

# Electrochemical properties of LiNiO<sub>2</sub> cathode after TiO<sub>2</sub> or ZnO addition

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## Abstract

LiNiO<sub>2</sub> was prepared by solid state reaction, and LiNiO<sub>2</sub> was mixed with 1-, 2-, or 5 wt% TiO<sub>2</sub> or ZnO for the preparation of cathodes for a lithium ion battery. The electrochemical properties of the cathodes were investigated and the effects of the addition of TiO<sub>2</sub> or ZnO were discussed. The voltage vs. capacity curves for charge and discharge at different numbers of cycles for LiNiO<sub>2</sub>, 2 wt% TiO<sub>2</sub>-added LiNiO<sub>2</sub>, and 2 wt% ZnO<sub>2</sub>-added LiNiO<sub>2</sub> showed that in all the samples the first discharge capacity is much smaller than the first charge capacity. The addition of TiO<sub>2</sub> or ZnO decreased the discharge capacities, but improved the cycling performance. The discharge capacities of LiNiO<sub>2</sub> and 2 wt% TiO<sub>2</sub>-added LiNiO<sub>2</sub> decreased as the number of cycles increased. However, the discharge capacity of 2 wt% ZnO-added LiNiO<sub>2</sub> increased overall as the number of cycles increased. The  $-dx/dV$  vs. voltage curves for the 1st and 2nd cycles of 0, 1-, 2-, or 5 wt% TiO<sub>2</sub> or ZnO-added LiNiO<sub>2</sub> showed that all the samples underwent four phase transitions during charging and discharging.

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**Keywords:** LiNiO<sub>2</sub>; Oxide addition; Electrochemical properties; First charge capacity; Discharge capacity

## 1. Introduction

Lithium transition metal oxides such as LiCoO<sub>2</sub> [1,2], LiNiO<sub>2</sub> [3,4], and LiMn<sub>2</sub>O<sub>4</sub> [5,6] have been investigated as cathode electrode materials for rechargeable lithium batteries. LiCoO<sub>2</sub> has been studied most intensively for the application to commercial rechargeable batteries because of its large diffusivity and high operating voltage. However, it has drawbacks that cobalt is expensive and toxic. LiMn<sub>2</sub>O<sub>4</sub> has several advantages that Mn is less expensive than other elements and its synthesis is easy, but its cycling performance is poor. LiNiO<sub>2</sub> is considered a promising cathode material due to its large discharge capacity and low cost. However, due to the size similarity of Li and Ni (Li<sup>+</sup>=0.72 Å and Ni<sup>2+</sup>=0.69 Å), LiNiO<sub>2</sub> is practically obtained in the non-stoichiometric composition Li<sub>1-y</sub>Ni<sub>1+y</sub>O<sub>2</sub> [7,8] and the Ni<sup>2+</sup> ions in the lithium planes obstruct movement of Li<sup>+</sup> ions during charge and discharge [9,10].

In order to increase the discharge capacity and improve the cycling performance and structural stability of cathode materials, various elements were substituted for the transition elements in the cathode materials, and the surfaces of cathode materials were modified. Choblet et al. [11] showed that 2 wt% TiO<sub>2</sub>-added LiCoO<sub>2</sub> had the best cycling performance and that the phase transition voltage for discharge changed. Researches on the surface modification, in which Co<sub>3</sub>O<sub>4</sub> [12], Al<sub>2</sub>O<sub>3</sub> [13,14], B<sub>2</sub>O<sub>3</sub> [15], MgO [16,17], TiO<sub>2</sub> [15] or ZrO<sub>2</sub> [15] was added to LiCoO<sub>2</sub>, have been presented. Oh et al. [13] reported that Al<sub>2</sub>O<sub>3</sub> coating increases both the surface area and the electrical conductivity of LiCoO<sub>2</sub>, improves the cycle performance even at a higher cut-off charge voltage, and induces higher thermal stability. Kweon et al. [16] reported that Li<sub>x</sub>Ni<sub>1-y</sub>Co<sub>y</sub>O<sub>2</sub>, of which the surface is modified by coating Mg(OH)<sub>2</sub> and further heating the coated sample, had a lowered initial discharge capacity but had an improved cycle-reversibility. Wang et al. [17] studied commercial LiCoO<sub>2</sub> surfaces modified with MgO for lithium-ion batteries, and reported that surface modification can improve the structural stability of LiCoO<sub>2</sub> without decreasing its available specific

