

Effect of Ho^{3+} doping on the electric, dielectric, ferromagnetic properties and T_C of BiFeO_3 ceramics

G.L. Song^{a,b}, G.J. Ma^a, J. Su^a, T.X. Wang^{a,b}, H.Y. Yang^{a,b}, F.G. Chang^{a,b,*}

^aCollege of Physics and Information Engineering, Henan Normal University, Xinxiang 453007, China

^bHenan Key Laboratory of Photovoltaic Materials, Xinxiang 453007, China

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Abstract

Multiferroic $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0, 0.05, 0.1, 0.15, 0.2$) ceramics have been prepared by rapid liquid phase sintering method. The effect of Ho doping on the structure, electrical, dielectric, ferromagnetism properties and T_C of BiFeO_3 ceramics is studied. The result shows that all the peaks for $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples can be indexed according to the crystal structure of pure BiFeO_3 by XRD. When $x=0.15$ and 0.2 , the samples consist of two phases including rhombohedral and orthorhombic. Ho doping BiFeO_3 enhanced the electrical properties with lower leakage current density. This dielectric behavior of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ceramics varies with content x and frequency, which might be understood in terms of oxygen vacancy, the displacement of Fe^{3+} ions and lattice phase transition. The magnetic moment of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ceramics varies with temperature from 300 to 1000 K at 5 kOe. It shows that the T_N of BiFeO_3 changes slightly from 638 K to 632 K with Ho^{3+} doping. The magnetic Curie temperature of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ will reduce from 970 K to 890 K with increasing Ho^{3+} content, depending mainly on the Fe–O–Fe superexchange and magnetic structure of relative stability. By measuring the magnetic hysteresis loops, all the samples exhibit weak ferromagnetic behavior under 890 K and paramagnetism above 890 K. It evidences that the ferromagnetic phase transition of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples occurs at 890 K.

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1. Introduction

In recent years, multiferroic material is a time honored research subject due to its potential applications for the future technology in information storage, sensors, and for exploring physical phenomena in the coupling mechanism between electronic and magnetic order parameters [1–4].

Among them, BiFeO_3 (BFO) with a distorted perovskite (ABO_3) structure becomes the most extensively studied multiferroic material because of its ferroelectric transition temperature ($T_C \sim 1100$ K) and anti-ferromagnetic Néel temperature ($T_N \sim 640$ K) well above the room temperature [2–5].

However, the high leakage current and weak macroscopic magnetism of BiFeO_3 are the main barrier to its practical applications. How to decrease current leakage and improve the magnetic properties without disturbing the ferroelectric properties is essential in device applications.

In order to overcome these problems, many attempts have been done recently, great efforts have been focused on ferroelectric property, ferromagnetism, magnetoelectric effect of the multiferroic material BiFeO_3 [5–14]. Theoretically, Neaton et al. investigated spontaneous electric polarization of BiFeO_3 using local spin-density approximation (LSDA) and LSDA+U methods. It is found that the spontaneous electric polarization is around $90\text{--}100 \mu\text{C}/\text{cm}^2$ [5]. Kornev et al. investigated high temperature magnetic of BiFeO_3 using Monte Carlo (MC) simulations methods. It is found that the antiferromagnetic phase transition T_N of BiFeO_3 is around 625–645 K and ferromagnetic phase transition T_C of BiFeO_3 is around 750 K [6,7].

*Corresponding author at: College of Physics and Information Engineering, Henan Normal University, Xinxiang 453007, China. Tel.: +86 373 3326331; fax: +86 373 3326832.

E-mail addresses: chfg@htu.cn, guilinyichen@163.com (F.G. Chang).

Experimentally, the magnetic properties in BiFeO_3 were further modified by substitution of either A sites (Bi) with rare earth (La, Eu, Ho, Sm, Gd) [8–13] or B sites (Fe) with transition-metal (Co, Mn, Ni, Cr) [14,15] or A–B sites with rare earth and transition-metal leads to improved ferroelectric and ferromagnetic properties [16–18]. Singh et al. reported Bi-site substitution by lanthanide atoms such as La^{3+} is effective in controlling the volatility of Bi^{3+} by suppressing the formation of oxygen vacancies as well as one effective method for reducing the leakage current density [8–10]. Yao et al. reported that activation energy of 0.7 eV for the conduction process was found to be irrespective of the Sm^{3+} doping, the Néel temperature (T_N) decreased with increasing Sm^{3+} doping [11,12]. Pradhan et al. reported that Ho substitution at Bi site is likely to suppress the spiral spin modulation and increase the canting angle, which favors enhanced multiferroic properties [12]. Zhang et al. reported $\text{Bi}_{0.85}\text{La}_{0.1}\text{Ho}_{0.05}\text{FeO}_3$ multiferroic ceramics exhibited obvious ferroelectric loop with a remnant polarization of $11.2 \mu\text{C}/\text{cm}^2$, weak ferromagnetism with the remnant magnetization of 0.179 emu/g and the dielectric constant decreases with increasing applied magnetic fields, the coupling coefficient reaches -1.04% at 10 kOe [13]. Naganuma reported that both the ferroelectric and magnetic properties of BiFeO_3 films can be enhanced by Co^{3+} doping, with the remnant polarization of BiFeO_3 films increased from 49 to $72 \mu\text{C}/\text{cm}^2$ by addition of 3% Co^{3+} doping, the saturation magnetization drastically enhanced by doping Co^{3+} up to 12% [14,15]. Yang et al. observed saturated ferroelectric hysteresis characteristics in La–Co co-doped BFO thin films. However, they did not measure the temperature dependent magnetic moment variation of $\text{Bi}_{1-x}\text{La}_x\text{Fe}_{1-y}\text{Co}_y\text{O}_3$ [16–18].

