

Structural characterization of $\text{TiO}_2\text{--P}_2\text{O}_5\text{--CaO}$ glasses by spectroscopy

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Abstract

The structure of glasses with composition $x \text{ TiO}_2 \cdot (65 - x) \text{ P}_2\text{O}_5 \cdot 35 \text{ CaO}$ ($x = 0\text{--}30 \text{ mol\%}$) has been studied and their glass transition temperature, Raman and NMR spectra have been analysed.

For TiO_2 -free glass two phosphate species have been identified as Q^2 and Q^3 . Increasing TiO_2 content in glass compositions results in the disappearance of the Q^3 and Q^2 species and in the formation of, mainly, pyrophosphate structure, Q^1 .

In calcium titanophosphate glass with higher TiO_2 content the structure consists of a distorted Ti octahedral linked to pyrophosphate unit through P–O–Ti bonds. In these glass series the structural cohesion increases with TiO_2 , although a depolymerization in the original P–O–P network occurs.

The study of these glasses and the understanding of their structural characteristics can give a valuable contribution for the clarification of their degradation behaviour namely in biological environments.

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1. Introduction

Phosphate glasses can be analyzed as a polymer-like, regular tetrahedral network based on $[\text{PO}_4]$ groups, with their structure generally described using Q^n terminology, where n represents the number of bridging oxygens per tetrahedron.^{1–3}

Depending on the $[\text{O}]/[\text{P}]$ ratio as set by glass composition, the phosphate glasses can be described by different structures: cross-linked network of Q^3 tetrahedra (vitreous P_2O_5); polymer-like metaphosphate chains of Q^2 tetrahedra; ‘invert’ glasses based on small pyro (Q^1) and orthophosphate (Q^0) species.^{1,4,5}

The addition of a modifier oxide leads to the creation of non-bridging oxygens in the glass resulting in the depolymerization of the phosphate network, with oxygen atoms breaking the P–O–P links. This breakage in the structure of phosphate

glass generally decreases and weakens some of their properties, namely, mechanical and chemical properties.^{1,6,7}

Almost all bioactive glass-based materials contain a large amount of silica, but the development of new glass-ceramic bio-materials has recently concentrated on SiO_2 -free glasses. It is well accepted that phosphate-based glasses without silica and with high $\text{CaO}/\text{P}_2\text{O}_5$ molar ratio (>1.5) exhibit a high potential for use as biomaterials.^{4,8–10}

Some authors argue that this capability comes from the fact that these calcium phosphate glasses have chemical compositions close to that of hard tissues.^{11,12} Chemical stability of these glasses is not properly known. Although many researchers reported the dissolution behavior in living body of calcium phosphate glasses near the metaphosphate composition,^{13–15} there are no studies on their bioactivity. The solubility behavior of these phosphate glasses can be controlled by modifying their chemical composition⁹ or by promoting adequate heat treatments that produce the precipitation of crystals in the glasses with the required phases and sizes and allow the control of microstructure.^{16,17}

Special cautions are needed in the preparation of these glasses because they often exhibit hygroscopicity and high tendency to crystallize. Preparation of calcium phosphate glasses in the

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pyro or orthophosphate region ($\text{CaO}/\text{P}_2\text{O}_5 \approx 2$ or 3) has been achieved only by using large amounts of other oxides such as TiO_2 ,^{10,18–21} TiO_2 and Na_2O ,^{11,16,22} B_2O_3 ,⁸ or TiO_2 , MgO and Na_2O .^{23–26}

Titanium oxide does not form a glass alone, but it can be incorporated in significant amounts into other glass-forming oxide systems such as phosphates.^{27–29} The addition of TiO_2 to phosphate glasses contributes to improve glass-forming ability, chemical durability and stabilization of the glass structure.^{12,22,28–30}

In these glasses, titanium ions can also participate in the network formation, although they have a coordination number higher than 4.²² In the early investigations of TiO_2 – P_2O_5 ,²⁷ NaPO_3 – TiO_2 ³¹ and Na_2O – TiO_2 – P_2O_5 ³² glasses, it was found that titanium is present in the octahedral coordination (TiO_6).