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capacity. They attributed this improvement to the pillaring effect of the  $\text{Mg}^{2+}$  ions in the interslab space of the lattice and the protective effect of the MgO film against the escape of  $\text{Co}^{4+}$  ions from the bulk of the  $\text{LiCoO}_2$  particles. Lu et al. [18] studied the anomalous capacity of  $\text{Li}/\text{Li}[\text{Ni}_x\text{Li}_{(1/3-2x/3)}\text{Mn}_{(2/3-x/3)}]\text{O}_2$  cells using *in situ* X-ray diffraction, and reported that irreversible loss of oxygen from the compounds with  $x < 1/2$  occurred during the first charge to 4.8 V, forming oxygen deficient layered materials, which reacted reversibly with lithium.

However, the surface modification of  $\text{LiNiO}_2$  or the addition of oxides to  $\text{LiNiO}_2$  was not reported. In this work,  $\text{TiO}_2$  or ZnO was added to  $\text{LiNiO}_2$  prepared by solid state reaction, and the electrochemical characteristics of the  $\text{TiO}_2$  or ZnO-added cathode were investigated.

## 2. Experimental

$\text{LiNiO}_2$  was synthesized using a solid-state reaction method.  $\text{LiOH} \cdot \text{H}_2\text{O}$  (Kojundo Chemical Lab. Co., Ltd, purity 99%) and  $\text{Ni}(\text{OH})_2$  (Kojundo Chemical Lab. Co., Ltd, purity 99.9%) were used as starting materials. The starting materials with a composition of  $\text{LiNiO}_2$  were mixed mechanically with a SPEX mill for 1 h. The mixed material was preheated at 450 °C for 5 h in air, pressed into a pellet and then calcined at 750 °C for 30 h under oxygen stream. The  $\text{LiNiO}_2$  sample, which was prepared under these conditions, showed the best electrochemical properties [19].

$\text{TiO}_2$  (anatase) (Aldrich Co., purity 99%) and ZnO (Aldrich Co., purity 99%) were used for 1, 2, or 5 wt% additions.  $\text{TiO}_2$  or ZnO was mixed with  $\text{LiNiO}_2$  for 24 h in a magnetic stirrer.

The samples were characterized by X-ray diffraction analysis (Rigaku III/A diffractometer) using Cu K $\alpha$  radiation. The scanning rate was 6° min<sup>-1</sup> and the scanning range of diffraction angle ( $2\theta$ ) was 10° ≤  $2\theta$  ≤ 80°.

The electrochemical cells consisted of  $\text{LiNiO}_2$  or  $\text{TiO}_2$  or ZnO-added  $\text{LiNiO}_2$  as a cathode, Li foil as an anode, and electrolyte (Purelyte (Samsung General Chemicals Co., Ltd.)) prepared by solving 1 M  $\text{LiPF}_6$  in an 1:1 (volume ratio) mixture of ethylene carbonate (EC) and diethyl carbonate (DEC). The cathode consisted of 85 wt% synthesized materials, 10 wt% acetylene black, and 5 wt% polyvinylidene fluoride (PVDF) binder solved in N-Methyl-2-pyrrolidinone (NMP), which were pasted on Al foil and dried at 353 K for 24 h. A Whatman glass-fiber was used as a separator. The cells were assembled in an argon-filled dry box and the coin-type (2016) cell was employed. All the electrochemical tests were galvanostatically cycled in the voltage range 2.7–4.2 V at 0.1 C-rate.