It is well known that the HoFeO_3 is a magnetic material having spontaneous magnetization and it has good dielectric properties [19]. A characteristic feature of HoFeO_3 is the presence of two magnetic subsystems: base on the rare-earth and the iron ions respectively. As far as we known, mechanism of Ho substitution at Bi site in BiFeO_3 system is still not clear and the results of reported is not inconsistent.

In this work, polycrystalline $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0, 0.05, 0.1, 0.15, 0.2$) ceramics specimen have been prepared with rapid liquid phase sintering method. Particularly, we focus on the dielectric, magnetic and high temperature magnetic phase transition properties of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ compound in order to study between 4f subshell of Ho and 3d subshell of Fe magnetic interaction mechanism. It is expected that Ho^{3+} doping could solve the high leakage current and weak macroscopic magnetism of BiFeO_3 .

2. Experiment

The $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0, 0.05, 0.1, 0.15, 0.2$) ceramics were prepared by rapid liquid phase sintering method. The materials of Bi_2O_3 , Fe_2O_3 and Ho_2O_3 (purity $\geq 99.99\%$) were carefully weighted in stoichiometric proportion and thoroughly mixed in an agate jar ball-milling machine for about 24 h using high purity isopropyl alcohol as a medium. The mixture was dried and pressed into disks with diameter of about 13 mm and thickness 1 mm. Then, the disks were sintered at 880°C for 450 s in air and subsequently quenched to room temperature naturally. All samples were carefully polished before the addition of Ag electrodes on both surfaces to form metal–insulator–metal capacitors. Details of sample preparation processes can be found in Ref [20].

The crystalline structure of the $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples was characterized by x-ray diffraction (XRD) using a diffractometer with Cu K α radiation. The unit cell parameters of the $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples obtained by Rietveld refinement of the XRD patterns. The dielectric property measurement was performed by a precision impedance analyzer (HP4294A) with the frequency ranging from 40 Hz to 110 MHz. The magnetic property of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ was measured by a vibrating sample magnetometer integrated in a physical property measurement system (Versa Lab, Quantum Design).

3. Results and discussion

Fig. 1 presents the x-ray diffraction (XRD) patterns of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ceramic samples ($x=0, 0.05, 0.1, 0.15, 0.2$). It

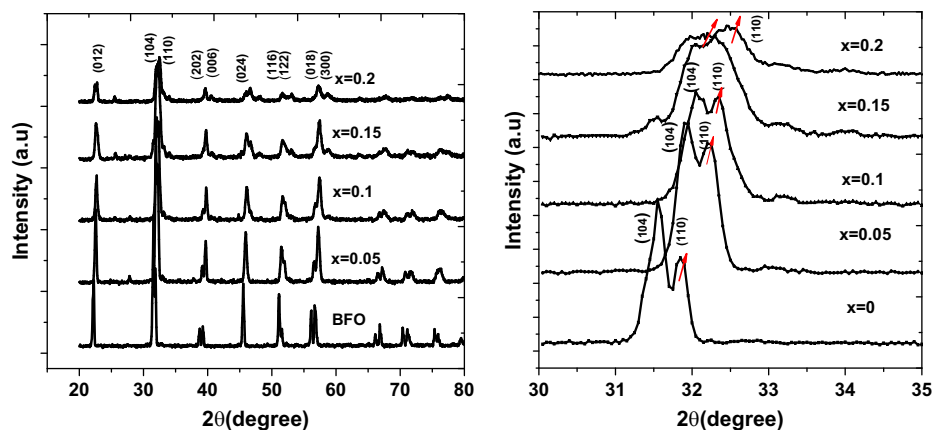


Fig. 1. Fig. 1 X-ray diffraction (XRD) patterns of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples (a) XRD patterns of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ and (b) XRD patterns $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ in the range of 2θ from 30° to 34°).

can be seen that the ceramics show single-phase materials crystallizing. The XRD patterns show polycrystalline behavior with good crystallinity. We have not found the impurity phases ($\text{Bi}_2\text{Fe}_4\text{O}_9$ and $\text{Bi}_{46}\text{Fe}_2\text{O}_{72}$) were reported in literature.

Careful analyzation of XRD pattern in Fig. 1 revealed that the characteristic diffraction peaks of samples became gradually wider and shift to higher angles with Ho^{3+} doping. From these characters, we can draw the following conclusions:

- (i) $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples prepared by rapid liquid phase sintering method are better than that by solid state reaction method. According to $\text{Bi}_2\text{O}_3\text{--Fe}_2\text{O}_3$ phase diagram, it mentions the eutectic temperature at 785°C , BiFeO_3 sample is an incongruently melting compound [18,21]. Quenching the sample is helpful in keeping the meta-stable BiFeO_3 single-phase at room temperature. The liquid phase accelerates the synthesizing reaction and probably prevents the formation of the second phase (for example: $\text{Bi}_2\text{Fe}_4\text{O}_9$). Hence, we have not found the impurity phases ($\text{Bi}_2\text{Fe}_4\text{O}_9$ and $\text{Bi}_{46}\text{Fe}_2\text{O}_{72}$) in our samples as reported in literature [18].
- (ii) It can be seen from Fig. 1(b) that there is a slight move of the main peaks to a bigger angle 2θ with the increase of Ho. This shift in the diffraction angle might be ascribed to the unit cell contraction or the decrease in lattice constants because the ion radius of Ho^{3+} ($R_{\text{Ho}^{3+}} = 0.0905 \text{ nm}$) is smaller than that of Bi^{3+} ion ($R_{\text{Bi}^{3+}} = 0.103 \text{ nm}$) [8–13,17].

