

Physical and structural properties of glasses in the $\text{TeO}_2\text{--TiO}_2\text{--Nb}_2\text{O}_5$ system

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Received 16 September 2006; received in revised form 24 November 2006; accepted 2 December 2006

Available online 19 January 2007

Abstract

Twelve glasses in the $\text{TeO}_2\text{--TiO}_2\text{--Nb}_2\text{O}_5$ system have been prepared. The glass forming region in the $\text{TeO}_2\text{--TiO}_2\text{--Nb}_2\text{O}_5$ ternary system was determined. The structural role of each component was studied by FTIR and some of their physical properties (density, molar volume, oxygen molar volume, transition temperature, thermal expansion coefficient, optical absorption and energy gap) were determined.

The glass structure is mainly built by $[\text{TeO}_4]$ groups, while Nb^{5+} and Ti^{4+} -ions play as network modifiers. As the Nb_2O_5 and TiO_2 concentration increases, $[\text{TeO}_4]$ groups progressively change to $[\text{TeO}_3]$ groups as a consequence of the network opening. The contribution of the three ions to the oxygen molar volume follows the order: $\text{Te}^{4+} > \text{Ti}^{4+} > \text{Nb}^{5+}$. TiO_2 incorporation and even more Nb_2O_5 improve the glasses thermal stability and the network reinforcement. TiO_2 is the component which contributes in the highest extent to decrease the glass energy gap.

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Keywords: Glass; Tellurites; Niobates; Spectroscopy; Thermal properties

1. Introduction

First systematic studies on tellurite glasses, initiated by Stanworth and co-workers,^{1,2} were performed by Imaoka³ and Vogel et al.⁴ They determined the limits of the glass forming area for several binary and ternary systems and some of their optical properties as well. Recently, the interest on tellurite glasses is focussed on their high refractive index, high phonon energy, which enlarges the transmission infrared spectra range up to $\sim 6\text{ }\mu\text{m}$, and an excellent non-linear behaviour.⁵ These properties, due to the high polarisability of Te^{4+} -ions (with a solitary electron pair $5s^2$), can be even more enhanced by means of the incorporation of other heavy metals oxides that can be easily polarised (e.g. Bi^{3+} , Pb^{2+}) or with empty d orbital (Ti^{4+} , Nb^{5+}).⁵ Apart from these special optical properties, other advantages of such glasses are their good thermal and chemical stability, low tendency to crystallisation and their ability to host rare earth ions. This fact has allowed the preparation of several glass families with added interest in optical and electrooptical applica-

tions and with noticeable advantages, in comparison with other conventional glasses. Kim et al.^{6,7} studied non-linear optical properties of several systems of binary tellurite glasses, Char-ton et al.⁸ determined the structural characteristics of glasses in the $\text{TeO}_2\text{--WO}_3$ system, Tokuda et al.⁹ prepared waveguides into $\text{Nb}_2\text{O}_5\text{--TeO}_2$ glasses. Other authors have enlarged the field of knowledge about tellurite glasses with research concerning ternary and quaternary systems.^{10–22}

The aim of the present work is to explore and to limit the glass forming area in the $\text{TeO}_2\text{--TiO}_2\text{--Nb}_2\text{O}_5$ system, as well as to characterise the structure of the glasses obtained and to determine some of their properties. Afterwards, some of such glasses will be selected as the best for a further study focussed on their application as photonic materials. Determination of the optical properties of these glasses will be the purpose for future research.

2. Experimental

2.1. Glasses composition and preparation

Twelve samples were prepared in the $\text{TeO}_2\text{--TiO}_2\text{--Nb}_2\text{O}_5$ system. Nominal compositions are summarised in Table 1.

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Table 1
Composition of the samples prepared (mol%) and density at 23 °C (g cm⁻³)

Sample	TeO ₂	TiO ₂	Nb ₂ O ₅	Density
1	95	–	5	5.518
2 ^a	95	5	–	Not determined
3	90	–	10	5.413
4	90	5	5	5.429
5	90	10	–	5.455
6	85	–	15	5.327
7	85	5	10	5.334
8	85	10	5	5.345
9 ^a	85	15	–	5.361
10	80	5	15	5.241
11	80	10	10	5.255
12 ^b	75	10	15	5.170

^a Crystalline sample.

^b Opal glass.

By melting 10 g batches of high-purity reagents TeO₂ (Alfa 99.99), Nb₂O₅ (Alfa 99.9985) and TiO₂ (Sigma Aldrich 99.99), the selected compositions were prepared by heating them in a platinum crucible placed in an electrical vertical furnace ThermostatTM, at variable temperatures between 720 and 840 °C during 30 min. The melts were stirred three times and then poured onto a preheated brass plate, annealed 15 min at 400–440 °C and further cooled at 3 °C min⁻¹ down to room temperature. All the samples prepared are undoubtedly transparent glasses, except sample nos. 2, 9 and 12.

2.2. Characterisation techniques

FT infrared spectra were recorded with a NicoletTM model Magna 550 spectrophotometer in the 1100–400 cm⁻¹ range, by using the CsI pellets technique. 0.0005 g of each sample were diluted in 0.1000 g anhydrous CsI and pressed up to 10 tonnes. Spectra were immediately recorded. The densities were determined at 23 °C by the Archimedes' method dipping the samples of the investigated glasses in trichloroethylene ($d_{23\text{ }^\circ\text{C}} = 1.455\text{ g cm}^{-3}$). The experimental density data obtained as well as the other values calculated from them are affected by a maximum error of 0.04%.

Glass transition temperature T_g and linear expansion coefficient $\alpha_{100-320\text{ }^\circ\text{C}}$ were determined with a differential dilatometer NetzschTM, model 402 P. For this purpose, planoparallel slabs of the samples were cut and polished by the two sides in which the palpator system of the equipment was placed. Experimental T_g values obtained are affected by a maximum error of 1%, while the experimental values of α are affected by a maximum error of 0.4%.

From optically polished planoparallel slabs 1 mm thickness optical absorption spectra were obtained in the 300–900 nm range. A spectrophotometer ShimadzuTM model 3100 was used. Only transparent glass samples were optically studied. Those samples were cut and polished firstly using a 600 grit SiC paper and then with CeO₂ aqueous suspension.

Crystalline phases in the samples prepared were identified by X-ray diffraction. A PhilipsTM X Pert diffractometer was used under the following experimental conditions: Cu K α_1 radi-

ation ($\lambda = 0.15405\text{ nm}$) with a Ni filter and a 0.1 mm detector collimator at 50 kV and 40 mA.

