $(Sr_{1-x}Ca_x)_{0.95}$   $ZrO_3:0.05Eu^{3+}$   $(0.2 \le x \le 0.8)$  phosphor powders. The primary phases of the complex compounds  $(Sr_{1-x}Ca_x)_{0.95}ZrO_3:0.05Eu^{3+}$  are the  $Sr_{0.95}Eu_{0.05}ZrO_3$  and  $Ca_{0.95}Eu_{0.05}ZrO_3$  with orthorhombic structure. In addition to the  $Sr_{0.95}Eu_{0.05}ZrO_3$  and  $Ca_{0.95}Eu_{0.05}ZrO_3$  and  $Ca_{0.95}Eu_{0.05}ZrO_3$  phases, a small amount of orthorhombic  $CaZr_4O_9$  (JCPDS cards 28-0887) is observed. With an increase of  $Ca^{2+}$  content, the amount of the  $Ca_{0.95}Eu_{0.05}ZrO_3$  and  $CaZr_4O_9$  phases is increased. No  $Eu^{3+}$ -containing compounds are detected. This indicates that the doped  $Eu^{3+}$  is present in the complex compound lattice.

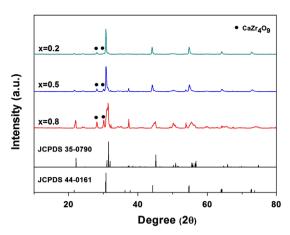
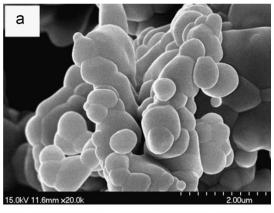


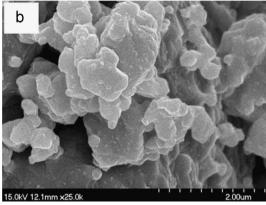
Fig. 2. XRD patterns of the annealed  $(Sr_{1-x}Ca_x)ZrO_3:0.05Eu^{3+}$  (x=0.2, 0.5, and 0.8) phosphor powders.

The  $(Sr_{1-x}Ca_x)_{1-y}ZrO_3$ : $yEu^{3+}$   $(0 \le x \le 1.0 \text{ and } 0.01 \le y \le 0.1)$  phosphor powders, synthesized by the modified solid-state reaction, show excellent morphological characteristics, i.e., a spherical-like shape and smooth surface. These characteristics are favorable for improved PL properties [11]. All the powders possess nearly the same morphology and size, irrespective of the  $Ca^{2+}$  and  $Eu^{3+}$  contents. Agglomeration in some powders and a slight change in their surface morphology are found. For example, FE-SEM images of the  $Ca_{0.95}ZrO_3$ : $0.05Eu^{3+}$ ,  $Sr_{0.95}ZrO_3$ : $0.05Eu^{3+}$ , and  $(Sr_{0.2}Ca_{0.8})_{0.95}ZrO_3$ : $0.05Eu^{3+}$  phosphor powders are shown in Fig. 3.

Fig. 4 exhibits the excitation spectra of  $(Sr_{1-x}Ca_x)_{0.95}$   $ZrO_3:0.05Eu^{3+}$   $(0 \le x \le 1.0)$  phosphors. The excitation spectra are obtained in 350–450 nm wavelengths by monitoring the  $^5D_0 \rightarrow ^7F_2$  transition of  $Eu^{3+}$  at 614 nm. An intense peak is located at 393 nm, which is caused by the characteristic  $^7F_0 \rightarrow ^5L_6$  transition of  $Eu^{3+}$  [4]. Other excitation peaks centered at 364, 384, and 418 nm correspond to the  $^7F_0 \rightarrow ^5D_4$ ,  $^7F_0 \rightarrow ^5G_2$ , and  $^7F_0 \rightarrow ^5D_3$  transitions of  $Eu^{3+}$ , respectively [4]. Clearly, the most efficient excitation at 393 nm means that these phosphors can be effectively excited by NUV. The excitation intensity is increased with an increase in  $Ca^{2+}$  content up to x=1.0.