In order to further analyze such transformation, the measured XRD patterns of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples were analyzed with Rietveld refinement program. The best fits to the measured data are observed using rhombohedral lattice type with R3c space group for $x \leq 0.10$ samples (JCPDS20-10169) and with orthorhombic lattice type with Pnma space group for $x \geq 0.15$ samples (JCPDS14-0181) [8]. Based on our analysis, details of the hkl index with refined unit cell parameters are shown in Table 1. It is noted from Table 1 that with the increasing concentration of Ho in BiFeO_3 , i. e. for $x=0\text{--}0.10$, the cell parameters (a_r and c_r) of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ are marginally reduced, as a result of unit cell volume contraction.

- (iii) Fig. 1(b) reveals that the (104) and (110) peaks of BiFeO_3 in the 2θ ranges of $31\text{--}33^\circ$ merged partially to form a broadened peak (110) at $x \geq 0.15$. Such a behavior indicates the propensity of the structure undergoing phase transformation from a rhombohedral to an orthorhombic structure with Ho substitution [12,13,22]. $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$

($x=0.15, 0.2$) has orthorhombic symmetry with lattice parameters $a=0.554673 \text{ nm}$, $c=0.6893 \text{ nm}$ for $x=0.15$ and $a=0.5564 \text{ nm}$, $c=0.6883 \text{ nm}$ for $x=0.2$. The similar behavior has also been reported in Gd-doped BiFeO_3 , which corresponds to a lattice distortion, phase transformation from a rhombohedral to an orthorhombic structure [8,22,24]. It can be inferred that the crystal structure of BiFeO_3 sample doped with proper concentration of elements can effectively modulate the structure of BiFeO_3 [25,26].

Fig. 2 exhibits the plots of the leakage current density–applied electric field ($J\text{--}E$) behavior of the $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ceramics. The current density curves of all the $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ measured in this study are symmetrical. Therefore, the leakage behavior of all the samples is discussed only in a positively applied electric field. The leakage current increases rapidly with the applied electric field increasing from the Fig. 2 (semilog $J\text{--}E$ plot). It can be seen that the leakage current of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ gradually decreases with more Ho content doping under the same electric field. The leakage current densities of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0, 0.05, 0.1, 0.15, 0.2$) were 1.94×10^{-3} , 2.35×10^{-3} , 2.22×10^{-3} , 9.57×10^{-6} , $6.29 \times 10^{-6} \text{ A/cm}^2$ at electric field of 4000 V/cm , respectively.

Pure BiFeO_3 samples shows higher leakage current densities compared with Ho-doped BiFeO_3 compound. It might be due to the appearance of charged defects governed by Fe^{2+} ions, oxygen vacancies V_{O} and/or bismuth vacancies V_{Bi} in BiFeO_3

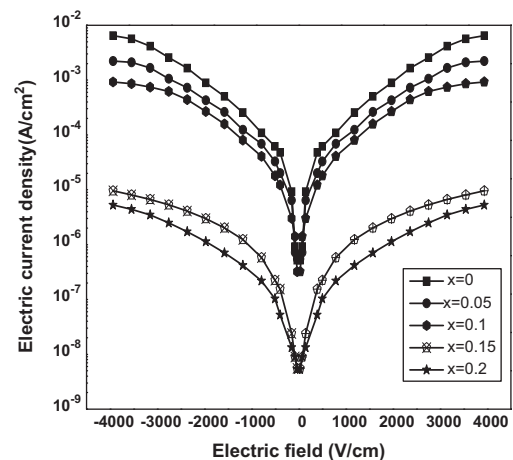


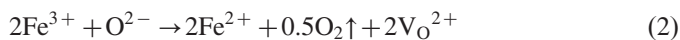
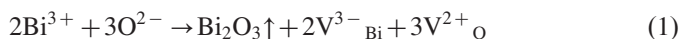
Fig. 2. The electric current density (J) vs electric field (E) curves for $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples.

Table 1

The structural parameters (a , c , V), t (tolerance factor), M_r , M_s , T_N and T_C parameters for $\text{Bi}_{1-x}\text{Ho}_x\text{O}_3$ ceramics.

Samples	$a=b$ (Å)	c (Å)	V (Å ³)	t	M_r (emu/g)	M_s (emu/g)	T_N (K)	T_C (K)
BFO	5.601	13.921	378.26	0.9052	0.0024	0.20195	638	970
BFO-Ho5%	5.579	13.812	372.35	0.9020	0.0075	0.49691	635	890
BFO-Ho10%	5.558	13.771	368.37	0.8988	0.0054	0.93133	632	890
BFO-Ho15%	5.547	6.894	183.68	0.8956	0.1146	1.05938	632	890
BFO-Ho20%	5.564	6.883	184.52	0.8923	0.1167	1.28064	632	890

sample [27,28]. According to the following reaction mechanisms [17,29]:



Importantly, the presence of V_O^{2+} vacancy and $\text{V}_{\text{Bi}}^{3-}$ as stated in Eqs. (1) and (2) has the predominant effect on the reduction of the electrical resistivity of the bulk samples, giving rise to high leakage currents in the samples [27–29]. With the Ho doping, the better leakage characteristics of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples are obtained. The leakage current of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0.05, 0.1$) specimen is slightly lower than that of BiFeO_3 . However, the J of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0.15, 0.2$) is three orders of magnitude lower than that of BiFeO_3 under 4000 V/cm in Fig. 2. It is inferred that the origin of reduced leakage current in the $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ is synergetic effect of “suppression of oxygen vacancies V_O and/or bismuth vacancies V_{Bi} ” leading to reduce Fe^{2+} ions [17,29]. It shows that Ho doping BiFeO_3 enhanced the electrical properties with lower leakage current density. The result is consistent with the results reported by Singh et al. [8–10,25,28].