Previous reports on the preparation of glass and glass-ceramics in the CaO – P_2O_5 – TiO_2 system have indicated that biocompatible and bioactive phases may be produced.^{33,34} In this system, a new family of phosphate glass-ceramics appears with a mixture of soluble and less soluble crystalline phases such as β - $\text{Ca}_2\text{P}_2\text{O}_7$ and $\text{CaTiO}_4(\text{PO}_4)_6$, respectively.^{26,35–37}

The aim of the present study is to understand the structure of glasses belonging to the TiO_2 – P_2O_5 – CaO system. Raman and Magic Angle Spinning Nuclear Magnetic Resonance (MAS-NMR) spectroscopy were used to study the structural evolution of the glasses as a function of composition.

This study will be further used to understand the behavior of these glasses in fluids, aiming to use them in biomedical applications.

2. Materials and methods

Glasses with molar compositions $x\text{TiO}_2 \cdot (65 - x) \text{P}_2\text{O}_5 \cdot 35 \text{CaO}$, with $0 < x < 30$ mol%, were prepared from reagent grade TiO_2 , P_2O_5 and $\text{Ca}(\text{H}_2\text{PO}_4)_2 \cdot \text{H}_2\text{O}$. Batches were placed in a plastic flask and stirred for 45 min to allow homogeneization.

The mixtures were put in a platinum crucible, melted at temperatures between 1000 and 1500 °C in an electrical furnace from 1 to 1.5 h, in agreement with TiO_2 content increase. As the P_2O_5 -volatility may be a concern, particularly when crystalline P_2O_5 is used as a raw material, Scanning Electron Microscope/Energy Dispersive System (SEM/EDS) analysis were performed in some of the obtained samples to assess glass compositions. For all tested glass samples compositions were within an experimental error of 3 mol% maximum. Each melt batch was poured into water in order to quench and produce a glass frit. The frit was dried at 60 °C during 48 h and then reduced to powder.

Powder X-ray diffractometry (XRD) was used to confirm the amorphous state of the samples.

Differential thermal analysis (DTA) was carried out at 5 and 10 °C/min, to assess the glass transition temperature, T_g .

Glass powders were used for Raman spectroscopy measurements. Spectra were recorded at room temperature in the range of 0–1500 cm^{-1} using a FT-Raman Bruker spectrometer. All measurements were run at 4 cm^{-1} resolution.

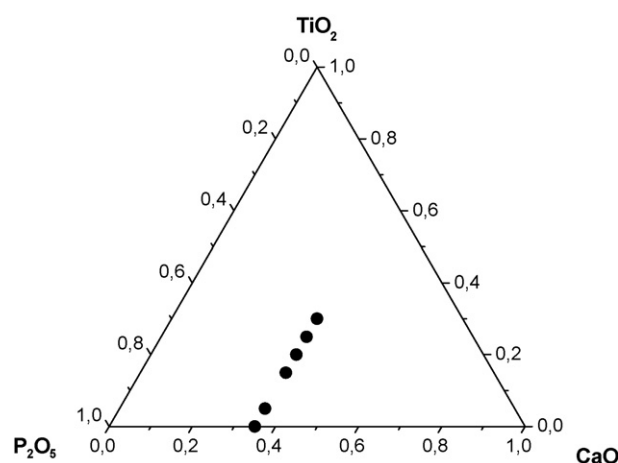


Fig. 1. Investigated glasses in the TiO_2 – P_2O_5 – CaO system.

^{31}P MAS-NMR spectra of the powder glasses were recorded using a NMR spectrometer Bruker, Avance 400, operating at 161.97 MHz with 45° pulses, spinning rates of 10 kHz, a 45 s recycle delay and the chemical shift was quoted in ppm from phosphoric acid (85%).

3. Results

Fig. 1 shows the investigated glass compositions ($x\text{TiO}_2 \cdot (65 - x) \text{P}_2\text{O}_5 \cdot 35 \text{CaO}$, with $x = 0$ –30 mol%), on the ternary diagram TiO_2 – P_2O_5 – CaO . The CaO content is fixed at 35 mol% and P_2O_5 is gradually replaced by TiO_2 in a molar base.

The studied compositions and O/P ratio are listed in Table 1. The amorphous state of all samples was confirmed by XRD analyses.

TiO_2 -free composition gives a transparent glass, but the addition of TiO_2 by replacing P_2O_5 produces a gradual coloration of the samples, from a clear pink for the small portion of TiO_2 .