Fig. 5 shows the emission spectra of  $(Sr_{1-x}Ca_x)_{0.95}$  $ZrO_3:0.05Eu^{3+}$  (0 $\le x \le 1.0$ ) phosphors under excitation at 393 nm. The strong emission peaks are located at 592 and 614 nm, which are due to the  ${}^5D_0 \rightarrow {}^7F_1$  and  ${}^5D_0 \rightarrow {}^7F_2$ transitions of Eu<sup>3+</sup>, respectively [12,13]. The emission peak (592 nm) from the  ${}^5D_0 \rightarrow {}^7F_1$  transition is much weaker than that (614 nm) from the  $^5D_0 \rightarrow ^7F_2$  transition. This indicates that the  $(Sr_{1-x}Ca_x)_{0.95}ZrO_3:0.05Eu^{3+}$  phosphors have efficient red emission characteristics. The  ${}^5D_0 \rightarrow {}^7F_2$  and  ${}^5D_0 \rightarrow {}^7F_1$  transitions offer red and orange lights, respectively. In addition to the two strong peaks, a very weak peak centered at 554 nm is observed, which is caused by the  ${}^5D_1 \rightarrow {}^7F_2$  transition of Eu<sup>3+</sup> [14,15]. The intensity of transitions between different *j*-number levels in the  ${}^5D_0 \rightarrow {}^7F_i$  (j=1 and 2) transition is dependent upon the symmetry of the local environment of the Eu<sup>3+</sup> ion. When the Eu<sup>3+</sup> is located at a low-symmetry local site without





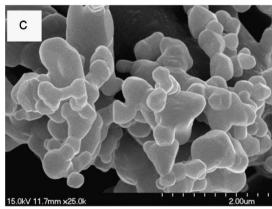


Fig. 3. FE-SEM images of (a)  $Ca_{0.95}ZrO_3$ :0.05Eu<sup>3+</sup>, (b)  $Sr_{0.95}ZrO_3$ :0.05Eu<sup>3+</sup>, and (c)  $(Sr_{0.2}Ca_{0.8})_{0.95}ZrO_3$ :0.05Eu<sup>3+</sup> phosphor powders.

an inversion center, the emission caused by the  ${}^5D_0 \rightarrow {}^7F_2$  transition is dominated in the emission spectra [16]. The introduction of  ${\rm Ca}^{2+}$  into the  ${\rm Sr}_{0.95}{\rm ZrO}_3$  lattice results in a lower symmetry of the  ${\rm Eu}^{3+}$  ion site and thus a hypersensitive transition of the  ${\rm Eu}^{3+}$  ion. Here, the  ${}^5D_0 \rightarrow {}^7F_1$  and  ${}^5D_0 \rightarrow {}^7F_2$  transitions of  ${\rm Eu}^{3+}$  are split into three and five components, respectively [17]. The intensity of transitions between different j-number levels in the  ${}^5D_0 \rightarrow {}^7F_j$  (j=1 and 2) transition can be described in terms of the Judd–Ofelt theory [18]. Each level can be split into up to 2j+1 sublevels (j=1 and 2 in this case) by the local crystal field surrounding the  ${\rm Eu}^{3+}$  ion. As shown in the inset to Fig. 5, the emission intensity is increased with an increase in  ${\rm Ca}^{2+}$  content up to x=1.0.

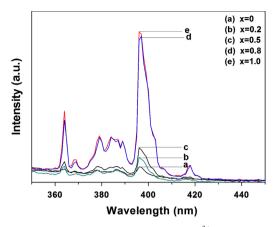


Fig. 4. Excitation spectra of  $(Sr_{1-x}Ca_x)_{0.95}ZrO_3:0.05Eu^{3+}$   $(0 \le x \le 1.0)$  phosphors.