Fig. 3 shows the dielectric constant (ϵ_r) of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0, 0.05, 0.1, 0.15, 0.2$) samples as a function of frequency (100 Hz–10 MHz) at room temperature. It is striking to see that the dielectric constant increases dramatically with small amount of Ho substitution ($x=0.05, 0.10$). For example, the dielectric constant measured at 1 kHz reaches a maximum value of $\epsilon_r=2899.3$ when $x=0.1$, three times as big as that of pure BiFeO_3 ($\epsilon_r=967.8$) inset Fig. 3. The obtained value of dielectric constant at room temperature for BiFeO_3 composition is comparable with the other reported values [4,24]. However, further increasing the Ho content ($x=0.15, 0.2$), the value of the dielectric constant is back to the level of pure BiFeO_3 . To further investigate the effect of Ho Substitution on the dielectric property of these samples, the dielectric constant of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ are re-plotted in Fig. 3 inset as a function of Ho concentration x at 1 kHz, 10 kHz, 100 kHz respectively.

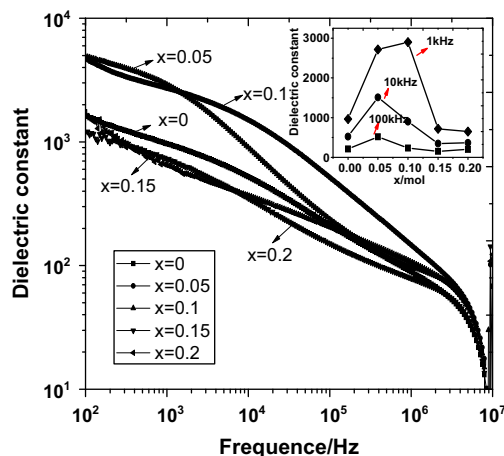


Fig. 3. Dielectric constant (ϵ_r) vs frequency curves for all samples (inset on the top right corner shows the dielectric constant of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ as a function of Ho concentration x at 1 kHz, 10 kHz, 100 kHz respectively).

This dielectric behavior of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ceramics varies with content x and frequency, which might be understood in terms of oxygen vacancy, the displacement of Fe^{3+} ions and lattice phase transition.

It is well known that BiFeO_3 is distorted triangle perovskite structure belonging to R3c space group, whose spontaneous polarization is mainly ascribed to the relative displacement of Fe^{3+} ion against Fe–O octahedron [2,5,6,9,17,23,25]. Doping or substitution always leads to contraction of unit cell in isotropic ferroelectric ceramics. Because the radius of Ho^{3+} ($R_{\text{Ho}^{3+}}=0.0905$ nm) is less than that of Bi^{3+} ($R_{\text{Bi}^{3+}}=0.103$ nm), Ho doping causes distortion of oxygen octahedral, and enhances the dipole movement of Fe^{3+} along the (111) direction, resulting in increase in the dielectric constant of doped samples.

Compared with Bi^{3+} ion ($R_{\text{Bi}^{3+}}=1.03$ Å), Ho^{3+} ion ($R_{\text{Ho}^{3+}}=0.905$ Å) possesses a much smaller radius. As the smaller, less polarizable Ho^{3+} substitutes for Bi^{3+} ions, the tolerance factor (t) decrease [8]

$$t = \frac{(R_A + R_O)}{\sqrt{2}(R_B + R_O)} \quad (3)$$

where R_A , R_B , and R_O are the ionic radii of the A, B, and O sites. The tolerance factor of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0.05, 0.1, 0.15, 0.2$) are shown in Table 1. When the tolerance factor is smaller than unity, the Fe–O bonds are under compression and the $\text{Bi}^{3+}/\text{Ho}^{3+}$ –O bonds are under tension. The oxygen octahedra then tend to rotate cooperatively to alleviate the lattice stress and the relative rotation angle of the two oxygen octahedra around the polarization [111] axis in the R3c unit cell for the samples increases with substitution of Ho for Bi in BiFeO_3 [8].

There are always some oxygen vacancies in pure BiFeO_3 . It can be seen from Fig. 2 that the leakage current density of BiFeO_3 is highest in all samples at application electric field, indicating relatively high conductivity and small dielectric constant [29,30]. Substitution of small amount of Ho^{3+} for Bi^{3+} will reduce the number of oxygen vacancies and Fe^{2+} . It will decrease the leakage current density of the BiFeO_3 ceramics and increase the dielectric constant of BiFeO_3 .

With further increasing in the Ho content ($x=0.15, 0.2$), the value of the dielectric constant will be reduced to pure BiFeO_3 . The dielectric properties of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0.15, 0.2$) ceramics can be attributed to the modified structure, because dielectric properties are highly dependent on the sample structure and are easily modulated when they are near phase transformation boundary [16]. From Table 1, we found that the $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0.15, 0.2$) samples corresponds to lattice phase transformation from a rhombohedral (R3c space group) to an orthorhombic structure (Pnma space group). This space group (Pnma) is centrosymmetric and detrimental to ferroelectric as well as multiferroic properties leading to decrease of dielectric constant [12].