3. Results and discussion

3.1. Glass forming area

Fig. 1 shows the compositions studied in the ternary TeO₂–TiO₂–Nb₂O₅ system as well as the glass forming region. Among the compositions in the binary TeO₂–TiO₂ system, only the sample 90TeO₂·10TiO₂ could be obtained as a glass. Increasing the TeO₂ molar percentage up to the composition 95TeO₂·5TiO₂ enhanced the formation of α -TeO₂. Consequently, decreasing the TeO₂ molar percentage up to 85% (sample 85TeO₂·15TiO₂) caused a mixture of crystalline tetragonal α -TeO₂ and cubic TiO₂·3TeO₂, as was confirmed by XRD. In the binary system, TeO₂–Nb₂O₅ the composition 85TeO₂·15Nb₂O₅ is the forming glass limit under the experimental conditions used in the present work. Nevertheless, the glass forming region can be enlarged by using other preparation conditions.²³ All the other compositions prepared yielded lightly yellow transparent glasses, unless the sample 75TeO₂·10TiO₂·15Nb₂O₅ which originated an opal glass.

3.2. FTIR spectra

The FTIR spectra of the glasses of the present investigation are shown in Fig. 2. As known, tellurite glasses follow the pattern of crystalline α -TeO₂, which are formed by [TeO₄] groups as trigonal bipyramids (tbp).¹⁷ In tellurite glasses, such structural units can progressively form [TeO₃₊₁] and trigonal pyramids [TeO₃] (tp) when the glass network becomes more open and non-bridging oxygens are created due to the incorporation of modifier ions.^{17,24–26}

The spectrum of crystalline TeO₂ (Fig. 2a) shows two net peaks at 775 and 658 cm⁻¹ and a shoulder at about 627 cm⁻¹.

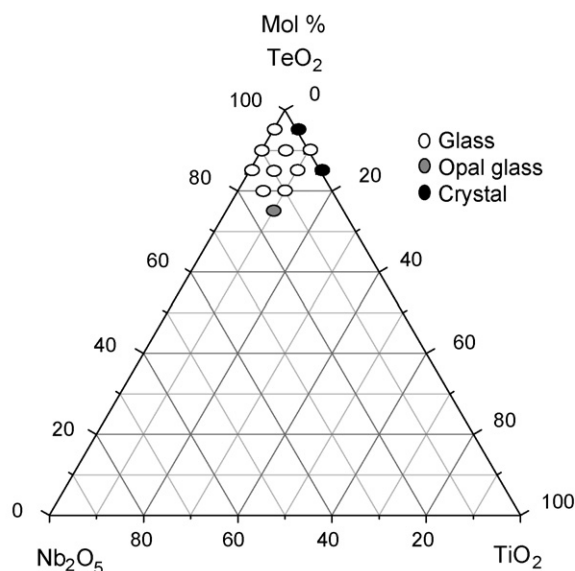


Fig. 1. Glass forming region in the TeO₂–TiO₂–Nb₂O₅ ternary system.

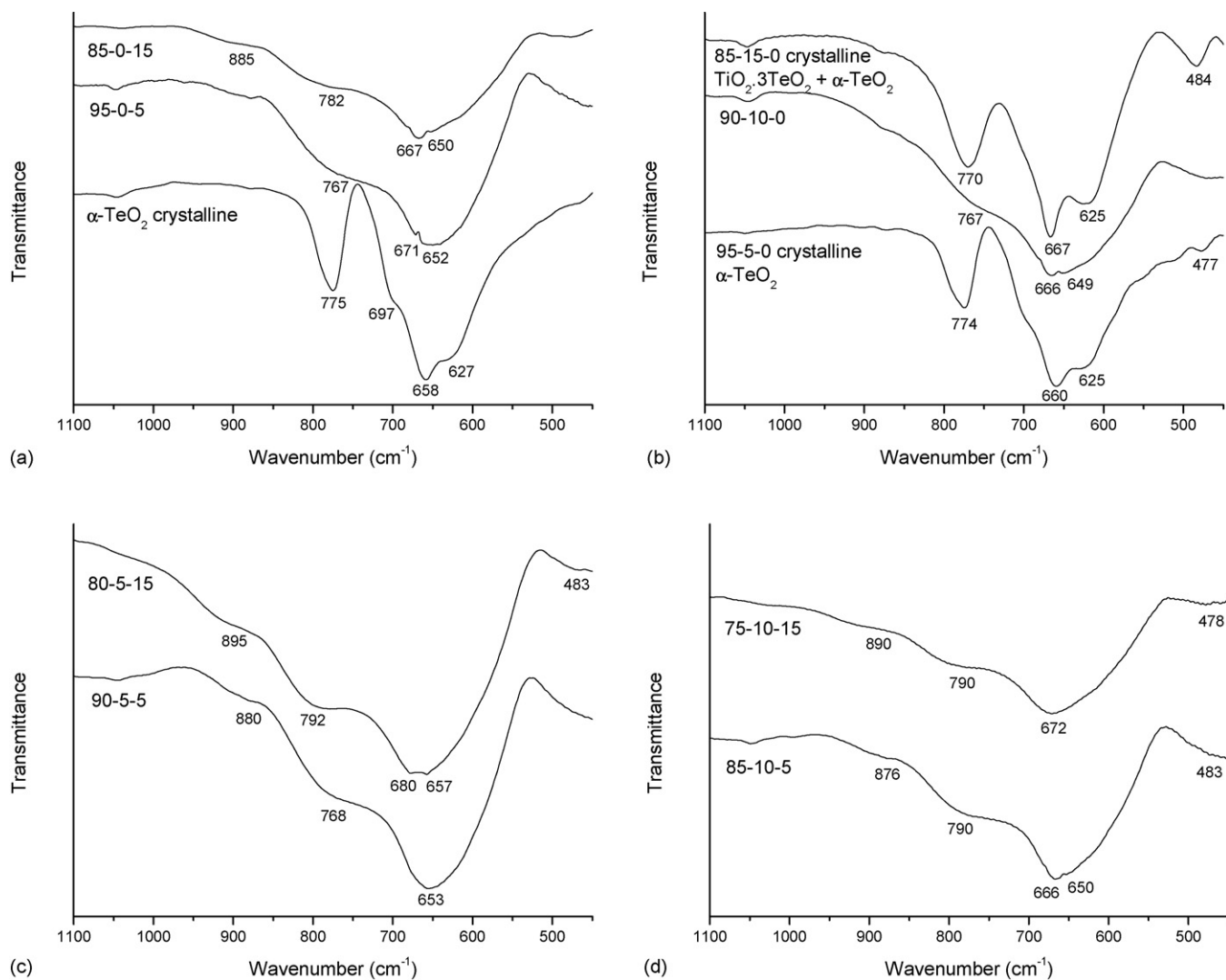


Fig. 2. FTIR spectra of some of the samples studied: (a) binary $\text{TeO}_2\text{--Nb}_2\text{O}_5$ samples; (b) binary $\text{TeO}_2\text{--TiO}_2$ samples; (c) ternary 5 mol% TiO_2 samples; (d) ternary 10 mol% TiO_2 samples.