Fig. 2 shows the effect of TiO_2 content on the transition temperature, T_g being evident that the increase of TiO_2 content increases the T_g values. The observed results give a first indication that glasses with higher TiO_2 percentage are likely to exhibit a higher structural cohesion.

Fig. 3(a) and (b) shows, respectively, Raman and ^{31}P MAS-NMR spectra of $x\text{TiO}_2 \cdot (65 - x) \text{P}_2\text{O}_5 \cdot 35 \text{CaO}$ glasses ($x = 0$ –30 mol%).

Table 1
Composition and O/P ratio of investigated TiO_2 – P_2O_5 – CaO glasses.

Sample identification	TiO_2 (mol%)	P_2O_5 (mol%)	CaO (mol%)	Ratio O/P
T00P65	0	65	35	2.77
T05P60	5	60	35	2.88
T15P50	15	50	35	3.15
T20P45	20	45	35	3.33
T25P40	25	40	35	3.56
T30P35	30	35	35	3.86

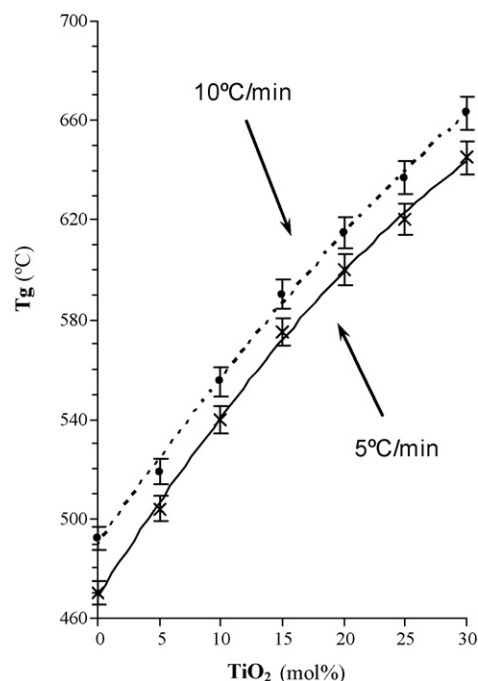


Fig. 2. Glass transition temperature of $x\text{TiO}_2 \cdot (65-x)\text{P}_2\text{O}_5 \cdot 35\text{CaO}$ glasses obtained by DTA at $5^\circ\text{C}/\text{min}$ and $10^\circ\text{C}/\text{min}$.

Raman spectrum of T00P65 glass, Fig. 3(a), exhibit strong bands at ~ 680 , ~ 1175 and $\sim 1290\text{ cm}^{-1}$ and a broad band in the spectral region $280\text{--}380\text{ cm}^{-1}$. TiO_2 introduction in glass composition changes Raman spectra, a situation that becomes more evident for higher TiO_2 contents. All these bands have a tendency to disappear and new ones at 765 and 920 cm^{-1} are observed for higher TiO_2 contents. A resume of the Raman bands and the proposed assignments is shown in Table 2.

^{31}P MAS-NMR spectra, Fig. 3(b), shows that the increase of TiO_2 content in the glass composition produces the shift of the peak towards higher frequencies. The obtained ^{31}P MAS-

Table 2

Positions (cm^{-1}) of Raman bands and proposed assignments for $x\text{TiO}_2 \cdot (65-x)\text{P}_2\text{O}_5 \cdot 35\text{CaO}$ glasses ($x=0\text{--}30\text{ mol}\%$).^{2,7,11,22,23,32,38–46}

Position (cm^{-1})	Assignment
~ 320	Bend mode of phosphate polyhedron (POP) bending
~ 522	(POP) _{sym} stretch (bridging oxygen), or TiO_6 unit
~ 630	(POP) _{sym} stretch (bridging oxygen), Q^2 species
~ 680	(POP) _{sym} stretch (bridging oxygen), Q^1 species, or distorted TiO_6 octahedron
~ 765	Ti-O stretch (non-bridging oxygen) (TiO_5 unit)
~ 920	(PO_4) _{sym} stretch (non-bridging oxygen), Q^0 species
~ 995	(PO_3) _{sym} stretch (non-bridging oxygen), Q^1 species
~ 1040	(PO_2) _{sym} stretch (non-bridging oxygen), Q^2 species
~ 1175	(PO_2) _{sym} stretch (non-bridging oxygen), Q^2 species
~ 1290	(PO_2) _{asym} stretch (non-bridging oxygen), Q^2 species
~ 1325	(P=O) _{sym} stretch

NMR spectra were decomposed into Gaussian contributions of different isotropic peaks and the results for the several glass compositions are listed in Table 3. Isotropic peaks are labeled with Q^n values where n represents the number of bridging oxygen per phosphate tetrahedron. An example of this decomposition is represented in Fig. 4 for T30P35 glass.