Fig. 4 shows the frequency dependence of dielectric loss in $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ceramics. The dielectric loss of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ increases with frequency in accordance with Debye relaxation theory. The dielectric loss of BiFeO_3 decreases with frequency increasing with sign of loss peak at 80 kHz, which is consistent

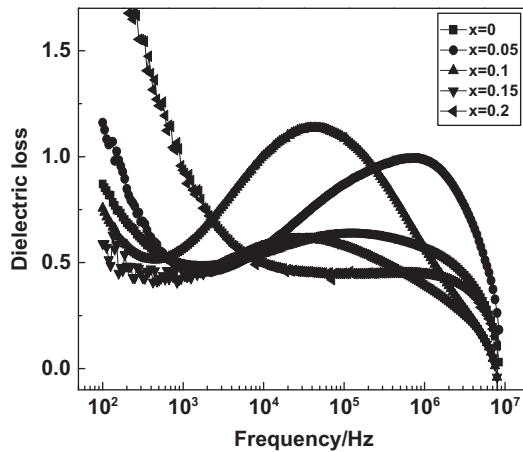


Fig. 4. Dielectric loss ($\tan \delta$) vs frequency curves for all samples.

with a combined response of orientational relaxation of dipoles and the conduction of charge carriers. The similar results have been reported by Palkar and Ueda [31,32]. However, Palkar et al. only reported dielectric loss that showed a decrease with frequency, a dip appeared just above 105 kHz and then rising again [31]. Ueda et al. also reported a similar dip in thin films of BiFeO₃–BaTiO₃ solid solution [32].

With increasing Ho content x , the loss peaks shift toward high frequency at 110 kHz, 1 MHz, respectively. By comparing the dielectric loss (Fig. 4) with the leakage current presented (Fig. 2), it can be concluded that the dielectric loss is dominated by the conductivity of the material. The contribution from other mechanisms such as orientational polarization of dipoles is relatively small. This is particularly true for the dielectric loss of low frequency such as at 1 kHz, which follows a similar trend as the dc conductivity i.e. the inverse of the current density. The dielectric properties and the current density of Bi_{1-x}Ho_xFeO₃ are related. It suggests that the leakage current plays an important role in the material.

The dielectric loss of Bi_{1-x}Ho_xFeO₃ samples behaves in a complicated way with a few debye peaks, which are lower than that of pure BiFeO₃. Relaxation time dispersion theory indicates that the relaxation time of most dielectric material disperses in the relaxation process, and the material have energy absorption characteristics in a number of frequencies, so a few Debye peaks are present in the curves at Fig. 4.

Fig. 5 shows the magnetic hysteresis loops of Bi_{1-x}Ho_xFeO₃ ceramics with an applied field up to 3 T at room temperature. M – H of all samples illustrate a typical weak ferromagnetic ordering. For pure BiFeO₃, M – H curves exhibit roughly linear field dependence of magnetization at room temperature. But a nonlinear behavior of the M – H curve can be seen with enlarged scales as shown in Fig. 6 inset. The remnant magnetization of pure BiFeO₃ (M_r) is 0.0024 emu/g, indicating that Pure BiFeO₃ ceramic is weakly ferromagnetic. The result agreed respectively with that reported by Du et al. [12,13,23–27].

The Ho³⁺ doping results in the appearance of weak and complete magnetic hysteresis loops at room temperature. The remnant magnetization values of Bi_{1-x}Ho_xFeO₃ for $x=0, 0.05,$

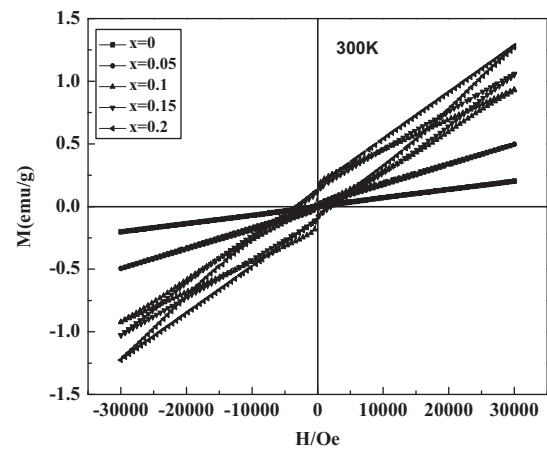


Fig. 5. Magnetization vs magnetic field curves for samples Bi_{1-x}Ho_xFeO₃ at RT.

0.10, 0.15 and 0.2 are in the following order: 0.0024, 0.0075, 0.084, 0.1146, 0.1167 emu/g, namely, the M_r of Bi_{1-x}Ho_xFeO₃ is 3.1, 35, 47.75 and 48.6 times of that of BiFeO₃, respectively. The M_s , M_r , T_N and T_C parameters for Bi_{1-x}Ho_xFeO₃ ceramics are summarized in Table 1. Three possible explanations may account for weak ferromagnetism in Bi_{1-x}Ho_xFeO₃ samples.

- i) BiFeO₃ exhibits weak ferromagnetism. For pure BiFeO₃ ceramic exhibits weak ferromagnetism, Xu et al. believed that it was due to the induced lattice distortion by the rapid sintering and fast cooling process [33]. The high field linear M – H relationship was commonly observed in bulk BiFeO₃ which was due to the anti-ferromagnetic arrangement of Fe³⁺ spins. However, oxygen vacancies of BiFeO₃ sample lead to the presence of Fe²⁺. Fe³⁺–O²⁻–Fe²⁺ magnetic exchange should have important impact on the magnetic properties of these samples. Ionic radius of Fe²⁺ is almost 15% larger than that of Fe³⁺, which can cause distortion in the crystal structure, resulting in titrations of the collinear spin arrangement in [111] planes and a non-zero net magnetic moment [34].
- ii) The structure distortion. With Ho³⁺ doping, the unit cell contract or decrease in lattice constants of BiFeO₃, due to Ho³⁺ ionic radius ($R_{\text{Ho}^{3+}}=0.0905$ nm) is smaller than that of Bi³⁺ ($R_{\text{Bi}^{3+}}=0.103$ nm). In this work, Ho³⁺ substitution does not promote any major structural transformation in Bi_{1-x}Ho_xFeO₃ ($x=0.05$ and 0.1). The partial change (reduction) in unit cell volume with the increase of Ho³⁺ is observed in Fig. 1. The partial change may cause internal structural distortion relating to the change of inter atomic bond distances between Fe–O and Bi–O. Since the super-exchange interaction is sensitive to bond length and bond angle, the structure distortion can change Fe–O–Fe bond angle or suppress the spin spiral [18]. It releases potentially weak ferromagnetic order, which leads to enhancement of remnant magnetization in BiFeO₃ system by doping of Ho³⁺ [12,13,22]. However, when $x \geq 0.15$, the Ho³⁺ substitution results in structural phase transition,