3.2.1. Glasses in the binary $\text{TeO}_2\text{--Nb}_2\text{O}_5$ system

The incorporation of Nb_2O_5 causes an important change in the tellurite glassy network. Two characteristic bands of the $[\text{TeO}_4]$ (tbp) groups in $\alpha\text{-TeO}_2$ at 627 and 658 cm^{-1} appear together forming a wide band at about $652\text{--}671\text{ cm}^{-1}$ for the glass $95\text{TeO}_2\cdot 5\text{Nb}_2\text{O}_5$, while for the glass $85\text{TeO}_2\cdot 15\text{Nb}_2\text{O}_5$ such vibration appears at about $650\text{--}667\text{ cm}^{-1}$. This band contains the sharp absorption peak at 620 cm^{-1} , which is observed in potassium niobate glasses and was assigned by Sato et al.²⁷ to the Nb–O stretching, in $[\text{NbO}_6]$ octahedral groups linked by their vertices. The TeO_2 band at 775 cm^{-1} forms a shoulder centred at 767 and 782 cm^{-1} , respectively (Fig. 2a).

The shift of the mentioned bands can be explained by a change of the coordination of Te atoms in $[\text{TeO}_4]$ (tbp) groups towards $[\text{TeO}_3]$ (tp) groups, due to the fact that Te–O bonds in $[\text{TeO}_3]$ polyhedra are shorter and, hence, less polarised. This structural change, which occurs when modifier ions are incorporated (as Wen-Hai et al.¹⁰ pointed out in $\text{PbO--Nb}_2\text{O}_5\text{--TeO}_2$ glasses, Arnaudov et al.²⁶ in binary $\text{TeO}_2\text{--Nb}_2\text{O}_5$ glasses and Lin et al.¹⁸

in $\text{TeO}_2\text{--Nb}_2\text{O}_5\text{--ZnO}$) confirms that in the glasses studied here most of the Nb^{5+} -ions are partially incorporated to the glassy TeO_2 network as modifier ions in $[\text{NbO}_6]$ groups. This yields the formation of non-bridging oxygens and the shortening of the Te–O bond, which reinforces its vibration.

To support this interpretation let us indicate that by each TeO_2 mole that is substituted by 1 mol of Nb_2O_5 , two Nb^{5+} -ions and five oxygen ions are incorporated to the network. That is, the oxygen excess is not enough to form the coordination of $[\text{NbO}_6]$ groups. To complete this kind of coordination the incorporation of oxygen atoms from the $[\text{TeO}_4]$ groups is required with the subsequent partial formation of $[\text{TeO}_3]$ groups.

Although Lin et al.¹⁸ assume a network forming role for niobium oxide and they assign to the $[\text{NbO}_4]$ vibrations the band at 890 cm^{-1} in $\text{TeO}_2\text{--Nb}_2\text{O}_5\text{--ZnO}$ glasses, the niobium oxide incorporation in the glasses studied here as $[\text{NbO}_4]$ groups is not probable. If $[\text{NbO}_4]$ groups would exist, the ratio $[\text{TeO}_3]/[\text{TeO}_4]$ will change since the formation of such niobium tetrahedral groups will contribute to restore bridging bonds and will increase

the number of $[\text{TeO}_4]$ (tbp) groups just diminishing the $[\text{TeO}_3]$ (tp) groups. In that case a shift of the $[\text{TeO}_4]$ characteristic bands towards its initial position at lower wavenumbers would be observed, as Murugan et al.²² pointed out in its Raman study on glasses containing a maximum Nb_2O_5 content of the same order of magnitude. In our opinion, this band that appears as a shoulder at $\sim 880\text{ cm}^{-1}$ in binary and ternary tellurite glasses containing Nb_2O_5 (Fig. 2a, c and d), confirms the existence of $[\text{NbO}_6]$ octahedral groups, as Tatsumisago et al.²⁸ described for ternary lithium–earth alkaline niobate glasses.

3.2.2. Glasses in the binary TeO_2 – TiO_2 system

The FTIR spectrum of the sample $95\text{TeO}_2\cdot 5\text{TiO}_2$ (Fig. 2b), whose X-ray diffractogram (not shown) corresponds to that of the crystalline tetragonal α - TeO_2 , does not show any noticeable difference when compared with the spectrum of the reference crystalline TeO_2 . The presence of 5 mol% TiO_2 does not change the spectrum, except the appearance of a small band at 477 cm^{-1} . The spectrum of the glass $90\text{TeO}_2\cdot 10\text{TiO}_2$ also shows a shift of the bands at 625 and 660 cm^{-1} towards 649 and 666 cm^{-1} , respectively (similar behaviour as the glasses of the TeO_2 – Nb_2O_5 binary system), giving rise to a wide band, which includes the band at 774 cm^{-1} as a shoulder. This widening can be attributed to a deformation of $[\text{TeO}_4]$ groups, due to the incorporation of TiO_2 . The molar substitution of TeO_2 by TiO_2 , which show the same number of oxygens, does not vary the oxygen/cation ratio in the resulting network. The spectrum of the sample $85\text{TeO}_2\cdot 15\text{TiO}_2$ which is formed by two crystalline phases (α - TeO_2 and $\text{TiO}_2\cdot 3\text{TeO}_2$) is similar to that of α - TeO_2 . The only difference is the more intense and better defined band at 484 cm^{-1} , which corresponds to the small vibration at 477 cm^{-1} pertaining to binary glasses containing 5 and 10% TiO_2 . Such a band can be attributed to the Ti–O vibration in octahedral $[\text{TiO}_6]$ groups that usually appears in silicitanate glasses in the 500 – 600 cm^{-1} range.^{29,30} The lower field intensity of Te^{4+} -ions in tellurite glasses related to the field intensity of Si^{4+} -ions in silicate glasses, probably causes the shift observed around $\sim 500\text{ cm}^{-1}$ in silicate glasses towards $\sim 480\text{ cm}^{-1}$ in tellurite glasses.

A comparison between the structural variations of the tellurite network induced by the incorporation of 5 mol% TiO_2 with those produced by the same molar percentage of Nb_2O_5 (bearing in mind that for each mole of TiO_2 , two Nb^{5+} -ions are incorporated), indicates that the main difference that can be observed between the two binary samples $95\text{TeO}_2\cdot 5\text{TiO}_2$ and $95\text{TeO}_2\cdot 5\text{Nb}_2\text{O}_5$ is that the former is not a glass (indeed it is formed by crystalline TeO_2 and a low TiO_2 concentration, which does not affect the corresponding spectrum), and in the latter one the adding of Nb_2O_5 favours the glass formation with the small network distortion already described.