4. Discussion

In Raman spectrum of T00P65 glass the band at 680 cm^{-1} is assigned to the symmetric stretching motion of bridging oxygen, ν_s (POP), in Q^2 phosphate tetrahedron. The 1175 and 1290 cm^{-1} bands correspond to the symmetric, ν_s , and asymmetric, ν_{as} , stretching motions, respectively, of two non-bridging oxygen bonded to phosphorus (PO_2), in Q^2 phosphate tetrahedron. The broad band at $\sim 320\text{ cm}^{-1}$ has been assigned to bending vibrations, δ , of phosphate polyhedra. Raman spectrum of this glass (T00P65) matches a typical Raman pattern of a metaphosphate glass composition.^{2,23,38–43}

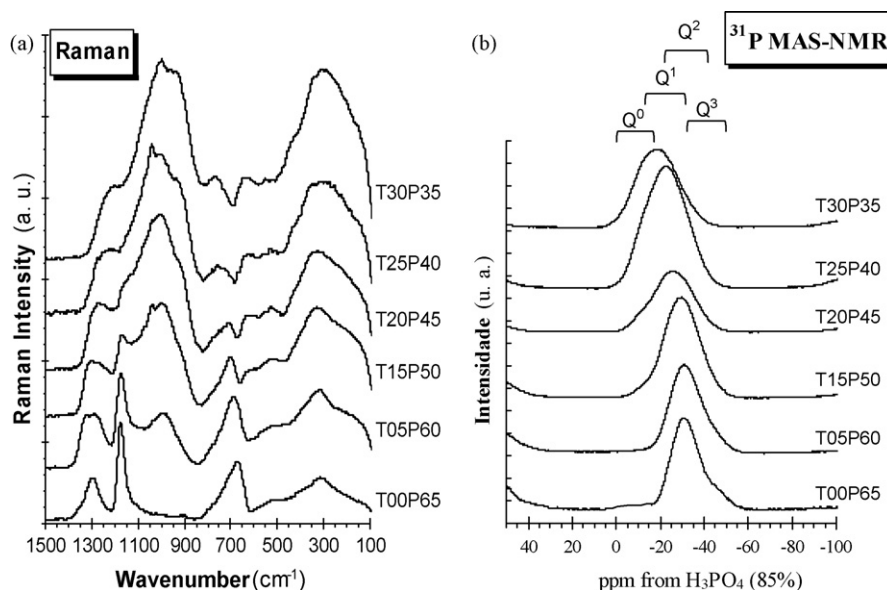


Fig. 3. (a) Raman and (b) ^{31}P MAS-NMR spectra of $x\text{TiO}_2 \cdot (65-x)\text{P}_2\text{O}_5 \cdot 35\text{CaO}$ glasses.

Table 3
 ^{31}P MAS-NMR spectra decomposed for the several glass compositions and Q^0 , Q^1 , Q^2 and Q^3 peaks with respective fractional areas (chemical shift: ppm from H_3PO_4 (85%)).

Glass	Q^3 chemical shift (ppm) (fractional area)	Q^2 chemical shift (ppm) (fractional area)	Q^1 chemical shift (ppm) (fractional area)	Q^0 chemical shift (ppm) (fractional area)
T00P65	~ -44 ($\sim 19\%$)	~ -31 ($\sim 81\%$)	–	–
T05P60	~ -43 ($\sim 16\%$)	~ -30 ($\sim 84\%$)	–	–
T15P50	–	~ -33 ($\sim 15\%$)	~ -28 ($\sim 82\%$)	~ -10 ($\sim 3\%$)
T20P45	–	–	~ -26 ($\sim 97\%$)	~ -10 ($\sim 3\%$)
T25P40	–	–	~ -23 ($\sim 97\%$)	~ -11 ($\sim 3\%$)
T30P35	–	–	~ -20 ($\sim 88\%$)	~ -11 ($\sim 12\%$)