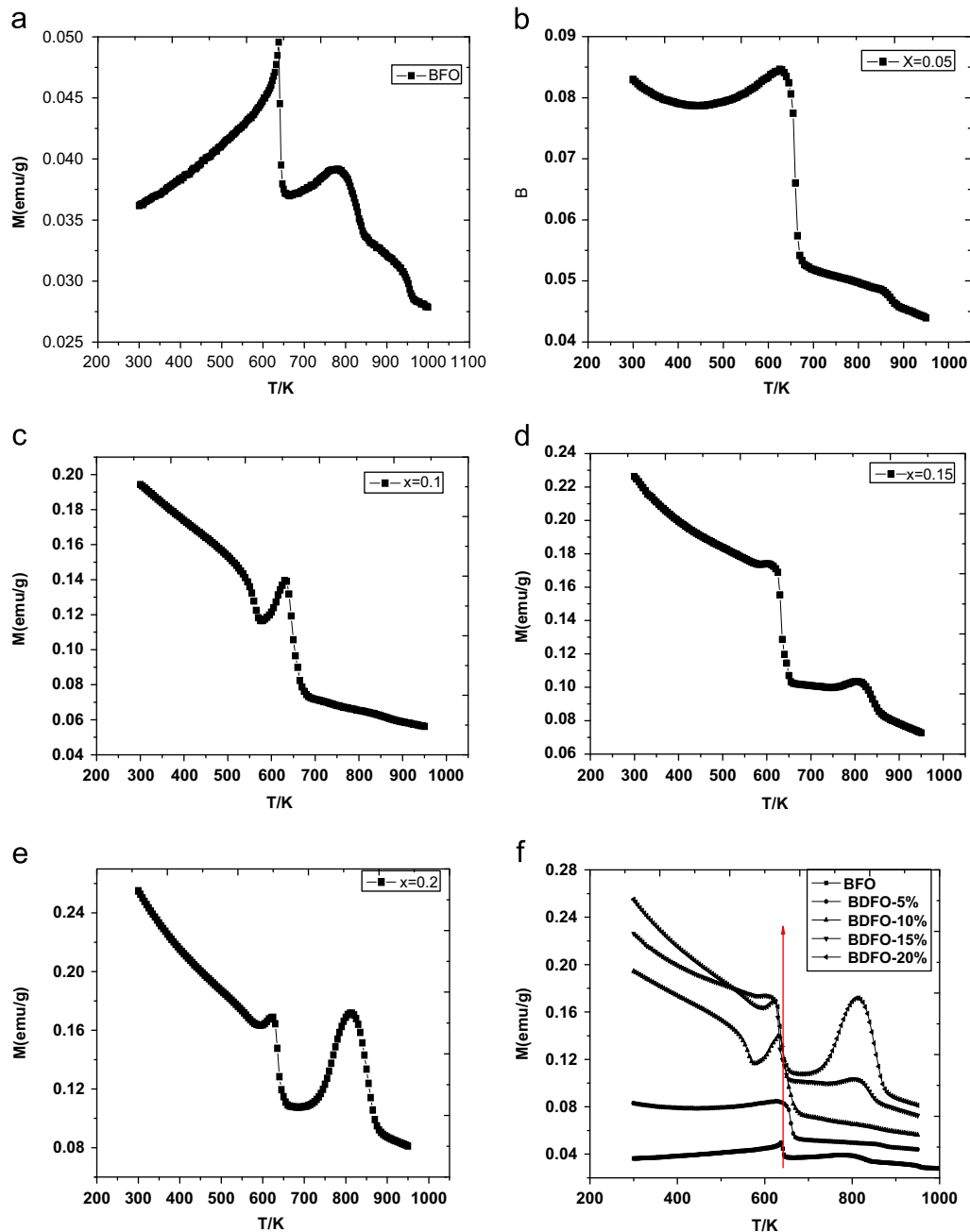


Fig. 6. Magnetization as a function of temperature for all samples from 300 K to 900 K in 5000 Oe field. (a) BiFeO₃, (b) Bi_{0.95}Ho_{0.05}FeO₃, (c) Bi_{0.9}Ho_{0.1}FeO₃, (d) Bi_{0.85}Ho_{0.15}FeO₃, (e) Bi_{0.8}Ho_{0.2}FeO₃ and (f) Bi_{1-x}Ho_xFeO₃.

wherein the spin cycloid might be destructed and homogeneous spin structure formed. It is observed that the latent magnetization locked within the cycloid might be released and the significant M_r value increased. However, Kang et al. found that addition of Ho drastically reduced the grain size to $\sim 4\text{--}5\text{ }\mu\text{m}$ of BiFeO₃ and increased the density by $\sim 6\%$. Changes in microstructure are expected to affect the dielectric and magnetic properties [35].