3.2.3. Glasses in the ternary TeO_2 – TiO_2 – Nb_2O_5 system

In the two series of ternary glasses with constant content of 5 and 10 mol% TiO_2 (Fig. 2c and d) the increasing incorporation of Nb_2O_5 from 5 to 15 mol% causes a progressive shift of the TeO_2 characteristic bands, especially for that at 774 cm^{-1} , which appears at about 790 – 792 cm^{-1} . This shift is even higher than the

shift observed between 756 and 778 cm^{-1} in the samples of the TeO_2 – Nb_2O_5 binary system for the same molar variation from 5 to 15% Nb_2O_5 . In other words, Te–O bonds are reinforced as a consequence of the simultaneous presence of Ti^{4+} -ions and Nb^{5+} -ions, which confirm their role as modifier ions.

3.3. Density and molar volume

The measured density values listed in Table 1 vary between 5.170 and $5.518 \pm 2 \times 10^{-3}\text{ g cm}^{-3}$ for the glasses $75\text{TeO}_2\cdot 10\text{TiO}_2\cdot 15\text{Nb}_2\text{O}_5$ and $95\text{TeO}_2\cdot 5\text{Nb}_2\text{O}_5$, respectively. From these density values, the molar volume of glasses ($V_M = \sum x_i M_i / \rho$) and the molar volume of oxygen (volume of glass in which 1 mol of oxygen is contained, $V_O = (\sum x_i M_i / \rho)(1 / \sum x_i n_i)$) were calculated. x_i is the molar fraction of each component i , M_i the molecular weight, ρ the glass density and n_i is the number of oxygen atoms in each oxide.

3.3.1. Molar volume

As seen in Fig. 3, the variation of the molar volume of the glasses is plotted as a function of the molar fraction of each one of the three oxides and a series of straight lines are obtained. Among the three oxides, the most important one in contributing to the increase in the molar volume is the Nb_2O_5 (Fig. 3a), since for each mole incorporated, two niobium atoms and five oxygen atoms are introduced, while for the other two components the cation/oxygen ratio is 1/2. For the same Nb_2O_5 concentration the molar volume increases with the TeO_2 content and decreases with the TiO_2 content. Increasing the molar fraction of TiO_2 , the molar volume decreases with higher slope when TiO_2 substitutes the Nb_2O_5 mole by mole. However, when the TiO_2 substitutes the TeO_2 , the molar volume scarcely changes, as can be observed in the three lines (almost parallel with slopes -5.5 ± 0.2) of Fig. 3b. The molar volume decreases strongly when the TeO_2 substitutes the Nb_2O_5 (lines with an average slope of -36.5 ± 0.6) and slightly increases when it substitutes the TiO_2 (lines with slope of 5.5 ± 0.2) (Fig. 3c).

Molar volume is limited by the space occupied by the structural units of the three oxides forming 1 mol glass. Logically, the molar volume increases: (i) with the number of oxygen atoms; (ii) with the proportion and cation radius; (iii) when the coordination number increases and (iv) when the field intensity of cations diminishes.

Therefore, for the same molar percentage of oxide, the Nb_2O_5 contributes to increase the glass molar volume more than the other two oxides. This is due to its octahedral coordination with the highest number of oxygen atoms per cation, which occupy a larger space. For constant TiO_2 concentration, the substitution of 10% TeO_2 by Nb_2O_5 mole by mole yields a molar volume increase of 11%. However, for constant Nb_2O_5 the substitution mole by mole of 10% TeO_2 by TiO_2 gives rise to a molar volume decreasing of 1.7%. This can be explained by the low space taken by the tetrahedral coordination of $[\text{TiO}_4]$ groups, due to both the lower radius of Ti^{4+} -ions and their higher field intensity.

Since for glasses molar refraction and polarisability is directly proportional to the molar volume, one can predict that glasses with the higher molar volume will be those showing

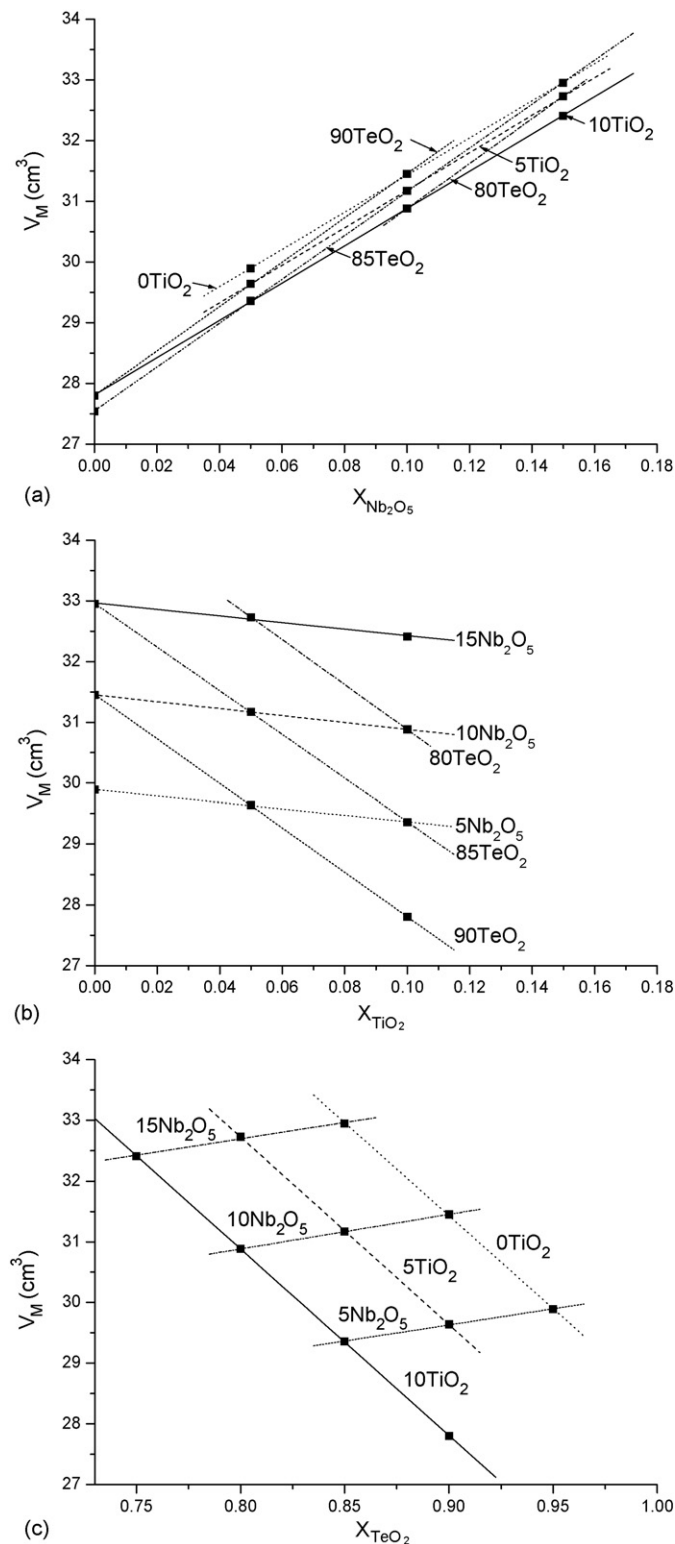


Fig. 3. Variation of the molar volume of glasses as a function of the molar fraction of each one of their component oxides: (a) Nb₂O₅, (b) TiO₂ and (c) TeO₂.

higher refractive index, lower phonon energy and higher third order dielectric susceptibility (χ^3).