It is observed that relative intensities of 680, 1175 and 1290 cm^{-1} bands decrease as TiO_2 content increases. When 5 mol% TiO_2 is added to that glass composition, Raman spectrum exhibit the same bands of T00P65 glass and two new bands, one at ~ 995 and another at $\sim 1325\text{ cm}^{-1}$. The band at 995 cm^{-1} is assigned to the symmetric stretching mode of non-bridging oxygen (PO_4^-) in Q^0 tetrahedron^{23,42–44} and the band at 1325 cm^{-1} is assigned to stretching $\text{P}=\text{O}$ bonds.^{2,39}

Addition of 15 mol% TiO_2 to the base glass composition results in a small shift of the 680 band to 700 cm^{-1} , with lower relative intensity, and the appearance of new bands at ~ 1040 , ~ 522 and a weak band at 630 cm^{-1} . The shift in the frequency of the band is attributed to a change in the in-chain $\text{P}-\text{O}-\text{P}$ bond angle depending on the effect of the network modifier on phosphate glass structure.³⁸ In principle these new bands in T15P50 glass spectrum could be related with the incorporation of titanium atoms in the phosphate glass network. The 1040 cm^{-1} band is due to the motion of the non-bridging oxygen (PO_3) in Q^1 tetrahedron^{1,8,42,45} and the 522 cm^{-1} band is attributed to the bending vibration (δ) of $\text{P}-\text{O}$ bonds.^{2,22,23} Some authors refer that 630 cm^{-1} band is associated to regions where vibrations of $\text{P}-\text{O}-\text{P}$ bridges are expected, but it is also reported that this band can be related to another group composed of titanium–oxygen units, the TiO_6 group.^{7,11,40,46}

Glasses with higher TiO_2 content exhibit the same bands in the Raman spectra. Increase of TiO_2 content results in a small shift of the 1280 band to 1200 cm^{-1} and a tendency for the disappearance of the 700 and 1175 cm^{-1} bands. The intensity of the

630 cm^{-1} band increases with TiO_2 and becomes more distinct in the T30P35 glass spectrum. New bands at 765 and 920 cm^{-1} appear for T25P40 and T30P35 glasses. Some authors defend that 765 cm^{-1} band refers to the motion of bridging oxygen (POP) in Q^1 tetrahedron⁴² but it is also reported that this band can be ascribed to distorted TiO_6 octahedron, as proposed by Krimi.^{23,32} The band at 920 cm^{-1} could be attributed either to non-bridging oxygen in $\text{Ti}-\text{O}$ stretching vibration in TiO_4 units containing non-bridging oxygen^{11,46} or to a short $\text{Ti}-\text{O}$ bond on a distorted TiO_5 site.³² This point will become clear after the analysis of the ^{31}P MAS-NMR spectra.

^{31}P MAS-NMR spectra, Fig. 3(b) and Table 3, shows that the peak shifts towards higher frequencies as TiO_2 increases. This suggests that depolymerization of the phosphate network becomes higher as the TiO_2 content increases.

In the TiO_2 -free glass (T00P65) the presence of two species of phosphate tetrahedra (Q^2 and Q^3) is highly probable. This glass is dominated by an isotropic peak near -31 ppm, representing Q^2 tetrahedral (metaphosphate chains), Fig. 5 and Table 3. In the decomposed spectrum of this glass another peak is found, with lower intensity centered at -44 ppm associated to Q^3 species.^{1,47}

The introduction of TiO_2 in calcium phosphate glasses changes the ^{31}P MAS-NMR spectrum. This is explained by the break of $\text{P}=\text{O}$ bonds and the formation of $\text{P}-\text{O}-\text{Ti}$ bonds, as represented in Fig. 6. For the composition with 15 mol% TiO_2 (T15P50) a structure consisting of Ti octahedral linked to metaphosphate and pyrophosphate units is proposed. Gaussian decomposition of spectrum seems to indicate the presence of a small amount of orthophosphate units, Table 3. Those structures are based on $\text{P}_2\text{O}_6^{2-}$ and $\text{P}_2\text{O}_7^{4-}$ groups, as represented in Figs. 5 and 7.³⁰