## 3. Results and discussion

Fig. 1 shows the XRD patterns of  $\text{LiNiO}_2$ , 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  after 5 charge–discharge cycles, and 2 wt% ZnO-added  $\text{LiNiO}_2$  after 5 charge–discharge cycles. All the samples exhibit peaks of the  $\text{LiNiO}_2$  phase, which has a  $\alpha$ - $\text{NaFeO}_2$  structure with a space group of  $R\bar{3}m$ . The XRD

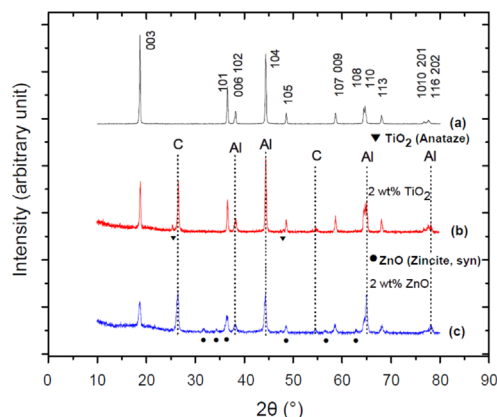


Fig. 1. XRD patterns of (a)  $\text{LiNiO}_2$ , (b) 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  after 5 cycles, and (c) 2 wt% ZnO-added  $\text{LiNiO}_2$  after 5 cycles.

patterns of 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  after 5 charge–discharge cycles and 2 wt% ZnO-added  $\text{LiNiO}_2$  after 5 charge–discharge cycles show C peaks from acetylene black at the diffraction angles of 26.4° and 54.5°, Al peaks from aluminum foil at the diffraction angles of 38.5°, 44.7°, 65.1°, and 78.2°, and  $\text{TiO}_2$  or ZnO peaks.

The SEM micrographs of  $\text{LiNiO}_2$ , 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , and 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  after 5 cycles are shown in Fig. 2. The particles of  $\text{LiNiO}_2$  in the  $\text{LiNiO}_2$  sample are polyhedral while those in the samples of 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  and 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  after 5 cycles are large and thin.  $\text{TiO}_2$  exists in the form of fine particles. The 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  before charge–discharge cycling and 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  after 5 cycles have similar microstructures.

Fig. 3 shows the SEM micrographs of 2 wt% ZnO-added  $\text{LiNiO}_2$  and 2 wt% ZnO-added  $\text{LiNiO}_2$  after 5 cycles. The microstructures of these two samples are very similar. No large difference is observed between the microstructures of these two samples and those of the 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  before charge–discharge cycling and the 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  after 5 cycles.

The voltage vs. capacity curves for charge and discharge at different numbers of cycles for  $\text{LiNiO}_2$ , 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , and 2 wt% ZnO-added  $\text{LiNiO}_2$  are shown in Fig. 4. All the samples showed much smaller charge capacity at the second cycle than at the first cycle, and the charge capacities at the 5th cycle are slightly smaller than those at the second cycle. In all the samples, the first discharge capacity is much smaller than the first charge capacity. It is believed that this is because at the first charging, the Li ions that entered the Ni sites deintercalate.

Fig. 5 shows the variations of discharge capacity at 0.1 C-rate with the number of cycles for  $\text{LiNiO}_2$ , 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , and 2 wt% ZnO-added  $\text{LiNiO}_2$ .  $\text{LiNiO}_2$  has the largest first discharge capacity of 164.7 mA h/g, followed in order by 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  (135.8 mA h/g) and 2 wt% ZnO-added  $\text{LiNiO}_2$  (112.5 mA h/g). The  $\text{TiO}_2$  or ZnO-added  $\text{LiNiO}_2$  sample has smaller discharge capacities than the  $\text{LiNiO}_2$