3.3.2. Oxygen molar volume

The variation of the oxygen molar volume (V_O) has been studied as a function of the cation fraction (X_{cat}) for each one of the three components, for constant concentration of the other two components. This parameter has been referred as the ion fraction instead of the molar fraction. The reason is based on two factors: (i) because the cation/oxygen ratio is different for the three oxides of the glass system studied and (ii) because in this way the influence due to the cations is more clearly defined, since their polarising power (or their field intensity) is the determining factor for the structural packing of the oxygen-based glassy network.

The oxygen molar volume of glasses gives better information about their structure. Their variation as a function of the cation fraction shows a different behaviour compared with those of the molar volume previously described. As seen in Fig. 4a, the molar volume strongly increases with the molar fraction of Nb₂O₅, while the oxygen molar volume decreases as a function of the cation fraction $X_{\text{Nb}^{5+}}$, when the molar proportion of the other two components is constant.

The decreasing of the oxygen molar volume is a linear function and can be fitted to three lines almost parallel (slope -2.65 ± 0.8) for constant molar percentages of TiO₂, i.e. when the Nb₂O₅ substitutes the TeO₂ mole by mole. For the same $X_{\text{Nb}^{5+}}$, the molar volume decreases about 0.9% when 5 mol% TeO₂ is substituted by 5 mol% TiO₂. Such decreasing reaches 1.8% when 10 mol% TiO₂ is substituted by 10 mol% TeO₂. In Fig. 4a, it is also observed that for constant molar percentages of TeO₂, the V_O values decrease as a linear function with the fraction $X_{\text{Nb}^{5+}}$. In this case, three straight lines almost parallel can be fitted when Nb₂O₅ substitutes TiO₂, though such decreasing occurs with lower slope (-1.1 ± 0.25). That is, the oxygen molar volume V_O always decreases with the increasing of $X_{\text{Nb}^{5+}}$ both when Nb₂O₅ substitutes the TeO₂ and the TiO₂. Since this decreasing is more noticeable in the first case, for the same $X_{\text{Nb}^{5+}}$ the V_O is the lowest when the TiO₂ molar percentage is the highest and the TeO₂ molar percentage is the lowest.

The plot of V_O as a function of $X_{\text{Ti}^{4+}}$ shown in Fig. 4b confirms the former results. For constant molar percentages of Nb₂O₅, when TeO₂ is substituted by TiO₂, the V_O values decrease linearly following three parallel lines with a practically constant slope (-2.61 ± 0.17). For the same $X_{\text{Ti}^{4+}}$ such decrease is about 1.6% when 5 mol% TeO₂ is substituted by 5 mol% Nb₂O₅, and at about 3.2% when 10 mol% TeO₂ is substituted by 10 mol% Nb₂O₅. On the contrary, for constant TeO₂ molar percentages, V_O also increases linearly with $X_{\text{Ti}^{4+}}$, when Nb₂O₅ is substituted by TiO₂. These straight lines are symmetric with very similar slopes to the one mentioned above but with a positive value. Therefore, it can be deduced that for constant $X_{\text{Ti}^{4+}}$, the TeO₂ causes the oxygen molar volume to increase in the same extension than the decrease caused by the same molar percentage of Nb₂O₅. In other words, between the contribution of Nb₂O₅ and the contribution of

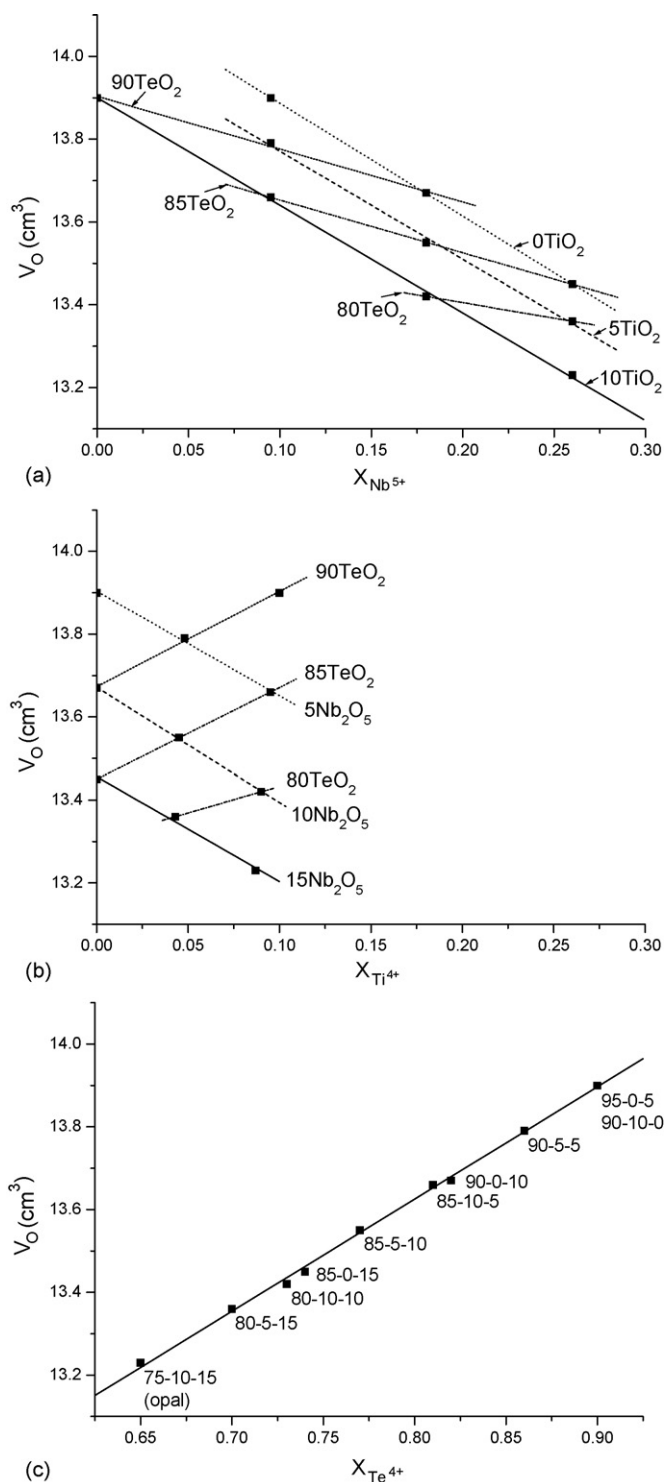


Fig. 4. Variation of the oxygen molar volume of glasses as a function of the cation fraction of each one of their component oxides: (a) Nb⁵⁺, (b) Ti⁴⁺ and (c) Te⁴⁺.