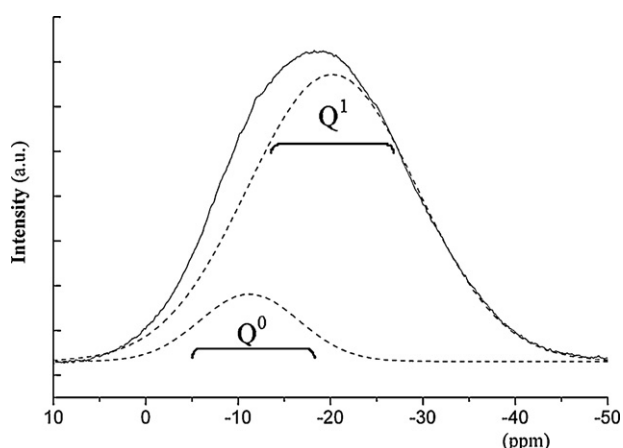


Fig. 4. Decomposed ^{31}P MAS-NMR spectrum for T30P35 glass.

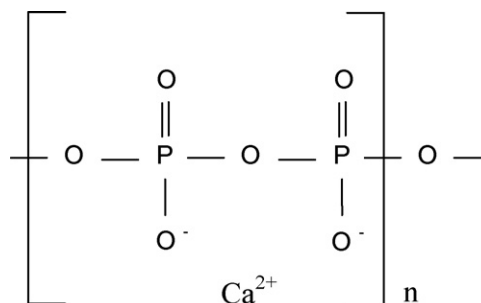


Fig. 5. Metaphosphate chain glass structure.

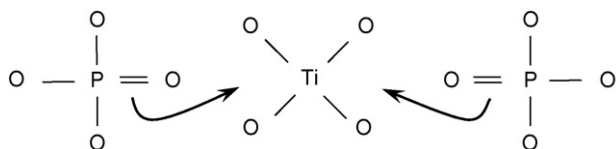


Fig. 6. Break of P=O bonds and formation of P–O–Ti bonds.

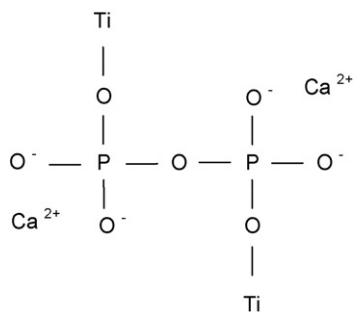


Fig. 7. Ti linked to the pyrophosphate units.

For the two glass compositions with higher TiO_2 content (T25P40 and T30P35) and since $\text{O/P} \geq 3.5$ no Q^2 sites will remain in the phosphate network and the formation of Q^1 and Q^0 sites is more likely.³⁰ So, there is no evidence of the presence of TiO_4 units. It is rather accepted that Ti is present in the form of TiO_6 and TiO_5 units. In these circumstance, the band at 920 cm^{-1} found in the Raman spectra should be assigned to a short Ti–O bond on a distorted TiO_5 site.

The previous analysis shows that in the glass series of the present study the addition of TiO_2 to a calcium phosphate glass produces the evolution of the glass network from a mixed cross-linked Q^3 species and a chain-like Q^2 species to a network dominated by Q^1 units. However, contrarily to what would be expected due to depolymerization, it is observed that the addition of TiO_2 produces the enhancement of the glass structure cohesion as suggested by the T_g trend. This behaviour was attributed to structural rearrangements in the main phosphate network due to the replacing of P–O–P by Ti–O–P bonds.

5. Conclusions

Raman and ^{31}P MAS-NMR spectroscopic methods have revealed the features of the internal structure of glasses with compositions $x\text{TiO}_2 \cdot (65-x)\text{P}_2\text{O}_5 \cdot 35\text{CaO}$ ($x=0\text{--}30\text{ mol}\%$).

Chain phosphate units dominate the structure of TiO_2 -free and TiO_2 lower contents, near the metaphosphate composition.

Pyrophosphate units dominate the glass structure for higher TiO_2 contents.

All calcium phosphate glasses containing TiO_2 exhibit P–O–Ti bonds that increase with TiO_2 content.

A progressive depolymerization of the phosphate glass network occurs as TiO_2 content increases but the cohesion of glass structure increases due to the replacing of P–O–P bonds by Ti–O–P bonds.

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