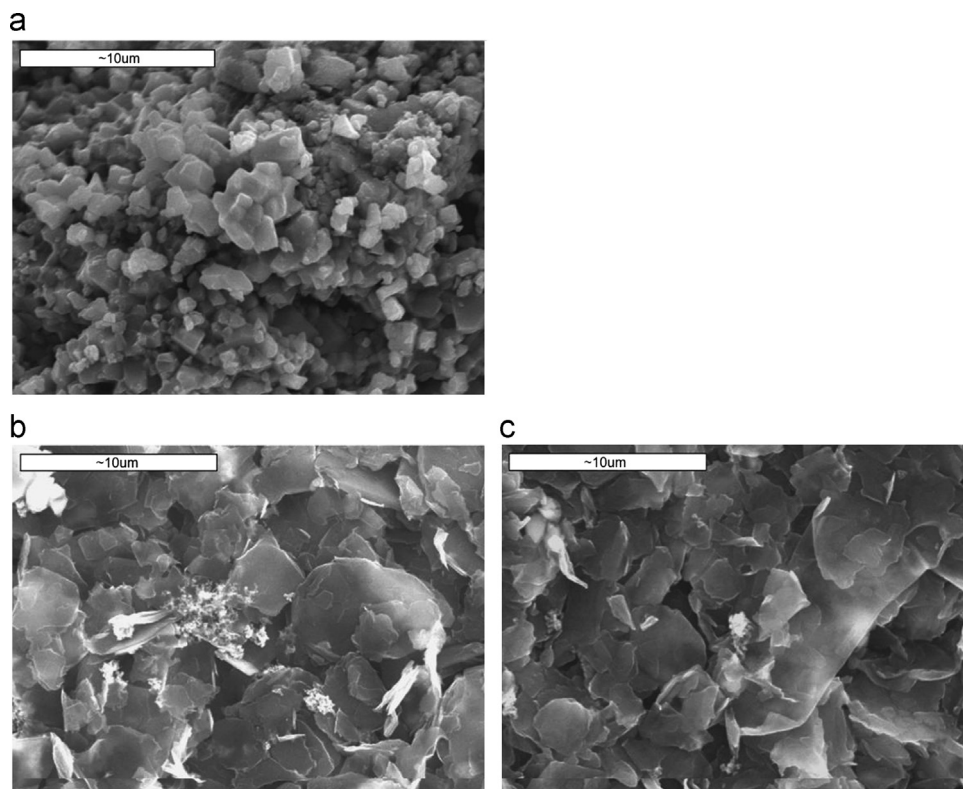


Fig. 2. SEM micrographs of (a)  $\text{LiNiO}_2$ , (b) 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , and (c) 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  after 5 cycles.

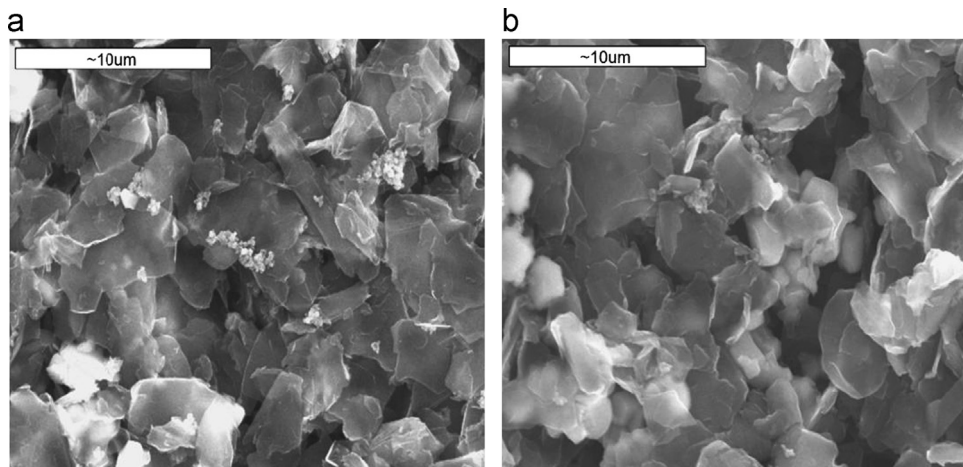


Fig. 3. SEM micrographs of (a) 2 wt%  $\text{ZnO}_2$ -added  $\text{LiNiO}_2$ , and (b) 2 wt%  $\text{ZnO}_2$ -added  $\text{LiNiO}_2$  after 5 cycles.

sample. It is believed that this is because the addition of  $\text{TiO}_2$  or  $\text{ZnO}$  decreases the fraction of the  $\text{LiNiO}_2$  phase and the area of reaction interface. The addition of  $\text{TiO}_2$  or  $\text{ZnO}$  decreases the discharge capacities, but improves the cycling performance. The discharge capacities of  $\text{LiNiO}_2$  and 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  decrease as the number of cycles increases. However, the discharge capacity of 2 wt%  $\text{ZnO}$ -added  $\text{LiNiO}_2$  increases overall as the number of cycles increases probably because the area of reaction interface increases due to the separation of  $\text{ZnO}$  from  $\text{LiNiO}_2$  with the increase in the number of cycles.