TeO₂, related the oxygen molar volume, there is a ratio of 1:2, approximately.

Fig. 4c shows how V_O increases linearly with $X_{\text{Te}^{4+}}$, independently of the molar percentages of the other two oxides. This indicates that TeO₂ is the most important constituent affecting the V_O value, since it is the major glass component and, hence, the network forming oxide.

The decrease of oxygen molar volume indicates structural packing in the glass network, which depends on two main factors: the cation radius and, especially, their field intensity. Therefore, the packing degree will be higher for higher cation field intensity and lower cation radius. In this way, it could be explained that both Nb⁵⁺ and Ti⁴⁺, with the same field intensity (~ 1.20), contribute in the same extent to reduce the oxygen molar volume. This also explains that the slopes of straight lines for constant molar concentrations [Nb₂O₅] and [TiO₂] are similar (-2.61 ± 0.18 and -2.65 ± 0.80 , respectively) (Figs. 4a and b). On the contrary, Te⁴⁺-ions, whose field intensity is the lowest (~ 0.93), expand the glass network and increase the V_O value (Fig. 4c). This figure represents another confirmation about the same effect of both Ti⁴⁺-ions and Nb⁵⁺-ions on the V_O value when they substitute each other mole by mole. This also explains that segments corresponding to different constant concentrations of TiO₂ and Nb₂O₅ are located on the same straight line.

3.4. Glass transition temperature

In all cases, glass transition temperature T_g shows a linear variation when is plotted against the cation fraction of each one of the three components (Fig. 5). T_g values increase with $X_{\text{Nb}^{5+}}$ (Fig. 5a), and for constant values of $X_{\text{Nb}^{5+}}$, the glass transition temperature increases with the molar percentage of TiO₂ when it substitutes TeO₂. In the glass series with 80 mol% TeO₂ transition temperature does not change practically. For the two series with 85 and 90 mol% TeO₂ transition temperature lightly increases when TiO₂ is substituted by Nb₂O₅.

Likewise, Fig. 5b shows a series of straight lines indicating that T_g increases gradually with the cation percentage $X_{\text{Ti}^{4+}}$ when TeO₂ is substituted mole by mole by TiO₂ while the Nb₂O₅ concentration is constant. For the same $X_{\text{Ti}^{4+}}$ value, the lower is the TeO₂ molar content and the higher is the Nb₂O₅ concentration, the higher is the T_g increase. When $X_{\text{Ti}^{4+}}$ increases and the Nb₂O₅ concentration decreases under constant TeO₂ content, a clear T_g variation is not observed.

From these results, it can be deduced that as the proportion of Te⁴⁺-former ions decreases, and consequently the glass network is open due to the higher number of non-bridging oxygens, the T_g values increase. This behaviour is the contrary respect to the currently observed in other glasses, since the incorporation of modifier ions causes a reticular broken down and a decreasing of the structural cohesion. These facts determine a drop of both T_g and softening temperature. This unusual behaviour in tellurite glasses can be explained on the basis of the FTIR spectra interpretation, i.e. on the progressive increasing of [TeO₃] (tp) groups which have stronger Te–O bonds, as a consequence of the increasing Nb⁵⁺-modifier ions incorporation.

3.5. Thermal expansion coefficient

The values of thermal expansion coefficients $\alpha_{100-320^\circ\text{C}}$ (Fig. 6) vary between 10.7 and $16.9 \times 10^{-6} \text{ K}^{-1}$, following a monotonous behaviour. The lower expansion coefficient corresponds to the glass 80TeO₂·5TiO₂·15Nb₂O₅, and the highest one to the glass 95TeO₂·5Nb₂O₅.

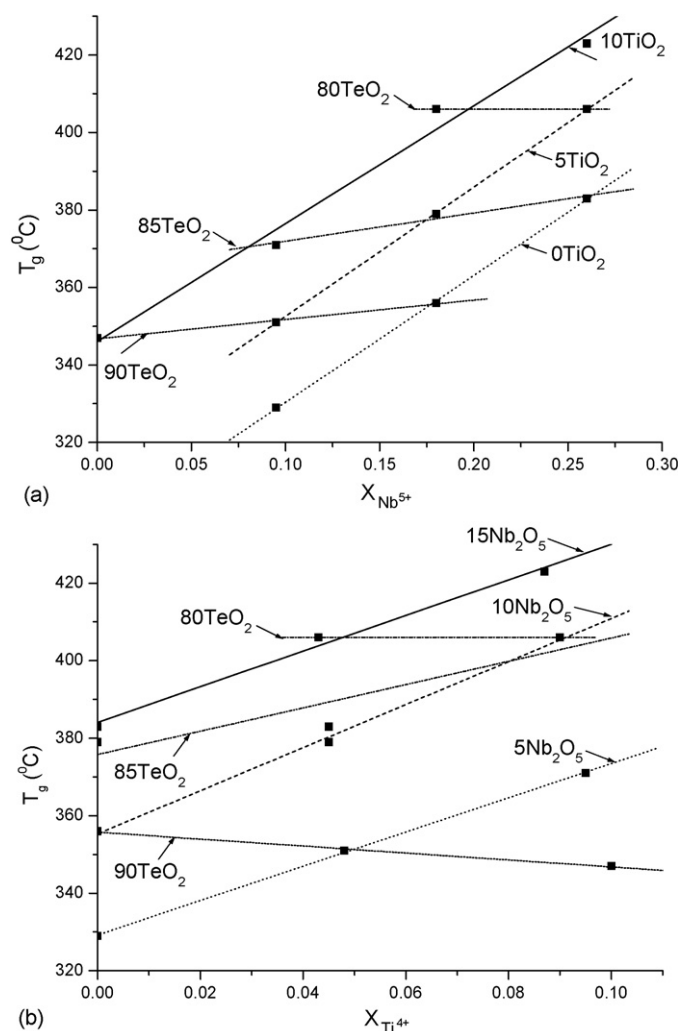


Fig. 5. Variation of the glass transition temperature T_g of glasses as a function of the cation fraction of their component oxides: (a) Nb⁵⁺ and (b) Ti⁴⁺.