- iii) The super exchange interaction. It can be found that the magnetization (M) of Bi_{1-x}Ho_xFeO₃ at 30 kOe is significantly larger than that of BiFeO₃ from Fig. 6. These behaviors should attribute to the contribution from the

Ho³⁺ ions. There are three main interactions in rare earth-transition metal compounds, which is T-T (Fe³⁺–Fe³⁺), R-T (Ho³⁺–Fe³⁺) and R-R (Ho³⁺–Ho³⁺) exchange interaction. The T-T exchange interaction is the strongest, R-R exchange interaction is the weakest, and R-T exchange interaction is middle. Ho³⁺ is a magnetically active ion and has a large magnetic moment. When Bi³⁺ is substituted by an amount of Ho³⁺ ions, the exchange interaction between 4*f* subshell of Ho³⁺ and 3*d* subshell of Fe³⁺ is also possible to contribute to the enhancement of ferromagnetic properties of Bi_{1-x}Ho_xFeO₃ [22,26]. Kang et al. reported a similar contribution from the ferromagnetic

interaction of Fe^{3+} and Ho^{3+} is anticipated in Ho-doped samples [35]. These results are also in agreement with the results obtained in Gd, Sm and Dy rare earth doped BiFeO_3 systems [9–13,26].

Thermo-magnetic experiments of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ceramics were performed for temperatures in the range of 300–950 K according to a FC sequence under a magnetic field $H=0.5$ T and the results are presented in Fig. 6(a–f). The variation of their magnetization against the temperature $M(T)$ shows indeed the presence of a temperature-dependent magnetic order, with magnetic moments (under the excitation field $H=0.5$ T) monotonously decreased with temperature. From Fig. 6, the FC process is characterized by two evident anomalies. The first one is approximately 640 K, showing the anti-ferromagnetic phase transition, which is in agreement with the reported Neel temperature ($T_N=640$ K) of BiFeO_3 samples [1–5]. It can be seen from the Fig. 6 that the T_N of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ is 632 K, which change a little with Ho^{3+} doping. The result is in agreement with that report by Yao et al. In the report the magnetic Néel temperature (T_N) decreased with increasing Sm^{3+} doping content [11].

Another anomaly of BiFeO_3 happens at 970 K, which is related to the magnetic Curie temperature of BiFeO_3 ($T_C=970$ K). However, the corresponding temperature of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ would be reduced from 970 K to 890 K with increasing x . At present, there are few reports about the high temperature magnetic measurements of rare earth doped BiFeO_3 and no one has mentioned this ferromagnetic phase transition at 890 K.

When Ho content is further increased from 0.05 to 0.2, the $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ specimens exhibit a strong ferromagnetic behavior. The magnetic moments of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ decrease with temperature increasing. We found that the magnetic moments of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ changed from ferromagnetic to paramagnetic at 890 K. The phase transition temperature of doped samples moving to lower temperature from 970 K to 890 K demonstrate that Ho^{3+} doping decrease the Curie temperature (T_C) compared with that of pure BiFeO_3 samples.

Three possible explanations may account for the phase transition temperature of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ceramics moving to lower temperature from 970 to 890 K.

First of all, with Ho^{3+} doping, the main diffraction peak between (104) and (110) of BiFeO_3 sample are overlapped (110) single peak gradually. Rhombohedra symmetry of BiFeO_3 has transformed to orthorhombic perovskite structure. The structure phase transition is one of the reasons which could lead to the Curie temperature of BiFeO_3 shifting from 970 K to 890 K.

Secondly, the enhancement of magnetization may also be attributed to the collapse of the spiral spin anti-ferromagnetic structure to form a new magnetic structure in BiFeO_3 in spite of the existence of magnetic coupling between the Fe–O–Fe and Ho–Fe super-exchange interaction with Ho^{3+} substituting Bi^{3+} . It could be a major reason that weak Fe–O–Fe super-exchange interaction and unstable magnetic structure of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ lead to the Curie temperature shifting toward low temperature of 890 K.

Thirdly, 4f of Ho^{3+} and 3d of Fe^{3+} form a weak exchange interaction (f – d exchange interaction) in $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$. But the f – d exchange interaction is relatively weak compared with d – d , a difference of one order of magnitude [36]. Therefore, the f – d exchange interaction did not affect the Curie temperature of BiFeO_3 .

In conclusion, the Curie temperature of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ change depends mainly on the Fe–O–Fe super-exchange strength and relative stability of magnetic structure.

In order to verify the fact that the ferromagnetic phase transition of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples occurred at 970 K and 890 K, the magnetic hysteresis loops is measured for all samples with an applied magnetic field up to 3 T at 750 K, 900 K and 1000 K, respectively. As it is shown in Fig. 7.

The magnetic hysteresis loops of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples exhibit linear at 900 K, indicating the paramagnetism. This is in consistent with Das' results [37]. Das reported that a large change in the magnetization was observed around 370 °C, which was close to the Neel temperature (T_N) of Ba-doped BiFeO_3 , and another magnetic transition which exhibited linear M vs H behavior resembling the paramagnetism observed upon 600 °C [37,38]. Gheorghiu et al. reported that the magnetic Curie temperature of BiFeO_3 was ~ 860 K [38]. It evidenced that the ferromagnetic phase transition of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples occurred at 890 K in Fig. 7. It is different with our results of Ho^{3+} doped samples due to the lack of corresponding high temperature ferromagnetic transition experimental data in the literatures [16]. Here for the first time the transition temperature has been determined. Naturally, more experimental and theoretical works are needed to clarify the exact origin of this high temperature ferromagnetic transition.

To sum up the above arguments, we think that Ho-doping in BiFeO_3 ceramics is proved to be an effective way to modulate the structure and the magnetic properties. This is essential for practical applications.