The variations of the first discharge capacity and the capacity deterioration rate of  $\text{LiNiO}_2$ , 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , and 2 wt%  $\text{ZnO}$ -added  $\text{LiNiO}_2$  are shown in Fig. 6.  $\text{LiNiO}_2$  has the largest capacity deterioration rate of 4.35 mA h/g/cycle, followed in order by 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$  (1.01 mA h/g/cycle) and 2 wt%  $\text{ZnO}$ -added  $\text{LiNiO}_2$  (−1.25 mA h/g/cycle). The discharge capacity of 2 wt%  $\text{ZnO}$ -added  $\text{LiNiO}_2$  increases as the number of cycles increases. The sample with a large first discharge capacity exhibits a large capacity deterioration rate. A larger first discharge capacity corresponds to a larger amount of intercalation of Li, which is related to the wider change of the

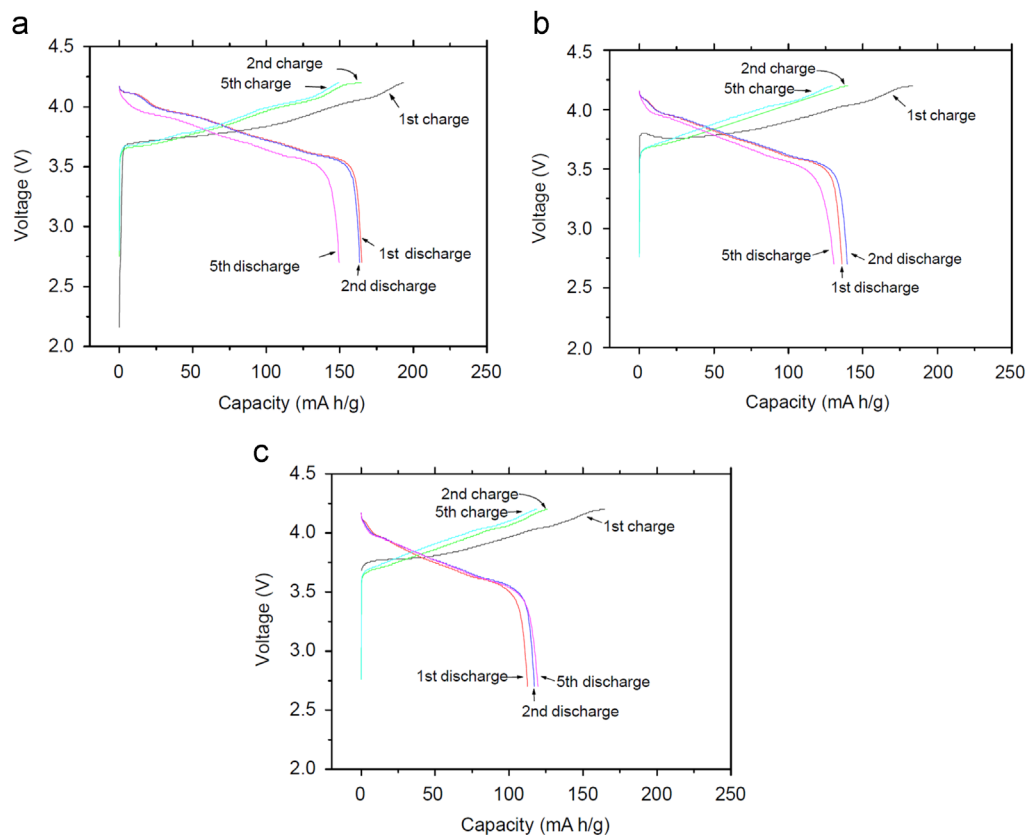


Fig. 4. Charge–discharge curves for the various numbers of cycles for (a)  $\text{LiNiO}_2$ , (b) 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , and (c) 2 wt%  $\text{ZnO}$ -added  $\text{LiNiO}_2$ .