α Values decrease as the $X_{Nb^{5+}}$ increases when Nb₂O₅ substitutes TeO₂ mole by mole and the TiO₂ concentration remains constant (Fig. 6a). Such a decrease is more noticeable for molar concentrations of 5 and 10 mol% TiO₂. In glasses with a constant TeO₂ content (90, 85 or 80 mol%), the lower the TeO₂ content, the higher α variation as a function of $X_{Nb^{5+}}$. When [TiO₂] is substituted by [Nb₂O₅] mole by mole in the glass series with [TeO₂]=80%, α varies suddenly. In the glass series with [TeO₂]=85%, α decreases slightly. And, finally, in the glass series with [TeO₂]=90%, α increases slightly.

Fig. 6b also shows a progressive α decrease with $X_{Ti^{4+}}$ when [Nb₂O₅] is constant and TeO₂ is substituted by TiO₂. On the contrary, the expansion coefficient increases with $X_{Ti^{4+}}$ when [Nb₂O₅] is substituted by [TiO₂] under constant [TeO₂]. α Values increase with the TeO₂ molar percentage, although the corresponding increasing slope decreases when the TeO₂ proportion increases. This behaviour (also attributable to the formation of [TeO₃] (tp) groups) is consistent with the transition temperature variation. As the $X_{Nb^{5+}}$ increases, T_g is raised up and α decreases as a consequence of the Te–O bonds rein-

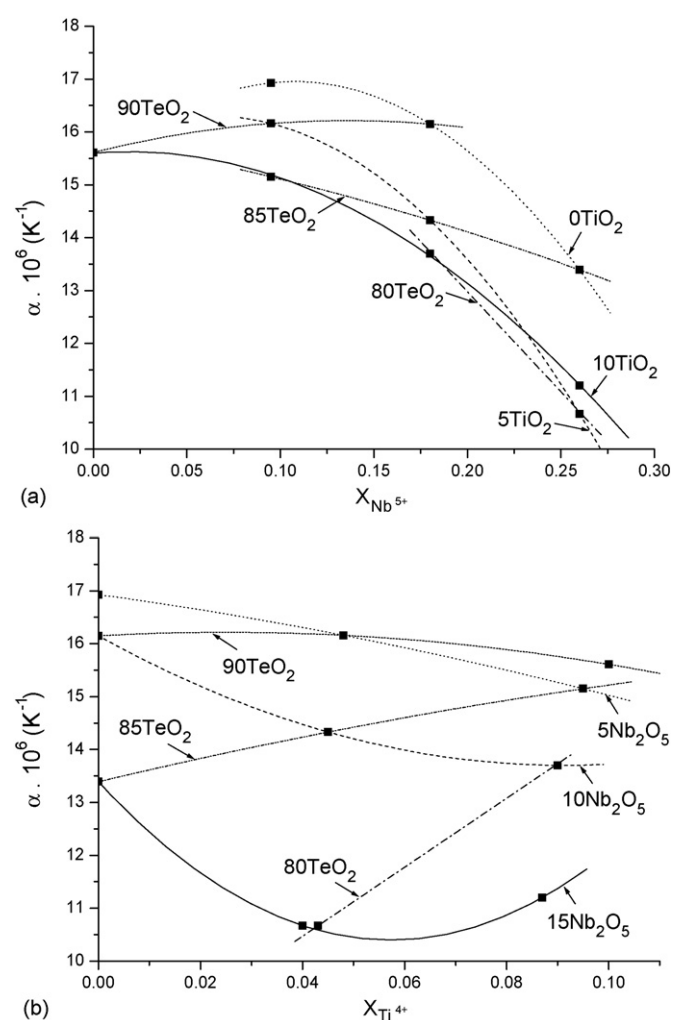


Fig. 6. Variation of the thermal expansion coefficient of glasses as a function of the cation fraction of their component oxides: (a) Nb⁵⁺ and (b) Ti⁴⁺.

forcement in the [TeO₃] groups. The substitution of [TeO₂] by [Nb₂O₅] under constant [TiO₂] causes a stronger α decreasing (high T_g increasing slope). When [TiO₂] is substituted by [Nb₂O₅] under constant [TeO₂], α decreasing is softer, and even shows a light increasing for [TeO₂]=90%. In this case, the T_g increasing also proceeds with lower slope.

3.6. Optical absorption

It is well known that the UV absorption edge of the glasses shifts to longer wavelength by increasing the molecular weight of their components.^{31–33} Liu et al.³¹ observed in the BaO–TeO₂–B₂O₃ glass system that the absorption edge shifts from 320 towards 450 nm (E_g decreases), when the TeO₂ proportion increases from 15 to 60 mol%. Likewise, Ahmed et al.³² also found a similar absorption edge shift in TeO₂–GeO₂ binary glasses when the molar ratio [TeO₂]/[GeO₂] increases. Moreover, Al-Ani et al.³³ observed in TeO₂–WO₃ binary glasses an absorption edge shift towards longer wavelength (lower E_g values), when the [TeO₂] is substituted by the [WO₃] heavier oxide.

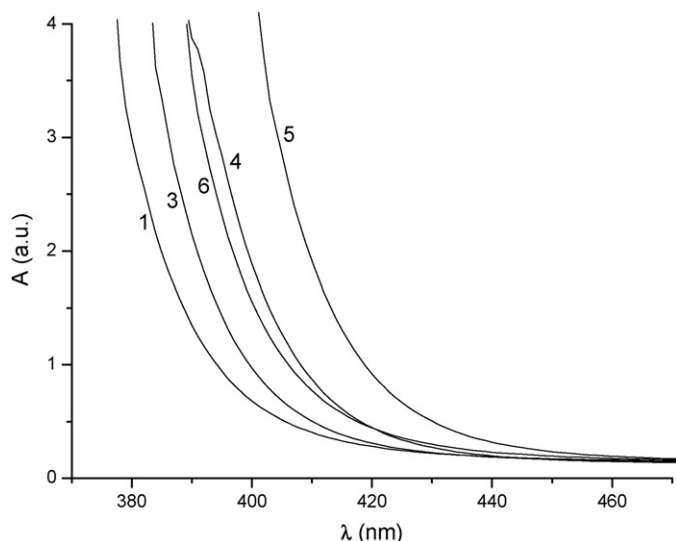


Fig. 7. Optical absorption spectra of some of the glass samples studied: glass 1, glass 3, glass 4, glass 5 and glass 6.