4. Conclusion

Polycrystalline $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0, 0.05, 0.1, 0.15, 0.2$) samples were prepared in air by rapid liquid phase sintering method. The crystalline structure, ferromagnetism properties and the high ferromagnetic phase transition of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ceramics have been studied in detail. The following conclusions have been reached:

- [1] Main diffraction peak between (104) and (110) of BiFeO_3 samples gradually overlapped (110) to single peak with increasing x has been proved. It implies that rhombohedral symmetry has transformed to orthorhombic perovskite structure.
- [2] The leakage current of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ specimen is lower than that of BiFeO_3 . The leakage current of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0.15, 0.2$) is three orders in magnitude lower than that of BiFeO_3 under 4000 V/cm.
- [3] The dielectric constant of BiFeO_3 is enhanced with Ho^{3+} doping. The dielectric constant of $\text{Bi}_{0.9}\text{Ho}_{0.1}\text{FeO}_3$ measured at 1 kHz is about ten times larger than that of pure

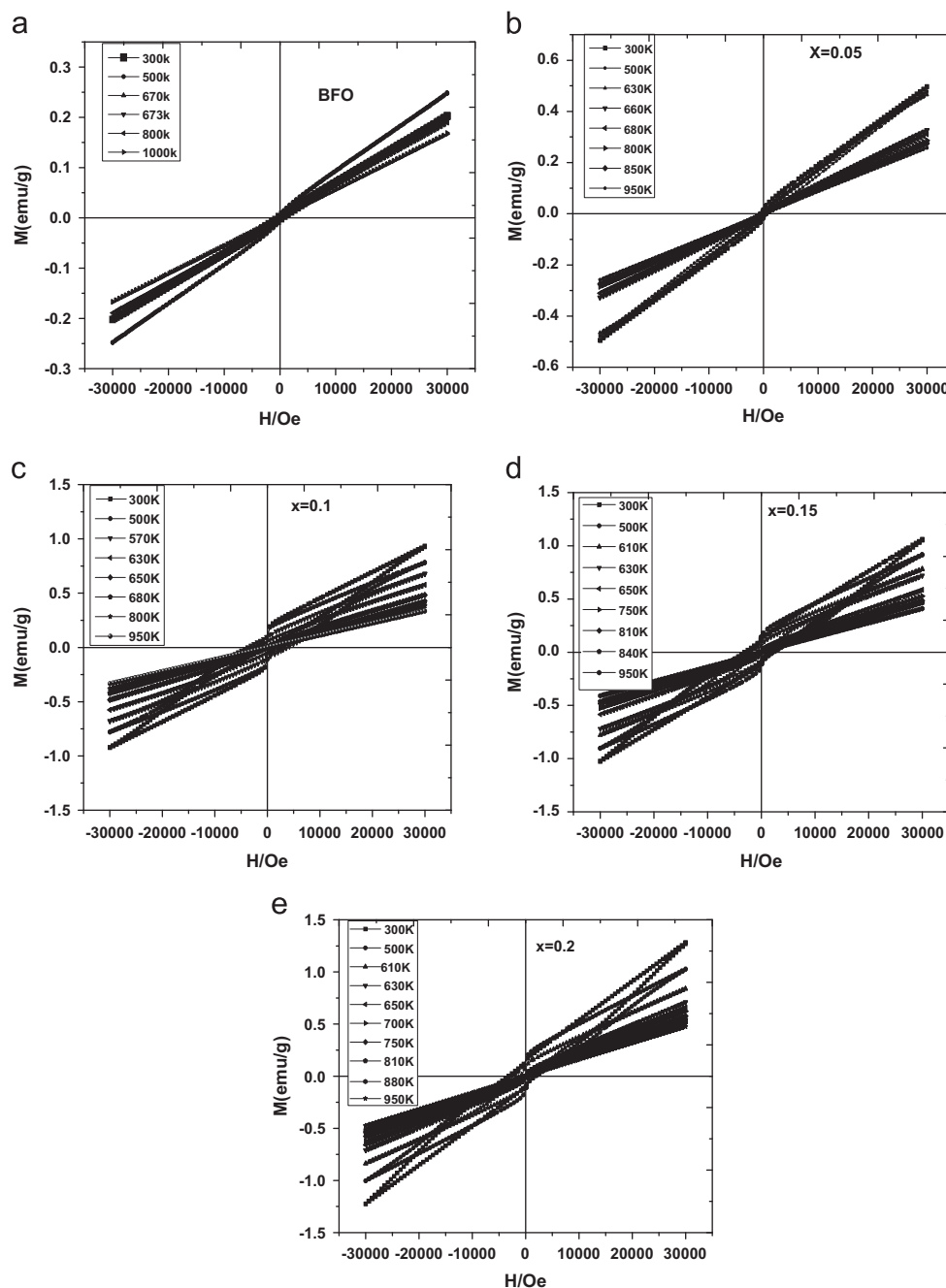


Fig. 7. Magnetization vs. magnetic field curves for samples $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ at 600, 850, 900 and 950 K, respectively. (a) BiFeO_3 , (b) $\text{Bi}_{0.95}\text{Ho}_{0.05}\text{FeO}_3$, (c) $\text{Bi}_{0.9}\text{Ho}_{0.1}\text{FeO}_3$, (d) $\text{Bi}_{0.85}\text{Ho}_{0.15}\text{FeO}_3$ and (e) $\text{Bi}_{0.8}\text{Ho}_{0.2}\text{FeO}_3$.

BiFeO_3 . The dielectric loss of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples behaves in a complicated way with a few debye peaks, which are lower than that of pure BiFeO_3 .

- [4] All the samples of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x=0.05, 0.1, 0.15, 0.2$) exhibits weak ferromagnetic behavior below 890 K and paramagnetism above 890 K. It evidenced that the ferromagnetic phase transition of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ samples occurred at 890 K.

- [5] The T_N of BiFeO_3 is 638 K, which does not change with Ho^{3+} doping. The magnetic Curie temperature of BiFeO_3 would be reduced from 970 K to 890 K with increasing x .

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