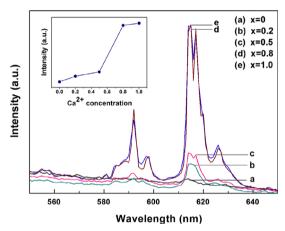
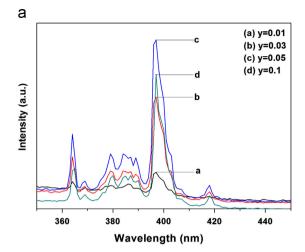


Fig. 5. Emission spectra of  $(Sr_{1-x}Ca_x)_{0.95}ZrO_3:0.05Eu^{3+}$   $(0 \le x \le 1.0)$  phosphors.

To further improve the PL characteristics, we fabricated Ca<sub>1-v</sub>Zr  $O_3$ :yEu<sup>3+</sup> (0.01 $\leq$ y $\leq$ 0.1) phosphors with various Eu<sup>3+</sup> contents. The Eu<sup>3+</sup> content is one of the most important factors influencing the performance of the phosphors [4,5]. It is thus necessary to find out the optimum Eu<sup>3+</sup> content. Fig. 6(a) and (b) shows the excitation and emission spectra of  $Ca_{1-y}ZrO_3$ : $yEu^{3+}$  (0.01 $\leq y\leq$ 0.1) phosphors with various Eu<sup>3+</sup> contents, respectively. The excitation and emission characteristics of the  $Ca_{1-\nu}ZrO_3$ :yEu<sup>3+</sup> phosphors are nearly the same as those of the  $(Sr_{1-x}Ca_x)_{0.95}ZrO_3:0.05Eu^{3+}$ phosphors, except their intensity. The excitation and emission intensities increase with an increase of Eu<sup>3+</sup> content up to y=0.05and then decrease slightly by further increasing the Eu<sup>3+</sup> content. The decrease is primarily because the energy absorbed by Eu<sup>3+</sup> is released as a non-radiation transition instead of a red light emission [19]. The PL properties of  $(Sr_{1-x}Ca_x)_{1-y}ZrO_3$ :yEu<sup>3+</sup> phosphors depend strongly on Ca<sup>2+</sup> and Eu<sup>3+</sup> contents. The Ca<sub>0.95</sub>ZrO<sub>3</sub>:0.05Eu<sup>3+</sup> phosphor shows the most efficient red emission.

#### 4. Conclusions

All the  $(Sr_{1-x}Ca_x)_{1-y}ZrO_3$ : $yEu^{3+}$   $(0 \le x \le 1.0$  and  $0.01 \le y \le 0.1)$  phosphor powders were crystallized in the orthorhombic structure. The  $(Sr_{1-x}Ca_x)_{1-y}ZrO_3$ : $yEu^{3+}$  phosphor powders, synthesized by



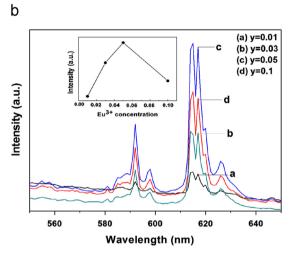


Fig. 6. (a) Excitation and (b) emission spectra of  $Ca_{1-y}ZrO_3$ : $yEu^{3+}$  (0.01 $\le$ y $\le$ 0.1) phosphors.

the modified solid-state reaction method, showed excellent morphological characteristics, i.e., spherical-like shape and smooth surface. The strongest excitation peak was observed at 393 nm, which was caused by the characteristic  ${}^{7}F_{0} \rightarrow {}^{5}L_{6}$  transition of Eu<sup>3+</sup>. The strong emission peaks were located at 592 and 614 nm, which were attributed to the  ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$  and  ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$  transitions of Eu<sup>3+</sup>, respectively. The excitation and emission intensities of the  $(Sr_{1-x}Ca_{x})_{0.95}ZrO_{3}:0.05Eu^{3+}$  phosphors increased with an increase in the  $Ca^{2+}$  content up to x=1.0. Among the  $(Sr_{1-x}Ca_{x})_{1-y}ZrO_{3}:yEu^{3+}$  phosphors, the  $Ca_{0.95}ZrO_{3}:0.05Eu^{3+}$  phosphor showed excellent PL characteristics and could be a strong candidate as a red component for white LEDs.

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