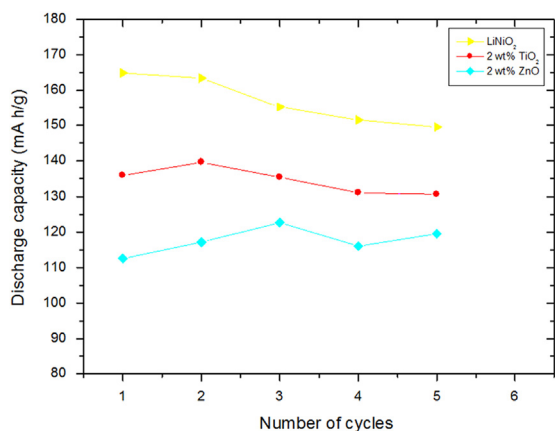


Fig. 5. Variations of discharge capacity at 0.1 C-rate with the number of cycles for  $\text{LiNiO}_2$ , 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , and 2 wt%  $\text{ZnO}$ -added  $\text{LiNiO}_2$ .

value of  $x$  in  $\text{Li}_x\text{NiO}_2$ . The larger change of the value of  $x$  will cause larger expansion and contraction of the  $\text{LiNiO}_2$  phase with the  $\alpha\text{-NaFeO}_2$  structure due to the intercalation and deintercalation. This will make the unit cell strained and distorted. With cycling, the interstitial sites and thus the  $\alpha\text{-NaFeO}_2$  structure will be destroyed. This decreases the fraction of the  $\text{LiNiO}_2$  phase, leading to the capacity fading of  $\text{LiNiO}_2$  with cycling. For the samples with smaller discharge capacity, the expansion and contraction due to intercalation and deintercalation can be within the limit of elasticity of  $\text{LiNiO}_2$ , and the lattice destruction can thus be small. The discharge capacity can

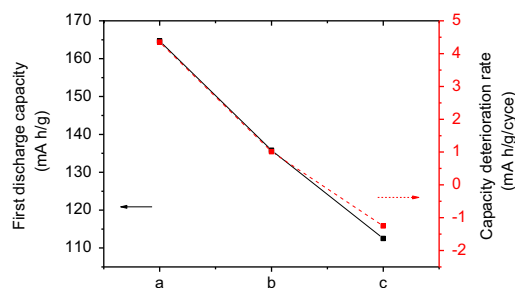


Fig. 6. Variations of the first discharge capacity and the capacity deterioration rate of (a)  $\text{LiNiO}_2$ , (b) 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , and (c) 2 wt%  $\text{ZnO}$ -added  $\text{LiNiO}_2$ .

accordingly decrease slowly with cycling (i.e., the capacity fading rate can be low).

Fig. 7 shows  $-\text{d}x/\text{d}V$  vs. voltage curves for the 1st and 2nd cycles of  $\text{LiNiO}_2$ , 1 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , 2 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ , and 5 wt%  $\text{TiO}_2$ -added  $\text{LiNiO}_2$ . At the peaks of the  $-\text{d}x/\text{d}V$  vs. voltage curves, two phases co-exist. All the samples undergo four phase transitions during charging: from a hexagonal structure (H1) to a monoclinic structure (M), from the monoclinic structure (M) to a hexagonal structure (H2), from the hexagonal structure (H2) to hexagonal structures (H2+H3), and from the hexagonal structures (H2+H3) to a hexagonal structure (H3). All the samples also undergo four phase transitions during discharging: from the hexagonal structure (H3) to the hexagonal structures (H2+H3), from