The absorption spectra of the glasses studied are plotted in Fig. 7. Such spectra were recorded from optically polished planoparallel glass slabs 1 mm thickness. For clarity only some spectra were represented: those from three samples with $[\text{TeO}_2]=90\text{ mol}\%$, and those of three samples with $[\text{TiO}_2]=0$ and decreasing $[\text{TeO}_2]$ concentrations from 95 to 85 mol%. No absorption band in the 300–900 nm range is observed for all samples. The yellow colouring of the glasses is due to a variable shift of the ultraviolet absorption edge towards the visible range, which depends on the glass composition. In the same way as in the spectra after Liu et al.,³¹ the absorption edge of the glasses studied here falls sharply to 400–450 nm and their base line is very straight. With the aim to calculate the absorption edge, the values corresponding to the same absorbance ($A=0.5$) were conventionally taken. The glass energy gap E_g and its variation as a function of $X_{\text{Te}^{4+}}$ is shown in Fig. 8.

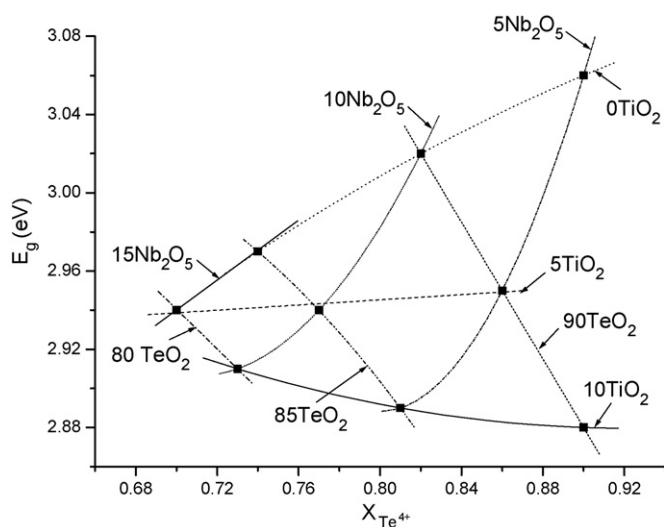


Fig. 8. Variation of the energy gap E_g referred to a constant optical absorbance ($A=0.5$) as a function of the cation fraction $X_{\text{Te}^{4+}}$.

The highest value of E_g corresponds to the glass with higher molar proportion of TeO_2 (composition $95\text{TeO}_2\cdot 5\text{Nb}_2\text{O}_5$) ($E_g=3.06\text{ eV}$). For lower TeO_2 content, E_g progressively decreases when TeO_2 is substituted by TiO_2 for constant $[\text{Nb}_2\text{O}_5]=5\text{ mol}\%$, up to the composition $85\text{TeO}_2\cdot 10\text{TiO}_2\cdot 5\text{Nb}_2\text{O}_5$ ($E_g=2.89\text{ eV}$). The higher the initial TeO_2 molar concentration, the higher the E_g decreasing. The increasing incorporation of TiO_2 is mainly responsible for the E_g diminishing. As is shown in Fig. 8, the line corresponding to $[\text{TiO}_2]=0$ presents an increasing tendency against $X_{\text{Te}^{4+}}$; the $[\text{TiO}_2]=5\text{ mol}\%$ line has a negligible slope and, finally, the $[\text{TiO}_2]=10\text{ mol}\%$ shows a light decreasing tendency.

Likewise, when TeO_2 is substituted by Nb_2O_5 mole by mole, a strong E_g diminishing occurs for $[\text{TiO}_2]=0$. This fact can be explained because the increasing incorporation of Nb^{5+} -ions as network modifiers open the network and creates non-bridging oxygens, as it was mentioned above. In the glass series with constant $[\text{TiO}_2]=5\text{ mol}\%$, the replacement of TeO_2 by Nb_2O_5 does not vary E_g practically. In the series with $[\text{TiO}_2]=10\text{ mol}\%$, the E_g value even decreases when TeO_2 is substituted by Nb_2O_5 . This change of tendency is due to the TiO_2 incorporation, which affects the E_g value even more than the other two glass oxides.

When $[\text{TeO}_2]$ remains constant, the replacement of Nb_2O_5 by TiO_2 determines an E_g decreasing, which diminishes for lower $[\text{TeO}_2]$. The lowest E_g value (2.88 eV) corresponds to the glass $90\text{TeO}_2\cdot 10\text{TiO}_2$.

Taking in mind these results, the present authors do not discard that Ti^{4+} could have a role as network modifier ions that, as is known, decrease the E_g value.

4. Conclusions

In the studied glasses the network is built by $[\text{TeO}_4]$ (tbp) groups. Nb^{5+} -ions play as network modifiers in octahedral coordination. They produce a noticeable glass network distortion as the TeO_2 characteristic FTIR absorption bands shift towards higher wavenumber indicate. Ti^{4+} -ions seem to be incorporated also as network modifiers in octahedral coordination as the $\sim 475\text{ cm}^{-1}$ FTIR absorption band show (although for TiO_2 concentration as low as that of the glasses studied here, no network distortion occurs, compared with those produced by Nb^{5+} -ions). Both Ti^{4+} -ions and Nb^{5+} -ions contribute to a shift increasing of the characteristic TeO_2 FTIR absorption bands towards longer wavenumber. In all cases the TeO_2 structure based on trigonal bipyramids of $[\text{TeO}_4]$ (tbp) groups is maintained. Nevertheless, such a structure progressively changes to $[\text{TeO}_3]$ (tp) groups as the content of network modifiers increases.

The glasses molar volume strongly increases as a function of Nb_2O_5 molar fraction and slightly decreases when the TiO_2 molar fraction increases.

The oxygen molar volume increases when (i) TiO_2 is substituted by TeO_2 mole by mole under constant $X_{\text{Nb}^{5+}}$; (ii) when Nb_2O_5 is substituted by TeO_2 under constant $X_{\text{Ti}^{4+}}$ and (iii) when Nb_2O_5 is substituted by TiO_2 under constant $X_{\text{Te}^{4+}}$. The contribution of the three ions to the increase of the oxygen molar volume is in the order: $\text{Te}^{4+} > \text{Ti}^{4+} > \text{Nb}^{5+}$.

TiO₂ incorporation (and even more Nb₂O₅ incorporation) causes an improvement of the glasses thermal stability and a network reinforcement, which is pointed out by the T_g increasing and the α decreasing.

In glasses with a constant TeO₂ molar concentration the energy gap value E_g decreases when Nb₂O₅ is substituted by TiO₂ mole by mole. The lowest value corresponds to the glass 90TeO₂·10TiO₂.

Acknowledgement

Authors acknowledge the financial support of Spanish Ministry of Education and Science by the project reference MAT 2005-06508-C02-01.

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