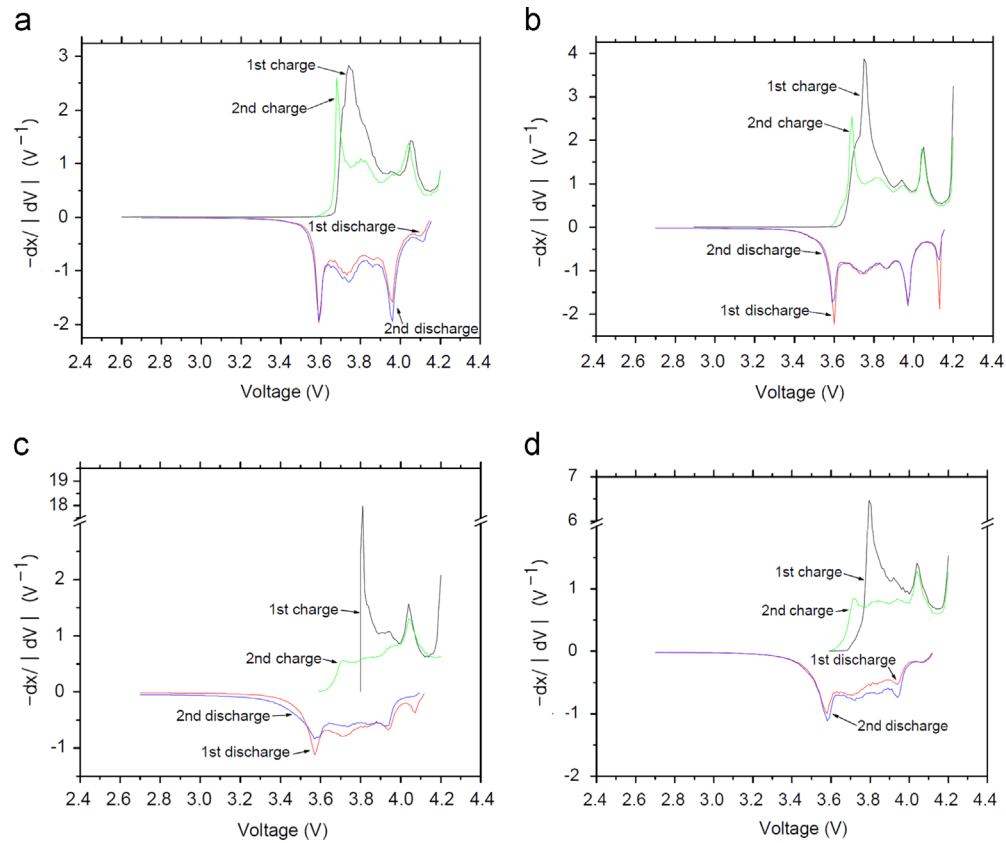


Fig. 7.  $-dx/dV$  vs. voltage curves for the 1st and 2nd cycles of (a)  $LiNiO_2$ , (b) 1 wt%  $TiO_2$ -added  $LiNiO_2$ , (c) 2 wt%  $TiO_2$ -added  $LiNiO_2$ , and (d) 5 wt%  $TiO_2$ -added  $LiNiO_2$ .

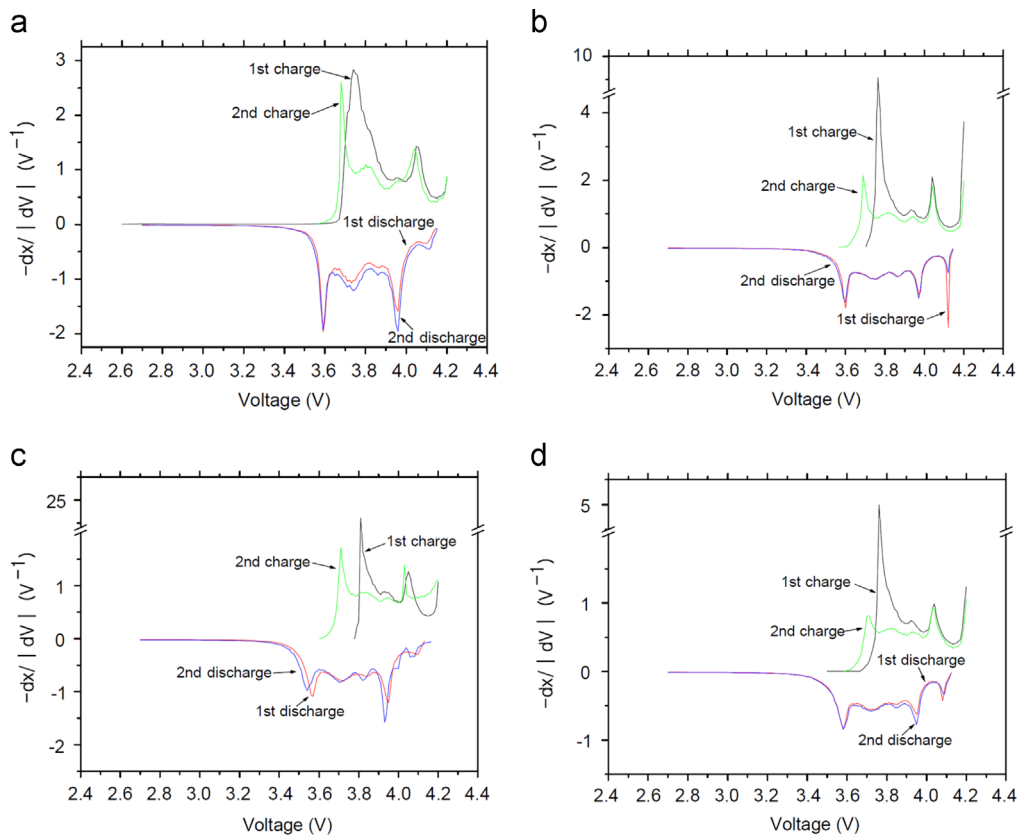


Fig. 8.  $-dx/dV$  vs. voltage curves for the 1st and 2nd cycles of (a)  $LiNiO_2$ , (b) 1 wt%  $ZnO_2$ -added  $LiNiO_2$ , (c) 2 wt%  $ZnO_2$ -added  $LiNiO_2$ , and (d) 5 wt%  $ZnO_2$ -added  $LiNiO_2$ .

the hexagonal structures (H2+H3) to the hexagonal structure (H2), from the hexagonal structure (H2) to the monoclinic structure (M), and from the monoclinic structure (M) to the hexagonal structure (H1). For 2 wt% TiO<sub>2</sub>-added LiNiO<sub>2</sub> and 5 wt% TiO<sub>2</sub>-added LiNiO<sub>2</sub>, at the first charging the peak for the phase transition from the hexagonal structure (H1) to the monoclinic structure (M) is very strong, but at the second charging it is weak. For discharging, the peaks become weaker as the added quantity of TiO<sub>2</sub> increases. The voltages of peaks for discharging are lower than those for charging.

The  $-dx/dV$  vs. voltage curves for the 1st and 2nd cycles of LiNiO<sub>2</sub>, 1 wt% ZnO<sub>2</sub>-added LiNiO<sub>2</sub>, 2 wt% ZnO<sub>2</sub>-added LiNiO<sub>2</sub>, and 5 wt% ZnO<sub>2</sub>-added LiNiO<sub>2</sub> are shown in Fig. 8. ZnO<sub>2</sub>-added LiNiO<sub>2</sub> samples show similar behaviors to TiO<sub>2</sub>-added LiNiO<sub>2</sub> samples. For 1 wt% TiO<sub>2</sub>-added LiNiO<sub>2</sub>, 2 wt% TiO<sub>2</sub>-added LiNiO<sub>2</sub>, and 5 wt% TiO<sub>2</sub>-added LiNiO<sub>2</sub>, at the first charging the peak for the phase transition from the hexagonal structure (H1) to the monoclinic structure (M) is very strong, but at the second charging it is weak.

#### 4. Conclusions

LiNiO<sub>2</sub> was prepared by solid state reaction, and LiNiO<sub>2</sub> was mixed with 1-, 2-, or 5 wt% TiO<sub>2</sub> or ZnO for the preparation of cathodes. The voltage vs. capacity curves for charge and discharge at different numbers of cycles for LiNiO<sub>2</sub>, 2 wt% TiO<sub>2</sub>-added LiNiO<sub>2</sub>, and 2 wt% ZnO<sub>2</sub>-added LiNiO<sub>2</sub> showed that in all the samples the first discharge capacity is much smaller than the first charge capacity probably because at the first charging Li ions which entered the Ni sites deintercalate. The addition of TiO<sub>2</sub> or ZnO decreased the discharge capacities, but improved the cycling performance. The discharge capacities of LiNiO<sub>2</sub> and 2 wt% TiO<sub>2</sub>-added LiNiO<sub>2</sub> decreased as the number of cycles increased. However, the discharge capacity of 2 wt% ZnO<sub>2</sub>-added LiNiO<sub>2</sub> increased overall as the number of cycles increased probably because the area of reaction interface increases due to the separation of ZnO from LiNiO<sub>2</sub> with the increase in the number of cycles. All the samples underwent four phase transitions during charging: from a hexagonal structure (H1) to a monoclinic structure (M), from the monoclinic structure (M) to a hexagonal structure (H2), from the hexagonal structure (H2) to hexagonal structures (H2+H3), and from the hexagonal structures (H2+H3) to a hexagonal structure (H3).

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